

Borehole Tool for the Comprehensive Characterization of Hydrate-Bearing Sediments

Final Scientific/ Technical Report

Project / Reporting Period: 10/1/2013 to 9/30/2017

Date of Report Issuance: February 2018

DOE Award Number: DE-FE0013961

Principal Investigators / Submitting Organization

Sheng Dai

Georgia Institute of Technology DUNS #: 097394084 Atlanta, GA 30332 +001-(404) 385 – 4757 sheng.dai@ce.gatech.edu

J. Carlos Santamarina

Formerly at Georgia Institute of Technology Now at King Abdullah University of Science and Technology +966-(0) 12 - 8087262 carlos.santamarina@kaust.edu.sa

Prepared for: United States Department of Energy National Energy Technology Laboratory

Submission date: 12/30/2017



Office of Fossil Energy

DISCLAIMER:

This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

Table of Contents

Т	ABLE OF CONTENTS	I
Т	ABLE OF FIGURES	III
L	IST OF TABLES	VI
A	BSTRACT	VII
E	XECUTIVE SUMMARY	VIII
1.	INTRODUCTION	1
2.	KNOWLEDGE AND INFORMATION TECHNOLOGY	4
	2.1 FUNDAMENTAL PHYSICS AND GOVERNING PARAMETERS	4
	2.2 IT TOOLS	7
	2.3 UNCERTAINTY ANALYSIS FOR THE IT TOOL	9
3.	BOREHOLE TOOL DESIGN - BODY	12
	3.1 GENERAL DESIGN CONSIDERATIONS	12
	3.2 TIP (FORCE) MODULE	15
	3.3 Hydraulic module	
	3.4 Electrical module	22
	3.5 SAMPLING MODULE	23
	3.6 THERMAL MODULE	24
	3.7 VISUAL MODULE	27
4.	BOREHOLE TOOL DESIGN - INSTRUMENTATION	29
	4.1 ELECTRONICS – GENERAL CONFIGURATION	29
	4.2 MODULI CONFIGURATION	32
5.	LABORATORY FULL-SCALE PROTOTYPE ASSESSMENT	
	5.1 TOOL FABRICATION AND ASSEMBLY	
	5.2 BOREHOLE TOOL COUPLING WITH PCTB BHA	36
	5.3 PROTOTYPE TEST	37
6.	FIELD DEPLOYMENT	41
	6.1 Offshore deployment	41
	6.2 DEPLOYMENT RESULTS, ANALYSES, AND TOOL IMPROVEMENT	43
7.	SUMMARY AND CONCLUSIONS	49

8.	RELATED ACTIVITIES	
	8.1 TRAINING OF HIGHLY QUALIFIED PERSONNEL	50
	8.2 Publications	50
R	EFERENCE	51

Table of Figures

Figure 2.1 Illustrations of sampling effects to hydrate-bearing sediments at pore scale [<i>Dai and Santamarina</i> , 2014]
Figure 2.2 The structure of the IT tool developed to facilitate reliable selection of the physical properties for hydrate reservoir simulators. 7
Figure 2.3 Relationship among tables for general soil information, large-strain properties, small-strain properties, thermal properties, and hydraulic properties
Figure 2.4 Predicted using the developed IT Tool versus measured strength of hydrate-bearing sediments. (a) Data from [<i>Santamarina and Ruppel</i> , 2008]; (b) Data from [<i>Miyazaki et al.</i> , 2012]
Figure 2.5 Phase boundaries: (a) hydrate phase equilibrium in seawater; (b) freezing point of seawater9
Figure 2.6 Illustration of the uncertainty in the prediction
Figure 2.7 Permeability of hydrate-bearing sediments (relative to hydrate-free sediments) versus hydrate saturation. The model used here is $log_{10}k_{hbs}=alog_{10}(1-S_h)$
Figure 2.8 Examples of uncertainty analysis for shear wave velocity. The error bar in this plot represents one standard error of the prediction. The model used here is from [<i>Santamarina and Ruppel</i> , 2008] and the data are from [<i>Priest et al.</i> , 2009]10
Figure 2.9 Examples of uncertainty analysis for shear strength. The model used here is from [<i>Miyazaki et al.</i> , 2012] and data are from [<i>Miyazaki et al.</i> , 2011]
Figure 2.10 Summary of uncertainty analysis for shear strength of hydrate-bearing sediments. The error bar in this plot represents one standard error of the prediction. The model used here is from [<i>Miyazaki et al.</i> , 2012].
Figure 3.1 In-situ characterization tool: General view
Figure 3.2 Overall mechanical design. (a) Maximum needed force. (b) Maximum tool length to satisfy buckling restrictions. (c) Tool longitudinal stress dependence between water pressure and undrained shear strength
Figure 3.3 Tip module: parts, elements, and wiring16
Figure 3.4 Tip module mechanical verification: Yield stress for SS316 is 200MPa16
Figure 3.5 Tip module calibration. Measured pressure using strain gauges vs. chamber water pressure17
Figure 3.6 Hydraulic dual-system components: (a) Hydraulic conductivity measurement system. (b) Miniproduction test
Figure 3.7 Hydraulic conductivity measurement system. (a) Pressure and volume versus time. (b) Shape factor from numerical simulations. Note: u_o is the reservoir water pressure and p_o the initial water pressure in the container
Figure 3.8 Hydraulic conductivity system verification. (a) Numerical model in COMSOL. (b) Comparison of the numerical model and the ideal spherical case. (c) Solution chart for a measured flow rate and water pressure change

Figure 3.9 Porous filter calibration: (a) Setup of the two types of control tests: flow control and pressure control-based test. (b) Results for the different porous filter. Lines represent results from numerical simulations and discrete points show measured values
Figure 3.10 Complete hydraulic/fluid sampling test: (a) Setup. (b) Results for different porous filters21
Figure 3.11 Electrical resistivity module and calibration. 22
Figure 3.12 Impedance analyzer comparison test: Error respect to measured resistance
Figure 3.13 Sediment piston sampler. (a) Position in the tool. (b) Drawings. (c) Photographs. (d) Field test. e) Extrusion devise.
Figure 3.14 Strain gauge installation and configuration
Figure 3.15 Tip module: temperature effect. (a) Thermocouples response time. (b) Strain gage response to temperature change.
Figure 3.16 Left: Sensor calibration. Right: Impacts of the S-TPS probe configuration on measured thermal properties of the specimens. The x-axis reflects the effusivity (density x thermal conductivity x thermal diffusivity) ratio between the thermal probe and the tested specimen; the y-axis reflects the thermal flux ratio between the probe and the tested specimen. Scenarios of different duration of current injection have also been considered (from 10s to 200s) in order to identify optimum measurement duration
Figure 3.17 Video module. The visor consists of a high-pressure window27
Figure 3.18 Video capability prototype test. Image analysis of typical grain compares well with sieving analysis in coarse grains. Sphericity = area of particle projection/area of the circle with diameter equal to the longest length of the projection. Roundness= average radius of curvature of surface features/radius of the maximum sphere that can be inscribed
Figure 4.1 Data storage unit: Arduino UNO (arduino.cc)
Figure 4.2 Data storage unit: Resolution (a) Thermocouples. (b) Strain gauge. (c) Standard load cell. (d) Power consumption.
Figure 4.3 Electronics: Enhanced resolution attained with the new board, microprocessor and circuitry30
Figure 4.4 Electronics: new PCB configuration
Figure 4.5 Latest version of electronics configuration (updated after field deployment). Arduino Mega with peripheral data amplifiers
Figure 4.6 Details of the components and circuitry design of each testing module
Figure 5.1 The detailed dimension of the tool body (to house electronics, valves, cables, and memory disks).
Figure 5.2 The detailed dimension of the testing module. The length of each testing module varies from 0.15m to 1m depending on the nature of the measurement properties and methods
Figure 5.3 The detailed dimension of the tip (force) module. (a) The inner stem of the force module to house strain-gauges for strength measurement and two thermocouples for temperature measurement. (b) The tip of the force module for penetrating into hydrate formations and pore water sampling. Note that the force

Figure 5.4 The detailed dimension of the bottom cap to couple the testing modules with the main body.....35

Figure 5.5 Major machined pieces of the borehole tool
Figure 5.6 Sensors and peripheral components housed within the tool body
Figure 5.7 Overall dimension of the assembly borehole tool
Figure 5.8 Left: machined testing modules and the tip module. Right: assembled borehole tool. The body houses the peripheral components of the tool including the piping, pressure transducers, fluid samplers, valves, and electronics
Figure 5.9 Coupler design. (a) Illustration of the borehole tool in run in and collet release status with PCTB BHA. (b) Major parts and assembly the CDS-type coupler of the tool with PCTB BHA
Figure 5.10 Core recovery with small sampler – Field study: (a) Continuous push schematics. (b) Dynamic driving. (c) The picture at the site. (d) Samplers dimensions
Figure 5.11 Core recovery with the small sampler. (a) Sampled length (distance measured before removing the sampler from the ground). (b) Penetration force vs. depth. There is no clear evidence of significant differences between the two samplers
Figure 5.12 High pressure vessel and pressure test
Figure 5.13 High-pressure vessel testing - sensor readings. (a) Pressure transducers location. (b) Pressure transducers readings showing the three tool insertions. (c) Temperature readings at the tip. (d) Accelerations for the three principal directions. (e) Assembly of electronics in the rack ready to be connected and inserted into the tool body
Figure 6.1 Test site of the tool field deployment: 12 km offshore KAUST41
Figure 6.2 General schematics of the tool assembly and the dimensions
Figure 6.3 Key steps of the tool deployment. Left – 1^{st} tool deployment: (a) Tool waiting to be coupled. (b) Lifting and approach to the water. (c) Decoupling to the hoist. (d) Lowering the tool to start the test. (e) Retrieving the tool. Right – 2^{nd} tool deployment: (a) Research Vessel Thuwal R/V. (b) Departing from KAUST. (c) Tool ready to be lowered. (d) Tool recovery
Figure 6.4 Measured water pressure and the 3-axis accelerator data during the two deployments
Figure 6.5 Penetration resistance obtained from the tool deployment
Figure 6.6 COMSOL numerical simulation of inverse sediments thermal properties. Dimensions of this model are shown here along with the initial conditions (i.e., tool at 33.75°C and sediment temperature at 30.5°C) and the thermocouple location
Figure 6.7 Thermal diffusivity of the Red Sea sediments on the selected test site. Blue and green dots represent the measured values, while the continuous lines are results of COMSOL simulations for this particular case with differently assumed diffusivities
Figure 6.8 Hydraulic conductivity test. (a) Water volume in the container during sampling. (b) Numerical simulation on COMSOL. (c) Data interpretation
Figure 6.9 Soil samplers and soil catchers tested during the offshore field deployments
Figure 6.10 Grain size distribution of collected soil samples. The inset image shows the microscopic photo of collected sandy sediments. The particles are angular with mean grain size $d_{50} = \sim 0.15$ mm in accordance with the grain size distribution

v

List of Tables

Table 2.1 Critical parameters for hydrate-bearing sediments characterization and gas production	simulation.
Table 2.2 Fundamental physical processes in hydrate-bearing sediments.	6
Table 3.1 Key physical properties of hydrate-bearing sediments and the corresponding capability borehole tool in this project.	lities of the
Table 3.2 Offshore CPT development (updated from [Lunne, 2012])	13

Abstract

Reservoir characterization and simulation require reliable parameters to anticipate hydrate deposits responses and production rates. The acquisition of the required fundamental properties currently relies on wireline logging, pressure core testing, and/or laboratory observations of synthesized specimens, which are challenged by testing capabilities and innate sampling disturbances. The project reviews hydrate-bearing sediments, properties, and inherent sampling effects, albeit lessen with the developments in pressure core technology, in order to develop robust correlations with index parameters. The resulting information is incorporated into a tool for optimal field characterization and parameter selection with uncertainty analyses. Ultimately, the project develops a borehole tool for the comprehensive characterization of hydrate-bearing sediments at in situ, with the design recognizing past developments and characterization experience and benefited from the inspiration of nature and sensor miniaturization.

Executive Summary

The project goal is to conduct a review of hydrate-bearing sediment properties and the inherent effects of in situ sampling for the purpose of designing, developing and fieldtesting a new borehole tool to comprehensively characterize hydrate-bearing sediment in situ. This project has reviewed and updated the database of the fundamental physical properties of hydrate-bearing sediment in order to develop robust correlations with index parameters. A corresponding IT tool has been developed with incorporated information from the database to allow parameter optimization with uncertainty analyses for field characterization and simulation. The electronics and instrumentation of the comprehensive borehole tool developed in this project have acknowledged the above information and previous designs and characterization experience. The tool can acquire multiple fundamental properties of hydrate-bearing sediments at in situ while avoiding the inherent difficulties and biases in sampling the sediments. The prototype of the tool has been constructed in full-scale and tested in both laboratory and the field.

The project reflects a convergence of multiple favorable conditions including sensor miniaturization, the availability of extensive data gathered from multiple laboratory and field studies, and past experience in characterizing hydrate-bearing sediments. The project has profound impacts in many fields including direct measurement of sediment properties in situ to avoid sampling disturbance, the most comprehensive site characterization tool for characterizing hydrate-bearing sediments, the ability to robustly and reliably determine sample characteristics in situ complemented with pre-existing knowledge and postsampling laboratory characterization, and a characterization tool and approach designed to provide information needed for reservoir simulations and analysis tools used for resource recovery, seafloor stability studies, and environmental evaluations. Such information plays a critical role in the design of strategies for resource recovery, seafloor instability analyses, and environmental studies.

1. Introduction

Earlier research on gas hydrate focused on the properties of the hydrate crystals [*Sloan and Koh*, 2008], studies during the last decade have increasingly explored hydrate formation in both marine and permafrost sediments, their properties, and production strategies [*Moridis et al.*, 2011; *Waite et al.*, 2009]. Reservoir simulation requires reliable material parameters to anticipate reservoir responses and production rates. Hydrate saturation governs initial properties and gas recovery; strength and stiffness before and after dissociation determine the deformation field and stability conditions; liquid and gas permeability and their variation with saturation define flow rates, and heat capacity and conduction limit dissociation. This information currently relies on wireline logging, pressure core testing, and/or laboratory observations of synthesized specimens.

Logging while drilling (LWD) and measure while drilling (MWD) provide valuable information, but material properties required for analysis and design are inferred through correlations. Coring permits direct measurement of properties but faces pronounced challenges due to sampling disturbance followed by inherent difficulties with core handling and testing under pressure/temperature stability conditions. Inherent sampling disturbance presents the greatest challenge to geo-analyses and engineering production strategies. Drilling, wall shear, core recovery, specimen extrusion from the sampler, and trimming and insertion into test chambers are destructive to sediment fabric and have a pronounced effect on all types of sediments. The presence of hydrates aggravates sampling effects (even when pressure core technology is used) due to pressure- and temperature-dependent hydrate dissolution and dissociation and time-dependent hydrate relaxation. Synthesized specimens in the laboratory are often not representative as those formed in nature in terms of sediment types and hydrate pore habits, cannot capture the complexities in situ, and often suffers from scales effects. A new borehole tool for characterizing hydrate-bearing sediments in situ will help researchers avoid the inherent difficulties and biases in the abovementioned methods to characterize hydrate-bearing sediments.

The characterization of marine sediments at great depths increased noticeably in the last 50 years [*Lunne et al.*, 2011]. Logging data are used to estimate hydrate saturation and formation characteristics [*Sun et al.*, 2011]. LWD and MWD provide data such as small strain S and P velocities, gamma density, resistivity, imaging (acoustic, electrical scanning), nuclear magnetic resonance. Various correlation equations are invoked to infer porosity and hydrate saturation, and even fluid conductivity from these data [*Collett et al.*, 2012; *Lee and Collett*, 2011]. Large strain mechanical parameters needed for reservoir simulators can be obtained in-situ using penetration testing. Penetrometers are deployed from the seabed or ahead of the borehole. The penetration depth is limited by either me-

chanical/geometrical factors or by the reaction force that can be mobilized. Seabed operations can involve a submersible rig (e.g., MeBo, IFREMER, PROD, Searobin, Geoceptor, DeepCPT); difficulties associated with automated rod assembly (e.g., Gregg Drilling and Testing device) were addressed using the coiled rod (IFREMER's rig and Neptun-DATEM - can be extended 30m or more into the sediment). ROV based operations are typically limited to the upper few centimeters of the sediment column (e.g., Cherokee www.marum.de, Quest and Move - used for fluid sampling, turbidity, net and scoop catcher, temperature monitor, sonar or biochemical processes). Free-fall cones can be used to measure penetration resistance, heat generation and dissipation, and pressure diffusion (e.g., FFCPT or FF-CPTU, www.marum.de;[Steiner et al., 2012]). Data interpretation requires proper integration of depth-dependent insertion conditions, and penetration depth is typically limited to the upper few meters of the sediment column. On-shore and off-shore penetrometers have been instrumented to perform multiple measurements, such as penetration resistance, electrical resistivity, nuclear density, S-wave detection, transverse stress measurement [Jefferies et al., 1987] and visual grain size analysis [Raschke and Hryciw, 1997]. However, the parameters most frequently used are tip resistance, sleeve resistance, and water pressure.

The cone-shaped CPT is the most common tip geometry. Other geometries offer advantages for mechanical analysis and data interpretation. Besides the vane shear (e.g., Halibut – Fugro), the ball and the T-bar are "full flow" penetrometers and can be used to conduct cyclic penetration tests to measure the initial undrained shear strength and the degraded strength in remolded sediment [*Lunne et al.*, 2011; *Randolph and Gourvenec*, 2011]. Penetrometers involve high shear strain rates and can lead to values significantly higher than strengths that can be mobilized at very small strains. Available sidewall tools are designed to recover specimens from consolidated sediments using either rotary motion or percussion or to conduct fluid sampling.

This research project is founded on three fundamental bases: (1) in-depth understanding of hydrate-bearing sediments and associated characterization challenges, (2) recognition of key properties needed for analyses and reservoir simulation, and (3) an acute awareness that the potential of in situ characterization is maximized when all available information is utilized to constrain the unknowns and to optimize the testing strategy. Detailed research efforts have been placed on:

- fundamental understanding of sampling effects, physical properties, and critical parameters for characterizing hydrate-bearing sediments
- mechanisms of testing including methodologies, sensors, and data reduction and enhanced interpretation

- tool optimization and miniaturization
- laboratory and field deployment

Salient findings are presented in the following sections.

2. Knowledge and information technology

2.1 Fundamental physics and governing parameters

The presence of hydrates aggravates sampling effects (even when pressure core technology is used) due to pressure and temperature dependent hydrate dissolution and dissociation, and time-dependent hydrate relaxation (Figure 1.1).



Figure 2.1 Illustrations of sampling effects to hydrate-bearing sediments at pore scale [*Dai and Santamarina*, 2014].

Compared to the hydrate-bearing sediment in situ, if the effective stress is removed while preserving PT conditions (i.e., pressure coring), the skeleton dilates, the connecting hydrate is placed in tension, there are partial de-cementation and stiffness loss, and the transient pore pressure drop due to skeletal dilation may cause hydrate dissociation followed by secondary formation. Note that this is the particle scale explanation of the equivalent continuum Mandel-Cryer effect. Hydrate creep following stress relaxation affects pressure cores as well. Fast drilling and extraction procedures lead to more intense tensile fractures in hydrate bridges, and thus slow unloading followed by recompression is preferred.

If in addition, the pore fluid pressure is decreased, hydrate dissociates, gas will tend to expand against capillarity (~170 times the volume of hydrate), capillary forces massively destructure the sediment fabric, gas-driven fractures develop throughout the sediment, fines migrate, and microbes may burst.

Current pressure core technology allows the coring, transfer, subsample, and testing of

natural hydrate-bearing sediments all under in situ pressure without dissociating the hydrate. Post-sampling characterization is conducted inside pressure chambers using noninvasive methods including gamma density, stiffness, permeability, X-rays and 3D X-ray CT, and destructive methods including strength, stress-strain response, compressibility, biological activity, volumetric changes upon dissociation, and mini-production tests [*Dai et al.*, 2017; *Santamarina et al.*, 2012; *Schultheiss et al.*, 2006; *Yoneda et al.*, 2013].

Table 2.1 identifies the most critical parameters needed to estimate the gas extraction potential [*Lee and Collett*, 2011; *Moridis et al.*, 2011; *Waite et al.*, 2009].

	In-situ temperature – pressure		
	In-situ stresses		
	Porosity – Hydrate saturation		
Index Properties and Reservoir	Grain size distribution – Fines content, mineralogy		
Characteristics	Stratigraphy / hydrate morphology		
	Formation history		
	Salinity		
	Pore water geochemistry		
Thermal Properties	Thermal conductivity		
Thermai Properties	Specific heat and latent heat		
	Water retention curve - Relative k		
Hydraulic Properties	Hydraulic conductivity		
	Potential migration pathways		
	Lateral stress coefficient		
	Soil Stiffness: shear and bulk stiffness		
Mechanical Properties	Strength		
	Stress-dependent dilatancy		
	Compressibility upon dissociation		

Table 2.1 Critical parameters for hydrate-bearing sediments characterization and gas production simulation.

Most of the fundamental properties of hydrate-bearing sediments are affected by not only the volume fraction (i.e., hydrate saturation) but also the pore habits of hydrate in sediments. The underlying physics of how hydrate affects some of the physical properties are summarized in Table 2.2.

	Stiffness	Strength	Electrical	Hydraulic	Thermal
Particle	Specific surface captures	Particle shape, friction angle,	High conductivity of clay due	e Pore size (distribution) de-	High quartz content
properties	particle size and shape	and apparent cohesion	to surface charge and surface area	termines permeability	\rightarrow high conductivity
Packing	Dense packing	High density	Saturated, high porosity	Dense packing	High coordination no.
-	higher stiffness	\rightarrow higher strength, dilation	\rightarrow higher conductivity	\rightarrow lower permeability	\rightarrow high conductivity
Pore fluids	Low saturation affects stiff-	Drained vs. Undrained	PF dominates bulk property.		High water saturation
	ness; fully water saturation		Unsaturated: volumetric wa-		\rightarrow high conductivity
	affects only p-wave.		ter content		
Contact	Cementation increases stiff-	Cementation increases strength			Large contact area
	ness				\rightarrow high conductivity
Hydrate	High hydrate saturation	High hydrate saturation	High hydrate saturation	High hydrate saturation	Hydrate has similar con-
saturation	Vp, Vs increase damping increases Poisson's ratio de- creases	strength increases dilation	\rightarrow conductivity decreases	\rightarrow conductivity decreases	ductivity as water
Hydrate	Cementation habit has more	Cementation habit tends to in-		Pore-filling habit is more	Hydrate increases conduc-
pore habits	evident effect on stiffness	crease strength, dilation, and brittleness		effective in reducing permea- bility than coating	tive paths. It may also ce- ment contacts and reduce contact impedance
Effective stress	Hydrate increases Vp, Vs, dampling, but decreases Poisson's ratio	High hydrate saturation strength increases dilation	High hydrate saturation \rightarrow conductivity decreases	High hydrate saturation \rightarrow conductivity decreases	Hydrate has similar con- ductivity as water
Tempera-		Lower temperature	Conductivity increases with	Higher temperature	Conductivity increases with
ture		→ higher strength (minor effect)	temperature, ~2% per K	\rightarrow Lower viscosity	temperature
Pressure	Vp increases with pressure				Conductivity increases with
	particularly for unsaturated				pressure
	condition				

 Table 2.2 Fundamental physical processes in hydrate-bearing sediments

2.2 IT tools

Based published data from logging, pressure core testing, and laboratory measurements, an IT is designed to help select reliable properties for hydrate-bearing sediments simulators. For most properties, the tool offers various alternative equations obtained from experimental data. A user-friendly interface facilitates its use. This IT tool is Mathcad-based and updated as an E-book form that is readable, editable, and efficient.

<u>Tool Structure</u>. As shown in Figure 2.2, this E-book consists of four Mathcad files: IT_Tool_Code, IT_Tool_Main, IT_Tool_Reference, and Quick_Calculation. The IT_Tool_Code includes most functions for hydrate-bearing sediments properties inference. The IT_Tool_Main is the main interface in which users can enter inputs and calculate sediments physical properties. The IT_Tool_Reference is complementary to the previous and includes methods to estimate inputs values in IT_Tool_Main. The Quick_Calculation is the calculation worksheet.



Figure 2.2 The structure of the IT tool developed to facilitate reliable selection of the physical properties for hydrate reservoir simulators.

<u>Database Management System</u>. A database management system for the physical properties of hydrate-bearing sediments is being developed. This system is based on Microsoft Access. This database management system will facilitate the processes to store, organize, retrieve, query, analyze, and report data. Microsoft Access allows to link databases: which helps to store and maintain information more efficiently. Figure 2.3 shows the relationship among five tables in this system.



Figure 2.3 Relationship among tables for general soil information, large-strain properties, smallstrain properties, thermal properties, and hydraulic properties.

Figures 2.4 and 2.5 show the examples of comparison between predictive trends and compiled experimental data, in terms of the strength and phase boundary respectively.



Figure 2.4 Predicted using the developed IT Tool versus measured strength of hydrate-bearing sediments. (a) Data from [*Santamarina and Ruppel*, 2008]; (b) Data from [*Miyazaki et al.*, 2012].



Figure 2.5 Phase boundaries: (a) hydrate phase equilibrium in seawater; (b) freezing point of seawater.

2.3 Uncertainty analysis for the IT tool

Most correlations are based on deterministic models. However, all predictions have a certain degree of uncertainty. Uncertainty may be due to the structure of the model, errors in the data set, and/or in the measurements, as illustrated in Figure 2.6. Furthermore, uncertainty in the input is propagated across models. A better prediction can be obtained by comparing uncertainties of alternative models [*McBratney et al.*, 2002]. The framework related to the uncertainty analysis for the IT tool in this project is based on least squares method [*Buonaccorsi*, 1995; *Coleman and Steele*, 2009; *Cook and Weisberg*, 1999; *Rawlings and Mayne*, 2009].



Figure 2.6 Illustration of the uncertainty in the prediction.

Examples of uncertainty analyses for permeability of hydrate-bearing sediments relative to hydrate-free sediments, shear wave velocity, and shear strength are shown in Figures 2.7-2.10. In these figures, σ is the standard error of the prediction; s is the root mean square error (RMSE) of the prediction, an approximation of σ .



Figure 2.7 Permeability of hydrate-bearing sediments (relative to hydrate-free sediments) versus hydrate saturation. The model used here is $log_{10}k_{hbs}=alog_{10}(1-S_h)$.



Figure 2.8 Examples of uncertainty analysis for shear wave velocity. The error bar in this plot represents one standard error of the prediction. The model used here is from [*Santamarina and Ruppel*, 2008] and the data are from [*Priest et al.*, 2009].



Figure 2.9 Examples of uncertainty analysis for shear strength. The model used here is from [*Miyazaki et al.*, 2012] and data are from [*Miyazaki et al.*, 2011].



Figure 2.10 Summary of uncertainty analysis for shear strength of hydrate-bearing sediments. The error bar in this plot represents one standard error of the prediction. The model used here is from [*Miyazaki et al.*, 2012].

3. Borehole tool design - Body

3.1 General design considerations

The overall design of a new borehole tool for the comprehensive characterization of hydrate-bearing sediments is guided by the critical parameters needed for the analysis of hydrate reservoirs and the design of gas production strategies (listed in Table 2.1). Accordingly, Table 3.1 summarizes the key design component of the borehole tool in this project to address some of these needs.

	Note	
	In-situ temperature – pressure	Direct measurement
	In-situ stresses	PD *
Index Decembra	Porosity – Hydrate saturation	NM ⁺
Index Properties	Grain size distribution – Fines content, mineralogy	Sampling
Characteristics	Stratigraphy / hydrate morphology	Sampling, video
Characteristics	Formation history	Sampling
	Salinity	Sampling
	Pore water geochemistry	Sampling, PD
Thermal Proper-	Thermal conductivity	Direct measurement
ties	Specific heat and latent heat	NM
Undroulie Dron	Water retention curve - Relative k	NM
artice	Hydraulic conductivity	Indirect measurement
erties	Potential migration pathways	NM
	Lateral stress coefficient	NM
Mashaniaal	Soil Stiffness: shear and bulk stiffness	PD
Proportios	Strength	Direct measurement
ropernes	Stress-dependent dilatancy	Sampling and lab testing
	Compressibility upon dissociation	Sampling and lab testing

Table 3.1 Key physical properties of hydrate-bearing sediments and the corresponding capabilities of the borehole tool in this project.

*PD: has potential to be equipped with this device; +NM = not measured by this device

The borehole tool developed in this project is essentially a penetrometer. Penetrometers for offshore cone penetration tests (CPT) to obtain fundamental physical, hydraulic, and geomechanical properties of marine sediments have been developed for decades. They vary in penetration mechanisms, dimensions, and mostly for shallow soil depth characterization (Table 3.2). None of these is specifically for the characterization of hydrate deposits.

Penetration mechanism	Date	Equipment	Features	
Discontinuous	1972	Dead weight, platform	Max 4m penetration	
push	1972	Seacalf	Max 25m penetration	
	1976	Diving bell	60 m penetration achieved	
	1991	SCOPE	Self-leveling	
Continuous	1983	ROSON	Roller wheels	
push	1984	Modified BORROS rig	Synoptical hydraulic cylinders	
	1984	Wheeldrive Seacalf	Roller wheels	
	2010	DeepCPT	Suction anchor; 10 and 15 cm ² cones	
Coiled Rod	2000	Penfeld	Self-powered by lead batteries. Can penetrate to 30 m	
Seabed drilling	2001	PROD	Rods stored in carousel on sea bottom	
Combined rig	1997	Searobin	$10 \text{ cm}^2 \text{ cone}$	
	2001	Geoceptor	$10 \text{ cm}^2 \text{ cone}$	
Mini-rigs	1992	Seascout	Coiled rod, 1 cm^2 cone	
	2000	Neptun	Coiled rod; 5 and 10 cm ² cones; 20 m penetra- tion	
	1999	MiniCPT	Coiled rod; 2 cm^2 cone; up to 12 m penetration	
ROV mounted	1983	Mini Wison	1 m stroke, 5 cm^2 cone penetrometer	
	2014	GOST	5 cm^2 cone; to 4000 m water depth	
Hydraulic/mud	1972-	WINSON (XP, EP)	3m stroke, memory unit	
pressure	1984	Dolphin	Memory unit	
Coupled with	2001	CPTWD	Memory unit	
drilling	2016	This project	Comprehensive physical properties, memory unit	

Table 3.2 Offshore CPT development (updated from [Lunne, 2012])

<u>General Characteristics</u>. The tool is designed as a stackable-type modular penetration system with a simple but versatile architecture. Measurements are made ahead of the borehole during and after penetration. The tool is made of stainless steel 316 for high stress- and chemical-resistance. All modules are 36.5 mm in diameter (an area ~ 10 cm²). The device consists of the body, the modular probe system, and electronics (Figure 3.1).



Figure 3.1 In-situ characterization tool: General view.

<u>Body</u>. The body is a cylindrical cavity (OD = 100 mm; SS316) with two rigid end caps. The body supports the modular penetrometer and sampling tubes houses the electronics including the fishing and lifting system, and the anchor to the drill bit Bottom Hole Assembly BHA (details in Session 5.1). The anchor system couples the tool to the drilling string to use the weight of the drill bit to advance the penetration device. The geometry of the body depends on the drill string available at the site.

<u>Modular Probe</u>. The maximum penetration force is computed for a hydrate-bearing sediment with an undrained shear strength $S_u = 10$ MPa (hydrate saturation $S_h = 100\%$ [Waite et al., 2009]). The maximum force needed to penetrate a 10 cm² probe into this formation is about 90kN. The maximum tool length to avoid buckling is computed from Euler's equation. Results show that the maximum length is $L_{max} = 1.20$ m for the case of both ends hinged (Figure 3.2). The load cell at the tip of the modular probe has a capacity of 200MPa and measures a combination of water pressure and penetration resistance (Figure 3.2). The tool can be internally pressurized prior to deployment to pre-stress the load cell to extend the depth range of the probe.



Figure 3.2 Overall mechanical design. (a) Maximum needed force. (b) Maximum tool length to satisfy buckling restrictions. (c) Tool longitudinal stress dependence between water pressure and undrained shear strength.

3.2 Tip (force) module

<u>Design</u>. The tip module consists of the tip itself, the sleeve and the porous filter (Figure 3.3). The sleeve houses and protects the instrumentation. The nucleus is instrumented with a full bridge strain gage (to cancel bending and temperature effects) and two thermocouples. Details of the two thermocouples in the cone tip will be introduced in the 3.6 Thermal module. The porous filter ring is made of stainless steel 316.

<u>Mechanical Verification</u>. The tip module is designed to sustain the expected penetration forces and water pressure. Analytical solutions and a FEM numerical model are used to assess internal stress concentrations, the collapsibility of the sleeve and buckling of the tool. Figure 3.4 shows the stress field for the tip module facing 90kN penetration force and 10 MPa water pressure. Results show adequate mechanical performance under these extreme conditions.



Figure 3.3 Tip module: parts, elements, and wiring.



Figure 3.4 Tip module mechanical verification: Yield stress for SS316 is 200MPa.

<u>*Calibration*</u>. A chamber and coupler are designed to calibrate the tool. It consists of a 1.20m long SS316 tube with a cap to couple with the tool to the pressure chamber (Figure 3.5). All cables exit from the top; the tool response is logged using a standard computer-

based data logger. The tip was successfully tested to 25MPa of water pressure. The tool pore pressure response (generally called u_2) and insertion forces g_t correlate well with the applied fluid pressure in the chamber (2% error). The tip resistance determined with the strain gauges fixed to the core is corrected for tip-to-core area ratio and the pore pressure effect on the shoulder.



Figure 3.5 Tip module calibration. Measured pressure using strain gauges vs. chamber water pressure.

3.3 Hydraulic module

<u>Design</u>. Hydraulic conductivity is measured using a system of valves and pressure transducers to determine the flow rate and pressure gradient (Figure 3.6). The water extraction inlet at the tip of the force module is connected to the storage tank through a solenoid valve and a check valve to prevent reversed flow after sampling. The pressure transducer in the tank measures the pressure evolution in the gas in order to compute flow rate using Boyle's law.



Figure 3.6 Hydraulic dual-system components: (a) Hydraulic conductivity measurement system. (b) Mini-production test

The governing equation

$$q = Fk(u_0 - p_0), \tag{3.1}$$

shows the flow rate q as a function of the hydraulic conductivity k, the initial reservoir pressure u_o , the initial pressure in the container p_o , and a shape factor F which accounts for boundary conditions. Pore water can be sampled without dissociation by pre-pressurizing the container to an initial pressure u_o higher than the dissociation pressure. Water permeability k can be estimated as [*Torstensson*, 1984]:

$$k = \frac{p_0 v_0}{Ft} \left\{ \frac{1}{p_0 u_0} - \frac{1}{p_t u_0} + \frac{1}{u_0^2} \left[\ln \left(\frac{p_0 - u_0}{p_0} \frac{p_t}{p_t - u_0} \right) \right] \right\},$$
(3.XX)

where v_o the initial volume of gas in the container, and p_t is the pressure in the container at time *t*. The test duration is highly dependent on the permeability. A passive test can be implemented with this probe as well by measuring the dissipation of the excess of pore pressure generated during penetration [*Burns and Mayne*, 1998; 1999]. A parallel hydraulic system allows for a mini-production test. A solenoid valve opens a tank kept at a pressure p_o below the dissociation pressure, thus water and gas can be extracted and sampled (Figure 3.7a).

<u>Verification</u>. The shape factor *F* for this probe is determined using numerical simulations. The computed value is F = 2D (Figure 3.7b) and corresponds well with published analyses [*Chirlin*, 1989; *Hvorslev*, 1951; *Mathias and Butler*, 2006]. Given the location of the water inlet, flow conditions resemble spherical flow. The numerical and analytical solutions for a spherical flow are compared in Figure 3.8. The chart shown in Figure 3.8c facilitates the estimation of the hydraulic conductivity using this probe from the measured flow rates and differential pressure changes. Additionally, Reynold's number should be Re < 10 everywhere in the soil mass to satisfy laminar flow, i.e. Darcy's condition.



Figure 3.7 Hydraulic conductivity measurement system. (a) Pressure and volume versus time. (b) Shape factor from numerical simulations. Note: u_o is the reservoir water pressure and p_o the initial water pressure in the container.



Figure 3.8 Hydraulic conductivity system verification. (a) Numerical model in COMSOL. (b) Comparison of the numerical model and the ideal spherical case. (c) Solution chart for a measured flow rate and water pressure change.

<u>*Calibration*</u>. Four porous filters are calibrated under flow-control (low flow rate) and pressure-control (high flow rate; set-up in Figure 3.9). The filters include a standard CPT plastic filter and three filters made of stainless steel 316 with different pore sizes. Results are compared with numerical simulations to match the pressure drop Δp ; all filters exhibit high conductivity (> 10⁻³ cm/s).

Fluid sampling tests are shown in Figure 3.10 and result for $\Delta p = u_o - p_o = 0.33$ MPa, for different filter types. Measurement must fall on the right-hand side of plots to disregard measurement errors.



Figure 3.9 Porous filter calibration: (a) Setup of the two types of control tests: flow control and pressure control-based test. (b) Results for the different porous filter. Lines represent results from numerical simulations and discrete points show measured values.



Figure 3.10 Complete hydraulic/fluid sampling test: (a) Setup. (b) Results for different porous filters.

3.4 Electrical module

<u>Design</u>. The local electrical resistivity is measured using a button-type electrode pair. A small PEEK plastic screw (OD = 9.4mm) is used for electrical insulation. The steel module works as the ground and the central electrode in the button is the active electrode. The button-type electrode pair can be deployed in any module of the penetrometer (Figure 5.20). The peripheral electronics involves an AC source with a frequency f = 100 kHz and two voltmeters [*Cho et al.*, 2004].



Figure 3.11 Electrical resistivity module and calibration.

<u>Calibration</u>. The button-type electrode pair is calibrated for different values of electrical resistivity. Figure 3.11 shows the setup and calibration results. These results allow for the direct comparison of voltage drop ratio onto electrical resistivity, that is the inherently account for the shape factor associated with the 3D electric field.

A direct comparison of the impedance analyzer chip was performed. With a $10k\Omega$ comparison resistor, it was possible to measure impedances from approximately 6 k Ω to 200 k Ω with an error less than 5%. Below 6 k Ω the error increases dramatically (amplifier in the chip reaching its maximum output). Above 200 k Ω the error increases linearly (Figure



3.12). Errors below 6 k Ω (not shown in the figure) increase quickly: 300% at 1 Ω , 800% at 500 Ω .

Figure 3.12 Impedance analyzer comparison test: Error respect to measured resistance.

3.5 Sampling module

<u>Design</u>. Small tube samplers are attached to the tool body to recover disturbed samples (Figure 3.13). The samplers consist of a cutting shoe, sampler tube, and catcher. The cutting shoe is designed with a taper angle of 10 degrees and an internal step to lock the catcher against the sampler. The sampler tube houses the recovered sediment kept in place by the catcher. The tube is threaded at the top to mount the sampler to the body of the tool. An extrusion device is designed to push sediments out of the tube sampler (Figure 3.13e).

<u>Field Verification</u>. The tests documented in Section 5 and 6 confirmed the good performance of the sampler for coarse and fine-grained soils.



Figure 3.13 Sediment piston sampler. (a) Position in the tool. (b) Drawings. (c) Photographs. (d) Field test. e) Extrusion devise.

3.6 Thermal module

The thermal module consists two major components: one is for in situ temperature measurement using the two thermal couples housed in the tip module (data can be used for the inversion of thermal conductivity) and the other one using transient plane heat source [*Dai et al.*, 2015] to measure temperature and thermal conductivity.

<u>Thermocouples in the tip module</u>. The thermocouples in the force module are located inside the protecting sleeve. Thermal effects are partially compensated: they cancel in the full bridge but strains in the core remain. A 30 degrees Celsius change in temperature produces a 0.12mV bridge response for a 10V bridge excitation (Figure 3.14). The tool thermal response was measured by subjecting it to cooling and heating cycles in an environmental chamber. The response delay is 10sec during cooling, and 8sec during heating (Figure 3.15).



Figure 3.14 Strain gauge installation and configuration.



Figure 3.15 Tip module: temperature effect. (a) Thermocouples response time. (b) Strain gage response to temperature change.

<u>Thermal conductivity measurement</u>. Thermal conductivity and diffusivity can be determined in active mode with a known heat source (either during heating or after shut off) and a thermocouple that is used to record the temperature change in time [*Cortes et al.*, 2009; *Waite et al.*, 2002]. A passive method can be implemented as well using the heat generated during probe penetration into the sediment (the typical increase in temperature is low $\Delta T < 1^{\circ}$ C). The passive method has been successfully used to characterize marine sediments [*Von Herzen and Maxwell*, 1959].

Thermal properties measurement using the single-sided transient plane heat source (TPS) technique has also been developed and laboratory tested. NETL has measured the thermal conductivity of pure hydrate crystals using the single-side TPS technique [*Rosenbaum et al.*, 2007], which basically glued a TPS sensor on a PVC substrate to measure the thermal properties of the specimen laid on top of the substrate. So this becomes a problem of a plane heat source dissipating into two media, with thermal properties known for the substrate but to be determined for the tested specimen. Reasonably accurate thermal conductivity data of hydrate-bearing sediments can be achieved after simplification assumptions [*Dai et al.*, 2015].



Figure 3.16 Left: Sensor calibration. Right: Impacts of the S-TPS probe configuration on measured thermal properties of the specimens. The x-axis reflects the effusivity (density x thermal conductivity x thermal diffusivity) ratio between the thermal probe and the tested specimen; the y-axis reflects the thermal flux ratio between the probe and the tested specimen. Scenarios of

different duration of current injection have also been considered (from 10s to 200s) in order to identify optimum measurement duration.

3.7 Visual module

A module with visual capability has been prototyped and tested in the laboratory. The approach resembles video-cone developments by Hryciw and co-workers [*RD Hryciw et al.*, 1998; *Roman Hryciw and Raschke*, 1996; *Raschke and Hryciw*, 1997]. Figure 3.17 shows the new video module and assembly to the tool. This module consists of an expanded body with the ability to hold an off-the-shelf high-pressure window (shown in the figure). The camera will be housed in this window. The system includes LED lights for illumination. This module is based on a standard Arduino friendly camera installed behind a sapphire window. Images of grains obtained in preliminary tests using this technology are shown in Figure 3.18.



Figure 3.17 Video module. The visor consists of a high-pressure window.

Images	Typical grain	Properties
	Timm	Blasting sandFrom imageFrom sieve D_{50} 1.1mm0.90mmSphericity = 0.51 Roundness = 0.550.55
	0 0 1mm	$\frac{\text{Silica Sand}}{\text{Prom image} \text{From sieve}}$ $D_{50} 0.35\text{mm} 0.30\text{mm}}$ Sphericity = 0.56 Roundness = 0.38
	O 1mm	$\begin{array}{r c c c c c c c c c c c c c c c c c c c$
	Tmm	$\begin{tabular}{ c c c c c c } \hline \underline{Mixed\ grains} \\ \hline \hline & From\ image & From\ sieve \\ \hline \hline D_{50} & 0.90mm & 0.70mm \\ \hline \hline & 0.65 \\ Roundness = 0.45 \\ \hline \end{tabular}$

Figure 3.18 Video capability prototype test. Image analysis of typical grain compares well with sieving analysis in coarse grains. Sphericity = area of particle projection/area of the circle with diameter equal to the longest length of the projection. Roundness= average radius of curvature of surface features/radius of the maximum sphere that can be inscribed.

4. Borehole tool design - Instrumentation

4.1 Electronics – general configuration

Collected data using this borehole tool can either transmitted to the surface vessel in real time or stored in the memory disks of the tool. Transmission requires a communication cartridge and a communication modem (weatherford.com). Data storage within the tool is possible using off-the-shelf microprocessors powered by standard batteries. This is the approach selected for this borehole tool. The chosen microprocessor is an Arduino UNO (www.arduino.cc) due to its intuitive architecture for sensor development, low power consumption, small dimensions and a large online library of projects and peripherals. Figure 4.1 shows the device ready to store data in an SD card, and its technical specifications.

CPU	16 MHz ATmega328
Pins In/Out	14 I/O
Sampling frequency	1 ms
Memory flash	32 K
Size	2.7in x 2.1in
Software	Arduino IDE (Java based)
Power	Batteries / USB / AC-to-DC adapter
Pc connection	USB port
Voltage (limits)	6-20 V
Voltage (recomm.)	7-12 V
Operation voltage	5V
Resolution	10 bits
Memory storage	Peripheral / SD card
Price	~\$30

Figure 4.1 Data storage unit: Arduino UNO (arduino.cc)..

The analog-to-digital converter ADC available on the microprocessor's on board is a 10 bits unit (expandable to 16 bits). This allows a resolution of 0.01°C for thermocouples and 0.01 mV for load cells and strain gauges (Figure 4.2a, b, and c). Measured power consumption is plotted in Figure 4.2d for the Arduino, Secure Digital SD card writer, thermocouples, load cells, strain gauges and impedance analyzer (electrical resistivity measurements). Most of the power is consumed by the microprocessor and the data storage components. The maximum amount of time a single 9V battery can last varies from 1 to 3 hrs.

The microprocessor, board, and circuitry have been tested to improve accuracy and resolution of the various strain gages used in the tool. The force module integrated with the new command board were tested within a high-pressure chamber (maximum pressure = 35MPa) under two power supply voltage levels: 5 and 10V. Figure 4.3 shows the results of this test. The 5V board delivered lower resolution data (0.5MPa to 1.8MPa jumps). On the other hand, the 10V supply delivered data with 0.18MPa resolution. The final tool assembly involves three battery packs for power supply: strain gages, microprocessor and solenoid valves.



Figure 4.2 Data storage unit: Resolution (a) Thermocouples. (b) Strain gauge. (c) Standard load cell. (d) Power consumption.



Figure 4.3 Electronics: Enhanced resolution attained with the new board, microprocessor and circuitry.

The final design for the board (PCB; Figure 4.4) and circuitry have been finalized (Figure 4.5). The current design brings significantly enhanced flexibility for new sensors, as needed in the near future. This new PCB consists of a Raspberry Pi master controller and an Arduino Mega as a slave. The master commands the Arduino, indicates when to run tests and operating conditions, and is in charge of data storage. At the same time, the Raspberry Pi gathers data from the three pressure transducers.



Figure 4.4 Electronics: new PCB configuration.



Figure 4.5 Latest version of electronics configuration (updated after field deployment). Arduino Mega with peripheral data amplifiers.

4.2 Moduli configuration

Figure 4.6 presents the detailed design of the board, circuitry, and key component of each testing module in the borehole tool developed in this project.



Pressure







Sampling and hydraulic conductivity







Figure 4.6 Details of the components and circuitry design of each testing module.

5. Laboratory full-scale prototype assessment

5.1 Tool fabrication and assembly

Major components of the borehole tool in this project include the body, the testing module, the tip (force) module, the coupling with BHA, and electronics. Detailed dimensions of each machined piece are presented in Figures 5.1-5.4.



Figure 5.1 The detailed dimension of the tool body (to house electronics, valves, cables, and memory disks).



Figure 5.2 The detailed dimension of the testing module. The length of each testing module varies

from 0.15m to 1m depending on the nature of the measurement properties and methods.



Figure 5.3 The detailed dimension of the tip (force) module. (a) The inner stem of the force module to house strain-gauges for strength measurement and two thermocouples for temperature measurement. (b) The tip of the force module for penetrating into hydrate formations and pore water sampling. Note that the force module has identical end connection as that in the testing modules.



Figure 5.4 The detailed dimension of the bottom cap to couple the testing modules with the main body.

Figures 5.5-5.8 show the assembly of the major machined pieces, electronics and peripherals housed in the tool body, and the overall geometry after assembly of them.



Figure 5.5 Major machined pieces of the borehole tool.



Figure 5.6 Sensors and peripheral components housed within the tool body.



Figure 5.7 Overall dimension of the assembly borehole tool.



Figure 5.8 Left: machined testing modules and the tip module. Right: assembled borehole tool. The body houses the peripheral components of the tool including the piping, pressure transducers, fluid samplers, valves, and electronics.

5.2 Borehole tool coupling with PCTB BHA

The force module has a 10cm² cone area and a 130mm² sleeve area. No any crosssectional diameter of the tool exceeds 3-3/4 inches, so that it can go through the seal bore drill collar and the landing seat. A CDS type coupler was designed by Pettigrew Engineering to couple the borehole tool in the project with PCTB bottom hole assembly (BHA) and APC/XCB BHA.

The CDS can drive the probe into the formation 1.8m and provide for ± 2 meters heave compensation. The maximum designed load is 9,000 lbs. If exceeded, the overload collet will release to allow the probe be retracted inside the BHA. The designed CDS is compatible with both the PCTB BHA and the APC/XCB BHA. Figure 5.9 illustrates the coupler

and major components of the coupler design.



Figure 5.9 Coupler design. (a) Illustration of the borehole tool in run in and collet release status with PCTB BHA. (b) Major parts and assembly the CDS-type coupler of the tool with PCTB BHA.

5.3 Prototype test

The prototype tests include a mechanical test at Lake Acworth, Georgia and a highpressure test at the Coastal Marine Resources Core Laboratory at the King Abdullah University of Science and Technology (KAUST).

<u>Mechanical tests</u>. The near surface sampling tests to validate the expected recoverable length in un-cemented soil using a small radius sampler were conducted on Lake Acworth, Georgia (coarse-grained soils) and in a fill at Georgia Tech (fine-grained soils). Two driving conditions were tested. The first one consists of driving two different samplers into the sand with a hammer (dynamic penetration). The second test uses a continuous push. This system implies a reaction frame, with three ground anchors, an Enerpac hydraulic cylinder, and a load cell to record penetration forces (Figure 5.10). The water table is 5cm below the surface.

Two samplers were tested using both penetration methods. Sampler one is a 25mm open ended pipe; hence its inside clearance C_i is zero. Sampler two is a specially designed sampler for the recovery of disturbed samples from hydrate-bearing sediments. It has a cutting shoe with $\alpha = 10^{\circ}$ angle and a reduction of the internal diameter so that the inside clearance ratio is $C_i = 3.7\%$. No catcher was used with either sampler.



Figure 5.10 Core recovery with small sampler – Field study: (a) Continuous push schematics. (b) Dynamic driving. (c) The picture at the site. (d) Samplers dimensions.

Figure 5.11 shows the lengths of the recovered two types of soil samples using the two driving methods of both samplers. Each test was repeated 5 times. The box represents the median, 25th and 75th percentile of test results, while the segments run from the maximum and the minimum recorded values.

The results confirm the benefits of dynamic driving over pushing to gather longer samples. Sampler two, with a sharp cutting shoe and an internal clearance, delays frictional build up and leads to longer samples in both static and dynamic modes. The internal clearance facilitated the extrusion of the sample after testing in the case of fine-grained soils. The expected plug length is also shown here for the cases of friction angles of $\varphi = 20^{\circ}$ and $\varphi = 35^{\circ}$. They agree well, particularly with data gathered with sampler one, i.e., a pipe without a cutting shoe.

The penetration force was recorded to the maximum load cell capacity 2kN (Figure 5.11b). The penetration forces increase quasi-linearly with depth, as expected for frictional materials, and there is no evident difference between the penetration resistances exhibited

on both samplers with different cutting shoes.



Figure 5.11 Core recovery with the small sampler. (a) Sampled length (distance measured before removing the sampler from the ground). (b) Penetration force vs. depth. There is no clear evidence of significant differences between the two samplers.

<u>Pressure testing</u>. The borehole tool was subjected to a pressure test within the highpressure vessel at the Coastal Marine Resources Core Laboratory at KAUST. The highpressure vessel has a 0.5m internal diameter, a 2.5 m internal depth, and is able to sustain up to 100MPa internal pressure at temperatures ranging from 0 to 100°C. Figure 5.12 shows the borehole tool about to be tested in the high-pressure vessel, the pressure history imposed during the test including pressure steps at 1, 5, 10, 20 and 35MPa, and the highpressure vessel with the testing tool. The borehole tool sustained the 35MPa (350 bars) water pressure without any leakage.

Figure 5.13 shows the data gathered with three pressure transducers, two thermocouples, and a three-axis accelerometer. One pressure transducer captures the three penetration events (others are for flow tests and remain inactive). The accelerometer signature shows spikes and plateaus reflecting different stages during tool manipulation.



Figure 5.12 High pressure vessel and pressure test.



Figure 5.13 High-pressure vessel testing - sensor readings. (a) Pressure transducers location. (b) Pressure transducers readings showing the three tool insertions. (c) Temperature readings at the tip. (d) Accelerations for the three principal directions. (e) Assembly of electronics in the rack ready to be connected and inserted into the tool body.

6. Field deployment

6.1 Offshore deployment

Offshore deployment of the borehole tool has been performed twice on the near coast of KAUST. The location for this test is at about 12 km from the shore (as shown in Figure 6.1). The test site was advised by the Coastal and Marine Operations Resources of KAUST and agreed together with the Coast Guard. The water depth at this site is 20.6 meters.



Figure 6.1 Test site of the tool field deployment: 12 km offshore KAUST.

The two deployments were able to determine penetration resistances, water pressures, thermal properties, and obtain soil and water samples. For both of the tool deployment, the in-situ tool was assembled as shown in Figure 6.2.



Figure 6.2 General schematics of the tool assembly and the dimensions.

Complete testing procedures are following:

- Arrival at the testing site;
- Lower the tool up to 5 meters for stabilization and final check for electronics and sensors;

- Sediment testing: cone penetration at a rate of 2 m/min;
- Controlled water sampling;
- Tool recovery.

Figure 6.3 summarizes the key steps of the two fieldwork.



Figure 6.3 Key steps of the tool deployment. Left -1^{st} tool deployment: (a) Tool waiting to be coupled. (b) Lifting and approach to the water. (c) Decoupling to the hoist. (d) Lowering the tool to start the test. (e) Retrieving the tool. Right -2^{nd} tool deployment: (a) Research Vessel Thuwal R/V. (b) Departing from KAUST. (c) Tool ready to be lowered. (d) Tool recovery.

Figure 6.4 shows the measured water pressure and the penetration rates recorded by a built-in accelerometer. Key sequential events of the tool testing (marked in Figure 6.4 as well) can be summarized as:

- 1. Setting the tool vertical;
- 2. A first approach up to 5 meters water depth;
- 3. Stabilization at 5 meters depth and general check of electronics/sensors;
- 4. Descent to a maximum water depth of 20 meters at a rate of 2 m/min;
- 5. First touch to the sediment, tool stabilization, and electronics final check;
- 6. Sediment penetration (note: slight tilting of the tool was observed, as shown by the accelerations in X and Y directions);
- 7. Internal valve opened for fluid sampling (note the internal water pressure drop);

- 8. Valve closed and tool recovery;
- 9. Travel through the water column;
- 10. Setting the tool horizontally on the deck.



Figure 6.4 Measured water pressure and the 3-axis accelerator data during the two deployments.

6.2 Deployment results, analyses, and tool improvement

<u>Penetration resistance</u>. During the deployments, it was possible to obtain the penetration resistance up to 3.5 meters in the sediment. Figure 6.5 shows the obtained pressure reading and tip resistance signatures for this deployment. Results show a low penetration resistance of about 150 kPa which can be expected for a non-dense material.

The pore water pressure decreases in the first meter of the sediments but tends to increase approaching the hydrostatic water pressure. This implies the sediments in the first meter may be fine-grained and subsequently followed by the sandy material to allow pore pressure recovery.



Figure 6.5 Penetration resistance obtained from the tool deployment.

<u>Thermal properties</u>. On the second deployment, two thermocouples located at the tip of the tool were continuously reading the temperature. Due to the high temperature at the ship's deck, the tool was able to reach a constant 34° C on the surface. After penetrating into the sediment, the tool liberated that heat to the sediment. Because of the high complexity of this system, a numerical simulation was performed to match those computed values with the ones measured. Figure 6.6 shows the COMSOL transient

simulation at the initial condition, considering the properties of the tool (i.e., stainless steel) and iterating the sediment properties to match the recorded temperature.



Figure 6.6 COMSOL numerical simulation of inverse sediments thermal properties. Dimensions of this model are shown here along with the initial conditions (i.e., tool at 33.75°C and sediment temperature at 30.5°C) and the thermocouple location.

The thermal properties of any material can be described by its thermal conductivity k, specific heat capacity c_p and density ρ . These parameters can be combined in the thermal diffusivity, defined as:

$$\alpha = \frac{k}{\rho c_p} \left[\frac{m^2}{s} \right]$$
(6.1)

Figure 6.7 shows the measured values from the two thermocouples and the simulation results using different assumed values of thermal diffusivity. Results show that the thermal diffusivity that best fits the measured data is approximately 10^{-6} m²/s. Assuming a saturated loose soil with a density of 1500kg/m³ and a heat capacity of 1500J/kg/K, the thermal conductivity is then about 2.2 W/m/K, which compares well with literature values of saturated soils.



Figure 6.7 Thermal diffusivity of the Red Sea sediments on the selected test site. Blue and green dots represent the measured values, while the continuous lines are results of COMSOL simulations for this particular case with differently assumed diffusivities.

<u>Fluid sampling and hydraulic conductivity</u>. While the tool was positioned on the seafloor during the second deployment, an internal solenoid valve controlled by Arduino was opened for about 15 minutes to sample in situ pore fluids of about 20ml (Figure 6.8a). The valve was then closed. Further laboratory measurement of the sampled pore fluids shows a pH value of 7.5.

The pore fluids were sampled at a rate of ~ 1.72 ml/min. This system was simulated on a COMSOL model for determining the hydraulic conductivity of the tested sediments (Figure 6.8b). Figure 6.8c shows an interpretation chart based on numerical simulation results with assumed hydraulic conductivities for the three typical types of soils. Measured data is placed on this interpretation chart and the results suggest that the material tested behaves as a silty-clayey sediment.



Figure 6.8 Hydraulic conductivity test. (a) Water volume in the container during sampling. (b) Numerical simulation on COMSOL. (c) Data interpretation.

<u>Sediment sampling</u>. The sediments are collected using the soil samplers. Two types of soil catchers were tested. The first type (red in Figure 6.9) is a 3D printed version with a stiff and brittle plastic, and the second type (white in Figure 6.9) is a machined soil catcher made of nylon. The second type showed slightly better elasticity performance. A total of 4 soil samples were recovered with volumes of 68, 79, 70 and 65 cm³ respectively. The recovery factors (sampled soil volume over the inner volume of soil samplers) are 75, 88, 78 and 72%, indicating good performance for both designs of soil catchers.

After the recovery, the tubes were stored in sealed plastic containers for extra tests to be performed in the laboratory. Grain size distribution (Figure 6.10) shows a fine sandy material with a high amount of silt and clay (~20%). A closer look at the particles, they seem to be very angular and a mean particle diameter similar to the one obtained from grain size distribution. Residuals of marine life were also present (Figure 6.10 inset). The specific surface was obtained using the methylene blue method and showed a value of $20.2 \text{ m}^2/\text{g}$, consistent with the grain size distribution.



Figure 6.9 Soil samplers and soil catchers tested during the offshore field deployments.



Figure 6.10 Grain size distribution of collected soil samples. The inset image shows the microscopic photo of collected sandy sediments. The particles are angular with mean grain size $d_{50} = -0.15$ mm in accordance with the grain size distribution.

7. Summary and conclusions

This project analyzed the sampling disturbances to natural hydrate-bearing sediments and consequent alternations to their fundamental properties. All devices and equipment for the coring, storage, transfer, subsampling, and testing of natural hydrate-bearing sediments should acknowledge these underlying physics.

This project reviewed and updated the database of fundamental properties of hydratebearing sediments. Robust correlations with index parameters have been developed and incorporated into an elegant IT tool that uses limited input information to predict various physical properties of hydrate-bearing sediments with uncertainty analyses to provide optimal field characterization and input parameters for reservoir simulators.

This project developed a cone-based borehole tool to characterize hydrate-bearing sediments at in situ. The current testing capabilities of this tool include a force (or strength) module, a hydraulic module, an electrical module, a thermal module, a video module, and a sampling module. All moduli are designed with identical cross-sectional geometry, connection method, and built-in electronics, so that future development of new testing capabilities can easily add to this existing tool.

This borehole tool has been machined, assembled, and tested in the laboratory and the field. A coupler to connect this tool with bottom hole assembly was also developed to allow the characterization of marine sediments at a much greater depth than conventional offshore CTP characterization which is typically limited within the top 50 meters of seafloor sediments.

Some highlights from this research are listed as follows:

- Sampling disturbance is inevitable for natural sediments and the presence of hydrate exacerbate this situation;
- An IT knowledge database has been developed to predict fundamental physical, geomechanical, thermal, and hydraulic properties of hydrate-bearing sediments with uncertainty analyses;
- A CTP-based borehole tool for comprehensive characterization of natural hydrate deposits has been developed, with capabilities of measuring in situ pressure, temperature, pore fluids sampling and analyses, thermal conductivity, hydraulic conductivity, strength, and sediments sampling for later laboratory analyses of grain size distribution, fines content, mineralogy, and stress-strain responses.

8. Related activities

8.1 Training of highly qualified personnel

- Dr. Terzariol, Marco (2015). Thesis: Laboratory and field characterization of hydrate-bearing sediments. Now a research scientist at KAUST.
- M.S. Yang, Fan (2017). Thermal conductivity module development. Now at ADP.
- Mr. Sun, Zhonghao, Ph.D. in progress
- Mr. Kim, Jongchan, Ph.D. in progress
- Mr. Go, Jinwoo, M.S. in progress

8.2 Publications

- Dai, S. and Santamarina, J.C., (2014). Sampling disturbance in hydrate-bearing sediment pressure cores: NGHP-01 expedition, Krishna–Godavari Basin example. *Marine and Petroleum Geology*, 58, pp.178-186.
- Dai, S., Lee, J. Y., Santamarina, J. C. (2014). Hydrate nucleation in quiescent and dynamic conditions. *Fluid Phase Equilibria*, 378, 107-112.
- Jang, J. and Santamarina, J. C. (2015). Fines Classification Based on Sensitivity to Pore-Fluid Chemistry. *Journal of Geotechnical and Geoenvironmental Engineering*, 142(4), 06015018.
- Terzariol, M. and Santamarina, J.C. (2016). Characterization and physical properties of hydrate-bearing sediments. *AGU Fall Meeting Abstracts*.
- Dai, S., and Santamarina, J.C., (2017). Stiffness evolution in frozen sands subjected to stress changes. *Journal of Geotechnical and Geoenvironmental Engineering* 143(9), 04017042.
- Yang, F. and Dai, S. (2017). Thermal properties measurements for hydrate-bearing sediments using a single-sided heat source. *9th International Conference on Gas Hydrates*, June 25-30, 2017, Denver, CO.
- Dai, S., Boswell, R., Waite, W.F., Jang, J., Lee, J.Y., and Seol, Y. (2017). What has been learned from pressure cores. *9th International Conference on Gas Hy- drates*, Jun 25-30, 2017, Denver, CO.
- Terzariol, M., Goldsztein, G. and Santamarina, J.C., (2017). Maximum recoverable gas from hydrate-bearing sediments by depressurization. *Energy*, 141, pp.1622-1628.
- Santamarina, J.C. and Sun, Z. (2017). Mixed fluid conditions: capillary phenomena. *Poromechanics* VI, 70-89.
- Yang, F., Cortes, D., Dai, S. (2017) Thermal properties measurement using singlesided transient plane source method. *Applied Physics Letters* (in preparation).

Reference

- Buonaccorsi, J. P. (1995), Prediction in the presence of measurement error: general discussion and an example predicting defoliation, *Biometrics*, 1562-1569.
- Burns, S., and P. Mayne (1998), Monotonic and dilatory pore-pressure decay during piezocone tests in clay, *Canadian Geotechnical Journal*, *35*(6), 1063-1073.
- Burns, S., and P. Mayne (1999), Pore Pressure Dissipation Behavior Surrounding Driven Piles and Cone Penetrometers, *Transportation Research Record: Journal of the Transportation Research Board*, 1675(-1), 17-23.
- Chirlin, G. R. (1989), A critique of the Hvorslev method for slug test analysis: The fully penetrating well, *Groundwater Monitoring & Remediation*, 9(2), 130-138.
- Cho, G., J. Lee, and J. Santamarina (2004), Spatial Variability in Soils: High Resolution Assessment with Electrical Needle Probe, *Journal of Geotechnical and Geoenvironmental Engineering*, 130(8), 843-850, doi:doi:10.1061/(ASCE)1090-0241(2004)130:8(843).
- Coleman, H. W., and W. G. Steele (2009), *Experimentation, validation, and uncertainty analysis for engineers*, John Wiley & Sons.
- Collett, T. S., M. W. Lee, M. V. Zyrianova, S. A. Mrozewski, G. Guerin, A. E. Cook, and D. S. Goldberg (2012), Gulf of Mexico Gas Hydrate Joint Industry Project Leg II logging-while-drilling data acquisition and analysis, *Marine and Petroleum Geology*, 34(1), 41-61.
- Cook, R. D., and S. Weisberg (1999), Graphs in statistical analysis: Is the medium the message?, *The American Statistician*, 53(1), 29-37.
- Cortes, D. D., A. I. Martin, T. S. Yun, F. M. Francisca, J. C. Santamarina, and C. Ruppel (2009), Thermal conductivity of hydrate-bearing sediments, J. Geophys. Res., 114(B11), B11103, doi:10.1029/2008jb006235.
- Dai, S., R. Boswell, W. F. Waite, J. Jang, J. Y. Lee, and Y. Seol (2017), What Has Been Learned From Pressure Cores, paper presented at Proceedings, 9th International Conference on Gas Hydrates.
- Dai, S., J. H. Cha, E. J. Rosenbaum, W. Zhang, and Y. Seol (2015), Thermal conductivity measurements in unsaturated hydrate-bearing sediments, *Geophysical Research Letters*, 42(15), 6295-6305.
- Dai, S., and J. C. Santamarina (2014), Sampling disturbance in hydrate-bearing sediment pressure cores: NGHP-01 expedition, Krishna–Godavari Basin example, *Marine and Petroleum Geology*, 58, 178-186.
- Hryciw, R., A. Ghalib, and S. Raschke (1998), In situ soil characterization using Vision Cone Penetrometer (VisCPT), Proc. 1st IC on Site Characterization, Atlanta, 2, 1081-1086.
- Hryciw, R., and S. Raschke (1996), Development of computer vision technique for in situ soil characterization, *Transportation Research Record: Journal of the Transportation Research Board*(1526), 86-97.
- Hvorslev, M. J. (1951), Time lag and soil permeability in ground-water observations.
- Jefferies, M., L. J. onsson, and K. Been (1987), Experience with measurement of horizontal geostatic stress in sand during cone penetration test profiling, *Géotechnique*, 37(4), 483-498.

- Lee, M. W., and T. S. Collett (2011), In-situ gas hydrate hydrate saturation estimated from various well logs at the Mount Elbert Gas Hydrate Stratigraphic Test Well, Alaska North Slope, *Marine and Petroleum Geology*, 28(2), 439-449.
- Lunne, T. (2012), The Fourth James K. Mitchell Lecture: The CPT in offshore soil investigations-a historic perspective, *Geomechanics and Geoengineering*, 7(2), 75-101.
- Lunne, T., K. H. Andersen, H. E. Low, M. F. Randolph, and M. Sjursen (2011), Guidelines for offshore in situ testing and interpretation in deepwater soft clays, *Canadian geotechnical journal*, 48(4), 543-556.
- Mathias, S., and A. Butler (2006), Linearized Richards' equation approach to pumping test analysis in compressible aquifers, *Water resources research*, 42(6).
- McBratney, A. B., B. Minasny, S. R. Cattle, and R. W. Vervoort (2002), From pedotransfer functions to soil inference systems, *Geoderma*, 109(1), 41-73.
- Miyazaki, K., A. Masui, Y. Sakamoto, K. Aoki, N. Tenma, and T. Yamaguchi (2011), Triaxial compressive properties of artificial methane-hydrate-bearing sediment, *Journal of Geophysical Research: Solid Earth* (1978–2012), 116(B6).
- Miyazaki, K., N. Tenma, K. Aoki, and T. Yamaguchi (2012), A nonlinear elastic model for triaxial compressive properties of artificial methane-hydrate-bearing sediment samples, *Energies*, *5*(10), 4057-4075.
- Moridis, G., T. S. Collett, M. Pooladi-Darvish, S. H. Hancock, C. Santamarina, R. Boswell, T. J. Kneafsey, J. Rutqvist, M. B. Kowalsky, and M. T. Reagan (2011), Challenges Uncertainties and Issues Facing Gas Production From Gas-Hydrate Deposits, SPE Reservoir Evaluation & Engineering, 14(01), 76-112.
- Priest, J. A., E. V. L. Rees, and C. R. I. Clayton (2009), Influence of gas hydrate morphology on the seismic velocities of sands, J. Geophys. Res., 114(B11), B11205, doi:10.1029/2009jb006284.
- Randolph, M., and S. Gourvenec (2011), Offshore geotechnical engineering, CRC Press.
- Raschke, S. A., and R. D. Hryciw (1997), Vision cone penetrometer for direct subsurface soil observation, *Journal of geotechnical and geoenvironmental engineering*, 123(11), 1074-1076.
- Rawlings, J. B., and D. Q. Mayne (2009), *Model predictive control: Theory and design*, Nob Hill Pub.
- Rosenbaum, E. J., N. J. English, J. K. Johnson, D. W. Shaw, and R. P. Warzinski (2007), Thermal Conductivity of Methane Hydrate from Experiment and Molecular Simulation, *The Journal of Physical Chemistry B*, 111(46), 13194-13205, doi:10.1021/jp0744190.
- Santamarina, J. C., S. Dai, J. Jang, and M. Terzariol (2012), Pressure Core Characterization Tools for Hydrate-Bearing Sediments, *Scientific Drilling*, *14*, 44-48, doi:10.2204/iodp.sd.2214.2206.2012, doi:10.2204/iodp.sd.14.06.2012.
- Santamarina, J. C., and C. Ruppel (2008), The impact of hydrate saturation on the mechanical, electrical, and thermal properties of hydrate-bearing sand, silts, and clay, paper presented at the 6th International Conference on Gas Hydrate, Vancouver, British Columbia, Canada, July 6-10.
- Schultheiss, P. J., et al. (2006), Pressure coring, logging and subsampling with the HYACINTH system, *Geological Society, London, Special Publications*, 267(1), 151-163, doi:10.1144/gsl.sp.2006.267.01.11.

- Sloan, E. D., and C. A. Koh (2008), *Clathrate hydrates of natural gases*, 3rd ed., CRC Press, Boca Raton.
- Steiner, A., J.-S. L'Heureux, A. Kopf, M. Vanneste, O. Longva, M. Lange, and H. Haflidason (2012), An in-situ free-fall piezocone penetrometer for characterizing soft and sensitive clays at Finneidfjord (Northern Norway), in *Submarine mass movements and their consequences*, edited, pp. 99-109, Springer.
- Sun, Y., D. Goldberg, T. Collett, and R. Hunter (2011), High-resolution well-log derived dielectric properties of gas-hydrate-bearing sediments, Mount Elbert Gas Hydrate Stratigraphic Test Well, Alaska North Slope, *Marine and Petroleum Geology*, 28(2), 450-459.
- Torstensson, B.-A. (1984), Device for taking ground water samples in soil and rock, edited, Google Patents.
- Von Herzen, R., and A. Maxwell (1959), The measurement of thermal conductivity of deep-sea sediments by a needle-probe method, *Journal of Geophysical Research*, 64(10), 1557-1563.
- Waite, W. F., B. deMartin, S. Kirby, J. Pinkston, and C. Ruppel (2002), Thermal conductivity measurements in porous mixtures of methane hydrate and quartz sand, *Geophysical Research Letters*, 29(24), 82-81-82-84.
- Waite, W. F., et al. (2009), Physical properties of hydrate-bearing sediments, *Rev. Geophys.*, 47(4), RG4003, doi:10.1029/2008rg000279.
- Yoneda, J., A. Masui, N. Tenma, and J. Nagao (2013), Triaxial testing system for pressure core analysis using image processing technique, *Review of Scientific Instruments*, 84(11), 114503.

National Energy Technology Laboratory

626 Cochrans Mill Road P.O. Box 10940 Pittsburgh, PA 15236-0940

3610 Collins Ferry Road P.O. Box 880 Morgantown, WV 26507-0880

13131 Dairy Ashford Road, Suite 225 Sugar Land, TX 77478

1450 Queen Avenue SW Albany, OR 97321-2198

Arctic Energy Office 420 L Street, Suite 305 Anchorage, AK 99501

Visit the NETL website at: www.netl.doe.gov

Customer Service Line: 1-800-553-7681





NATIONAL ENERGY TECHNOLOGY LABORATORY