The DAC Hub for Appalachian Prosperity DE-FE0032387

Kunlei Liu

Institute for Decarbonization and Energy Advancement University of Kentucky Lexington, KY

http://uknow.uky.edu/research/unique-public-private-researchconsortium-established-caer-co2-capture-pioneers

2024 FECM/NETL Carbon Management Research Project Review Meeting August 5-9, 2024

Project Objective

Reinvent underserved traditional coal communities in Appalachian States to carbon-negative green energy hubs via DAC and storage using renewable electricity

Performance Dates: 6/1/2024-5/31/2026

BP1: 06/1/24-2/28/25

• Location identification for centralized regeneration/sequestration, distributed capture and biomass electrical generation, Preliminary LCA, EHS, CO₂ storage potential survey/permitting activities etc.

BP2: 3/1/25-5/31/26

• Integrated DAC Pre-FEED, Finalize locations, LCA, EHS etc.

Project Team and Funding

UK **Business Technology Input** UKy College of CO₂ Storage Injection **Business** KGS Tenaska Financial CO₂ Removal UKy College of UK **Business** RTI Environmental BOP ALL4 UK Integration RTI EKPC SES PPL Valvoline TVA NOV **Community Benefits** Pre-Feasibility and Visage Pre-FEED **UKy Cooperative Engineering and Extension Service** Cost/Schedule SOAR Estimation Counties Kiweit Timeric EPRI

DOE NETL

	DOE-NETL	Cost Share	Total
Total	\$2,999,250	\$754,289	\$3,753,539
Percent Share	80%	20%	100%

E Pigman College of Engineering

Motivation/ Distributed Capture Site



- ~1.5 million acres of reclaimed land available
- Targeted CO₂ injection site is a depleted NG field in EKY
- No impact on agricultural production

Kentucky Geological Survey

Technology Background

DAC Hub Concept



- Deploy UKy DAC technology in decoupled absorptiondesorption mode with distributed CO₂ capture on reclaimed mines.
- Power operations by distributed solar and wind kinetic energy
- Centralized regeneration in close proximity to geologic storage sites and powered by biomass

Resource Available

Kentucky's Biomass Resources				
Corn Produced (Silage and Grain) ¹³				
5,601,520 tons				
Soybeans Produced ¹³				
1,808,400 tons				
Wheat Produced ¹³				
681,600 tons				
Conservation Reserve Program ¹⁴				
354,149 acres enrolled				
Municipal Solid Waste ¹⁵				
6,212,770 tons generated				
Logging Residues ⁴				
1.2 million dry tons				
Poultry ¹³				
311,299,000 head				
Livestock ¹³				
2,881,000 head				

Potential Energy Source:

Forest Resources

- ~1.2 million tons dry harvesting residues
- ~1.4 million tons dry primary mill residues

Agricultural Resources

>2.3 million tons agric residue biomass



Nearby Industrial Point Sources



Technology Background



nstitute for

Decarbon

nergy .

dvancement at

PP

R&D Center

• Proven in prior DAC projects DE-FE0031962 and 0032125

- 1. Does not require thermal regeneration electrical regeneration possible
- 2. High capacity chemicals allow for decoupling of absorption and regeneration
- 3. Produces H_2 sale, storage or cell depolarization to lower voltage

Technology Background

Technical Advantages

- Leveraging existing infrastructure reduces initial investment and minimizes environmental and community impacts from new construction
- Decoupled absorption and desorption steps will eliminate longrange CO₂ pipelines
- Well-understood geological formation and availability of abundant cost-effective renewable energy

Potential Project Constraint

• Coordination among government agencies to leverage brownfield opportunities and other regulatory programs

Technical Approach



Integrated

Project

Schedule

UKv

EH&S

Assessment

DAC

ALL4

Trimeric

Hub Kiewit

BOP Kiewit

Cost Kiewit

UKy

UKv

Phases 2 and 3 Uky

Design

Project Milestones

BP	Milestone	Due Date
1	DAC Hub Owner Identified and Technologies Finalized	8/31/2024
1	DAC Hub Concept Defined and Data Tables Complete	1/15/2025
1	Decision Point Application Submitted	1/15/2025
2	Cost Estimation Complete	9/15/2025
2	Phase 0 Pre-FEED Study Complete	1/15/2026

Project Success Criteria Decision Point Date

Decision Point	Date	Success Criteria
Completion of BP1	2/28/2025	 DAC Hub Team in place Storage capacity for at least 12 years of operation with a final capacity of at least 1 MTA Preliminary LCA shows favorable environmental impact scenario for 50 KTA CO₂ sequestration
Completion of Project	5/31/2026	 Supportive community relationships are established No EH&S, safety, security, regulatory or permitting impediment identified that precludes further development

	Risk Rating			-		
Perceived Risk	Probabil	ity	Impact	Overall	Mitigation Response Strategy	
	(Low, Me	(Low, Medium, High)				
Unpredictable renewable energy generation needed by DAC.	L	н	М		Tie-in with grid with net metering Agricultural waste as an alternate to lumber waste	
The unbearable capital cost relating to electrochemical regenerator	L	М	М		Reconsider the balance between capital and operating Identify alternative electrode and membrane	
The lack of large flat land near proposed storage site	М	М	M		Short-distance CO ₂ pipeline from regeneration site to storage site Decoupling the biomass- based electricity generation and CO ₂ regeneration sites through transmission lines	
Lack of adequate sealing interval	L	Н	н		Investigate alternative storage site	
Low reservoir porosity/permeabi lity	М	Μ	М		Hydro-frac and acidize reservoir	
Leakage points (faults and fractures)	L	Н	М		Avoid or seal off problem interval(s)	

man

Progress and Current Status

- Team Kickoff meeting complete
- One monthly meeting with external team conducted
- Digitized subtask complete
- Subcontracts are in process

20	Preliminary DAC Hub Concept	7/3/24	12/2/24	
21	DAC team finalization	7/3/24	12/2/24	
22	DAC Hub Owner Identification. Uky is meeting in eastern KY in Paintsvile CO Extension office on July 29th. TEAM member needs to attend this meeting and get minutes.	7/29/24	7/29/24	1
23	Understand the DAC technology and demonstrate by drafting "discussion points", then writing a paragraph of what you plan to say to any external party and submit to PM by 7/30.	7/30/24	7/30/24	I
24	DAC Technology Recruitment and Finalization. A diverse portfolio of DAC technologies will be assembled based on technical and economic suitability to reduce risk.	7/3/24	8/31/24	
25	TGA report outline due first week	8/2/24	8/2/24	1
26	U.K. DAC Tech summary due first week	8/2/24	8/2/24	1
27	Complete section on other DAC technologies literature reviews. Duration 3 weeks	8/2/24	8/23/24	
28	Contact the technology developer as needed. Duration 3 weeks	8/2/24	8/23/24	
29	Finalize the DAC tech selection. Duration 2 weeks	8/5/24	8/26/24	
30	Complete draft background selection. Duration 2 weeks	8/5/24	8/26/24	
31	GAP analysis methodology description completed. Duration 1 week	8/12/24	8/19/24	
32	GAP ID (the nature and quantification of the knowledge gaps). Duration 1 week	8/12/24	8/19/24	-
33	Propose a research solution to resolve each gap. Duration 1 week	8/15/24	8/22/24	

Outreach Pamphlet Created



- This project intends to introduce a new business industry, rejuvenating and bolstering traditionally coal communities and their economies.
- 2. The actual capture units will be installed on the removed area of flat hilltops previously used for coal extraction.
- The captured gaseous CO2 is cooled to a liquid state, making it more transportable, similar as steam turns to liquid after cooling.
- After transport to the injection site, the CO2 is heated and pressurized, and becomes a much higher concentration
 CO2. This process also returns the CO2 to a gaseous state.

Since this is direct air capture, there is no possibility of depleting natural resources over the course of this project. Moreover, no waste would be left behind.

We will use the existing geological infrastructure by reactivating and leveraging it for community development



With this Project, we estimate the creation of 300+ job opportunities

The project is fully funded and we do not require any commissions to be given (DOE grant of \$ ~ 50 - 100 million).



Energy Advancement at PPL Institute for Decarbonization and R&D Center

Communication with Leaders at EKy Initiated

nergy . dvancement at **PP R&D** Center and



Community Benefits and Impacts

- 1. Quantify increase in economic development in affected areas.
- 2. Assess projected job creation on specific communities economically distressed/impacted from adverse mining and industry environmental effects
- 3. Quantify and measure key applicable benefits such as: decrease in energy burden, environmental exposure; and increase in clean energy workforce and enterprise, job training for surrounding communities etc.
- 4. Jump start transition from fossil-fuel to green community region
- 5. Rebuild prosperity in underserved communities by using reclaimed lands
- 6. Project to significantly benefit surrounding communities as well by increasing local investments and job growth in other sectors.

Lessons Learned

Trust

- Building trust key to success; communities wary of outsiders
- Past experiences with unfulfilled promising ideas

Attachment to Coal

- Communities in EKY protective of coal industry
- Keep unsolicited comments on coal
- Need to establish DAC Hub as separate from coal and not seeking to replace/impose

Climate Issues

- Climate change is a touchy subject and political. Science may not matter to communities
- Main focus needs to be on what project is, execution and the immediate results/economic benefits to communities

Future Development & Commercialization

- Technology developer Honda and Johnson Matthey
- NGO Clean Air Task Force
- Discuss with local companies to co-develop the DAC Hub with Biomass to Power and Biomass to Aviation fuel
- Potential Investors

Summary Slide

- Team kick-off meeting completed
- Meeting with community leaders in EKY initiated
- Outreach pamphlet created
- Lessons on gaining trust and focusing on emphasizing immediate results and economic benefits of DAC Hub key to community engagement and acceptance

Acknowledgements

U.S.DOE NETL: Elliot Roth **UKy IDEA**: Reynolds Frimpong, Kim Knorr, Lisa Richburg

And

All project partners