CARD: CFD for Advanced Reactor Design TL



Software Tools and Expertise to Address Multiphase Flow Challenges in Research, Design, and Optimization

Jeff Dietiker





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Task 2: MFiX Suite Multiphase Code Development, Validation and Enhancements

- PI: Jeff Dietiker
- MFiX 22.3 release (Oct 2022) included force chain data visualization
- MFiX 22.4 release (Dec 2022) included new SuperDEM code and code acceleration features
- VVUQ: Bayesian statistical analysis of MFiX-PIC
- ML: Filtered drag model implementation
- Task 3: Wafer Scale Engine Programming
 - PI: Dirk Van Essendelft
 - First coupled single-phase CFD simulation completed
 - Benchmark computational cycles timing report completed





Project Update



Task 2: MFiX Development, Validation, and Enhancements

- Graphical user interface (GUI)
 - Increase usability of the code
 - Minimize error in setup, execution, and post processing
- Additional models/physics required for challenging Fossil Energy and Carbon Management (FECM) applications:
 - Particle in cell
 - Coarse grain discrete element method
 - Non-spherical particles
 - Polydispersity
- Quality assurance (QA) program
 - Validation
 - Verification
 - Improved documentation, user guides, and validation experiments
- Machine learning integration
- Outreach capabilities through the MFiX web portal to better serve FECM and NETL stakeholders



MFiX Suite of Multiphase CFD Software





MFiX Suite of Multiphase CFD Software





What can be Modeled with 1 Million Particles?







Enabling Large-Scale Simulations



Enabling Large-Scale Simulations

DEM example

- Height = 0.68 m
- Particle diameter = 800 microns
- Particle count = 500,000 particles





Enabling Large-Scale Simulations



Height = 4.0 m (x6) Particle count = 650 Millions (x1,300) ☑ DEM ☑ PIC, Parcel counts = 13 Millions

> Height = 0.68 m Particle count = 500,000 ☑ **DEM**







Simulation of industrial scale multi-phase flow devices is within MFiX's grasp!

0.000

Time:

MFiX-PIC couples the MFiX Eulerian fluid solver with new Lagrangian solids stress model. Excellent matching to pressure drop, temperature profiles and chemical species production at industrial scale, with tractable time to solution.



Multiphase Particle In Cell (MP-PIC)

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MFiX Development

PIC Collision Damping

- Collision of gas-solid jets
- Two jets colliding
- Solids fraction = 0.1, velocity = 20 m/s
- No energy loss at walls (e_w = 1)
- Statistical weight = 1
- Polydisperse system, particle diameter:
 - Mean=650 $\mu m,\,\sigma$ =25 $\mu m,\,clipped$ at mean±2 σ
 - Mean=350 μm, σ=25 μm, clipped at mean±2σ
- Without collision damping, the two jets do not interact



Fig. 5. Channel geometry used for the calculations of two impinging gas-particle jets.



Peter J. O'Rourke, Dale M. Snider, "An improved collision damping time for MP-PIC calculations of dense particle flows with applications to polydisperse sedimenting beds and colliding particle jets", Chemical Engineering Science, Volume 65, Issue 22, 2010, https://doi.org/10.1016/j.ces.2010.08.032.



MFiX Development

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Mean=650 μ m, σ =25 μ m, Clipped at Mean±2 σ





Fluid Solver Acceleration



- New convergence criteria for Steady State: ~ 4x speedup
- "march=native –O3": 3 to 14% faster
- Optimized Thomas algorithm: 3 to 11% faster
- Lowering ppg_den from 10 to 1: up to 25% faster (helps when ppg is dominant residual)
- Turning off the PC: ~ 2x speedup (fluid solver)
 - May fail to converge if DT=cst with bad initial conditions (need to set adaptive time step)
- Best combination: No PC, "march=native -O3" flag, ppg_den=1





MFiX Development

MFiX 22.3 (Oct 2022) Release

Force Chain Data Visualization

What is it and why do we care? A force chain data visualization allows a researcher to examine areas where groups of particles are held together by compressive forces. Think about how bricks, without mortar, are held into an arch.

The MFiX GUI now allows a user to see how forces connect static particles at a given point in time.

Impact: CFD models of granular solids, where force chain data is characterized, inform reactor designers of solids stagnation points. This information can be used to eliminate these dead areas in reactors and in discharge configurations where bridging can be catastrophic.









MFiX Development

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Y.C. Zhou, B.D. Wright, R.Y. Yang, B.H. Xu, A.B. Yu, "Rolling friction in the dynamic simulation of sandpile formation", Physica A: Statistical Mechanics and its Applications, Volume 269, Issues 2–4, 1999, Pages 536-553, ISSN 0378-4371, <u>https://doi.org/10.1016/S0378-4371(99)00183-1</u>.



Non-Spherical Particles (SuperDEM)

• Superquadrics are a family of geometric shapes defined as

$$\left[\left(\frac{x}{a_1}\right)^{\frac{2}{\varepsilon_2}} + \left(\frac{y}{a_2}\right)^{\frac{2}{\varepsilon_2}}\right]^{\frac{\varepsilon_2}{\varepsilon_1}} + \left(\frac{z}{a_3}\right)^{\frac{2}{\varepsilon_1}} = 1$$

Can represent ~ 80% of all shapes by varying five parameters

 [a₁, a₂, a₃, ɛ₁, ɛ₂]^T

Semi-axis Roundness parameters



Bounding spheres and oriented bounding boxes







SuperDEM Examples



M&M candy static packing Cylinder candy static packing



M&M candy hopper discharge

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Validation Experiment



Cube

5.2 6.3 6.3

0.80

746.9

103 0.43

Elongated Plate

5

2.0 4.0 8.0

0.69

756.6

108 0.46

0.0

0.4

0.8

1.2

Time.s

1.6

2.0



Experiment: Vollmari K, Jasevičius R, Kruggel-Emden H. Experimental and numerical study of fluidization and pressure drop of spherical and non-spherical particles in a model scale fluidized bed. Powder Technology. 2016;291:506-521.





2.4

SuperDEM

Non-Spherical Particles Code Acceleration

 $\left(\left|\frac{x}{a}\right|^{m}+\left|\frac{y}{b}\right|^{m}\right)^{n/m}+\left|\frac{z}{c}\right|^{n}$

- Need to compute x^{y} for non-integer x and y
- Range $0 \le x \le 2$ and $y \ge 1$.
- 70% code spent on exponentiations
- Integer powers and square roots are computationally inexpensive
- We can compute certain powers quickly, e.g., x^{2.5} is x*x*sqrt(x) (not an approximation)
- Constrain m and n to be integers or dyadic rationals
- Developed new function xpow
- **6x speedup** compared with built-in math library
- Overall speedup on hopper benchmark is about 2.1x







SuperDEM

MFiX 22.4 (Dec 2022) Release

Superquadric Discrete Element Model (SuperDEM)

Impact: Realistic CFD simulation captures realistic physical outcomes.



LDPE particles Dp = 3.755 mm $\rho = 930 \text{ kg/m}^3$ N=5788



Woody biomass Dp = 6 mm Length=12 mm p = 1158 kg/m³ N=100 CARD continues to advance CFD tools to better support FECM mission to minimize environmental impacts of fossil fuels while working towards net-zero emissions.



Time: 0.00 s



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Impact Application: H₂ production by co-firing biomass and plastic



Application of SuperDEM on the Dice-Alignment Problem







(a) Initial state

(b) Final state

(a) 25,000 <u>cubic particles</u> are packed <u>randomly</u> in the container

Alternating rotations ("Twists") are applied to the container

(b) A densest limit is reached: concentric rings of horizontally aligned cubes are superimposed in the vertical direction

• Asencio, K., Acevedo, M., Zuriguel, I., & Maza, D. (2017). Experimental study of ordering of hard cubes by Shearing. *Physical Review Letters*, 119(22).



Dice Alignment under Various Tangential Accelerations



Case (a): Slow Acceleration

Case (b): Fast Acceleration



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Quantitative Analysis of Dice Alignment









 Bed height, *H*_{bed}, decreases with the number of twist due to <u>the packing of particles</u>



- ° V_{dice} : volume of one dice
- $^{\circ}$ *N_{dice}*: number of dice
- [°] A_{reactor}: cross-area of container
- Same varying trend is obtained in experiment and simulations
- Fast acceleration can accelerate particle packing
- One-to-one comparison is hard to obtain due to the random initial packing and different container size and number of particles



Massively Parallel SuperDEM Simulation



- The solver was parallelized using Message Passing Interface (MPI)
- Simulation on NETL supercomputer Joule 2 (80 K cores), World Top 60, 2020
- Non-spherical particles fluidization simulation, 100 million (6,800 cores)





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Glued-Sphere DEM

Irregular Shape of Particles

- Composite spheres
- Intra-particle temperature distribution







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0.00

Hundredfold Speedup of MFiX-DEM Using GPU

DEM Solver was Ported to GPU (Prototype)

- 170-fold speedup with double precision, 243-fold with single precision
- Re-use CFD, interphase coupling, and chemical reaction ٠ modules in MFiX



MFIX-CPUDEM

MFIX-GPUDEM

Time = 0.05 s

Fluidized Bed Speedup

90.00

80.00

70.00

60.00

40.00

20.00

10.00

0.00

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₽ 50.00

30.00

(HR)

ME

FATIO



0.15 0 10 - 0.05

0.00 -0.05

- -0.10 -0.15



Heat Transfer & Chemical Reactions (Biomass Drying)



Non-Spherical Particle Drag

Non-Spherical Particle Drag Law

- Detailed simulations of flow around prolate spheroids
- Lattice Boltzmann method (LBM)
- Reynolds numbers range $0.1 \le \text{Re} \le 2000$
- Incident angles $0^\circ \le \Phi \le 90^\circ$
- Aspect ratios $1 \le \lambda \le 16$
- Accurate correlations for average drag, lift and torque coefficients are proposed











Sathish Sanjeevi, Jean-F. Dietiker, and Johan T. Padding, "Accurate hydrodynamic force and torque correlations for prolate spheroids from Stokes regime to high Reynolds numbers", accepted for publication, Chemical Engineering Journal.



Non-Spherical Particle Drag

Non-Spherical Particle Drag Law

Lift and Drag



Figure 12: Comparison of C_D against ϕ for $\lambda = 2.5$ at (a) Re = 100 and (b) Re = 2000.

Figure 13: Comparison of C_D for a particle of $\lambda = 6$ at $\phi = 45^{\circ}$ from different correlations with the DNS data of Jiang et al. [21, 22].





Single-Particle Pyrolysis

$$\frac{\partial}{\partial t} \left(\rho_s c_{p,s} T_s \right) = \frac{1}{r^b} \frac{\partial}{\partial r} \left(k_{s,eff} r^b \frac{\partial T_s}{\partial r} \right) + \sum \left(-\Delta H_i R_i \right)$$

Boundary conditions:

$$k_{s,eff} \left. \frac{\partial T_s}{\partial r} \right|_{r=r_0} = f_c h_{conv} (T_f - T_s) + \sum Q_{i,j,cond} / A_p + Q_{i,wall} / A_p$$



Isothermal model overpredicted the reaction rate!

(a) 900

Temperature,

800

⁷⁰⁰ ح

600

500

400

300

0

100

50

150

Experiment reference: Andrés Anca-Couce, Peter Sommersacher, Robert Scharler, Journal of Analytical and Applied Pyrolysis, 127, 2017, 411-425



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~200K difference

200

Exp. T Center

Exp. T Surface Sim. T Center

Sim. T Surface

250

300

MFiX Quality Assurance

Building Confidence in Simulation Results

- Verification
 - Code verification Does the code do what we expect?
 - Solution verification Is the answer any good?
- Validation How does the answer compare to the real world?
- Uncertainty Quantification
 - Where is the error in my solution coming from?
 - What happens to my answer when I change an input to my model?

Accomplishments

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- MFiX Verification and Validation Manual 2nd Ed. (PDF & html)
- PIC theory guide (May 2020)







MFiX Quality Assurance

Bayesian Statistical Analysis (BSA)

- parameter sensitivity: which input parameters influence a solution the most)
- parameter calibration: the best value range for an input parameter to match an experimental observation
- Using BSA on input settings in low-fidelity simulation, like MFiX-PIC, can improve simulation accuracy over an entire flow regime.



Real Data



Surrogate Data





MFiX Quality Assurance

VVUQ: Bayesian Statistical Analysis of MFiX-PIC

results, without additional CFD tuning.

Bayesian Statistical Analysis (BSA)



Using lower fidelity modeling with well-defined input settings produces more accurate simulation

Impact: Less computational resource needed for accurate simulation.





Demonstrated ML in MFS Portfolio





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ML Plan

CFD & Machine Learning Workflow

- Data Generation
 - Setup
 - Customize output
 - Run CFD
 - Archive/transfer data
- Data Preparation
 - Data cleanup
 - Data compression/dim. reduction
 - Data labeling
 - Remove outliers
 - Normalization
 - One-hot encoding
- ML Training
 - Feature selection and engineering
 - Model + hyperparameters
 - Hyperparameter optimization
 - Training
 - Cross validation
- UDF Hook to use ML During Simulation (CARD EY22)
 - Call ML model at run time





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Machine Learning Plan

Potential Areas of Development

- Filtered drag model
 - Develop a filtered drag model from high resolution CFD
 - Run coarse CFD with filtered drag to improve accuracy
 - Benefit: Enables large-scale simulation at better accuracy
- Chemistry model
 - Represent complex kinetics with a fast ML model
 - Benefit: Faster reactive simulations
- Intra-particle model
 - Account for intra-particle effect (temperature, chemistry)
 - Benefit: Improved accuracy for large or non-spherical particles



- Drag laws for non-spherical
 - Effect or shape and orientation on drag
 - Crowding effect in assembly
 - Benefit: Improved accuracy for non-spherical particles
- PIC stress model
 - Use DEM data to train PIC stress model
 - Benefit: Improved PIC accuracy on wide flow regimes
- DEM collision detection
 - Accelerate particle collision algorithm
 - Benefit: Faster high-fidelity DEM simulations
- On-the-fly model training
 - Train model while simulation is running
 - Avoid storing large data set



ML Integration into the Solver

ML: Filtered Drag Model Implementation

Machine-Learned Filtered-Drag

What is it and why do we care? Drag is fluid resistance, a force that acts in the opposite direction of particles moving through a fluid. In CFD, drag laws are related to the size, shape, and velocity of the particles being carried by the fluid, as well as the fluid itself. It is an evolutionary value that must be recalculated constantly.



Machine-learned drag from highfidelity modeling can be applied to low-fidelity models (like PIC and CG-DEM) to improve solution accuracy and computational speed.

Development of a Filtered CFD-DEM Drag Model with Multiscale Markers Using an Artificial Neural Network and Nonlinear Regression, Liqiang Lu, Xi Gao, Jean-François Dietiker, Mehrdad Shahnam, and William A. Rogers, Industrial & Engineering Chemistry Research 2022 61 (1), 882-893; DOI: 10.1021/acs.iecr.1c03644.





Outreach: All-Time MFiX Stats



Stakeholders and Technology Transfer

All-time MFiX registrations = 7,500+













Resources – MFiX Website

- Showcase NETL's Multiphase Flow Science (MFS) team
 - MFS software
 - Documentation
 - Forum
 - Experimental data (challenge problem)
 - Publications
 - Workshop proceedings
 - News, announcements







C 3 Tutorial

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MFiX Forum



Q ≡ **(**)

- User support
- Categories ٠
 - Installation
 - How to ٠
 - Bug report ۰
 - Share
- Topics (threads) •
- File attachment •
- Searchable •





Home of the WEY Strength



Task 2: MFiX Suite Multiphase Code Development, Validation and Enhancements

EY23 Plans

Continue to develop new capabilities for MFiX and engage our user community's CFD application needs

Planned Activities:

- Incorporate ML-based drag model
- Formal release of glued-sphere DEM
- ML-training for PIC stress model
- Incorporate thin-wall boundary condition
- Radiation model VVUQ (from U Wyoming)
- Agglomeration model development
- ML intra-particle model pre-planning
- GPU acceleration in MFiX-Classic (DEM)
- Bridging scales Atomistic->Reactor modeling

Planned Milestones:

- Three official releases of updated MFiX software
- Technical Report update to include VVUQ results

- 19.2 Text editor, keyword browser, Advanced pane
- 19.3 Monitor support for PIC, Keyframe data
- 20.1 SMS workflow, TPKKV drag
- 20.2 PIC CFL, moving STL, Improved GTSH kinetic theory
- 20.3 DEM polydispersity, DEM seeding
- 20.4 Coarse Grain DEM, PIC collision damping
- 21.1 2x fluid solver speedup. Procedural STL, 6 new drag laws, 3 new Nusselt correlations
- 21.2 CGDEM specify statistical weight per phase, Force chain visualization, Reaction rate output, Filtering of particle input.dat/output.dat
- 21.3 Guo-Boyce friction model, Residence time output, Create animation from GUI
- 21.4 Polydispersity for PIC
- 22.1 DEM Rolling friction
- 22.2 Time-averaged monitors
- 22.3 New visualization pane
- 22.4 Super-DEM

(VVUQ: Verification, validation and Uncertainty Quantification)

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TFM





DEN

CGDEN

PIC

Task 3: Wafer Scale Engine Programming

- **NETIONAL** ENERGY TECHNOLOGY LABORATORY

Advantaging next generation hardware

A single chip carries 1.2 - 2.6 trillion transistors.

Early challenges:

- making the chip (expense and QA)
- programming the chip
- interfacing I/O with the chip
- only one user at a time

The possibilities:

- incredible calculation speed
- reduced electrical load
- ideal format for AI

Cerebras Wafer Scale Engine CS-2





Figure 3: Front view of the CS-2, with doors open. Fans in the bottom half move air; pumps in the top right move water, power supplies and I/O in the top left provide power and data.

Figure 4: This side view shows the water movement assembly (top), and the air movement infrastructure — fans and a heat exchanger (bottom half).



Task 3: Wafer Scale Engine (WSE) Programming

WSE-Field Equation API



+ W=13824 × W=21952 × W=27000

WSE

10⁸

107

Cell Count [-]

~157x

Distributed

Processo

109

Leadership Scale

101

- Field equations (stencil problems) are generally memory bound (performance is limited by memory access rates)
- Full featured linear equation system within the WFA
- Up to 470x improvement in solution speed over traditional computing techniques
- Explicit and implicit solution of the heat equation
- The WFA outperformed OpenFOAM on Joule by ~2 orders of magnitude

```
from WSE FE.WSE Interface import WSE Interface
from WSE FE.WSE Array import WSE Array
from WSE FE.WSE Loops import WSE For Loop
import numpy as np
                                                                                  a 10'
                                                                                                                                                  b
                                                                                          Explicit
                                                                                                                                                         Implicit
# Instantiate the WSE Interface
                                                                                                       WSE
wse = WSE Interface()
                                                                                                                                                     10
                                                                                      10'
# defince constants
c = 0.1
                                                                                   Rate [Iters']
                                                                                                                                                  Rate [Iters<sup>-1</sup>]
center = 1.0 - 6.0 * c
                                                                                      10<sup>5</sup>
                                                                                                                                                     105
# Create the initial temperature field and BC's
T init = np.ones((102, 102, 102))*500.0
T init[1:-1, 1:-1, 0] = 300.0
                                                                                                                                                     104
                                                                                       10'
                                                                                   Compute
                                                                                                                                                  Compute
T init[1:-1, 1:-1, -1] = 400.0
                                                                                                                            Distributed
# Instantiate the WSE Array objects needed
                                                                                                                            Processor
                                                                                                                                                     10
T n = WSE Array(name='T n', initData=T init)

    W=50 • W=100 • W=500 • W=1000 • W=4000

# Loop over time
                                                                                             + W=4006 × W=15626
with WSE For Loop('time_loop', 40000):
                                                                                      10
                                                                                                                                                     102
    T n[1:-1, 0, 0] = center * T n[1:-1, 0, 0]
                                                                                                                                                       105
                                                                                                                                                                 10<sup>6</sup>
                                                                                                   10
                                                                                                             107
                                                                                                                       10<sup>8</sup>
                                                                                                                                10<sup>9</sup>
                                                                                                                                          10
         + c * (T n[2:, 0, 0] + T n[:-2, 0, 0]
                                                                                                                                                        Limited Value Typical Industrial Scale
                                                                                          Limited Value Typical Industrial Scale
                                                                                                                           Leadership Scale
                  + T n[1:-1, 1, 0] + T n[1:-1, 0, -1]
                                                                                                            Cell Count [-]
                  + T n[1:-1, -1, 0] + T n[1:-1, 0, 1])
```

wse.make WSE(answer=T n)



Task 3: Wafer Scale Engine (WSE) Programming



First Coupled Single-Phase CFD Simulation Completed

Rayleigh-Bénard Convection

What is it and why do we care? R-B convection occurs when a lower hot plate interacts with an upper cold plate to create predictable rolling fluid features in between. Gravity and buoyancy drive the effect. This is a calculable single-phase CFD feature that can be directly compared to simulation results.



WSE offers an alternate computing architecture to HPC. Still in its infancy, NETL is positioning itself to advantage an emerging technology to support FECM goals.



Impact: NETL offers proof-of-concept on a new hardware architecture



Task 3: Wafer Scale Engine Programming

EY23 Plans



- Develop at least one mapping strategy to map a generic CFD problem with any mesh type the WSE.
- Translate the mapping to a routing plan and kernel layout.
- Evaluate mapping strategy for several complex geometries using a performance model to check for bottlenecks.
- Integrate new strategy in existing WSE Field Equation API (WFA).

Planned Milestones:

• Technical Report detailing the developed mapping strategy and any impacts on performance (end of EY23).



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Task 4: MFIX-Exa: Code Development, Validation and Enhancements



New Task for EY23

Plan: Q4 Integration into CARD; transition from Office of Science ECP
Project

(2022): MFIX-Exa – Exascale Supercomputing to Model Chemical Looping Reactors for Industrial Carbon Capture - Exascale Computing Project (exascaleproject.org) (2021): MFIX-Exa leverages CFD-DEM strengths to modernize reactor simulations -Exascale Computing Project (exascaleproject.org)

 MFIX-Exa already contains PIC and DEM multiphase modeling codes which are used for gas-solids simulations

Next big steps:

- Lay groundwork for volume of fluid (VOF) code to incorporate gasliquid-solids simulation
- Create a GUI to make the code more accessible to users









Simulation Based Engineering Pushing Code Forward for Industrial Scale Systems

- <u>Task 2</u>: MFiX Suite Multiphase Code Development, Validation and Enhancements PI: Jeff Dietiker
 - The home of MFiX-Classic CFD development, Nodeworks and Tracker
- <u>Task 3</u>: Wafer Scale Engine Programming PI: Dirk Van Essendelft
 - A new computer chip architecture is investigated
- Task 4: MFIX-Exa Code Development, Validation and Enhancements
 - PI: Jordan Musser
 - Transitioning an Office of Science Exa-scale Computing Project to FECM advantage







Thank you Questions?

VISIT US AT: mfix.netl.doe.gov

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