METALLIC: A Destination for CMM Innovation

The Minerals to Materials Supply Chain Research Facility 🔼



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METALLIC: The Challenge



Understanding the Context & Framing the Problem

<u>Challenge</u>: Address the urgent Research, Development, Demonstration, and Deployment (RD3) needs of the <u>entire</u> critical minerals & materials (CMM) supply chain – from extraction to manufacturing – with \$75 million.

Constraints & Guiding Principles:

- URGENT: Focus on immediate, meaningful actions that can be stood up rapidly and produce near-term results.
- 2. **EFFICIENT:** Tightly coordinated with existing programs and BIL activities. Be complementary, not duplicative.
- 3. **IMPACTFUL:** Early and regular engagement with industry to ensure greatest impact to nation. Includes regular re-alignment points to streamline industry collaboration.
- 4. INCLUSIVE: Foster an openly collaborative model which attracts talent and expertise.



METALLIC: The Vision



How We Will Enable the Establishment of Domestic CMM Supply Chains

Our Vision:

Establish a facility that is the destination for:

- Accelerating CMM RD3 by providing technology developers with context, development support, facilities, and expertise;
- 2. Validation of Nascent and Emerging Technologies, becoming a trusted partner for funding and financing entities investing in technology development and financing projects; and
- 3. Generating the Foundational Knowledge and "Know How" to meet the CMM Challenges of the Future, such that when new shortages or supply chain challenges arise they can be rapidly addressed.

Outcome: Foundational capability for the nation to address the CMM challenges of the future.



METALLIC: An Innovation Ecosystem





Workforce Development

Community Engagement

Process Modeling & Optimization

Secured Data Warehouse

Centers Integrating RDD&D Across the Supply Chain

Al & ML Academia Feedstock Beneficiation

Minimally invasive, near-zero waste feedstock production **Extractions** and Separations

Expanded supply & diversity of source materials via low-impact pathways

Refining

Reduced GHG impact for refined materials production from low grade materials Alloy Development and Advanced Mfg.

CM-efficient, highperforming, lowimpact substitutes & components

ENABLING ACTIVITIES

Critical Materials Collaborative

Critical Materials Institute

TRLs 3 through 6+

CMF 008

TEA/LCA

Industry





















METALLIC: Organizational Structure



Science & Technology Advisory Committee

Thomas Lograsso (Ames) Matthew Ringer (NREL) Gregory Krumdick (Argonne)



Director, Lead PIThomas Tarka, PE (NETL)

 DEIA, Workforce, and Community Liaison with Lab Programs

Executive Committee

Thomas Tarka (NETL), Burt Thomas (NETL), Parans Paranthaman (ORNL), Ryan Ott (Ames), Scott McCall (LLNL), Maggie Mann (NREL)





METALLIC: How it Works



METALLIC Innovation Ecosystem

TRL 3

TRL 4

TRL 5

TRL 6+

Academia

Resource Owners

Manufacturers

FOA Awardees

R&D Users

Technologies

Feedstocks

Alloys & Materials

Expert- and modelinformed innovation

Center Activity

- Rapidly advance technology from the bench to deployment for commercialization
- Unit operations validation
- Materials and prototype testing and validation
- Perform independent TEA/LCA to understand the impact of proposed technologies

Process Optimization & Modeling

Al/ML Discovery

Secured Data

Outcomes

- De-risk domestic industry adoption of new technologies
- Demonstrate success at various scales
- Accelerate deployment of novel processing technology
- Support establishment of domestic CMM supply chains
- Validated materials
- Working prototypes
- Prepared feedstocks/materials

Enabling Efforts











GREET®



CMF 007

METALLIC: Project Benefits

NATIONAL ENERGY TECHNOLOGY LABORATORY

Establishing a National Capability

- Provides a Structure and Forum for Nation's Leading CMM Researchers and Scale-up Experts to Collaborate
- Leveraging & Expanding Upon Existing Capabilities Results in a Broader, Bigger Impact
- Establishes an "Innovation Ecosystem"
 - Connects RD3 Across Supply Chain Areas
 - Creates Linkage between technology developers and industry/financiers
 - Foments Broad Cross-Pollenization
 - Provides Data for Modeling and Baselining, Accelerating Model Development
 - Reduces Uncertainty in Performance Metrics
- Informs Programmatic Decisions and Supports the CMC



METALLIC: Project Benefits

NATIONAL ENERGY TECHNOLOGY LABORATORY

Establishing a National Capability

The Bottom Line

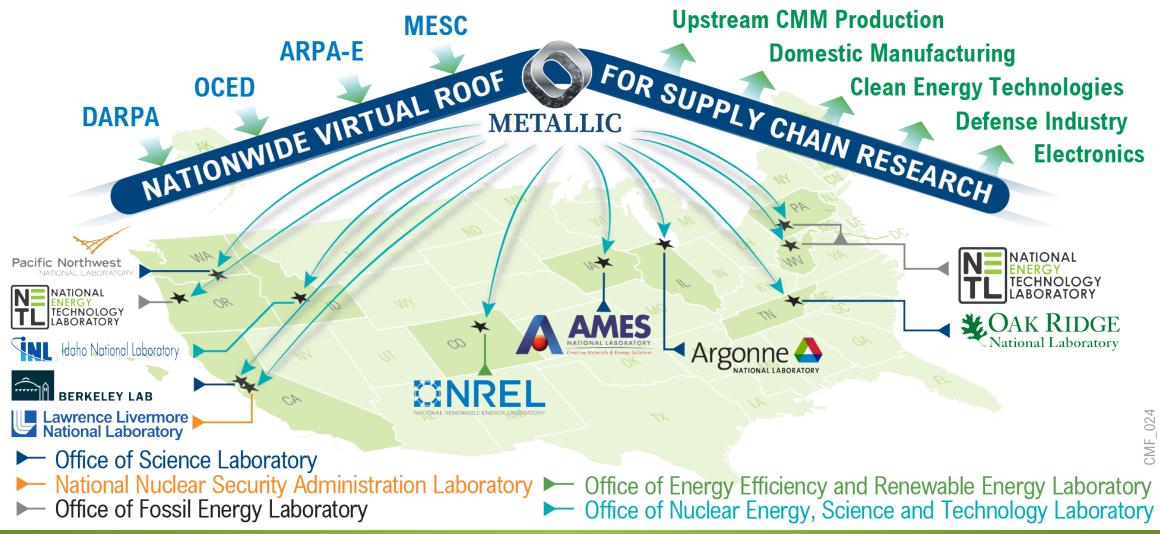
- By building the connective tissue between our respective institutions, we are establishing a
 particularly unique and powerful capability for the Nation
- This can and will transform the development of our domestic supply chains
- These efforts will establish a lasting and foundational capability that allows our nation to meet the CMM challenges of the future and regain our status as innovators in CMM and the products which rely on them



METALLIC: A Federated Research Facility



Supporting U.S. Government & Industry Efforts to Establish CMM Supply Chains



Questions?

VISIT US AT: www.NETL.DOE.gov

- @NETL_DOE
- @NETL_DOE
- @NationalEnergyTechnologyLaboratory

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Thank you for your Attention!



METALLIC: Flagship Activities & Participants



USER COMMUNITY

Industry • Academia
Entrepreneurs • FOA Awardees

- 1. Rare Earth Ores
- 2. Battery+ Ores
- 3. Brine Testbed **Feedstock Beneficiation**

Argonne

- NETL
- Berkeley Lab
- ORNL

PNNL

• INL

- Ames
- LLNL
- NETL
- NREL
- ORNL
- PNNL

Alloy Development and Advanced Manufacturing

- 1. Solid-Phase Capability
 - 2. Advanced Alloys
 - 3. Advanced Semiconductors
 - 4. Advanced Topology Prototyping Testbed
- Ames
- LLNL

NETL

- Argonne
- Berkeley Lab ORNL

Extractions and Separations

- 1. Testbed for Novel Unit Operations
- 2. Membrane Solvent Extraction Testbed
- 3. Al-Guided
 Autonomous
 Chemistry Testbed

Argonne

- Berkeley Lab
- INL
- LLNL
- NETL
- NREL
- ORNL
- PNNL

Refining

METALLIC

- 1. Pyrometallurgical
- 3. Advanced Reduction Technologies
- 2. Electrochemical
- 4. Metal Purification

CMF 023

ENABLING ACTIVITIES

Provide Comprehensive, Independent LCA and TEA Capabilities • Develop Data Warehouse & Interfaces • Connect Analysis with Experimentation • Convene Stakeholders • State of Technology Analysis • TRL/MRL Evaluation

- Argonne
 NREL
- NETL



METALLIC: Breakdown & Scope of Centers



ENABLING ACTIVITIES

Convenes CMM supply chain stakeholders to identify barriers and facilitate engagement with METALLIC activities • Integrates process modeling and optimization, Al/ML, LCA, TEA, and supply chain analysis to inform experiments and designs, improve simulations and de-risk novel processes to enable rapid industry adoption • Establishes research priorities and performance metrics by securing and sharing data generated during testing across the innovation ecosystem.

Center 1: Feedstock Beneficiation

Longterm benefits to domestic industry and national security:

- Enables stakeholders to testbed improvements in pre-processing and beneficiation approaches that improve performance and lower cost and energy requirements
- Enables mineral recovery from energy process streams by developing field-deployable brine testbeds
- Speeds up domestic development by accruing and applying mineral resource knowledge necessary to apply predictive modeling

Center 2: Extractions and Separations

Provides
mid-scale facilities for
extractions and separations
to de-risk technologies at
relevant scales:

- Accelerates transition from technology demonstration to commercialization by providing capabilities and expertise that are not readily available
- Enables stakeholders to develop and demonstrate pre-pilot scale processing of critical materials
- Provides a wide range of methodologies for materials flexibility and maximizes compatibility with processing approaches unique to specific supply chain requirements

Center 3: Refining

Provides
pre-pilot scale
refining by using a wide
range of technologies:

- Provides refining capabilities that offer lower-cost, reduced energy intensity, and reduced environmental impact
- Creates flagship activities that have capabilities integrated with advanced diagnostics and data analytics to enable real-time process monitoring and control
- Works with stakeholders to develop commercially scalable solutions to fill technology and capability gaps

Center 4: Alloy Development and Advanced Manufacturing

Accelerates development timeline of novel technologies:

- Provides capabilities to advance processing technologies from the laboratory bench-top to pre-pilot and pilot scales
- Accelerates the pace of innovation by improving modeling system capabilities and informing future RDD&D efforts with data collected across the innovation ecosystem
- Enables process scaling and optimization through advanced diagnostics and in situ material characterization

CMF 027



METALLIC: Project Goals

A Broad Approach to a Broad Problem



At Completion, METALLIC will provide:

Configurable testbeds as a resource for accelerating development & validation of novel technologies across the entire supply chain, with validation at emerging and industry-relevant scales and modeling capabilities that reduce research timelines, cost, and risk to create a high-impact, enduring capability.

It will integrate capabilities from nine NLs to address gaps in CMM supply chains and the nation's research and validation capability to provide a flexible, foundational capability for addressing the challenges of today and those that emerge in the future.

Furthermore, METALLIC will ensure equitable community impacts and engagement and will foster academic and professional innovation engines.

