

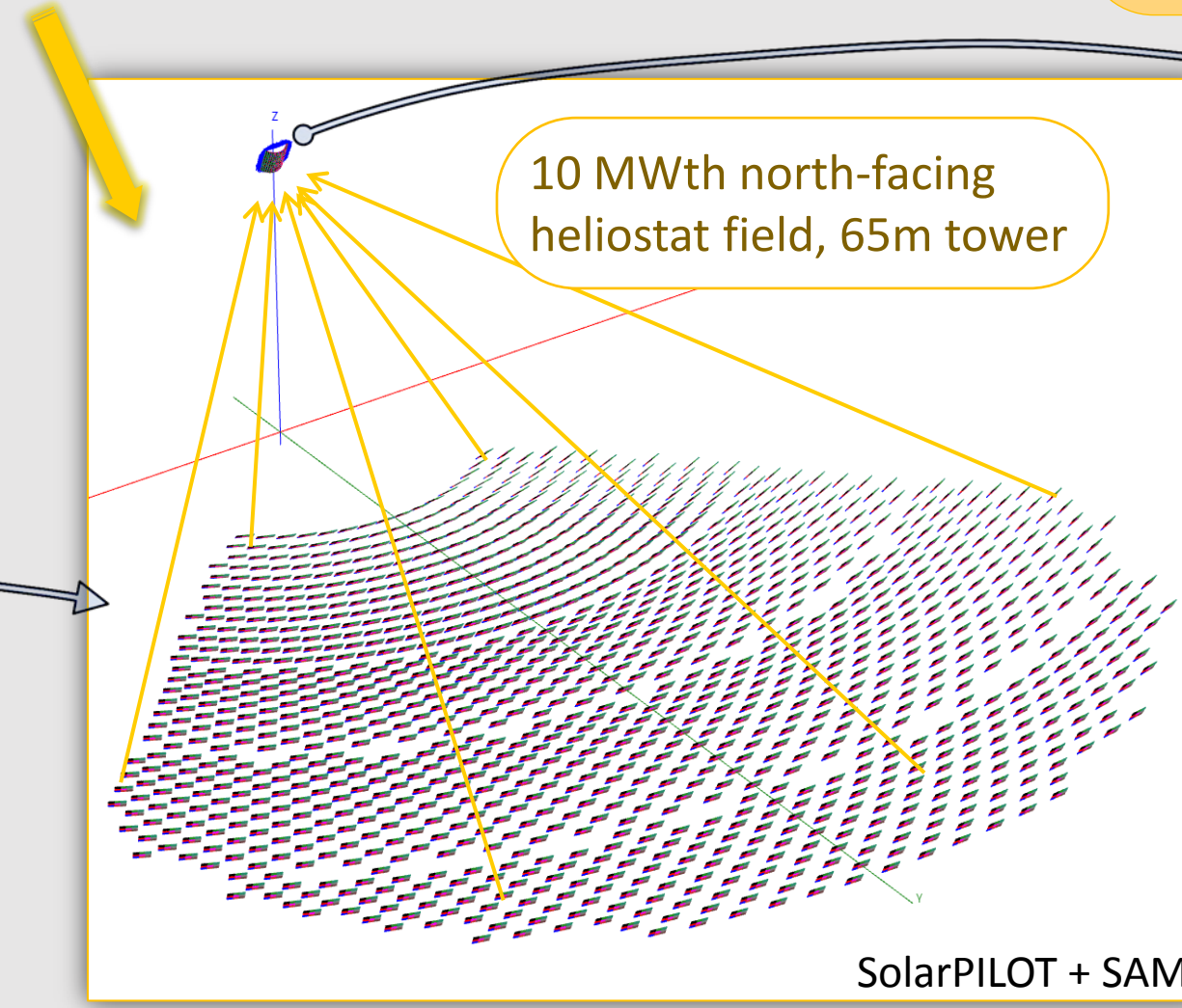
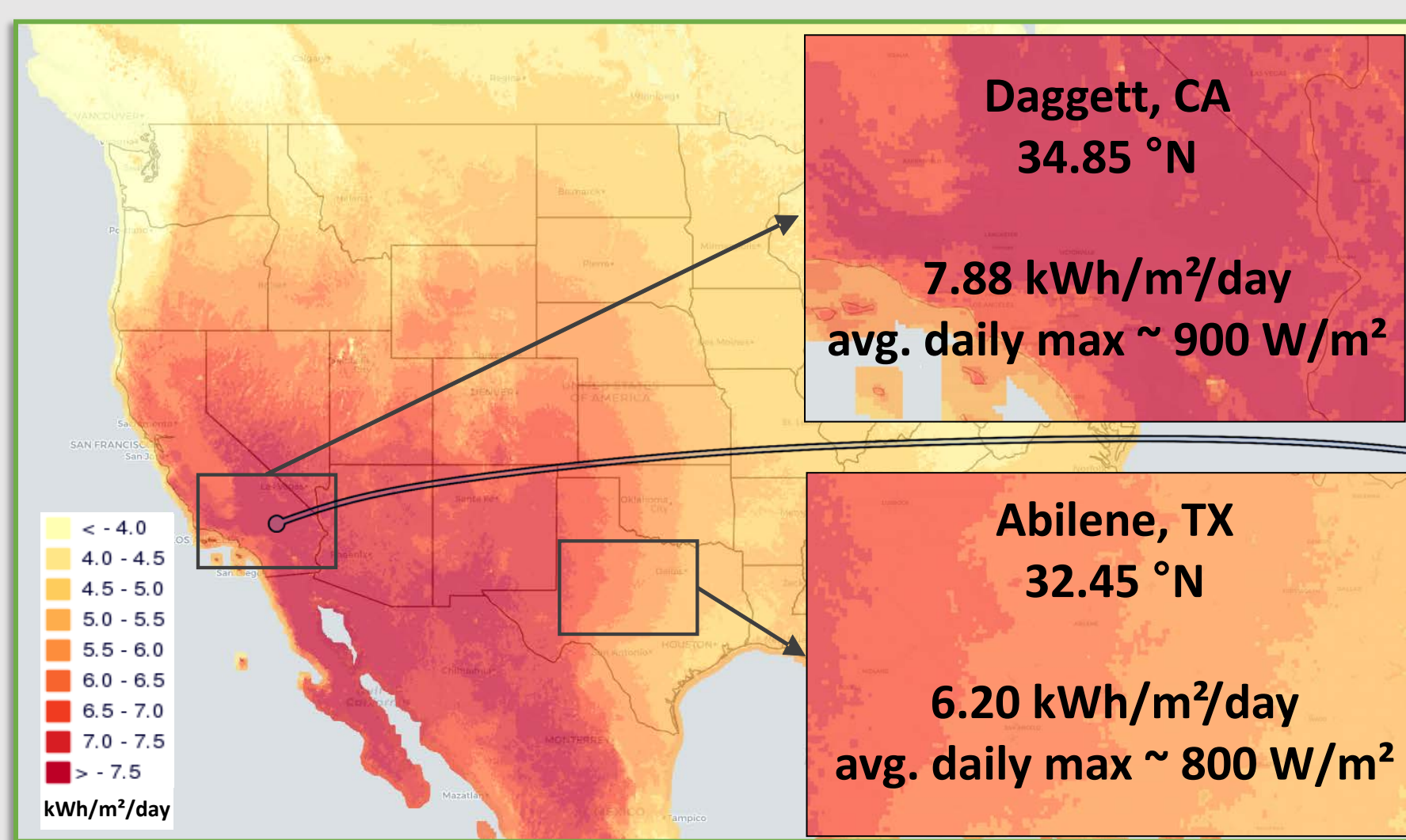
PROJECT OVERVIEW

- Use Concentrating Solar Power (CSP) high thermal flux to drive process with unique Solar Cavity Reactor Receiver (SCRR)
- **SCRR is a new concept for using CSP to facilitate heterogeneous catalytic reactions at high product yields and efficiencies - based on catalytically coated Microlith® substrate technology**
- **Enables continuous CO₂ upgrading in a transient solar energy input environment**
- Converts CO₂ to commercially viable fuels / chemicals based on advantages of PCI's reactor platform and catalyst and materials technologies
- Natural / Shale gas is the hydrogen source; CO₂ from carbon capture, pipeline, etc.
- Process is scalable from MW to GW sizes and enables distributed deployment
- ~\$3.00/gallon gasoline equivalent product value is achievable

PCI'S APPROACH TO CO₂ UPGRADING

- Combines diurnal CSP and nocturnal chemical energy storage into a tightly integrated process
- High efficiency CSP energy utilization enabled by PCI's Microlith® substrate which enhances heat and mass transfer via boundary layer disruption and improved thermal conductivity and mass and heat convection
- Reactor designs that minimize thermal gradients, enhance catalytic activity and limit carbon formation
- Process optimized to match seasonal and diurnal variations in solar energy
- Integration with Gen 2 or Gen 3 solar receivers – dish, cone or tower placements

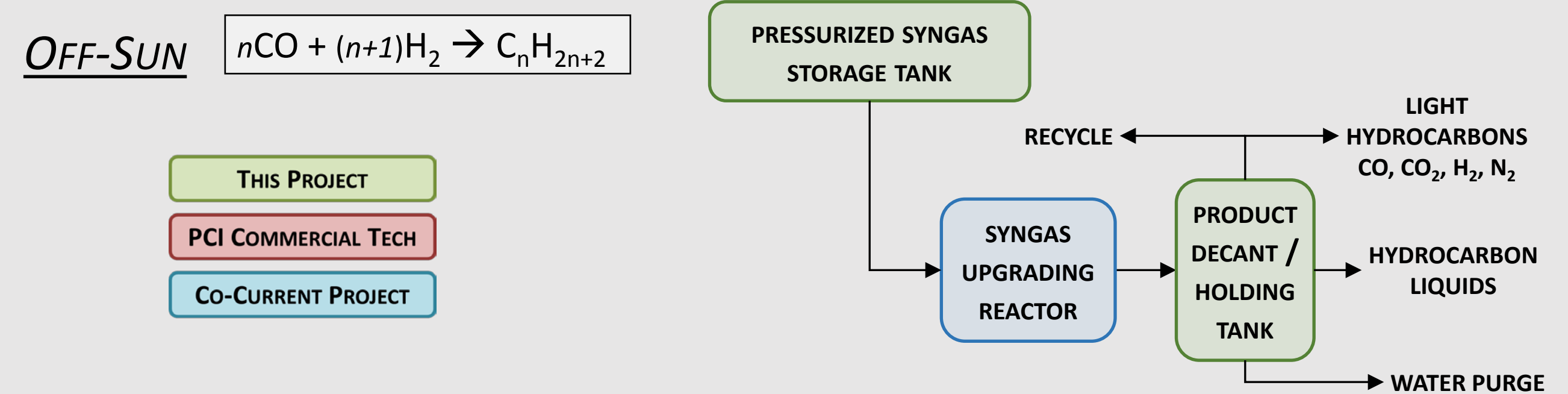
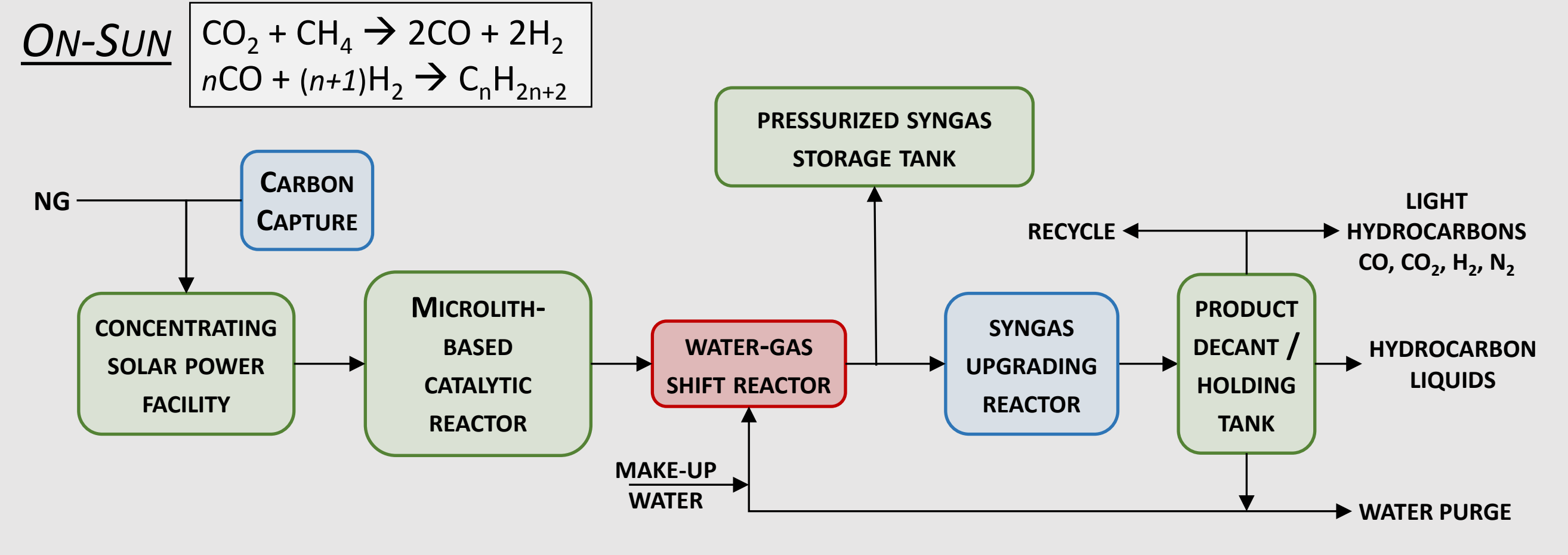
SYSTEM SPECIFICATIONS AND PARAMETERS



Solar Field Element	Daggett, CA	Abilene, TX
Elevation	641 m	522 m
Average temperature	17.4°C	17.9°C
Average wind speed	2.3 m/s	3.4 m/s
Heliostat count (facets)	1,310 (11,790)	1501 (13509)
Heliostat area	12,973 m ²	14,865 m ²
Solar field optical efficiency	72.2%	n/d

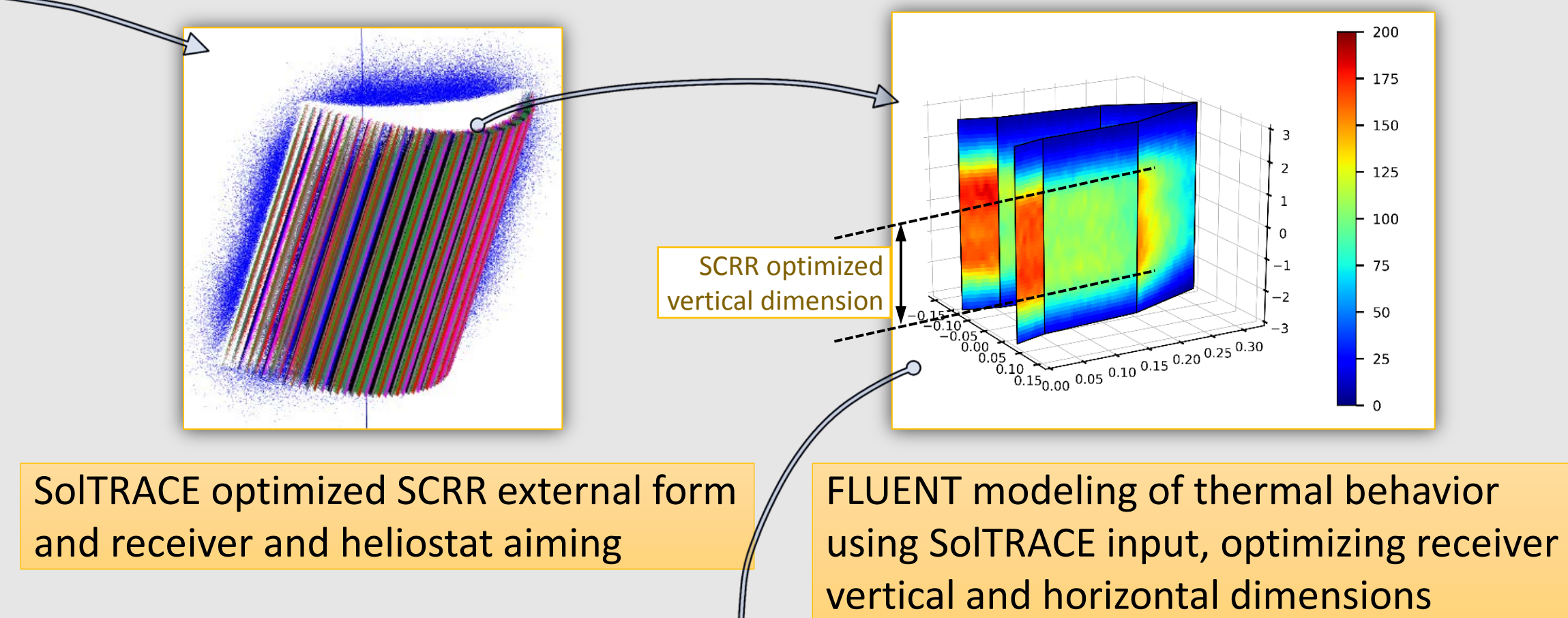
Solar Field Element	Assumption	Notes
Receiver specification	Planar-cavity	Adapted from novel near-blackbody design
Aperture height	4.0 m	External cylindrical (NREL)
Aperture diameter	7.0 m	25x2.6° cavities, cutoff at ± ~32.5°
Heliostat specification	Multi-faceted	Comprised of 9 facets (3x3)
Facet height	0.825 m	based on eSolar ST3
Facet width	1.375 m	based on eSolar ST3
Heliostat cost	\$75 /m ²	2020 SunShot

PROCESS SCHEMATICS FOR ON- AND OFF-SUN MODES

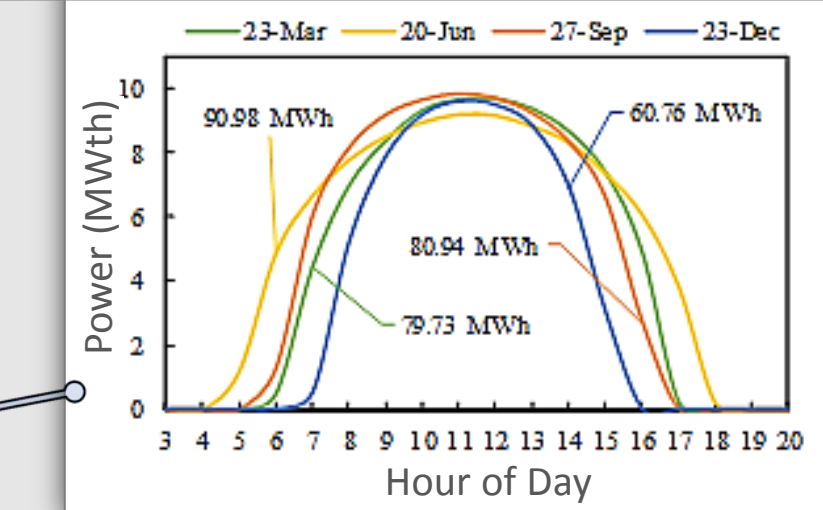


MODELING TOOLS EMPLOYED

- SolarPILOT (NREL) : field layout and efficiency
- System Advisor Model (NREL) : evaluate and refine field sizing and performance
- SolTRACE (NREL) : determine heat flux on receiver exterior surface
- FLUENT : temperature, flow and concentration profiles in SCRR
- CHEMCAD : process modeling

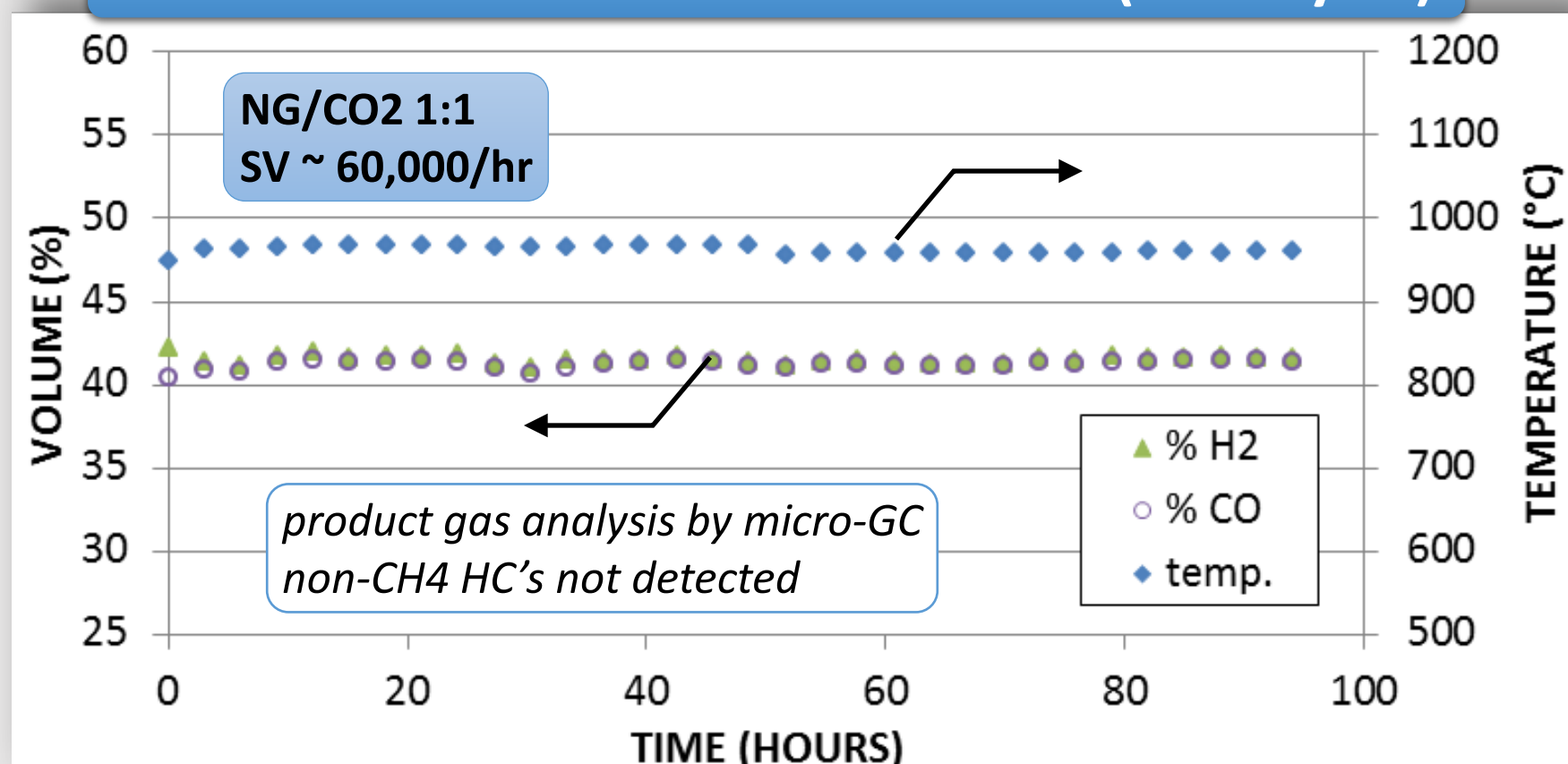


Daily and seasonal variations in SCRR input power

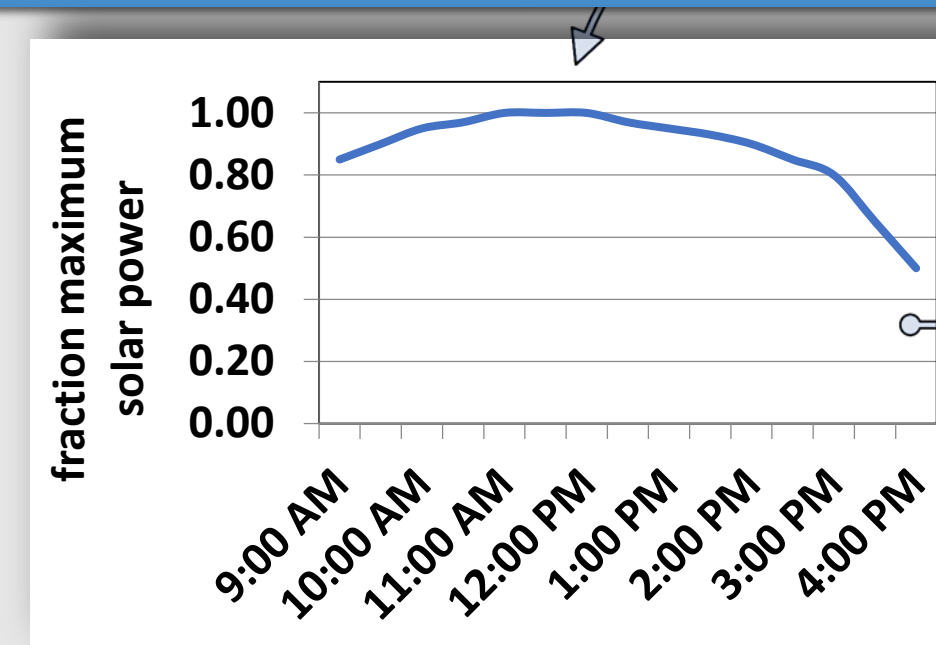


SCRR LABORATORY PERFORMANCE EVALUATION

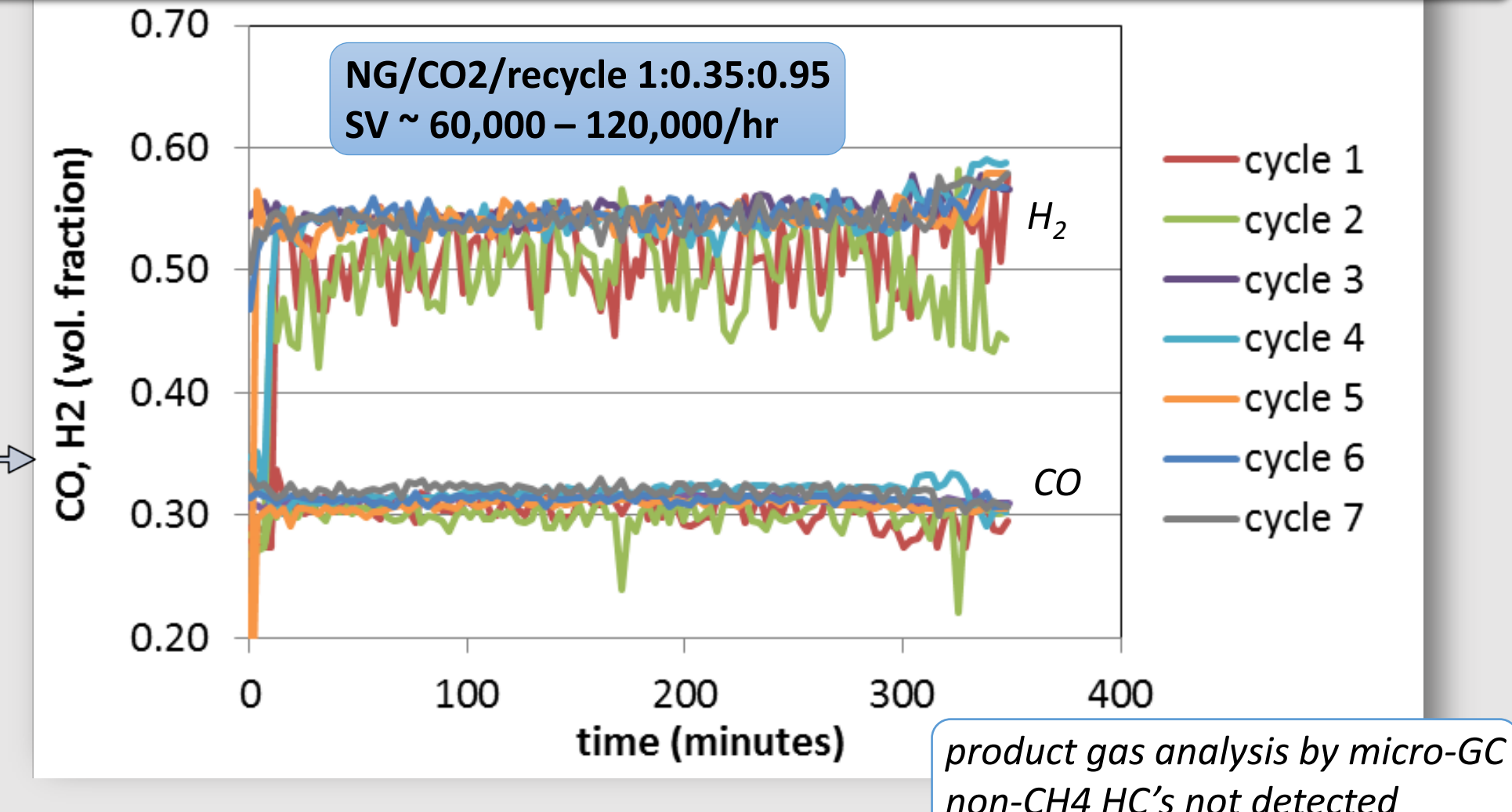
CONTINUOUS DURABILITY TESTING (no recycle)



Simulated diurnal cycle used in testing



DIURNAL SOLAR CYCLE DURABILITY TESTING with simulated recycle



TECHNO-ECONOMIC ANALYSIS

- Based on NREL detailed costing model and assumptions
- Determines producer cost after profit of gallon gasoline equivalent based on fuel LHV
- CO₂ costs include carbon capture, cleaning, etc.
- Fixed costs are major contributor to overall \$/GGE
- 50 MW thermal input plant size required to meet DOE goals

