

Turbulent Combustion of Ammonia at USYD

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THE UNIVERSITY OF
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The Net Zero Initiative

THEME

Zero Emissions Energy & Industry



PILLARS

- Renewable Energy including solar and wind
- Energy Hybridisation
- Powerfuels including hydrogen and ammonia
- Greenhouse Gas Conversion and Utilisation
- Alternative Energy

THEME

Climate Change Risk



PILLARS

- Projects in the face of climate change
- Net Zero Agriculture
- Water security
- Net Zero Health

THEME

Greenhouse Gas Removals



PILLARS

- Direct Air Capture
- Nature-based Carbon Removal including coastal carbon capture

THEME

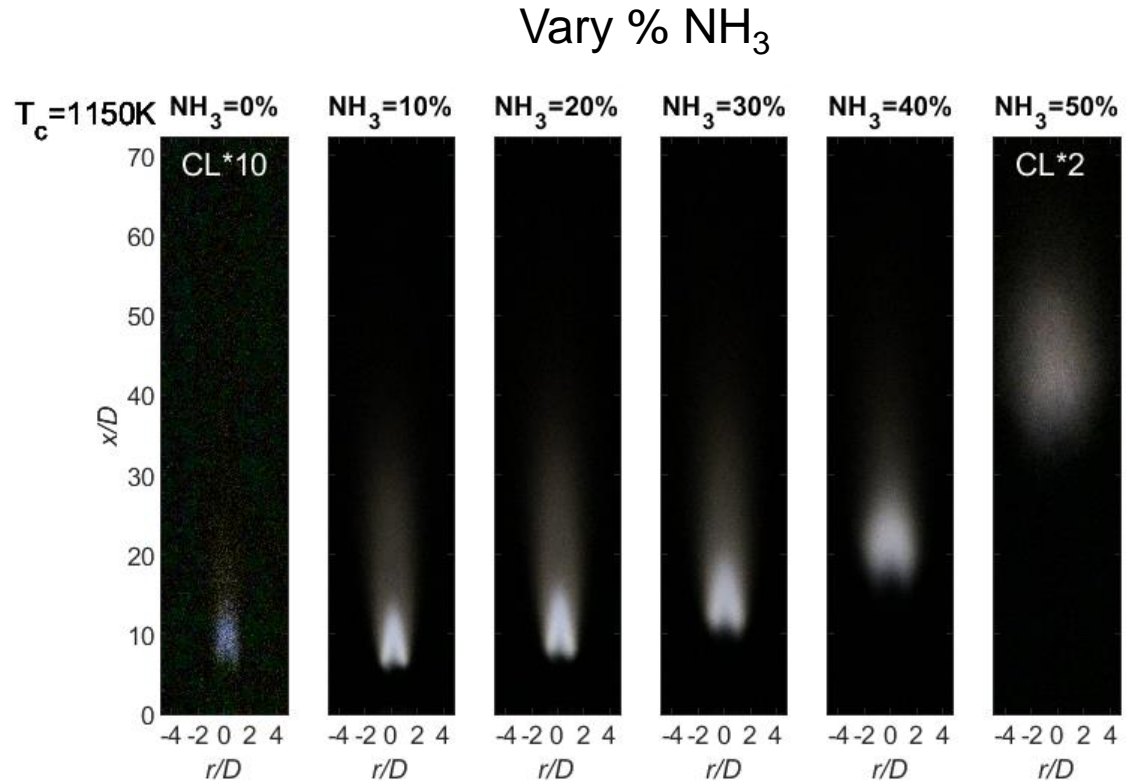
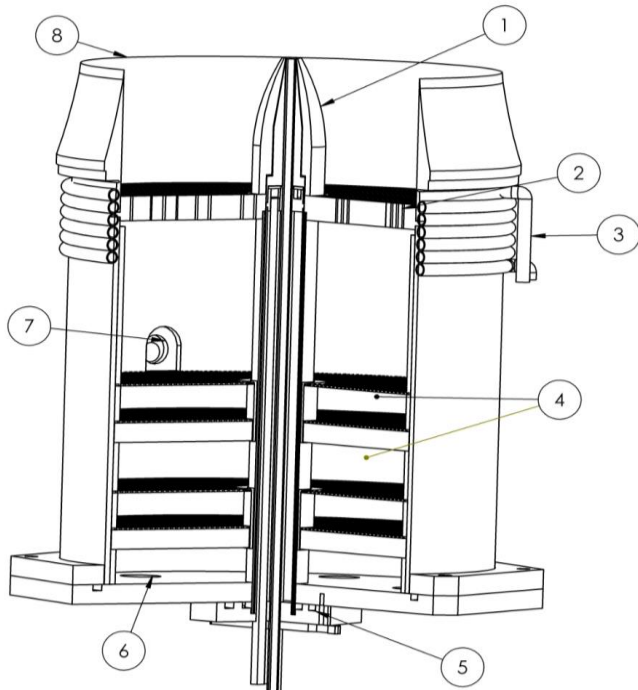
Demand Reduction



PILLARS

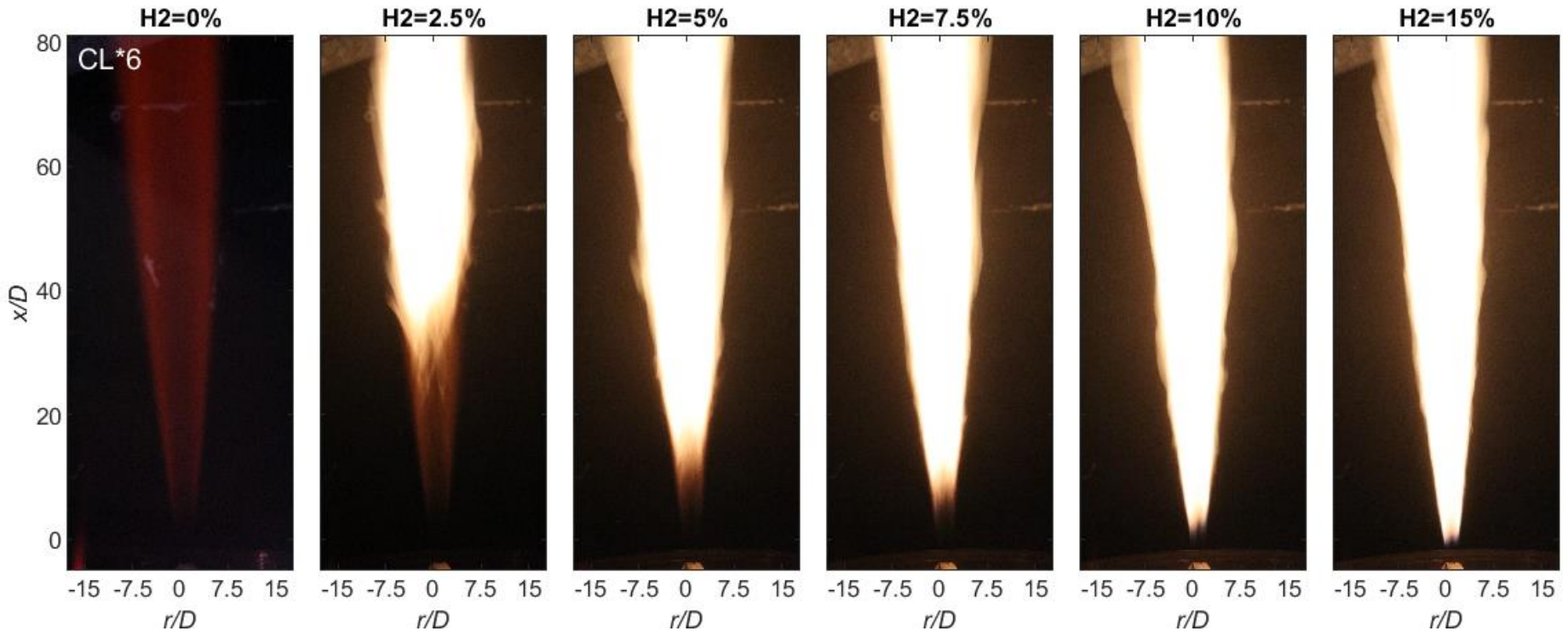
- Smart Net-Zero Energy Buildings
- Critical Minerals
- Electrification
- Transport including land and aviation
- Circular Economy

Turbulent Autoigniting NH₃ flames

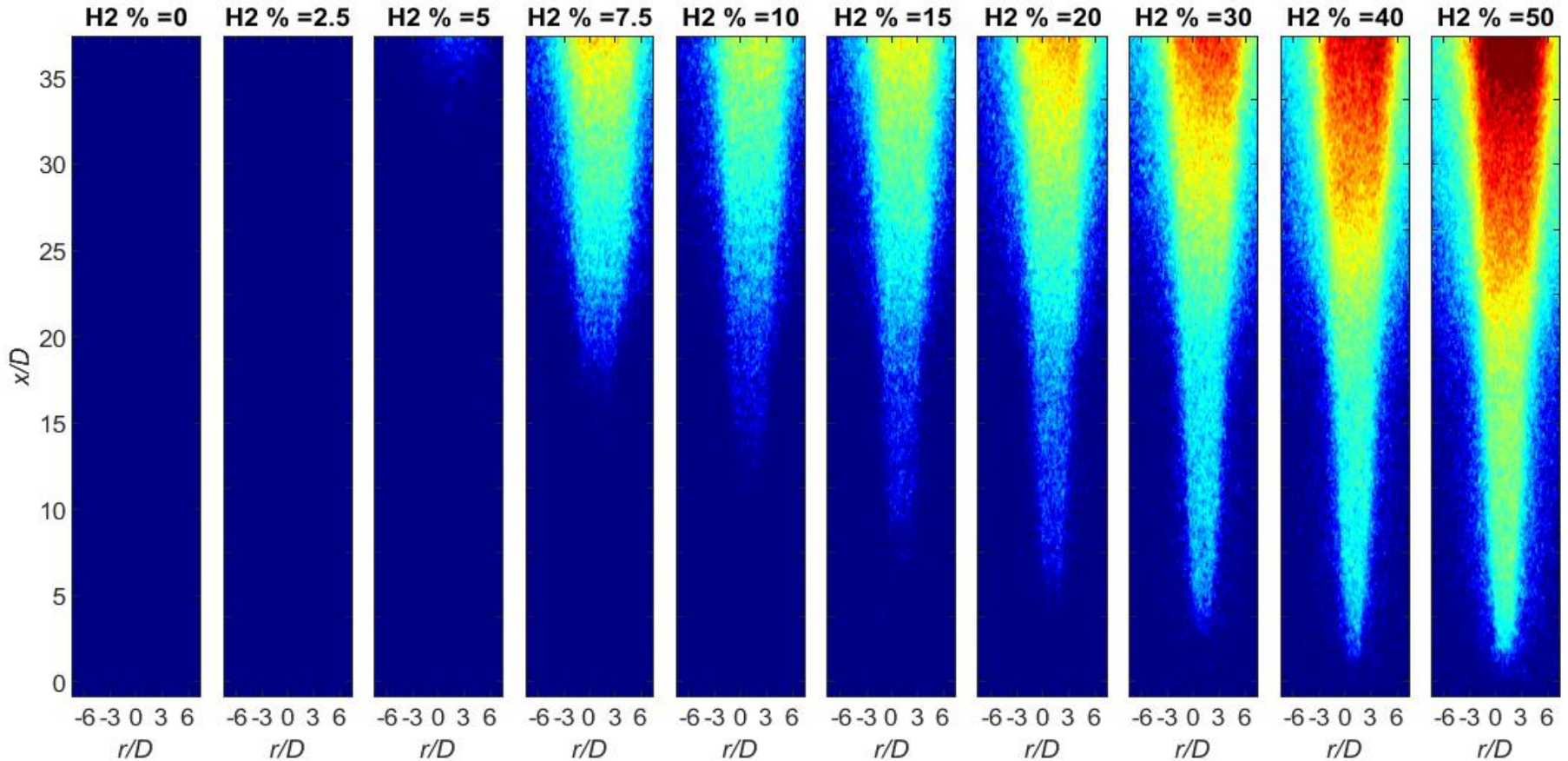


$$\text{H}_2/\text{NH}_3:\text{Air} = 1:2, U_{\text{jet}} = 100 \text{ m/s}, T_c = 1150 \text{ K}$$

- Well established jet in hot coflow geometry
- Partially premixed NH₃/H₂ flames
- The ratio of NH₃ to H₂ controls fuel reactivity

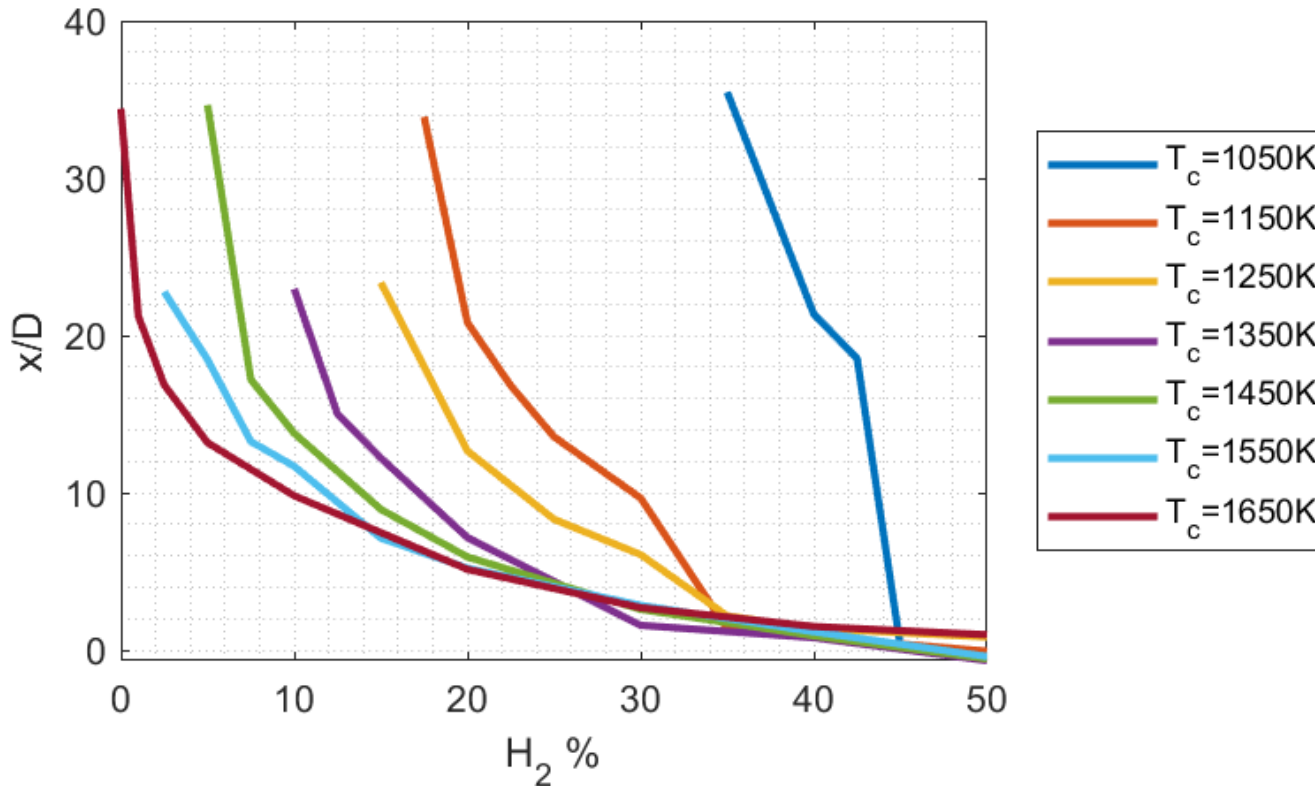


- High coflow temperature of $T_c=1450 K$ to burn NH_3
- For pure NH_3 the flame resembles a distributed regime (MILD)
- Only 2.5% H_2 causes a significant increase in chemiluminescence (NH_2)
- For all flames there is a low intensity region upstream



- The addition of 5-7.5 % H_2 causes a rapid increase in OH^*
- $Re_{NH_3/H_2:100/0} = 20\ 100$
- $Re_{NH_3/H_2:50/50} = 9\ 900$

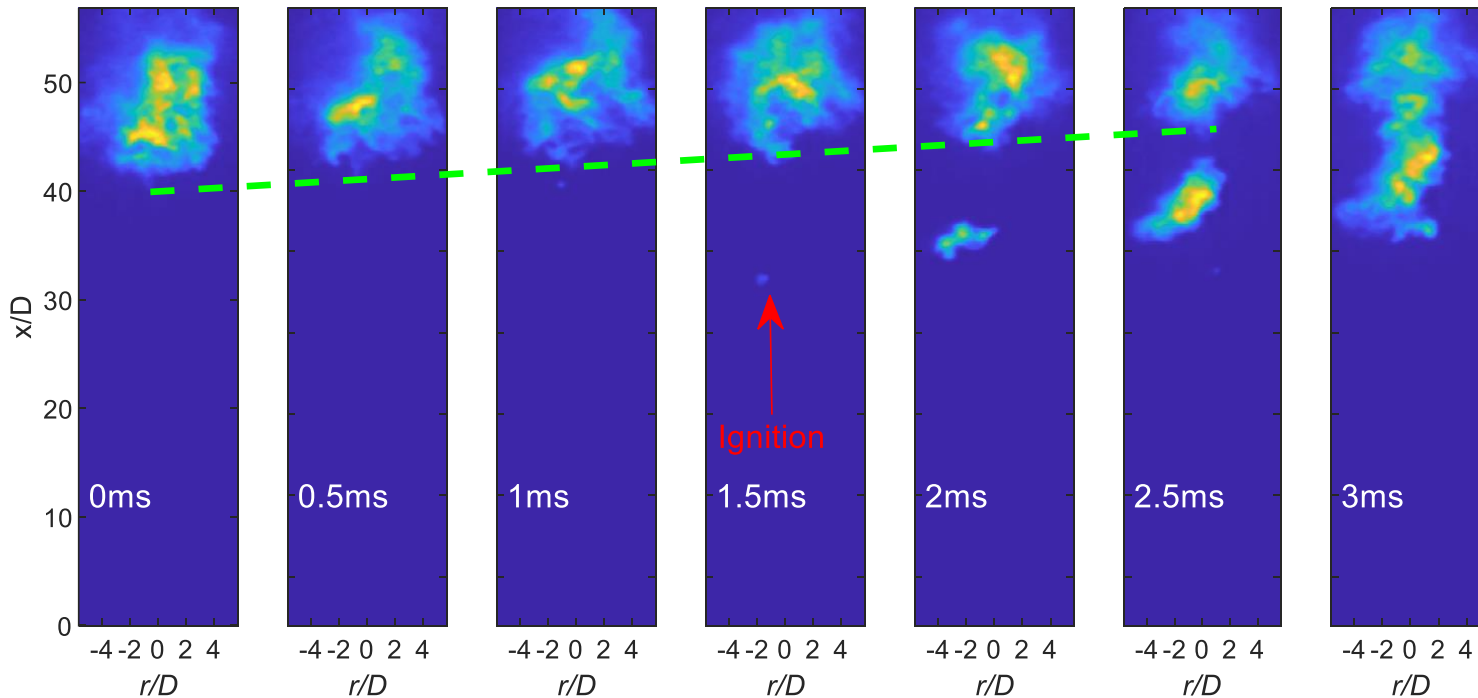
OH* NH₃ /H₂ Lift off heights



- For reduced coflow temperature more H₂ is required to create a 'stable flame
- More than 40 % H₂ is required for T_c = 1050K
- The sensitivity of H₂ addition is different for different coflow temperatures
- **Re_{NH₃/H₂:100/0} = 20 100**
- **Re_{NH₃/H₂:50/50} = 9 900**

Next: Autoignition Kernels

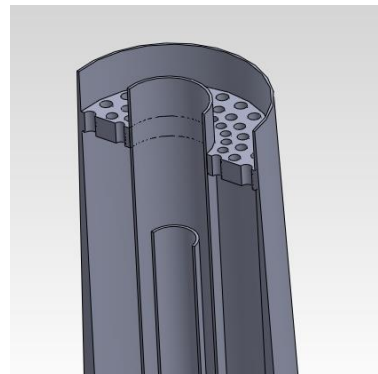
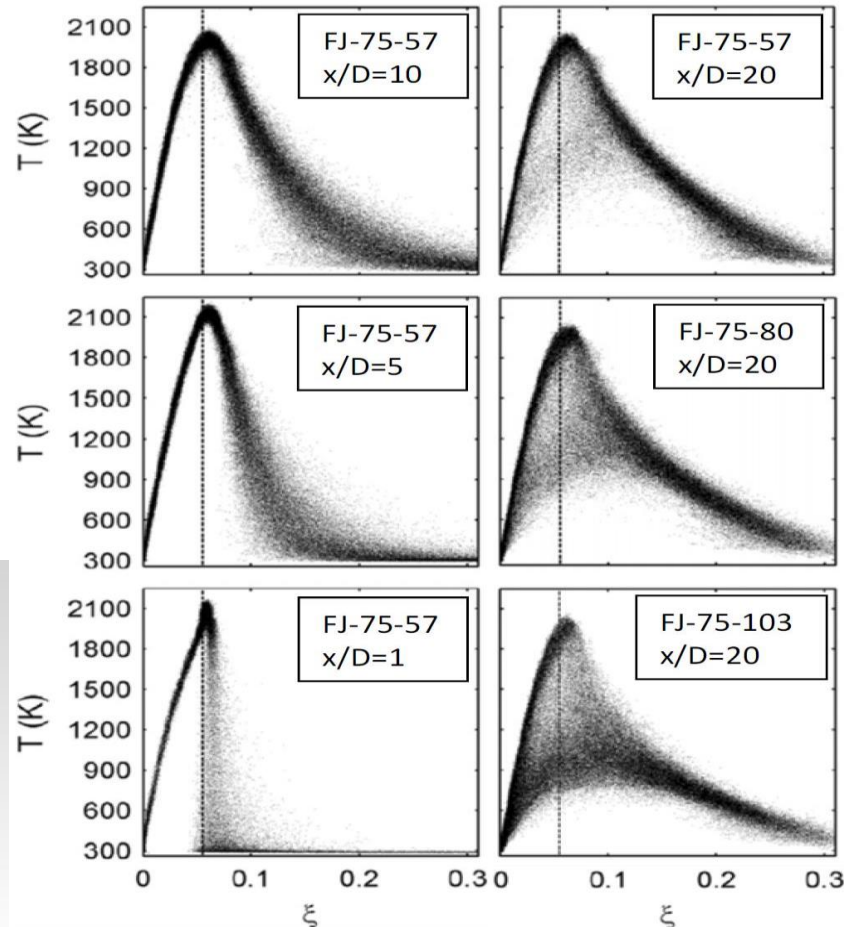
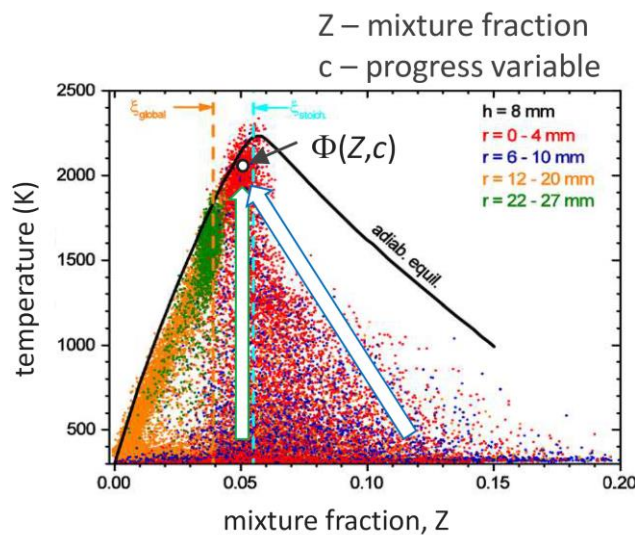
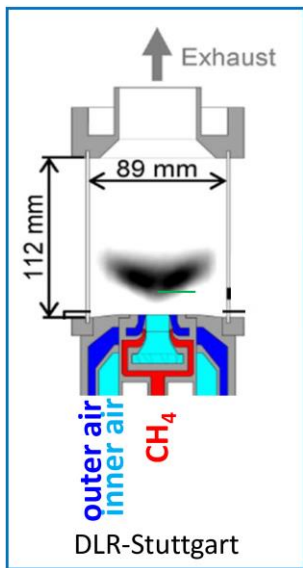
Future: High-speed Imaging of Heat Release zones to identify Ignition Kernels



- An example of an autoignition event and its growth and advection downstream for Dimethyl Ether at $U = 100$ m/s

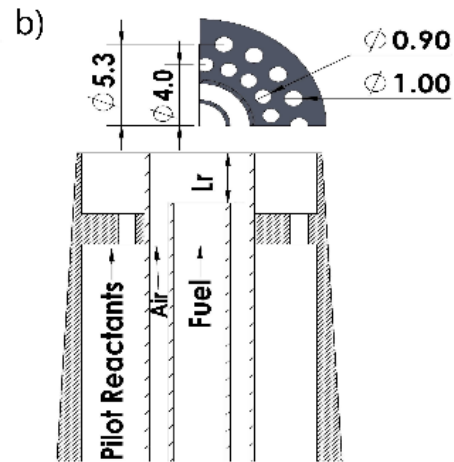
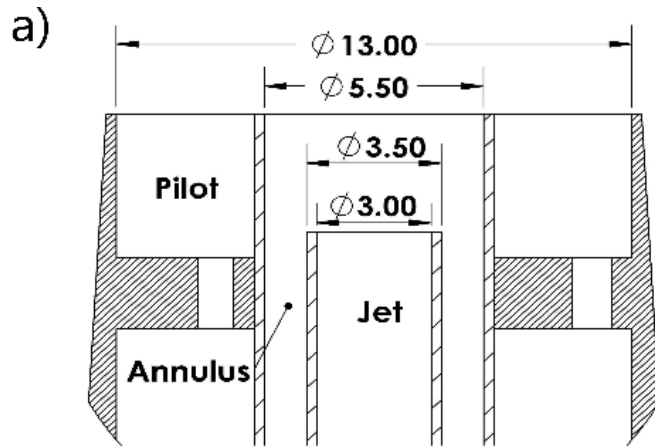
Mixed-Mode Combustion

Common in practical combustors where diffusion, premixed and stratified flames may co-exist

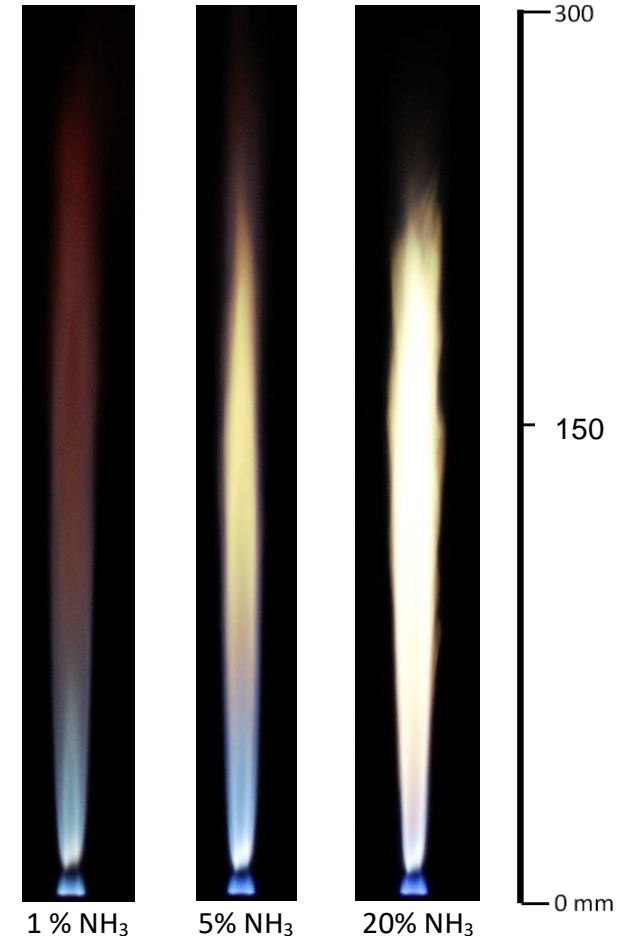


Sydney Piloted Inhomogeneous Burner creates this medium in laboratory.

Turbulence chemistry interaction of NH_3 flames Sydney inhomogeneous Burner

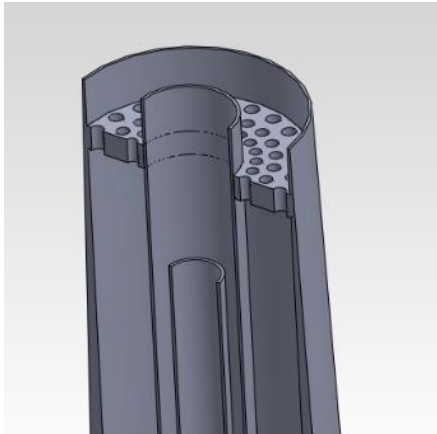


Appearance of Hydrogen Flames with various % of NH_3

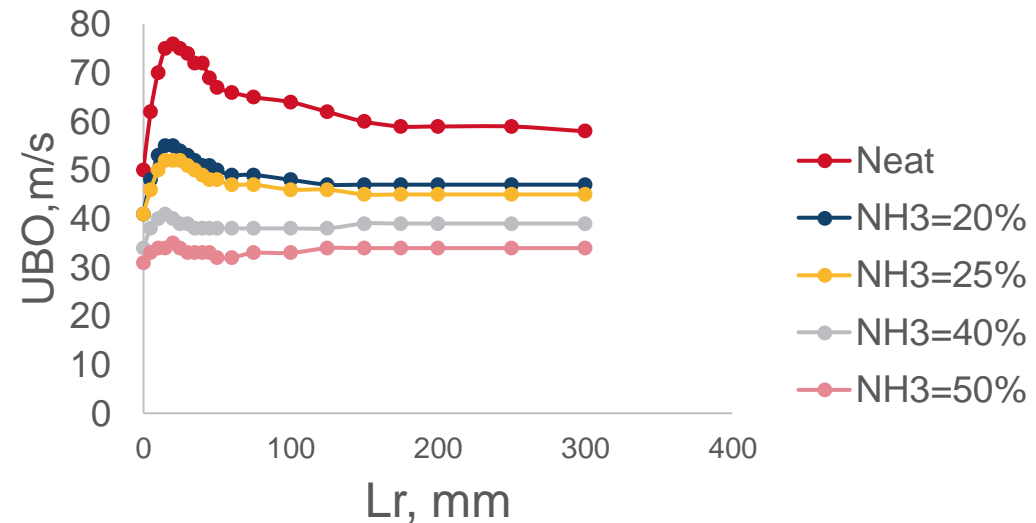


- Three concentric tubes
 - Pilot ($\phi = 13 \text{ mm}$), Annulus ($\phi = 5.5 \text{ mm}$) and inner fuel Jet ($\phi = 3 \text{ mm}$)
- Fuel jet recessed ($L_r = 0 - 300 \text{ mm}$) to premix fuel and air within the burner
 - $L_r = 0 \text{ mm}$, Diffusion flame
 - $L_r = 300 \text{ mm}$, Premixed flame

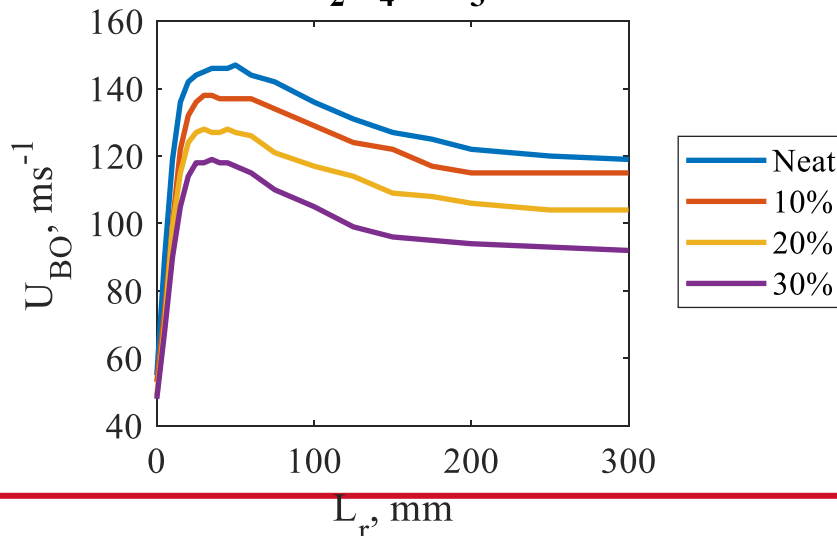
Sydney Inhomogeneous Burner



CH_4/NH_3

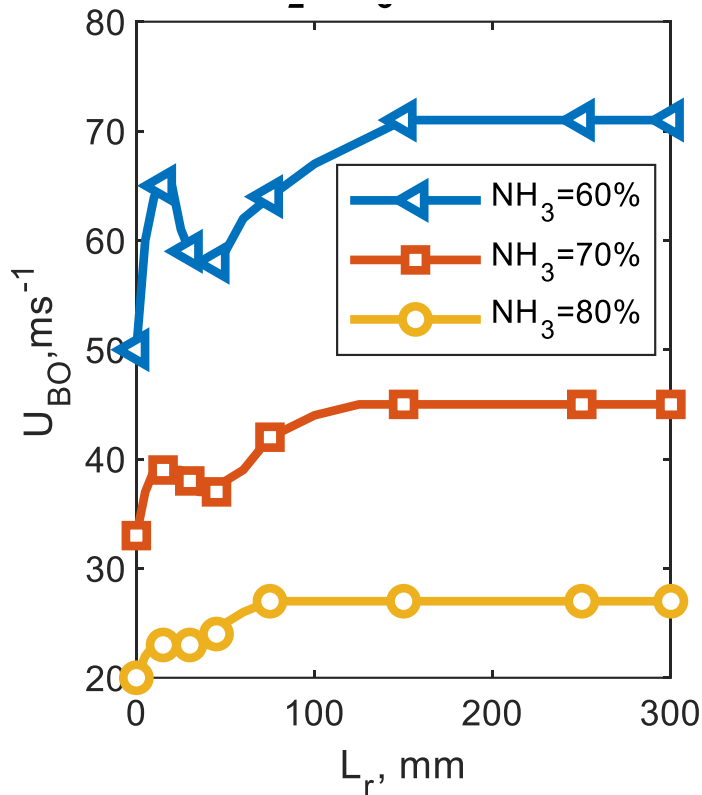


$\text{C}_2\text{H}_4/\text{NH}_3$



Enhanced stability for Green Fuels in Co-firing modes at optimal recess, L_r

Stability Plots: H₂/NH₃:Air

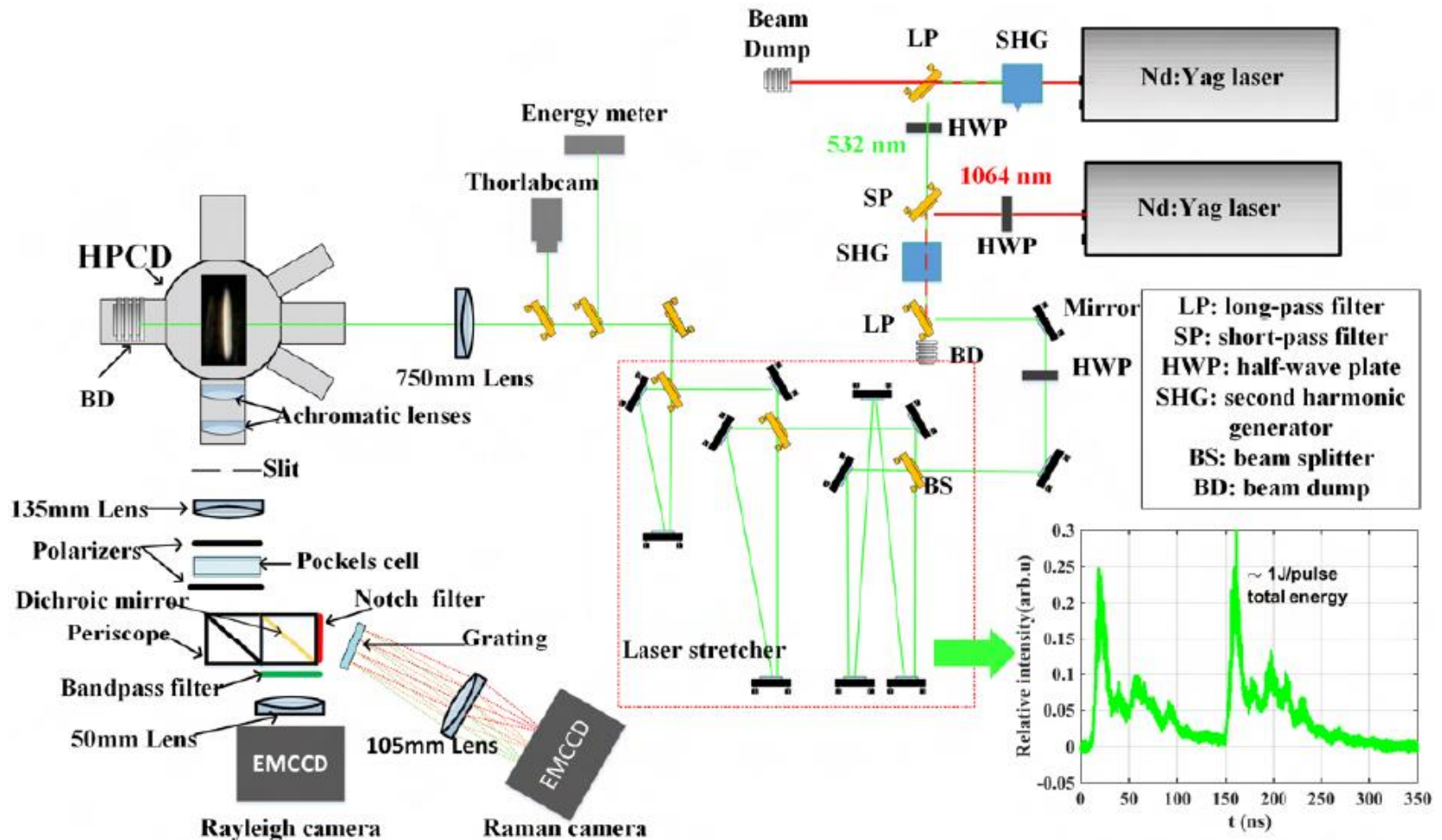


- Local peak in blow-off velocity (U_{BO}) $L_r = 25\text{mm}$
- Peak, U_{BO} is suppressed with NH₃ addition
- Homogenous limit ($L_r=300$) reduces U_{BO} significantly with NH₃ addition; reduction corresponds to the laminar flame speed
- **Global $\phi_{GLBL} = 4.76$**

Ethylene-air pilot, $\dot{Q}_P = 285\text{ W}$

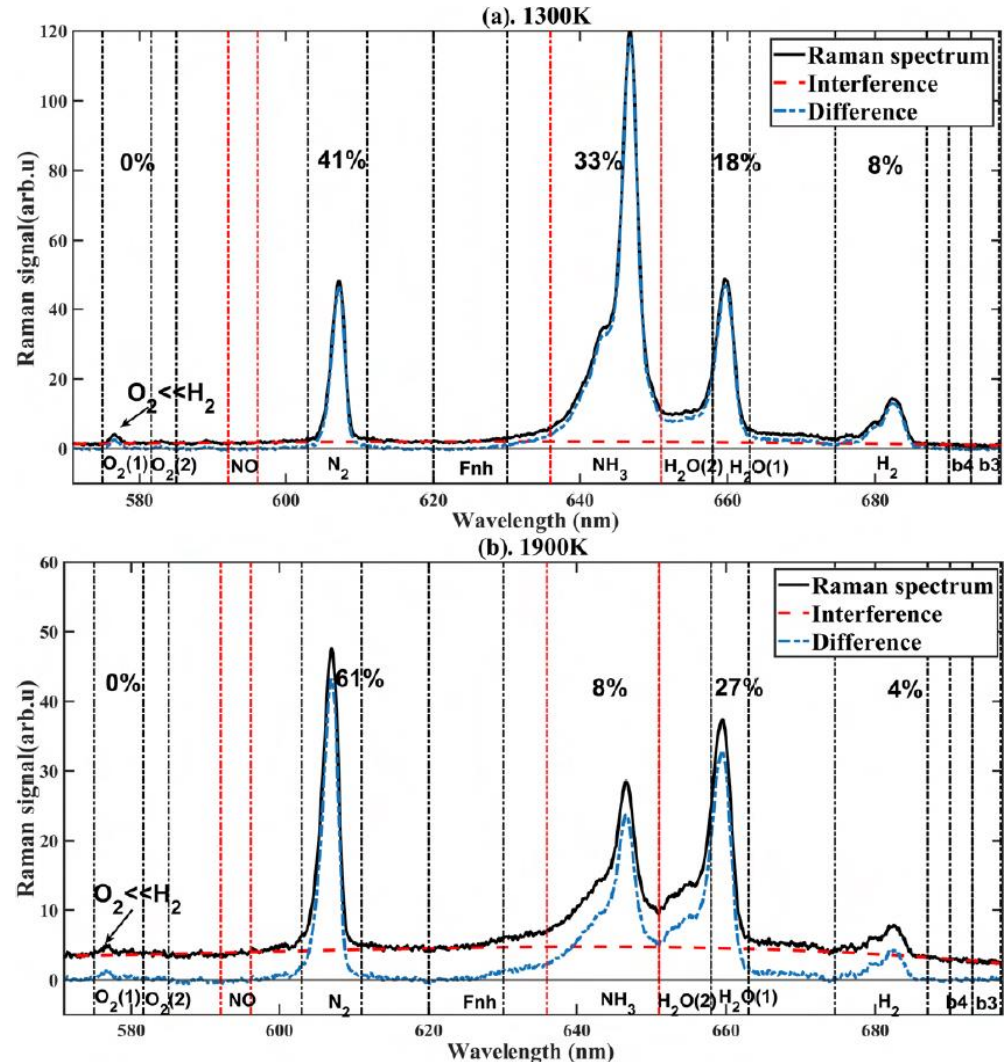
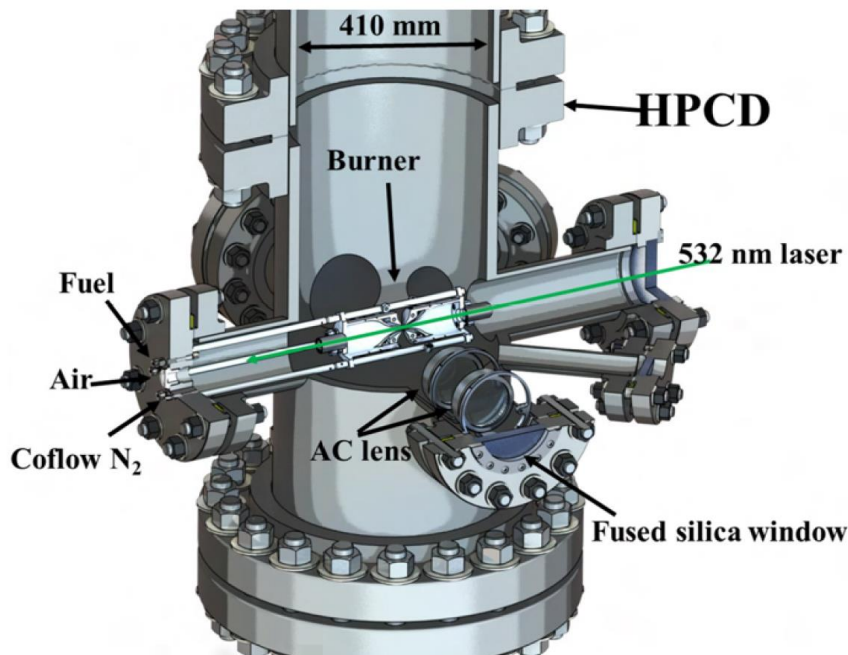
Turbulent $\text{NH}_3\text{-H}_2$ Flames

The KAUST Raman Rayleigh 1D system



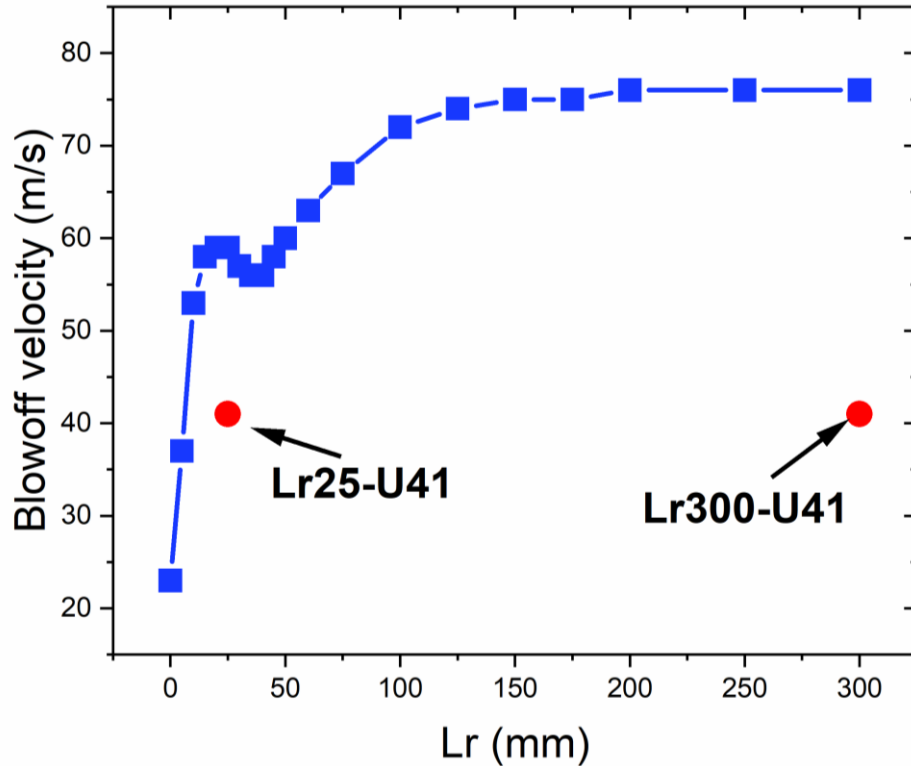
Adapted from: Dr Hao Tang, PhD Thesis, "Development and Application of Quantitative 1D Raman/Rayleigh Spectroscopy on Ammonia Combustion", KAUST, 2022.

Raman Interferences In laminar counterflow flames of $\text{NH}_3\text{-H}_2$ at two temperatures.



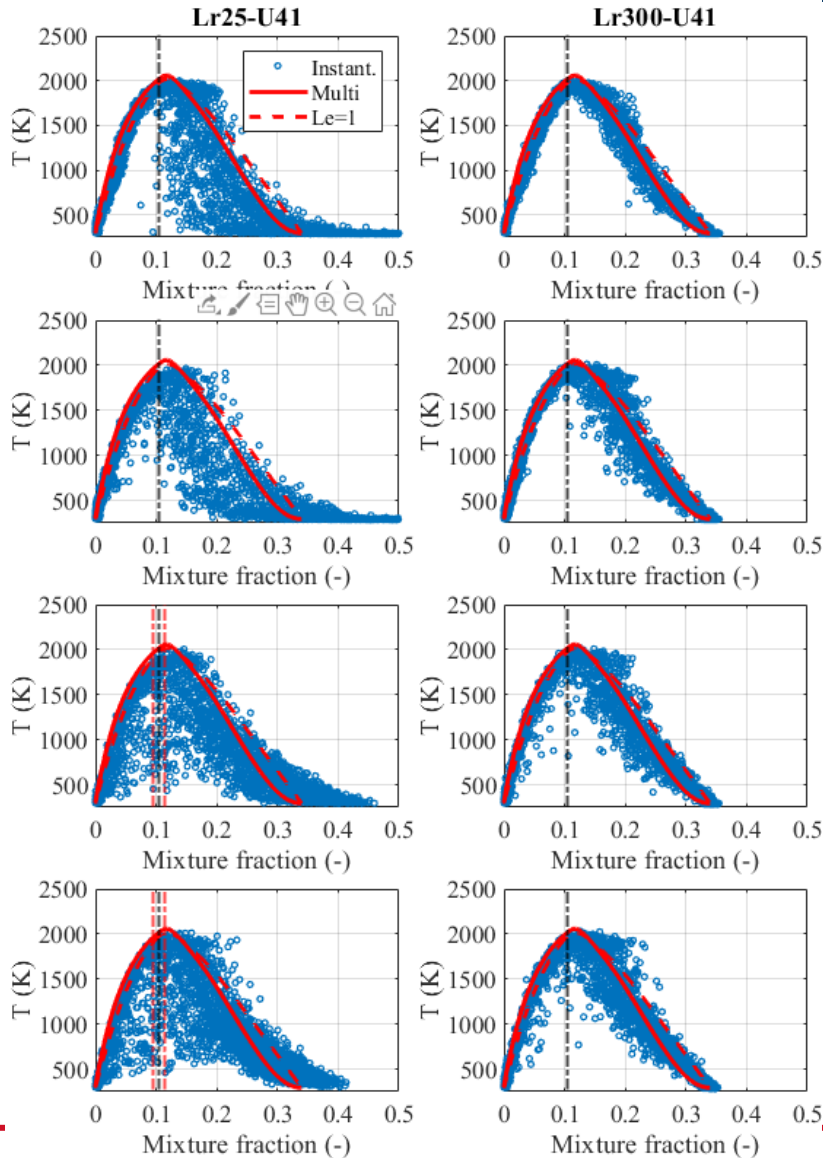
Adapted from: Dr Hao Tang, PhD Thesis, “Development and Application of Quantitative 1D Raman/Rayleigh Spectroscopy on Ammonia Combustion”, KAUST, 2022.

$NH_3/H_2=60/40$ Stability Plot



- There is a local improvement in stability for the optimal recess (Lr=25)
- Premixed samples don't provide enough power to offset the pilot

NH_3/H_2 T vs f_{Bilger} , $Lr=25$ and 300



- The optimal recess has rich to lean premixed burning samples
- Downstream, for $Lr=25$, the flame burns closer to a diffusion flame
- $Lr=300$ is burning as a diffusive flame
- Noise (hump) occurs near $f=0.2$ due to NH_2 interference
- Subtracting the NH_2 -LIF depolarized camera with the wavelet denoising algorithm is to be applied

- **Imaging of N-Related species in turbulent flames of ammonia.**
 - **Study the flash-atomization of ammonia jets and subsequent ignition/combustion.**
 - **Study cold-ignition of ammonia using pre-chamber combustion.**
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