August 5, 2024

CCS Deployment Pathway – Plenary Panel

Dan Hancu, Division Director, Point Source Capture, FECMGokul Vishwanathan, Demonstrations Program Manager, OCEDMartin Perez, Associate Director for Carbon Management, OCED



Fossil Energy and Carbon Management

August 2024

FECM Point Source Carbon Capture: FY 24 Annual Meeting Update



Fossil Energy and Carbon Management



FECM Point Source Carbon Capture Team

energy.gov/fe

Carbon Management: Strategic Vision



Industry segmentation*: (a) Mineral Production (Lime/Cement); (b) Hydrocarbon Production (Refineries & Petrochemical); (c) Chemicals; (d) Pulp & Paper

Near-term: First-of-a-kind demonstrations of PSC technologies in integrated, retrofit, single-source-to-single-sink carbon capture and storage demonstration projects.

Medium-term: Clusters emerge in which multiple point-source or carbon dioxide removal sources feed a single high-capacity reservoir while net-zero flexible power and integrated industrial decarbonization approaches are being demonstrated.

Longer-term: The clusters will be linked to form a network of regional hubs fed by multiple net-zero power and industrial sources



Fossil Energy and Carbon Management

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DOE Point Source Carbon Capture Portfolio



ARPA-E: Advanced Research Program Agency – Energy **OCED**: Office of Clean Energy Demonstration

FECM: Fossil Energy and Carbon Management; **IEDO**: Industrial Efficiency & Decarbonization Office



PSC Strategic Vision

Support demonstration of first-of-a-kind carbon capture on power and industrial sectors coupled to dedicated and reliable carbon storage, that will lead to commercially viable carbon hub opportunities for widescale deployment and facilitate a carbon-free economy by 2050, emphasizing robust analysis of life cycle impacts, and understanding air/water quality impacts.



CO₂ Conversion into durable Products

Focus Area 1: Enabling Power CCS Demonstration

• Enabling technologies

Focus Area 2: Net Zero, Flex Power

- Technology development to support flexible CCS with high capture efficiency
- FEEDs to seed the formation of Carbon Hubs.

Focus Area 3: Support Industrial Retrofit Demos

• Enabling technologies

Focus Area 4: Integrated decarbonized industrial + CCS

- Technology development for integrated decarbonized industrial processes coupled with transformational CCS
- FEEDs to seed the formation of Carbon Hubs.

Enabling Power/Industrial CCS Demonstrations

Develop technologies to support successful demonstration of retrofit CCS projects at electricity generation and industrial facilities with the emphasis of measuring, monitoring and controlling CCS-related environmental impacts to assure just and sustainable deployment.



- 1. Engineering control methods/equipment (e.g., pre-treatment, posttreatment acid wash, upstream filters, aerosol controls, corrosion inhibitors)
- 2. Evaluate and predict capture media degradation/secondary emissions
- 3. Reuse/recycle processes for capture material
- 4. Pollutant air dispersion models
- 5. Online sensors to measure gas- and liquid-phase degradation products
- 6. Carbon Capture pFEEDs & FEEDs
- 7. Mobile Pilots ("Pilots in box")



Fossil Energy and Carbon Management

Enabling Power/Industrial CCS Demonstrations: FEEDs



✓ 35+ pFEEDs and FEEDs; 14 OSTI reports

 ✓ Provide FOAK cost of capture taking into account specific locality factors (e.g., water availability, retrofit capability, capacity factor)

✓ Co-benefits and EH&S analysis



Fossil Energy and Carbon Management

Enabling Tech for Power/Industrial CCS Demonstrations



FedConnect: Opportunity Summary



Enabling Power/Industrial CCS Demonstrations.. NOI for Mobile Testing Units / pFEEDs

FOA 2614 Round 6: Notice of Intent



 Fossil Energy and Carbon Management

fecm.energy.gov

FECM – OCED Carbon Capture Connectivity

Integrated CCS FEEDs

	Sector	Fuel	Host Site	FECM	OCED
Heildelberg Materials	Cement Production		Mitchell Cement Plant in Mitchell, Indiana, 2 MTA CO2	Capture pre-FEED Storage FEED	Integrated CCS FEED IDP DEMO
Tampa Electric Company	Electricity Generation	NG	Polk Power Station in Mulberry, Florida, 3 MTA CO2	Enterprise (ION) Pilot/10 MW TCM Capture pre-FEED Storage FEED	Integrated CCS FEED
University of Illinois at Urbana-Champaign	Electricity Generation	Coal	Dallman 4, PC coal power plant at City Water, Light and Power in Springfield, Illinois	10 MW Pilot Storage FEED	Integrated CCS FEED
MTR	Electricity Generation	Coal	Dry Fork Station (DFS), Gillette, Wyoming	10 MW Pilot Storage FEED	Integrated CCS FEED



FECM – OCED Carbon Capture Connectivity

CCS Demo

	Sector	Fuel	Host Site	FECM	OCED
Sutter CCUS LLC / Calpine	Electricity Generation	NG	Sutter Energy Center, Yuba City, CA	Enterprise (ION) 10 MW TCM (ION)	CCS Demo

Carbon Capture Large Pilots

	Sector	Fuel	Host Site	FECM	OCED
PPL Corporation	Electricity Generation	NG	Cane Run Generating Station, PPL Corporation, Louisville, Kentucky	Uky Small Pilots Capture FEED	67 KTA CC Pilot
TDA Research	Electricity Generation	Coal	Basin Electric's Dry Fork Power Station	1 MW TCM Pilot	158 kta CC Pilot
RTI International	Pulp and Paper	Biomass & Fossil	Vicksburg Containerboard Mill, Vicksburg, Mississippi	10 MW TCM Pilot	120 kta CC Pilot

Carbon Capture Demonstration Projects Program | Department of Energy



Connecting the Dots: Carbon Management Projects (CONNECT) Toolkit



Fossil Energy and Carbon Management

- Provide the public with a single-point access to integrated and regularly curated information on federally funded carbon management research, development, and demonstration (RD&D) projects in the United States
- Enable users to drill down into project details, and generate national/regional/county-level maps
- Serve as a hub of public information on these projects and related federal initiatives, Class VI permits/applications, existing infrastructure, point-source emissions (EPA's <u>FLIGHT</u>), natural resources, communities, and protected lands

Carbon capture program: Outreach



Carbon Capture Newsletter

Carbon Capture Program R&D Compendium

Carbon Matchmaker

Commercial Liftoff Report



Carbon Management Projects (CONNECT) Toolkit

Pathways to Commercial Liftoff: Carbon Management (energy.gov)

https://www.netl.doe.gov/carbon-management/carbon-capture



Fossil Energy and Carbon Management https://www.energy.gov/fecm/carbon-matchmaker

fecm.energy.gov



THE OFFICE OF CLEAN ENERGY DEMONSTRATIONS



Carbon Capture Large-Scale Pilot Projects Overview

August 5th, 2024

Gokul Vishwanathan, Demonstrations Program Manager

Office of Clean Energy Demonstrations

U.S. Department of Energy

Disclaimer

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- OCED Overview
- OCED Carbon Management Portfolio
- Carbon Capture Large-Scale Pilot
 Projects Program

Agenda



OCED Overview

OCED Mission

Deliver clean energy technology demonstration projects at scale in partnership with the private sector to accelerate deployment, market adoption, and the equitable transition to a decarbonized energy system."



Role Across Research, Development, Demonstration & Deployment (RDD&D) Continuum



OCED Mandate



SCALE EQUITABLE, CLEAN ENERGY

Help enable 100% clean electricity by 2035 & net -zero emissions by 2050 through an equitable energy transition



UNLOCK NEW INVESTMENT

Unlock and scale trillion-dollar clean energy follow on investment from the private sector and other sources of capital



DE-RISK TECHNOLOGY

Maintain risk-based, balanced, and defensible portfolio of investments



PROVIDE PROJECT OVERSIGHT

Serve as primary DOE office to deliver full scale clean energy demonstration projects and project management oversight excellence



ENGAGE & COLLABORATE

Leverage private sector and broader energy ecosystem to inform OCED and DOE technology commercialization efforts



OCED Scope



Advanced Reactor Demonstrations (\$2.5 billion)



Carbon Management (\$7 billion)



Clean Energy Demonstrations on Mine Land (\$500 million)



Distributed Energy Systems Demonstrations (\$50 million)



Energy Improvements in Rural or Remote Areas (\$1 billion)



Industrial Demonstrations (\$6.3 billion)



Long-Duration Energy Storage Demonstrations (\$505 million)



Regional Clean Hydrogen Hubs (\$8 billion)



Liftoff Enabling Programs (\$133 million)

OCED Scope



Advanced Reactor Demonstrations (\$2.5 billion)



Carbon Management (\$7 billion)



Clean Energy Demonstrations on Mine Land (\$500 million)



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Energy Improvements in Rural or Remote Areas (\$1 billion)



Industrial Demonstrations (\$6.3 billion)



Long-Duration Energy Storage Demonstrations (\$505 million)



Regional Clean Hydrogen Hubs (\$8 billion)



Liftoff Enabling Programs (\$133 million)

OCED Carbon Management Portfolio



Carbon Management *Three programs*





Carbon Capture Demonstration

Projects: Develop six carbon capture facilities to improve costs, emissions reductions, and environmental effects from coal and natural gas



Carbon Capture Large-Scale Pilot Projects: Establish and test

innovative carbon capture pilot projects large enough to support new processes and technology improvements at scale



Regional Direct Air Capture

Hubs: Develop four regional direct air capture hubs to capture and sequester, utilize, or sequester and utilize at least 1,000,000 metric tons of CO₂ annually from a single unit or multiple interconnected units

OCED's CO₂ Capture Projects Span Across Sectors



Natural Gas Combined-Cycle Power Plants



Coal-Fired Power Plants







4

Chemicals & Refining Plants

CO₂ X 2 Direct Air Capture Projects

5

X 1 Pulp & Paper Facility

*Several projects are pending award negotiations.



Selectees Include...





Selectees Include...



Carbon Capture Large-Scale **Pilot Projects**











Breadth of CO₂ Capture, Storage, and Utilization Plans

OCED's CO₂ capture projects represent a variety of CO₂ capture technologies, including:

- Solvents (11 projects)
- Sorbents (3 projects)
- Cryogenic (1 project)
- Membrane (1 project)
- Limestone (1 project)

*Several projects are pending award negotiations.

Many projects plan to store the CO₂ permanently and safely in geologic formations (17+ projects)

Others plan to utilize the CO₂ to make valuable products, such as (4+ projects):

- E-methanol
- Ethylene
- Electrolyte Solutions
 for EV Batteries
- Beverage-grade CO₂



Carbon Capture Technology Progression



ARPA-E: Advanced Research Program Agency – Energy **OCED**: Office of Clean Energy Demonstration

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Carbon Capture Large-Scale Pilot Projects Program



Carbon Capture Large-Scale Pilot Projects Program



Establish and test innovative carbon capture pilot projects large enough to support new processes and technology improvements at scale.

Current Status

- February 2023: Announced \$820M funding opportunity for Carbon Capture Large-Scale Pilot Projects
- February 2024: Selected four projects for award negotiations in Kentucky, Mississippi, Texas, and Wyoming. All projects in negotiations.
- DOE is considering another FOA for more Carbon Capture Large-Scale Pilot Projects

OCED's CO₂ Capture Pilot Projects Span Across Sectors



All projects are pending award negotiations.



Carbon Capture Large-Scale Pilot Projects Under Award Negotiation

Carbon Capture Pilot at Vicksburg Containerboard Mill





Selectee RTI International

Location Redwood, Mississippi

Federal Cost Share Up to \$88 million*

*Pending negotiations

Image credit: RTI International

OCED Office of Clean Energy Demonstrations

CO₂ Capture Technology

- RTI's non-aqueous solvent (NAS) technology
- Capture 120,000 metric tons of CO₂ annually

CO₂ Storage/Utilization Plan

Geologic storage

Proposed Activities

- FEED study and large-scale pilot
- Establish a Community Engagement Network
- Engagement with several labor unions on workforce agreements
- Expected to create approximately 90 construction jobs

Carbon Capture Pilot at Big Spring Refinery





Selectee Delek US Holdings

Location Big Spring, Texas

Federal Cost Share Up to \$95 million*

*Pending negotiations

CO₂ Capture Technology

- Second-generation sorbent based post-combustion capture process developed by Svante Technologies Inc.
- Capture 145,000 metric tons of CO₂ annually from FCCU

CO₂ Storage/Utilization Plan

• Permanent storage or utilization, to be finalized.

Proposed Activities

- FEED study and large-scale pilot
- Create a Community Advisory Committee to prioritize public feedback, concerns and suggestions
- Establish a Carbon Capture Schoolhouse to train organized labor and expand skilled workforce
- Expected to create up to 200 construction jobs

Image credit: Svante Technologies Inc.



Carbon Capture Pilot at Cane Run Generating Station





Selectee PPL Corporation (Kentucky Utilities Company)

*Pending negotiations

Location Louisville, Kentucky

Federal Cost Share Up to \$72 million*

Image credit: PPL Corporation

CO₂ Capture Technology

- Solvent-agnostic process; advanced heat-integrated CO₂
 capture technology developed by University of Kentucky
- Capture 67,000 metric tons of CO₂ annually

CO₂ Storage/Utilization Plan

 Partner with a CO2 off-taker who will upgrade it for use as beverage-grade CO₂

Proposed Activities

- FEED study and large-scale pilot
- Establish a Community Advisory Board that could include labor unions, local stakeholders, first responders, community residents and community-based organizations. Provide preliminary workforce and training assessments
- Expected to create approximately 40-100 construction jobs



Carbon Capture Pilot at Dry Fork Power Station





Selectee TDA Research

Location Gillette, Wyoming

Federal Cost Share Up to \$49 million*

*Pending negotiations

Image credit: TDA Research



CO₂ Capture Technology

- Sorbent based post-combustion capture process developed by TDA
- Capture 158,000 metric tons of CO₂ annually

CO₂ Storage/Utilization Plan

Evaluate transport and storage options

Proposed Activities

- FEED study and large-scale pilot
- Committed to hiring four underrepresented interns during each project phase, prioritizing tribal members and students from Minority Serving Institutions
- Expected to create approximately 40-60 construction jobs and 20-25 operations jobs



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THE OFFICE OF CLEAN ENERGY DEMONSTRATIONS



Carbon Capture Demonstration Projects Program Overview

August 5th, 2024

Martin Perez, Associate Director for Carbon Management

Office of Clean Energy Demonstrations

U.S. Department of Energy

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Carbon Capture Demonstration Projects Program



Develop six carbon capture facilities to significantly improve costs, emissions reductions, and environmental effects of coal and natural gas use.

Current Status

- February 2023: Announced \$1.7B funding opportunity for Carbon Capture Demonstration Projects
- December 2023: Selected three projects for award negotiation in Texas, North Dakota, and California
- DOE anticipates future FOAs for Carbon Capture Demonstration Projects

Carbon Capture Front-End Engineering and Design (FEED) Studies

- September 2022: Announced \$189M funding for FEED studies
- May 2023: Selected FEED studies for award negotiation
- Winter 2023/2024: Awarded six FEED studies
- Other FEED study selectees are still in negotiations

Carbon Capture Demonstration Projects Program - Funding Opportunities

FOA 1: FRONT-END ENGINEERING DESIGN STUDIES FOR INTEGRATED CARBON CAPTURE, TRANSPORT, AND STORAGE SYSTEMS

- Issued September 2022
- Topic Areas Coal, Natural Gas, and Industrial Facilities
- Selected:
 - 4 Coal Facilities
 - ✓ 3 Natural Gas Facilities
 - 2 Industrial Facilities

FOA 2: CARBON CAPTURE DEMONSTRATION PROJECTS - CAPTURE, TRANSPORT, AND STORAGE

- Issued February 2023 Targeting 6 Awards
- Topic Areas Coal, Natural Gas, and Industrial Facilities
- Selected:
 - 1 Coal Facility
 - ✓ 2 Natural Gas Facilities
 - 0 Industrial Facilities

FOA 3: TBD

• Anticipate demonstration projects supporting coal and Industrial Facilities



Carbon Capture Demonstration Projects Program

What are we striving to accomplish:

- 1. Industry liftoff for carbon capture projects using traditional fuels
 - Broad mix of CC technologies
 - Across many different applications
- 2. Demonstrate
 - Technical performance
 - Cost viability
 - Market acceptance
 - Environmental performance
- 3. Community participation
 - Encourage meaningful engagement and participation of underserved communities and underrepresented groups, workforce organizations, labor unions, and consultation with Tribal Nations
 - Address community, labor, and workforce desires and/or concerns, including assessing opportunities to improve jobs and job quality outcomes and identifying workforce needs and gaps



Carbon Capture Front-End Engineering and Design (FEED) Studies

FEED Study Approach

Technical Baseline Assessment

FEED Study

- Performance baseline
- Prior scale efforts for CC and storage
- Cost, schedule, risk management and technical
- Strategies for managing project risks and uncertainties
- Finalize project scope and approach

- Integrated FEED carbon capture, pipeline, and storage
- Produce an AACE class 3 cost estimate for the integrated FEED
- Environmental information volume meeting NEPA requirements
- CBP, reflective of community and labor engagement, investing in the American workforce, Justice40, and DEIA



Foreman Cement Plant Integrated CO₂ Capture





Recipient Southern States Energy Board

Location Foreman, Arkansas

Federal Cost Share \$7.58 million

CO₂ Capture Technology

- Air Liquide's Cryocap[™] cryogenic-based technology
- Future project could capture 1.4 million metric tons of CO₂ annually from the site

FEED Study Description

 Study will examine CO₂ storage opportunities by working with a commercial off-taker and drilling a stratigraphic test well to support an EPA UIC Class VI permit application

FEED Study Activities

 Develop engineering designs, a preliminary engineering design package, final FEED report, preliminary pipeline route, final pipeline FEED study, robust CBP, and Environmental Health & Safety Assessment Report

Image credit: Southern States Energy Board



Polk Power Station Integrated CO₂ Capture





Recipient Tampa Electric Company (TEC)

Location Mulberry, Florida

Federal Cost Share \$4.72 million

CO₂ Capture Technology

- ION Clean Energy, Inc.'s post-combustion technology
- Future project could capture 3 million metric tons of CO₂ annually from the site

FEED Study Description

 Study will determine the cost of retrofitting ION Clean Energy, Inc.'s post-combustion carbon capture technology with pipeline transport and secure geologic storage for the Polk Power Station natural gas combined cycle plant

FEED Study Activities

 Develop a CO₂ pipeline transportation FEED study and carbon capture supplemental FEED study, secure carbon storage permitting, create storage-field development plan, continue community benefits work, and initiate NEPA process

Image credit: Tampa Electric Company



Mitchell Cement Plant Integrated CO₂ Capture





Recipient Heidelberg Materials

Location Lawrence County, Indiana

Federal Cost Share \$4.99 million

CO₂ Capture Technology

- Amine-based carbon capture technology
- Future project could capture 2 million metric tons of CO₂ annually from the site

FEED Study Description

 Study will evaluate the cost and performance of retrofitting a cement plant with amine-based carbon capture technology, identify site-specific considerations for a full-scale integration, and examine CO₂ storage opportunities

FEED Study Activities

 Develop engineering designs, a preliminary engineering design package, final FEED report, preliminary pipeline route, final pipeline FEED study, robust CBP, and Environmental Health & Safety Assessment Report

Image credit: Heidelberg Materials



Lake Charles Power Station Integrated CO₂ Capture





Recipient Entergy Services, LLC

Location Westlake, Louisiana

Federal Cost Share \$8.63 million

CO₂ Capture Technology

- Mitsubishi Heavy Industries' state-of-the-art KS-21[™] solvent
- Future project could capture 2.5 million metric tons of CO₂ annually from the site

FEED Study Description

 Study will investigate the cost of retrofitting a postcombustion carbon capture technology using Mitsubishi Heavy Industries' state-of-the-art KS-21[™] at the natural gas combined cycle power plant at Lake Charles Power Station

FEED Study Activities

 Develop FEED analysis for an integrated carbon capture, transport, and storage project, a CO₂ pipeline transportation FEED study, continue community benefits work, and initiate NEPA process

Image credit: Entergy Services, LLC



Edwardsport Flex Fuel Integrated Capture for Indiana's ENergy Transition (EFFICIENT)





Recipient Duke Energy Indiana, LLC (Duke Energy)

Location Edwardsport, Indiana

Federal Cost Share \$8.19 million

Image credit: Duke Energy Indiana, LLC



CO₂ Capture Technology

- Honeywell Advanced Solvent Carbon Capture process
- Future project could capture 3.6 million metric tons of CO₂ annually from the site

FEED Study Description

 Study will evaluate the feasibility of capturing and storing CO₂ from the flue gases of the two heat recovery steam generators at the Edwardsport Integrated Gasification Combined Cycle power generation plant

FEED Study Activities

 Develop engineering designs, a preliminary engineering design package, final FEED report, preliminary pipeline route, final pipeline FEED study, robust CBP, and Environmental Health & Safety Assessment Report

Integrated Carbon Capture and Storage Project at Dry Fork Station





Recipient Membrane Te

Membrane Technology and Research Carbon Capture

Location Gillette, Wyoming

Federal Cost Share \$4.65 million

CO₂ Capture Technology

- MTR Carbon Capture's second-generation Polaris™ membrane
- Future project could capture 3 million metric tons of CO₂ annually from the site

FEED Study Description

Study will analyze the requirements needed for the capture technology installed at the site to capture, compress, and store CO₂, with a minimum carbon capture rate of 90%. The study will also assess the potential integration with CO₂ pipeline and geologic storage using CarbonSAFE data

FEED Study Activities

 Develop FEED study for the integrated carbon capture and storage project at Basin Electric Power Cooperative

Image credit: Membrane Technology and Research Carbon Capture



UNDER NEGOTIATION CARBON CAPTURE FEED STUDY PROJECT

Four Corners Power Plant Integrated Carbon Capture and Storage





Recipient Navajo Transitional Energy Company, LLC (NTEC)

Location Navajo Nation

Federal Cost Share* \$8.13 million

*Pending negotiations

Image credit: Navajo Transitional Energy Company, LLC



CO₂ Capture Technology

- Mitsubishi Heavy Industries Americas, IncKS-21[™] solvent for carbon capture
- Future project could capture 10 million metric tons of CO₂ annually from the site

FEED Study Description

 Study will develop an integrated carbon capture, transport, and storage project at the Four Corners Power Plant, capable of capturing a minimum of 95% of the CO2 emissions from the facility (10,000,000+ tonnes/year)

FEED Study Activities

 Develop a CO₂ capture FEED study, CO₂ transportation FEED study, storage field development plan, an initial CBP, and initiate the NEPA process

UNDER NEGOTIATION CARBON CAPTURE FEED STUDY PROJECT

Integrated Capture, Transport, & Geological Storage of CO₂ Emissions from City Water, Light & Power





Recipient University of Illinois at Urbana-Champaign

Location Springfield, Illinois

Federal Cost Share* Up to \$4.75 million

*Pending negotiations

CO₂ Capture Technology

- Linde-BASF solvent-based capture system
- Future project could capture 2 million metric tons of CO₂ annually from the site

FEED Study Description

 Study will build and operate an end-to-end carbon dioxide capture, transport, and storage solution for the Dallman #4 unit at City Water, Light and Power (CWLP)

FEED Study Activities

Develop engineering designs, a preliminary engineering design package, final FEED report, preliminary pipeline route, final pipeline FEED study, robust CBP, and Environmental Health & Safety Assessment Report

Image credit: City Water, Light and Power



Carbon Capture Demonstration Projects

Project Management



Independent project review teams will conduct regular project evaluations in accordance with the office's center of excellence for demonstration project management oversight.



<u>AWARDED</u> CARBON CAPTURE DEMONSTRATION PROJECT

Baytown CCS Project





Selectee

Calpine Texas CCUS Holdings, an indirect subsidiary of Calpine

Location Baytown, Texas

Federal Cost Share Up to \$270 million*

*Pending negotiations

Image credit: Calpine Corporation

OCED Office of Clean Energy Demonstrations

CO₂ Capture Technology

- Shell's CANSOLV solvent technology
- Capture 2 million metric tons of CO₂ annually

CO₂ Storage/Utilization Plan

Geologic storage in saline sites on the Gulf Coast

Proposed Activities

- Greywater cooling to minimize freshwater use
- Plans to develop a Community Benefits Agreement (CBA)
- Partnering with Minority-Serving Institutions to support
 10 paid, pathway to employment internships
- Estimate creating approximately 22-26 permanent jobs and 1.5 million hours of construction jobs

UNDER NEGOTIATION CARBON CAPTURE DEMONSTRATION PROJECT

Sutter Decarbonization Project





Selectee Sutter CCUS, LLC, a Calpine subsidiary

Location Near Yuba City, California

Federal Cost Share Up to \$270 million*

*Pending negotiations

Image credit: Calpine Corporation



CO₂ Capture Technology

- ION Clean Energy solvent technology
- Capture up to 1.75 million metric tons of CO₂ annually

CO₂ Storage/Utilization Plan

Saline geologic formations 10 miles from the plant in CA

Proposed Activities

- Air cooling to minimize water consumption
- Negotiating a Project Labor Agreement (PLA)
- Plans to support 10 paid, pathway to employment internships through Minority Serving Institutions
- Estimate creating approximately 15-20 permanent jobs and 1.5 million hours of highly skilled craft labor

UNDER NEGOTIATION CARBON CAPTURE DEMONSTRATION PROJECT

Project Tundra





Selectee Dakota Carbon Center East Project LLC

Location Center, North Dakota

Federal Cost Share Up to \$350 million*

*Pending negotiations

CO₂ Capture Technology

- Mitsubishi Heavy Industries' KS-21 solvent technology
- Capture 4 million metric tons of CO₂ annually

CO₂ Storage/Utilization Plan

Saline geologic formations near the power plant in ND

Proposed Activities

- Plan to negotiate a Community Benefits Agreement (CBA) and Project Labor Agreement (PLA)
- Existing Collective Bargaining Agreement with International Brotherhood of Electrical Workers
- Estimate creating approximately 25 permanent jobs and a minimum of 400 construction jobs

Image credit: Dakota Carbon Center East Project LLC





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