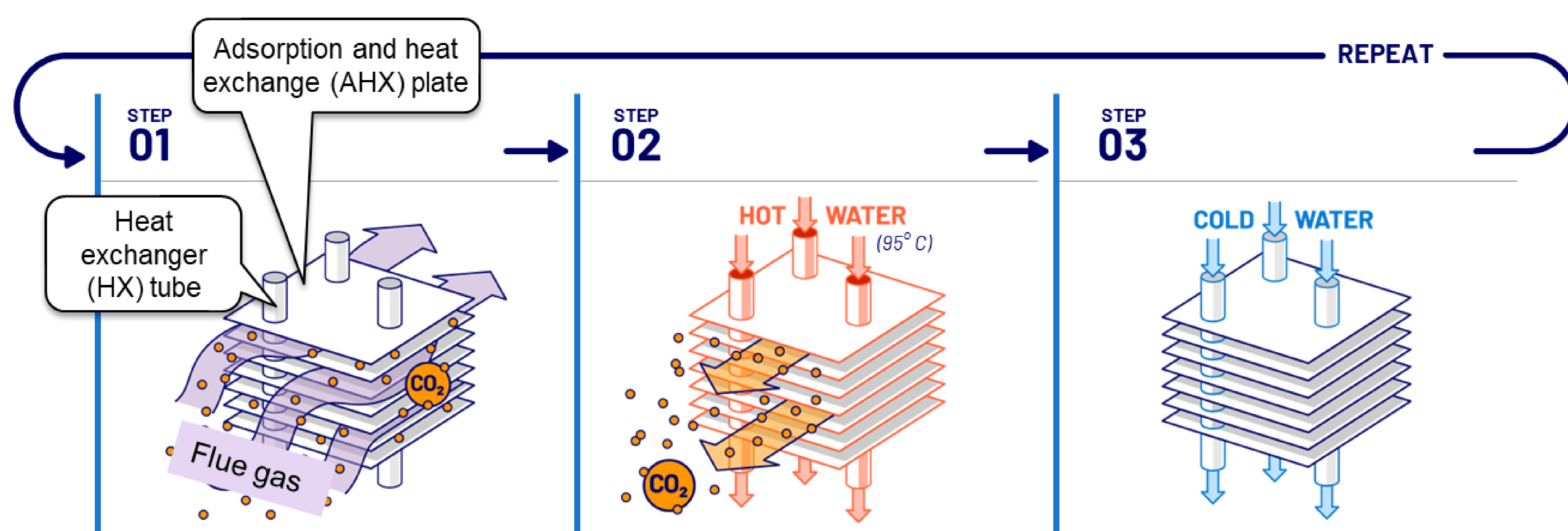


# Compact and high throughput modular unit for carbon capture

PI: Wei Liu/wei.liu@moleculeworks.com

## I. Molecule Works' innovation of adsorption and heat exchange (AHX) reactor for reduction of capture capital cost and energy consumption

- Encapsulate adsorbent materials in a AHX plate of high thermal conductivity at high loading with both high mass and heat transfer rates
- Capture CO<sub>2</sub> at high space velocity and low pressure drops over the bed of uniform temperature
- Regenerate the adsorbent by rapid and uniform heating and cooling of the bed with respective hot and cold thermal fluid (water).



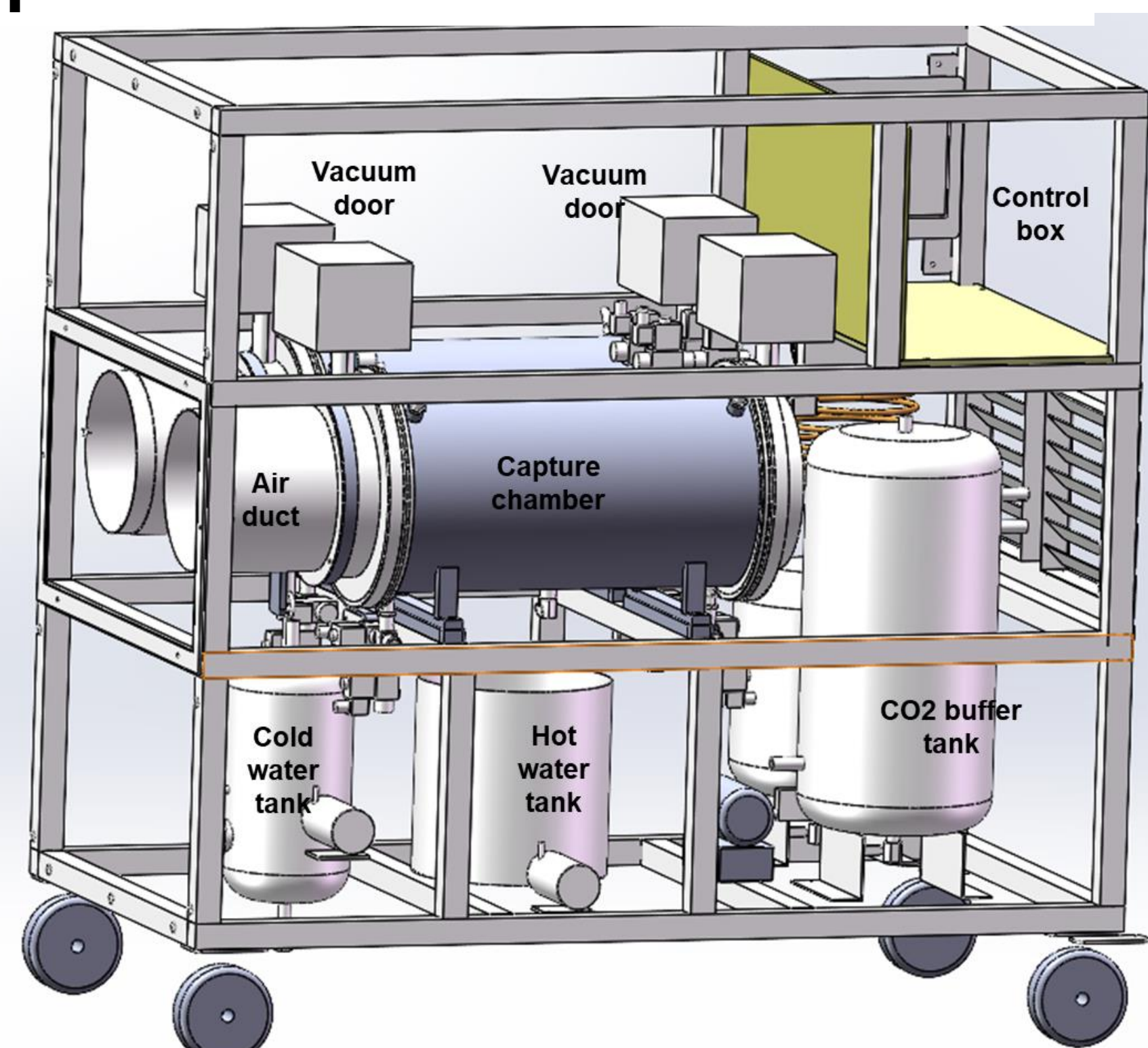
## II. Development of the AHX technology from single small cell (~100cm<sup>2</sup>), multi-cell prototypes (~4 m<sup>2</sup>) to commercial demo application (~1000 m<sup>2</sup>)

- Scaleup is to number up of the AHX plate area.
- The performance is the same for small and large scales as long as basic design features and materials are kept the same

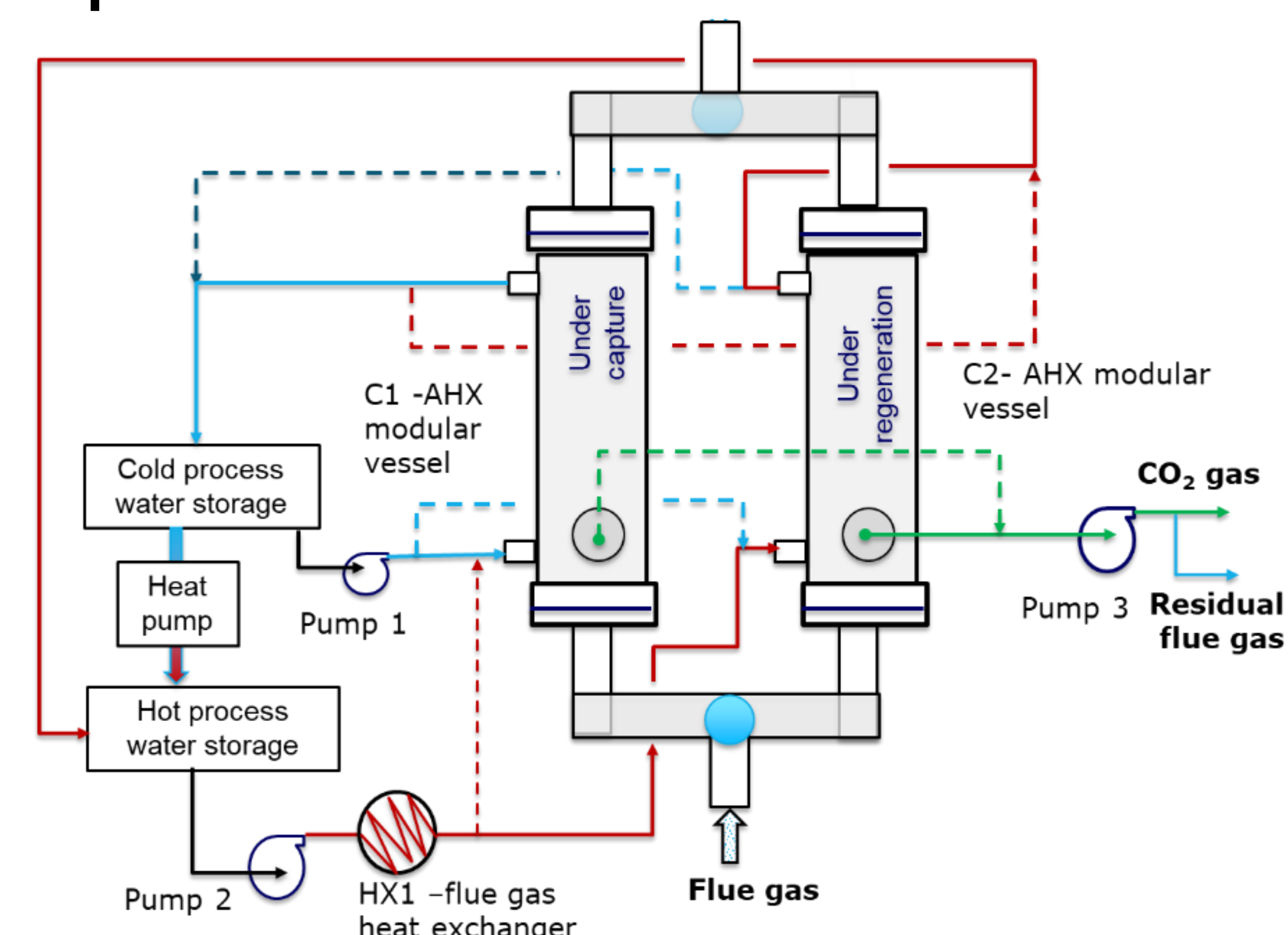
Single-vessel unit for screening of materials and design parameters



Two-vessel prototype unit to simulate scaleup capture processes



Process flow diagram for flue gas CO<sub>2</sub> capture



## III. DOE project phase I objective

Develop basic process design and conduct TEA of the AHX capture unit for CO<sub>2</sub> capture on ships at flue gas exhaust rate of 700 kg/min.

- On-board storage of the captured CO<sub>2</sub>
- Onboard electrochemical conversion of captured CO<sub>2</sub> back to oxygenated fuels

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