# SILAS NATIONAL ACCELERATOR LABORATORY





# Basin-specific geochemistry to promote unconventional efficiency



John Bargar Aug 26, 2019

Office of Oil and Natural Gas

# **Comprehensive approach to geochemical optimization**



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# **Geochemistry Drivers**

# Improve efficiency and recovery factors Improve water reuse

- National energy security
- Environmental footprint
- Water security
- Economics of production

Ryan Flynn, executive director of the New Mexico Oil and Gas Association, a trade group representing up to 900 oil and gas operators in New Mexico, said water reuse is the industry's "No. 1" priority, as fresh water becomes scarce, and the industry looks to cut back on its environmental impact. Carlsbad Current-Argus, May 19, 2019





# **Geochemistry varies across basins**



- Mineralogy, rock microstructure
- Injection sequence, fluid chemistry, water supply (fresh vs reuse)
- Universal problems: Iron scale, low recovery
- Play specific scale problems
  - Strontium- Permian
  - Barium/Radium- Marcellus





# PIONEER

### NATURAL RESOURCES

equinor 🍀

**Permian / Midland** 

Marcellus / Utica

# Collaborations, partnerships, and acknowledgements

- NETL
- LBNL
- LLNL
- Pioneer Natural Resources
- Equinor









# **Technical status**

# **Task 2: Scale Geochemistry**



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**2.1 Scale prediction** 

# What chemical parameters control scale in different basins?



# **Result 1. Iron scale precipitation in Altered Zone**

The problem: Scale precipitation in altered zone chokes hydrocarbon production

# The questions:

- Reaction penetration depth?
- Controlling factors?
- How are matrix permeability & diffusivity affected?



# **Result 1. Iron scale precipitation time lapse**



- Time-lapse reactors cover *wide* range of chemical conditions.
- Complements NETL work
- Characterization:
  - Fe(III)-oxide scale thickens over time in spite of persistent acidic conditions (first time observed!)
  - Fe-rich *clay mineral scale* precipitated (first time observed!)



**Office of Oil and Natural Gas** 

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## **Result 2. Iron scale: Reactive transport modeling**



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(fast)

(slow)

HCI

 $Fe^{2+} \rightarrow Fe^{3+}$  (fast)

**Advection** 

Diffusion

Reaction

Bitumen increases Fe(III) scale precipitation Predicted mitigation: Guar gum in frac fluid can adsorb Fe and reduce scaling



## **Result 3. Barite scale: Reactive transport modeling**



- pH strongly affects rates fast at acidic conditions
- Neutral pH: only slower rates can match with observations
- Barite suppressed by chemicals in the frac fluid

# Reaction rates extremely important

# ...controlled by pH, fluid composition

# **Task 2: Scale Geochemistry**

**2.1 Scale prediction** What chemical parameters control scale in different basins?

2.2 Scale mitigation Develop chemical strategies to mitigate scale. Emphasize incremental optimization 2.3 In-situ scale monitoring Can we monitor scale and fractures

## **Result 4: Acid swap to control barite scale**

### The problem: Ba release from mud

- Drilling mud is rich in barium
- Ba dissolved by HCI can precipitate in reservoir
- NaCl promotes barite dissolution

### The solution: acid swap

Modeling: H<sub>2</sub>SO<sub>4</sub> should shut down Ba leaching at the source



 But: need to control CaSO<sub>4</sub> precipitation: Citrate should work



Jew et al. URTeC, 2019

SL AC

# Result 4. Lab tests suggest incremental acid swap works

Jew et al. URTeC, 2019

SLAC



# Field test scheduled August/September with Equinor North America for Utica play in Ohio





**Continue basin-specific experimental observations** 

# **Task 2: Scale Geochemistry**

VanorioDingClarkImage: DingImage: DingImage:

Stanford Geophysics

**2.3 In-situ scale monitoring** *Can we monitor scale and fractures simultaneously?* 

## The Vision: In the field, in real time:

Monitor and mitigate scale precipitation ... and optimize porosity and permeability

# The problem: Currently no way to monitor these properties in the field!

The solution: Develop new acoustic-based technologies for shale geochemistry

<u>slao</u>

# S-wave velocity: Sensitive to mineral scale & porosity



### Velocity-Porosity relationship for sandstones

# S-wave velocity: Sensitive to mineral scale & porosity



This approach should work well for shale.

Does it?...

# **Result 5. Monitoring** *multiple* **dissolution processes**

Dissolution causes velocity decrease and S-wave splitting



0 2 4 6 8 Porosity (%)

Detected and distinguished two different processes during first set of tests!

Highly relevant for field application!

Rampton & Hammack, 2018 27

**Shear Velocity Percent Difference** 

Marcellus Formation, PA

## **Future work: End-member scenarios**

Investigate the acoustic signatures of dominant dissolution or scaling



Porosity creation and elastic weakening





### Pore clogging and cementation



# Task 3: Optimize porosity

# Systematically manipulate altered zone porosity to improve permeability

Kovscek





Gundogar

**Stanford Energy Resources Engineering** 

# Manipulation of matrix accessibility



**The problem:** Injection conditions are far from optimal for producing from matrix.

- Promotes scale formation
- Size of acid slug
- pH
- Salinity



Hydrocarbon

# Manipulation of matrix accessibility

**The problem:** Injection conditions are far from optimal for producing from matrix

- Promotes scale formation
- Size of acid slug
- pH
- Salinity



Large *Damköhler*,

Fast reaction



- The solution: Manipulate chemistry & pressure to maximize *Damköhler*, *Peclet* numbers
- Promotes worm-holing across altered zone
- Provides target to *translate lab results to the field*
- Avoid conditions that promote scaling

Damköhler = reaction rate / convection rate Peclet = convection rate / diffusion rate

# Result 6. Core-flood permeability decreases w/porosity

### 3D Porosity reconstructions using fluid substitution with Krypton (large x-ray attenuation)

### Before stim fluid injection



Brine (0.5 M NaCl) injection: Perm: 7.12 uD

### After stim fluid injection



Perm: 1.21 uD HFF (pH 2.0) injection:

- Decrease in porosity of both matrix & fractures
- Lower effluent volume during HFF injection
- Clay or iron scale precipitation? Clay swelling?
- SEM/EDS/XRF analysis of shale fabric in progress

Currently combining our findings with those from **other subtasks** to determine the dominant factors

# **Ongoing work**

## Develop manipulation strategies that enhance matrix accessibility using

- Chemical hypotheses from Task 2, prior
- Flow-through-matrix core floods guided by brine and HFF from **Task 2.1-2.3**
- In situ porosity maps from CT
- Multiscale image analysis to highlight changes to shale fabric

# Reactive transport simulations (Pe $\approx$ 100) guided by Task 2.1.2

- to better analyze experiments
- to scale from laboratory to field



Bone Spring top and bottom outcrop cores

SLAO

Marcellus carbonate- and clay-rich cores from MSEEL Team



geochemistry



geochemistry geochemistry modeling

transport

physics

Thank you!



## **Office of Oil and Natural Gas**

# Project Management slides

- ✓ Published 11 manuscripts; 1 in review; 2 in preparation
- ✓ 1 Patent on acid-swap technology for barite scale mitigation
- $\checkmark$  27 presentations (4 invited) at national/international meetings

- ✓ Work with 2 industrial partners to use new scale mitigation knowledge in industrial practices
- ✓ Field testing barite scale mitigation practices
- Discovered/quantified organic-mediated Fe oxidation and scale precipitation mechanisms
- Introduced new technologies for unconventional geochemistry monitoring

- Modeling is crucial to testing process models and finding weaknesses in understanding of shale geochemistry
- Comparing shale-fluid reactivity across basins, compositions is critical to developing geochemical and geomechanical insights
- Laboratory-based surface imaging techniques (SEM) can not be used to study reactions/precipitation occurring in shale matrix

# Synergies & Synergy Opportunities

### **Existing collaborations:**

- Fracture-scale geochemistry
- Deep-water offshore
- Field laboratories
- Multi-length scale research
- Industrial partnerships
- Academic partnerships

NETL (A. Hakala, C. Lopano) NETL (I. Gamwo) MSEEL, HFTS LBNL (Steefel, Deng), LLNL (Morris) Pioneer Natural Resources Equinor North America Penn State (S. Lvov, D. Hall)

### New collaborations we are pursuing:

• Neutron scattering on shale systems LANL (H. Xu)



# https://netl.doe.gov/node/6301:

This project is focusing on two strategic geochemistry-based research thrusts where new knowledge can immediately begin to improve unconventional gas and oil recovery factors. First, we are evaluating mineral scale precipitation processes specific to major shale formations and fracture stimulation practices and developing geochemistry-based approaches to mitigate it. This knowledge has an additional benefit of improving our ability to reuse flowback and produced water without causing formation damage. The focus of this work will be to compare and contrast conditions specific to Marcellus (dry gas) and Midland (oil) basins. We are also conducting research to understand how geochemistry can be used to manipulate the thickness and permeability of the altered zone by focusing on controlling microscale chemical and mechanical features such as secondary porosity created during stimulation, the connectivity of this porosity across the altered zone, and irreversible mineral scale precipitation within the altered zone. Our ultimate goal is to develop approaches to manipulate the thickness and permeability of the altered zone during stimulation to increase access to matrix and thus production recovery factors.

To monitor scale precipitation and microstructure evolution within shales, we are using a combination of laboratory, synchrotron X-ray imaging, computed tomography, electron microscopy, and seismic techniques. Research is being performed in consultation with industrial experts to help facilitate technology transfer from the laboratory to the field.

## Next steps:

• Develop mitigation strategies

# Appendices

# **Benefit to the Program**

## **Program goals addressed:**

- Improve *recovery factors*
- Improve water reuse/recycling
- Lay foundation for *next generation geochemical control* of subsurface mineral scale and porosity
- Lay foundation for *transformational* advancement of unconventional resource recovery

# Fracture-fluid interfaces are crucial







SLAC

**Project goals:** Develop new knowledge about critical mineral scale and porosity generating processes. Use this information enable transformation industrial processes to IMPROVE EFFICIENCY and WATER REUSE

- (i) Identify chemical parameters that control scale in different basins.
- (ii) Develop chemical strategies to mitigate scale.
- (iii) Develop next-generation geochemistry tools to monitor & mitigate subsurface mineral scale precipitation and optimize porosity *in real time in the field*
- (iv) Systematically manipulate altered zone porosity to improve permeability

### Success criteria:

- On-time execution of PMP
- Presentations at industrial and scientific meetings
- Publications in major journals, including URTeC proceedings
- Interactionions with industry
- Patent fiilings

## **Organization Chart, Expertise, and Roles**



		Task lead	Postdoctoral scholar			
	Task 1.0:	John Bargar	Program management			
	Task 2.1:	Adam Jew Geochemistry	Eleanor Spielman-Sun			
	Task 2.2:	Kate Maher <i>Reactive</i> <i>transp</i> ort	Qingyun Li			
	Task 2.3:	Tiziana Vanorio <i>Rock physics</i>	Jihui Ding			
	Task 3.0:	Tony Kovscek: Fluid flow, reservoir engineering	Asli Gundogar			





#### Patents

Patent (2019)- Fracture Fluid Alteration to Mitigate Barite Scale Precipitation in Unconventional Oil/Gas Shale Systems. Patent ID: 62/717326

### Journal Publications

Jew, A.D., Li, Q., Cercone, D., Brown, G. Jr., Bargar, J. 2019 A New Approach to Controlling Barite scaling in Unconventional Systems. Unconventional Resources Technology Conference Proceedings, 512. DOI 10.15530/urtec-2019-512

Li, Q., Jew, A.D., Cercone, D., Bargar, J., Brown, G. Jr., Maher, K. 2019 Geochemical Modeling of Iron (Hydr)oxide Scale Formation During Hydraulic Fracturing Operations. Unconventional Resources Technology Conference Proceedings, 612. DOI 10.15530/urtec-2019-612

Li, Q., Jew, A.D., Kiss, A., M., Kohli, A., Alalli, A., Kovscek, A.R., Zoback, M.D., Cercone, D., Maher, K., Brown, G. Jr., and Bargar, J. 2019 Thicknesses of chemically altered zones in the shale matrices from interactions with hydraulic fracturing fluid. Energy & Fuels. DOI https://doi.org/10.1021/acs.energyfuels.8b04527

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Jew, A.D., Li, Q., Cercone, D., Maher, K., Brown, G. Jr., Bargar, J. 2018 Barium Sources in Hydraulic Fracturing Systems and Chemical Controls on its Release into Solution. Unconventional Resources Technology Conference Proceedings, 2899671. DOI doi:10.15530/URTEC-2018-2899671.

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Jew, A.D., Harrison, A.L., Dustin, M.K., Joe-Wong, C., Thomas, D.L., Maher, K., Brown, G.E., D. Cercone, and Bargar, J.R. 2017, Mineralogical and Porosity Alteration Following Fracture Fluid-Shale Reaction. Unconventional Resources Technology Conference Proceedings.

Harrison, A.L., Jew, A.D., Dustin, M.K., Thomas, D.L., Joe-Wong, C.M., Bargar, J.R., Johnson, N., Brown, G.E., Jr., and Maher, K., 2017, Element release and reaction-induced porosity alteration during shale-hydraulic fracturing fluid interactions. Applied Geochemistry v. 82, p.47-62. Available at: https://doi.org/10.1016/j.apgeochem.2017.05.001.

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#### Journal Publications, continued

Jew, A.D., Harrison, A.L., Dustin, M.K., Harrison, A.L., Joe-Wong, C.M., Thomas, D.L., Brown, G.E., Jr., Maher, K., and Bargar, J.R., 2017, Impact of Organics and Carbonates on the Oxidation and Precipitation of Iron during Hydraulic Fracturing of Shale. Energy and Fuels v. 31, p. 3643–3658. Available at: 10.1021/acs.energyfuels.6b03220. Kiss, A.M., Jew, A.D., Joe-Wong, C.M., Maher, K., Liu, Y., Brown, G.E., Jr. and Bargar, J.R., 2015, Synchrotron-based transmission X-ray microscopy for improved extraction in shale during hydraulic fracturing. SPIE Optical Engineering + Applications, v. 959200. Available at: doi:10.1117/12.2190806 Conference presentations (\*presenting author) Li, Q.\*, Jew, A.D., Cercone, D., Bargar, J., Brown, G. Jr., Maher, K. 2019 Geochemical Modeling of Iron Scale Formation during Unconventional Simulation. Unconventional Resources Technology Conference. Denver, CO, July 22-24. Jew, A.D.\*, Li, Q., Cercone, D., Brown, G. Jr., Bargar, J. 2019 A New approach to controlling barium scaling in unconventional systems. Unconventional Resources Technology Conference. Denver, CO, July 22-24. Jew, A.D.\*, Li, Q., Cercone, D., Brown, G. Jr., Bargar, J. 2019 Minimizing Barite Scale Precipitation in Unconventional Reservoirs Through Advanced Stimulation Practices: A New Way of Thinking. Presented at URTeC. Workshop (Invited Talk), Pittsburgh, PA, Apr. 22. Li, Q.\*, Jew, A.D., Brown, G. Jr., Maher, K., Bargar, J. 2019, Alteration Depths From the Shale Surface into the Matrix. American Chemical Society Spring 2019 National Meeting & Exposition, Orlando, FL, March 31 – April 4. Jew, A.D.\*, Li, Q., Cercone, D., Maher, K., Brown, G. Jr., Bargar, J. 2018 Barium Sources in Hydraulic Fracturing Systems and Chemical Controls on its Release into Solution. Unconventional Resources Technology Conference. Houston, TX, July 23-25. Alalli, A.\*, Li, Q., Jew, A., Kohli, A., Bargar, J., Zoback, M. 2018, Effects of Hydraulic Fracturing Fluid on Shale Matrix Permeability. Unconventional Resources Technology Conference. Houston, TX, July 23-25. Li, Q., Jew, A.D.\*, Kiss, A., Kohli, A., Alalli, A., Kovscek, A., Zoback, M., Maher, K., Brown, G. Jr., Bargar, J. 2018, Imaging Pyrite Oxidation and Barite Precipitation in Gas and Oil Shales. Unconventional Resources Technology Conference., Imaging Pyrite Oxidation and Barite Precipitation in Gas and Oil Shales. Houston, TX, July 23-25. Li, Q.\*, Jew, A.D., Brown, G. Jr., D., Bargar J. 2017 Chemical reactivity of shale matrixes and the effects of barite scale formation. American Geophysical Union Fall Meeting, New Orleans, LA, December 11-15.



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Adam D. Jew<sup>\*</sup>, Megan K. Dustin, Anna L. Harrison, Claresta Joe-Wong, Dana L. Thomas, Katharine Maher, Gordon E. Brown Jr., and John R. Bargar (2016) The Importance of pH, Oxygen, and Bitumen on the Oxidation and Precipitation of Fe(III)-(oxy)hydroxides during Hydraulic Fracturing of Oil/Gas Shales. American Geophysical Union Fall Meeting, San Francisco, USA, December 13.

John R. Bargar\*, Andrew Kiss, Arjun Kohli, Anna L. Harrison, Adam D. Jew, Jae-Hong Lim, Yijin Liu, Katherine Maher, Mark Zoback, and Gordon E. Brown, Jr., (2016) synchrotron X-ray imaging to understand porosity development in shales during exposure to hydraulic fracturing fluid. American Geophysical Union Fall Meeting, San Francisco, USA, Dec 12.

Anna L. Harrison, Katharine Maher, Adam D. Jew<sup>\*</sup>, Megan K. Dustin, Andrew Kiss, Arjun Kohli, Dana L. Thomas, Claresta Joe-Wong, Gordon E. Brown Jr., and John R. Bargar (2016) H21J-04 The Impact of Mineralogy on the Geochemical Alteration of Shales During Hydraulic Fracturing Operations. American Geophysical Union Fall Meeting, San Francisco, USA, December 13.

John R. Bargar\*, Andrew Kiss, Arjun Kohli, Anna L. Harrison, Adam D. Jew, Megan Dustin, Claresta Joe-Wong, Katherine Maher, Gordon E. Brown, Jr., Mark Zoback, Yijin Liu, and David Cercone, (2016) Geochemistry of shale-fluid reactions at pore and fracture scales. 252<sup>nd</sup> American Chemical Society National Meeting, Philadelphia, PA, Aug 21 (invited)

John R. Bargar\*, Andrew Kiss, Arjun Kohli, Anna L. Harrison, Adam D. Jew, Megan Dustin, Claresta Joe-Wong, Katherine Maher, Gordon E. Brown, Jr., Mark Zoback, Yijin Liu, and David Cercone, (2016) Chemical control of fluid flow and contaminant release in shale microfractures. Mastering the Subsurface Through Technology, Innovation and Collaboration: Carbon Storage and Oil and Natural Gas Technologies Review Meeting, Pittsburgh, PA, Aug 18.

Anna Harrison\*, Kate Maher, Adam Jew, Megan Dustin, Andy Kiss, Arjun Kohli, Dana Thomas, Claresta Joe-Wong, Yijin Liu, J.-H. Lim, Gordon Brown Jr., and John Bargar (2016) Physical and chemical alteration of shales during hydraulic fracturing. Presented at the 2016 Goldschmidt Conference, Yokohama, Japan, June 29, 2016.

Megan K. Dustin\*, Adam D. Jew, Anna L. Harrison, Claresta Joe-Wong, Dana L. Thomas, Katharine Maher, Gordon E. Brown Jr., and John R. Bargar (2015) Kerogen-Hydraulic Fracture Fluid Interactions: Reactivity and Contaminant Release. American Geophysical Union Fall Meeting, San Francisco, USA, December 14-18.



#### Conference presentations, continued (\*presenting author)

Jew, A., Cercone, D.\*, Li, Q., Dustin, M., Harrison, A., Joe-Wong, C., Thomas, D., Maher, K., Brown, G. Jr., Bargar, J. 2017, Chemical Controls on Secondary Mineral Precipitation of F,e and Ba in Hydraulic Fracturing Systems. American Institute of Chemical Engineers Annual Meeting, Minneapolis, MN October 29-November 3.

John R. Bargar\*, Adam D. Jew, Anna L. Harrison, Andrew Kiss, Arjun Kohli, Qingyun Li, Katherine Maher, and Gordon E. Brown, Jr., (2017) Geochemistry of Shale-Fluid Reactions at Pore and Fracture Scales. Goldschmidt Geochemistry conference, Paris, France, Aug 16. (invited)

John R. Bargar\*, Adam D. Jew, Anna L. Harrison, Andrew Kiss, Arjun Kohli, Qingyun Li, Katherine Maher, and Gordon E. Brown, Jr., (2017) Pore Scale Control of Gas and Fluid Transport at Shale Matrix-Fracture Interfaces. Mastering the Subsurface Through Technology, Innovation and Collaboration: Carbon Storage and Oil and Natural Gas Technologies Review Meeting, Pittsburgh, PA., Aug 1.

Anna L. Harrison\*, Adam D. Jew, Megan K. Dustin, Claresta Joe-Wong, Dana L. Thomas, Katharine Maher, Gordon E. Brown Jr., and John R. Bargar (2015) A Geochemical Framework for Evaluating Shale-Hydraulic Fracture Fluid Interactions. American Geophysical Union Fall Meeting, San Francisco, USA, December 14-18.

Adam D. Jew<sup>\*</sup>, Claresta Joe-Wong, Anna L. Harrison, Dana L. Thomas, Megan K. Dustin, Gordon E. Brown Jr., Katharine Maher, and John R. Bargar (2015) Iron Release and Precipitation in Hydraulic Fracturing Systems. American Geophysical Union Fall Meeting, San Francisco, USA, December 14-18.

Claresta Joe-Wong<sup>\*</sup>, Anna L. Harrison, Dana L. Thomas, Megan K. Dustin, Adam D. Jew, Gordon E. Brown Jr., Katharine Maher, and John R. Bargar (2015) Coupled mineral dissolution and precipitation reactions in shale-hydraulic fracturing fluid systems. American Geophysical Union Fall Meeting, San Francisco, USA, December 14-18.

Megan K. Dustin\*, Adam D. Jew, Anna L. Harrison, Claresta Joe-Wong, Dana L. Thomas, Katharine Maher, Gordon E. Brown Jr., and John R. Bargar (2015) Kerogen-Hydraulic Fracture Fluid Interactions: Reactivity and Contaminant Release. Stanford Synchrotron Radiation Lightsource 2015 User's Meeting, Stanford, USA, Oct 7-9.



#### Conference presentations, continued (\*presenting author)

Anna L. Harrison\*, Adam D. Jew, Megan K. Dustin, Claresta Joe-Wong, Dana L. Thomas, Katharine Maher, Gordon E. Brown Jr., and John R. Bargar (2015) A Geochemical Framework for Evaluating Shale-Hydraulic Fracture Fluid Interactions. Stanford Synchrotron Radiation Lightsource 2015 User's Meeting, Stanford, USA, Oct 7-9.

John R. Bargar\*, Gordon E. Brown, Jr., Megan K. Dustin, Anna L. Harrison, Adam D. Jew, C.M. Joe-Wong, and Katharine Maher (2015) Geochemical control of shale fracture and matrix permeability. Shales without Scales Workshop, Santa Fe, USA, June 10. (invited)

#### Seminar and workshop presentations (\*presenting author)

Alexandra Hakala\*, Joe Morris, John Bargar, Jens Birkholzer (2018) Fundamental Shale Interactions-DOE National Laboratory Research. DOE Upstream Workshop, Houston, USA, Feb. 14.

Anna L. Harrison\*, Adam D. Jew, Megan K. Dustin, Claresta Joe-Wong, Dana L. Thomas, Katharine Maher, Gordon E. Brown Jr., and John R. Bargar (2015) A Geochemical Framework for Evaluating Shale-Hydraulic Fracture Fluid Interactions. Stanford Center for Secure Carbon Storage Research Seminar, Stanford, USA, October 21.

John R. Bargar<sup>\*</sup>, Gordon E. Brown, Jr., Megan K. Dustin, Anna L. Harrison, Adam D. Jew, C.M. Joe-Wong, and Katharine Maher (2015) Geochemical control of shale fracture and matrix permeability. Baker Hughes Incorporated, Tomball, USA, July 14. (invited)



# **Basin-specific water formulations**

'Fresh' and 'reuse' water formulations

#### Midland, TX **MSEEL Reeves Co, TX** Midland, TX Reeves Co., TX MSEEL Concentration Concentration (% mass) (% mass) excludes excludes proppant proppant Inaredient Inaredient Inaredient

98.30879874	Water	97.10902243	Water	99.70400729
0.000213507	Guar gum	0.17765487	Ammonium sulfate	0.017144809
0.002314867	Amorphous silica	0.000893534	Acrylamide*	0.012636612
0.040026969	Glutaraldehyde	0.014138192	Glutaraldehyde	0.0043602
0.202809304	Methanol	0.014138192	Guar gum	0.003130692
0.001663108	Ammonium perulfate	0.008743058		0.001354730
0.052522755	Potassium metaborate	0.135692715	Polymer 2-acrylamido-2-	
0.010506799	Potassium hydroxide	0.013436938	methylpropanesulfonic acid	
0.030632655	Ethylene glycol	0.013436938		0.00193533
0.083425104	Potassium hydroxide	0.010643231	Ethanol 2,2',2"-nitrilotris 1,1',1"-	
0.010473087	2-butoxyethanol	0.020992388	tris(dihydrogen phosphate)	
0.006281605	2-propanol	0.020992388	Sodium erythorbate	0.00083105
0.006629958	Acetic acid	0.004309321	Urea	0.00083105
0.006888414	Citric acid	0.002578806		0.00077413
0.006888414	Methanol	0.003766414	Alkyl(c12-16) dimethylbenzyl	
0.006888414	Propargyl alcohol	0.000757807	ammonium chloride	
0.006888414	Ammonium perulfate	0.0085734	Trisodium ortho phospate	0.00058060
0.006888414	15% Hydrochloric Acid		Methanol	0.000466758
			Fatty acids, Tall-oil	0.000295993
				0.00025045
			Thiourea polymer with	
			formaldehyde and 1-	
			phenylethanone	
			Sodium sulfate	0.000193534
			Ethylene glycol	0.00017076
			Ethoxylated alcohols	0.000113843
			Ethanol	9.10747E-0
			Propargyl alcohol	7.96903E-0
			2-Propenamid	4.55373E-0
			Hexadec-1-ene	2.27687E-0
			Tetrasodium EDTA	2.27687E-0
			Diammonium peroxidusulphate	1.13843E-0
			1-Octadecene	1.13843E-0
			15 % Hydrochloric Acid	
	98.30879874 0.000213507 0.002314867 0.040026969 0.202809304 0.001663108 0.052522755 0.010506799 0.030632655 0.083425104 0.010473087 0.006281605 0.006629958 0.006629958 0.006888414 0.006888414 0.006888414 0.006888414	98.30879874 Water   0.000213507 Guar gum   0.002314867 Amorphous silica   0.040026969 Glutaraldehyde   0.202809304 Methanol   0.001663108 Ammonium perulfate   0.052522755 Potassium metaborate   0.010506799 Potassium hydroxide   0.030632655 Ethylene glycol   0.083425104 Potassium hydroxide   0.010473087 2-butoxyethanol   0.006281605 2-propanol   0.006828414 Citric acid   0.006888414 Propargyl alcohol   0.006888414 Ammonium perulfate   0.006888414 S% Hydrochloric Acid	98.30879874 Water 97.10902243   0.000213507 Guar gum 0.17765487   0.002314867 Amorphous silica 0.000893534   0.040026969 Glutaraldehyde 0.014138192   0.202809304 Methanol 0.014138192   0.001663108 Ammonium perulfate 0.008743058   0.052522755 Potassium metaborate 0.135692715   0.010506799 Potassium hydroxide 0.013436938   0.030632655 Ethylene glycol 0.014438938   0.03632655 Ethylene glycol 0.014346938   0.083425104 Potassium hydroxide 0.010643231   0.010473087 2-butoxyethanol 0.020992388   0.006281605 2-propanol 0.0203768414   0.006828414 Citric acid 0.002578806   0.006888414 Propargyl alcohol 0.000757807   0.006888414 Ammonium perulfate 0.0085734   0.006888414 Ammonium perulfate 0.0085734   0.006888414 Ammonium perulfate 0.0085734   0.006888414 IS% Hydrochloric Acid Image: State S	98.30879874   Water   97.10902243   Water     0.000213507   Guar gum   0.17765447   Ammonium sulfate     0.002213507   Guar gum   0.17765447   Ammonium sulfate     0.00213867   Amorphous silica   0.000893534   Acrylamide*     0.040026969   Glutaraldehyde   0.014138192   Glutaraldehyde     0.202809304   Methanol   0.014138192   Guar gum     0.001650108   Ammonium perulfate   0.008743058   Polymer 2-acrylamido-2- methylpropanesulfonic acid     0.010506799   Potassium hydroxide   0.01043436938   Ethanol 2.2',2''nitrilotris 1,1',1''- tris(dihydrogen phosphate)     0.03052855   Ethylene glycol   0.013436938   Ethanol 2.2',2''nitrilotris 1,1',1''- tris(dihydrogen phosphate)     0.00622958   Acetic acid   0.002092388   Sodium erythorbate     0.006828414   Citric acid   0.00257806   Alkyl(c12-16) dimethylbenzyl armonium chloride     0.006888414   Propargyl alcohol   0.000757807   Trisodium ortho phospate     0.006888414   Armonium perulfate   0.0085734   Trisodium ortho phospate     0.006888414   Arm

SLAC

Concentration (%

mass) excludes

proppant

# **Basin-specific stimulation recipes**

**MSEEL** 

SLAC

MSEEL					Midland				
Fluid	Time	Volume	%		Fluid	Time	Volum	е	%
7.5% HCI	4.2							24	0.34
Slickwater	21.5	Λ	Itack			amon		1143	16.14
Slickwater	3.2		All tasks using common						8.40
Slickwater	3.4	S	shale sources, fluids &					595	8.40
Slickwater	4.6	e						560	7.91
Slickwater	5.8	3	Sumulation Sequences						7.06
Slickwater	9							500	7.06
Slickwater	6.2	23949	6.67		Slickwater	6	5	500	7.06
Slickwater	5.8	23959	6.68		Slickwater	6	5	537	7.58
Slickwater	4.6	18528	5.16		Slickwater	7	,	571	8.06
Slickwater	4.6	18527	5.16		Slickwater	7	,	524	7.40
Slickwater	8.3	32388	9.03		Slickwater	7	,	570	8.05
Slickwater	24.5	92451	25.76		Slickwater	6	5	461	6.51

### Midland, TX

## Workflow for a basin-specific approach



# Workflow: optimize for FLOW across altered zone





\* Light areas are more dense.