

# FOA 2614 Round 4 Kickoff

*Decarbonization of Industrial Processes Using Oxygen-Based (Oxy-combustion and Chemical Looping) Approaches*

**Solutions for Today | Options for Tomorrow**



**Thursday, August 8, 2024**



*Mani Gavvalapalli  
Senior Program Manager, Point  
Source Carbon Capture*

*Ron Munson  
Point Source Carbon Capture  
Technology Manager*

*Mike Fasouletos  
Point Source Carbon Capture  
Team Supervisor*





U.S. DEPARTMENT OF  
**ENERGY**

Fossil Energy and  
Carbon Management

# Decarbonization of Industrial Processes Using Oxygen-Based (Oxy-combustion and Chemical Looping) Approaches

Mani Gavvalapalli, Ph.D.

Program Manager, Point Source Carbon Capture

August 08, 2024



Legend:

- Light Rare Earth Elements
- Heavy Rare Earth Elements
- Critical Rare Earth Elements
- Critical Minerals

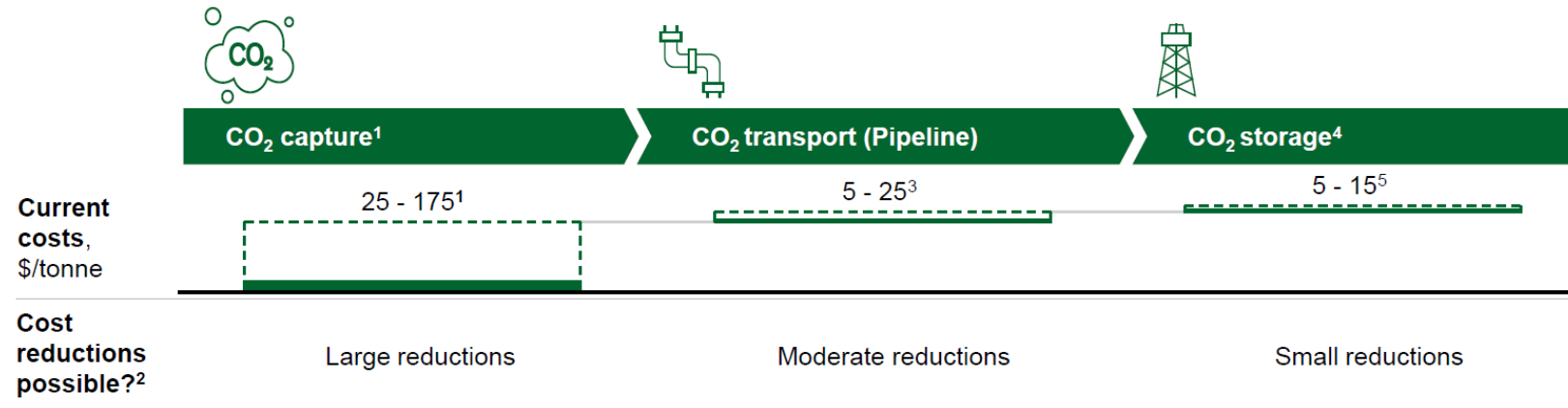
H																	He
Li	Be											B	C	N	O	F	Ne
Mg	Al	Si	P	S	Cl	Ar											
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
Cs	Ba	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn	
Fr	Ra	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg	Cn	Nh	Fl	Mc	Lv	Ts	Og	
La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu			
Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr			





# CCS is Essential to Address Industrial CO<sub>2</sub> Emissions

- Despite the importance of CCS for achieving clean energy transitions, deployment has been slow to take off.
- Cost of Capture is one of the key factors for the slow deployment of CCS.

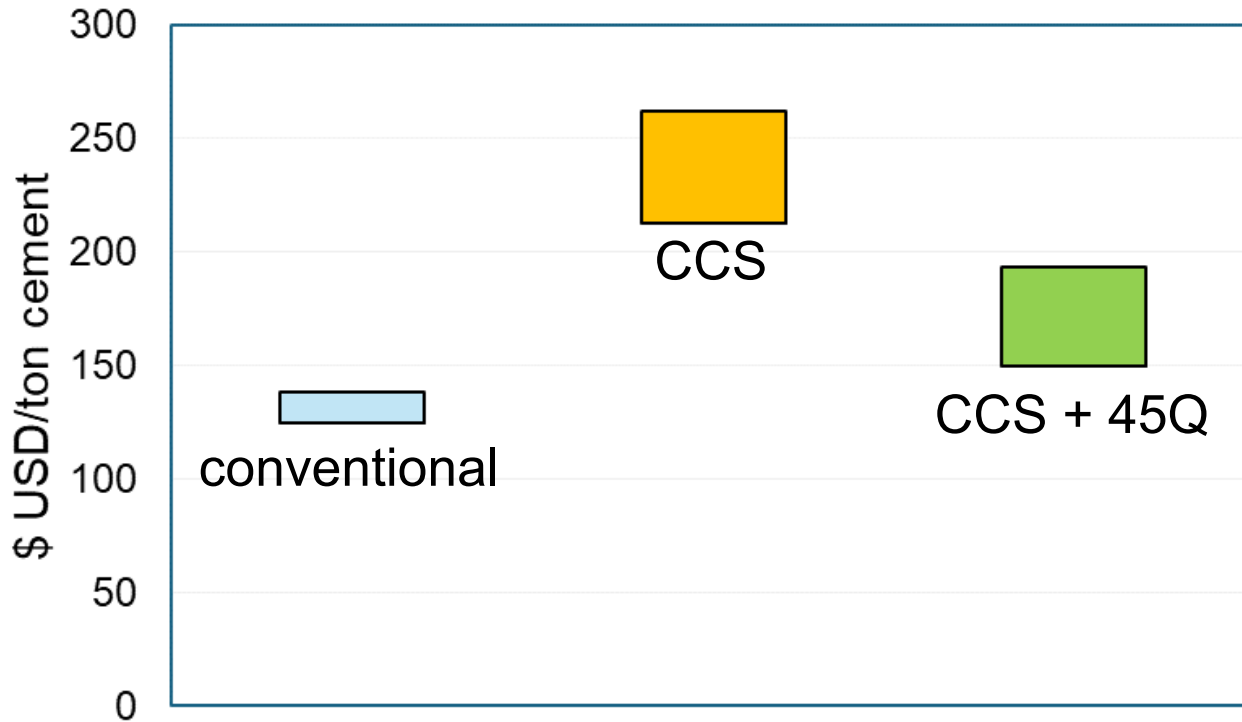


- PSC Program - Invests in transformational technologies to further reduce the cost of CO<sub>2</sub> capture and spur the deployment of carbon capture for power and industrial applications.



# Cost of Cement – w/ and w/o CCS

CCS adds \$120 -160 per tonne of CO<sub>2</sub> without 45Q (equivalent to ~70 -90% premium per tonne of cement)



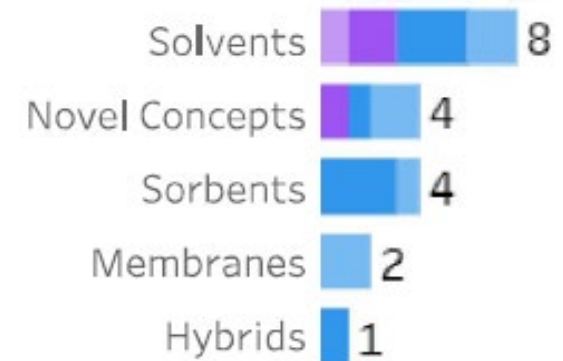
*Pathways to Commercial Liftoff: Low-Carbon Cement*

- CCS has difficult economics and still must be demonstrated at commercial scale for industrial applications
- Even with 45 Q tax credit (\$85/ton of CO<sub>2</sub> stored), CCS would still add an additional ~\$25-55 per tonne of cement (equivalent to ~20 - 40% premium)
- Capture cost reduction is critical to achieve cost parity



# Investing in Transformational Capture Technologies

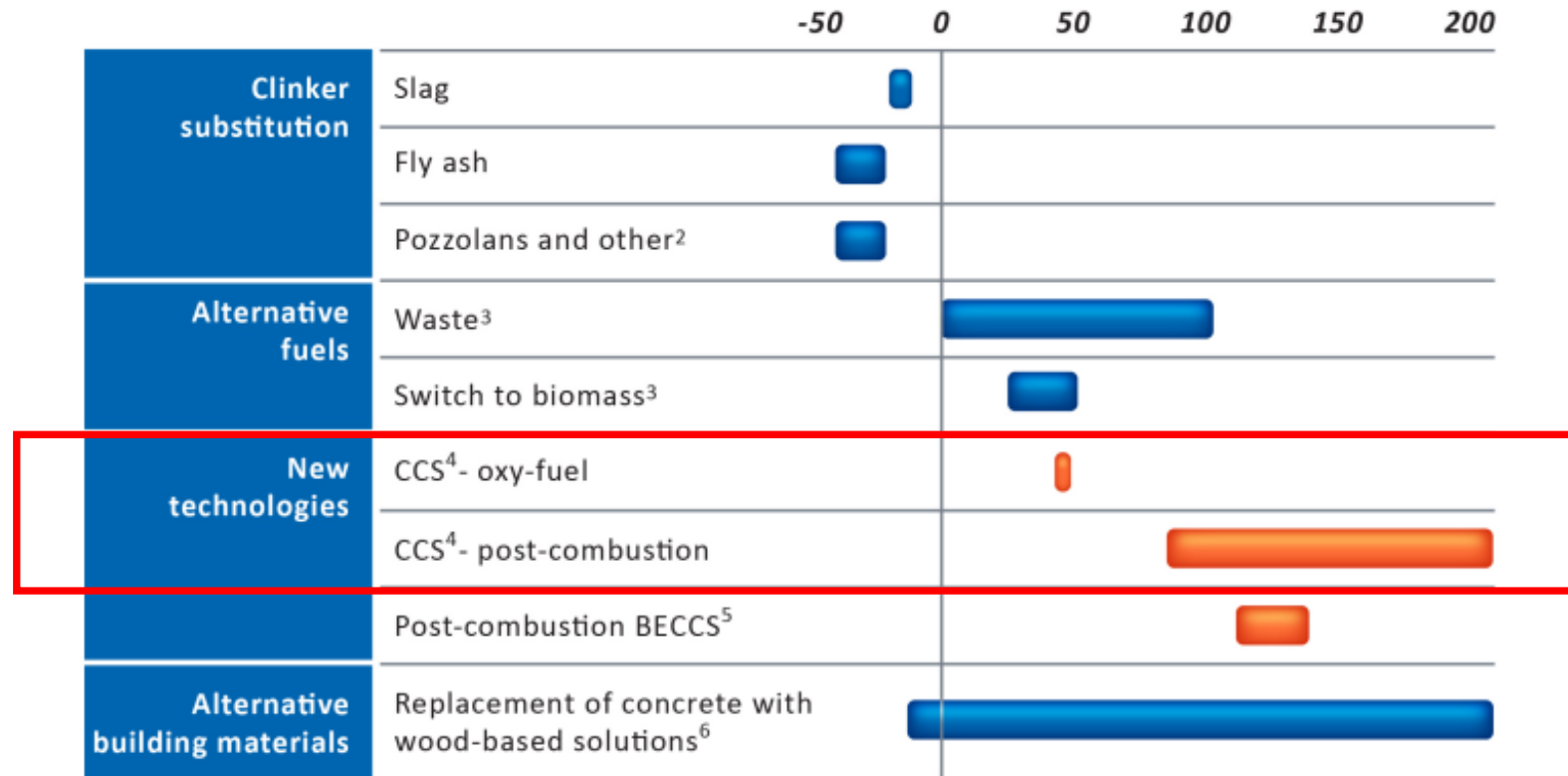
- Capture Media:
  - Amine-based solvents – most common and mature
  - Advanced solvents – water-lean solvents
  - Membranes
  - Cryogenic
  - Solid Sorbents
- Measuring, monitoring, and controlling CCS-related environmental impacts
- Process intensification; heat integration; modular capture units; mobile capture units; reactive capture
- Oxygen-based approaches (Oxy-combustion and Chemical Looping)





# Oxygen-based Approaches with CCS Offer Significant Cost Reduction Potential

Figure 6: Cost Comparison for CO<sub>2</sub> Abatement in the Cement Sector (\$/tCO<sub>2</sub>)



1 Globally assumed cost, can vary locally.

2 Limestone, kaoline and other.

3 Depending on availability, quality of material and cost to dispose.

4 Carbon capture and storage.

5 Bioenergy with carbon capture and storage.

6 Includes abatement coming from displacement from steel.

Source: McKinsey & company (2020). Laying the foundation for zero-carbon cement.



**Department of Energy (DOE)  
Office of Fossil Energy and Carbon Management  
(FECM)**

**CARBON MANAGEMENT (ROUND 4)**

Funding Opportunity Announcement (FOA) Number: DE-FOA-0002614

FOA Type: Modification 000010

Assistance Listing Number: 81.089 - Fossil Energy Research and Development

**AOI-3D: Decarbonization of  
Industrial Processes Using Oxygen-  
Based (Oxy-combustion and  
Chemical Looping) Approaches**

FOA Issue Date:	09/21/2023
Submission Deadline for Full Applications:	11/20/2023 / 8:00 PM ET
Expected Date for Selection Notifications:	04/15/2024
Expected Date for Award:	08/26/2024





U.S. DEPARTMENT OF  
**ENERGY**

Fossil Energy and  
Carbon Management

A collage of four images on the left side of the slide. The top image shows a tall industrial tower. The middle image shows two scientists in a lab with a beaker of blue liquid. The bottom-left image shows two people in a field with a well. The bottom-right image shows a large stack of white cylindrical components.

# Thank You!

---

## Questions?

**Mani Gavvalapalli**

Program Manager, FECM  
Point Source Carbon Capture  
[Mani.Gavvalapalli@hq.doe.gov](mailto:Mani.Gavvalapalli@hq.doe.gov)

**Dan Hancu**

Division Director, FECM  
Point Source Carbon Capture  
[Dan.Hancu@hq.doe.gov](mailto:Dan.Hancu@hq.doe.gov)