

# Annulus Monitoring of CO<sub>2</sub> Injection Using Wireless Autonomous Distributed Sensor Networks

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U.S. Department of Energy  
National Energy Technology Laboratory  
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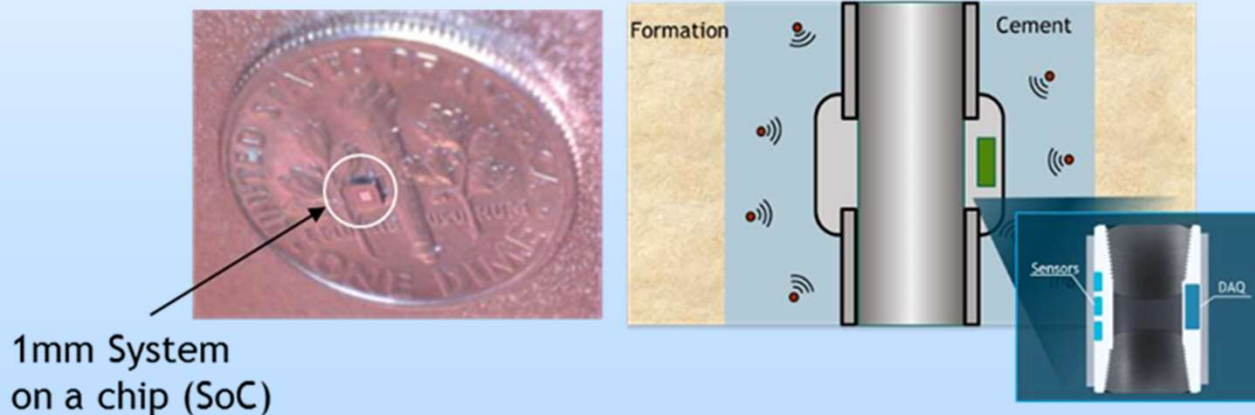
# Presentation Outline

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1. Overview
2. Technical Status and Forward Plans
  - Autonomous Microsensors: Caltech
  - Microsensor Encapsulations: RTI
  - Smart Casing Collars and Wired Pipe: Sandia
  - Field Experiment: UT Austin
3. Acknowledgements

**System Description:** An distributed wireless sensor network system, providing near-wellbore reservoir monitoring in the casing annular space

- Millimeter scale autonomous mix of microsensors measuring CO<sub>2</sub>, pH, and temperature with surface coatings to facilitate survival, transport, and emplacement
- Smart casing collars and wired pipe, to facilitate real-time communications with surface automation



(Left) Sensor systems that communicate wirelessly with casing collars, (Right) providing real-time distributed sensor measurements in the casing annular space, and the formation

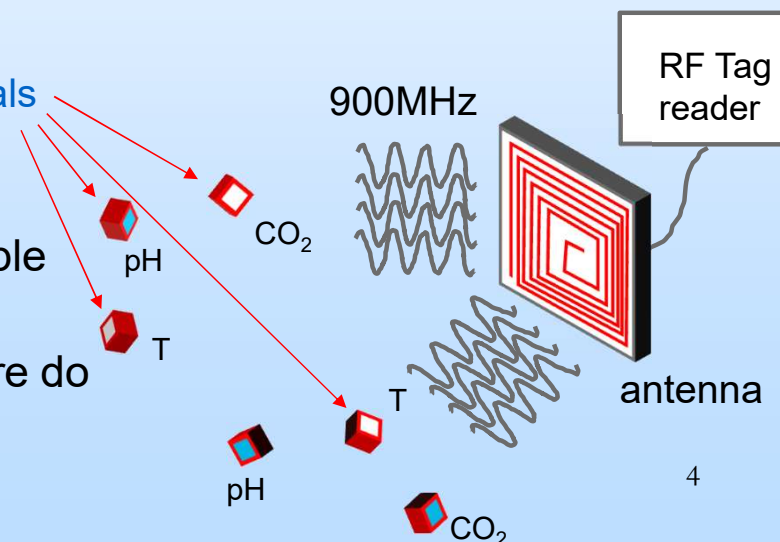


# Multi-Functional RF Tag Sensors

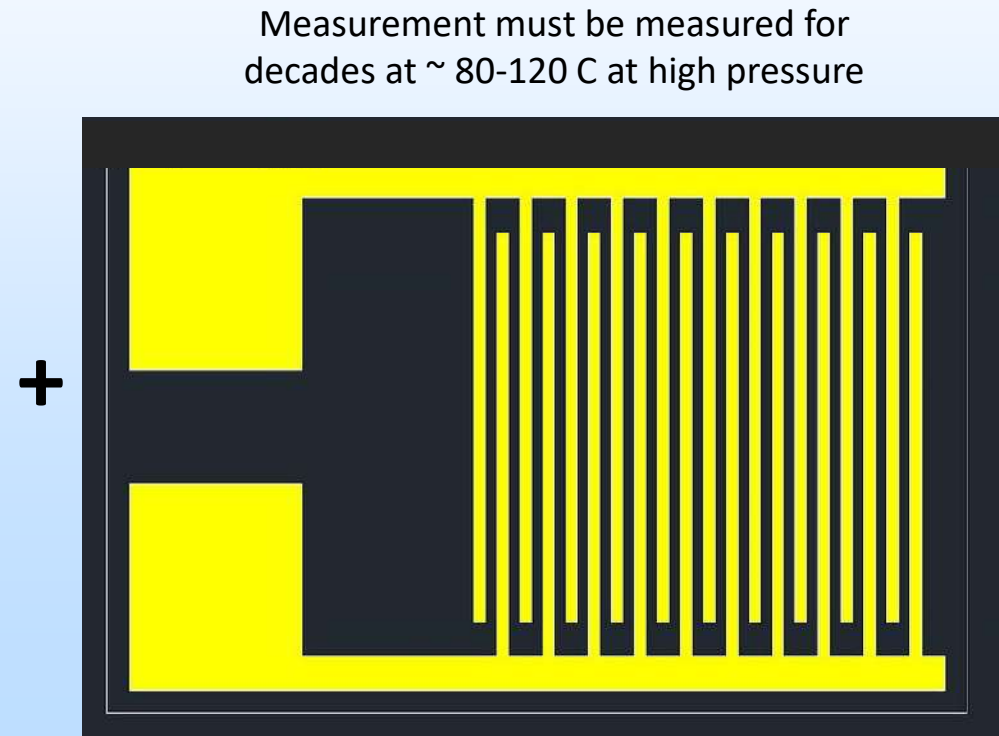
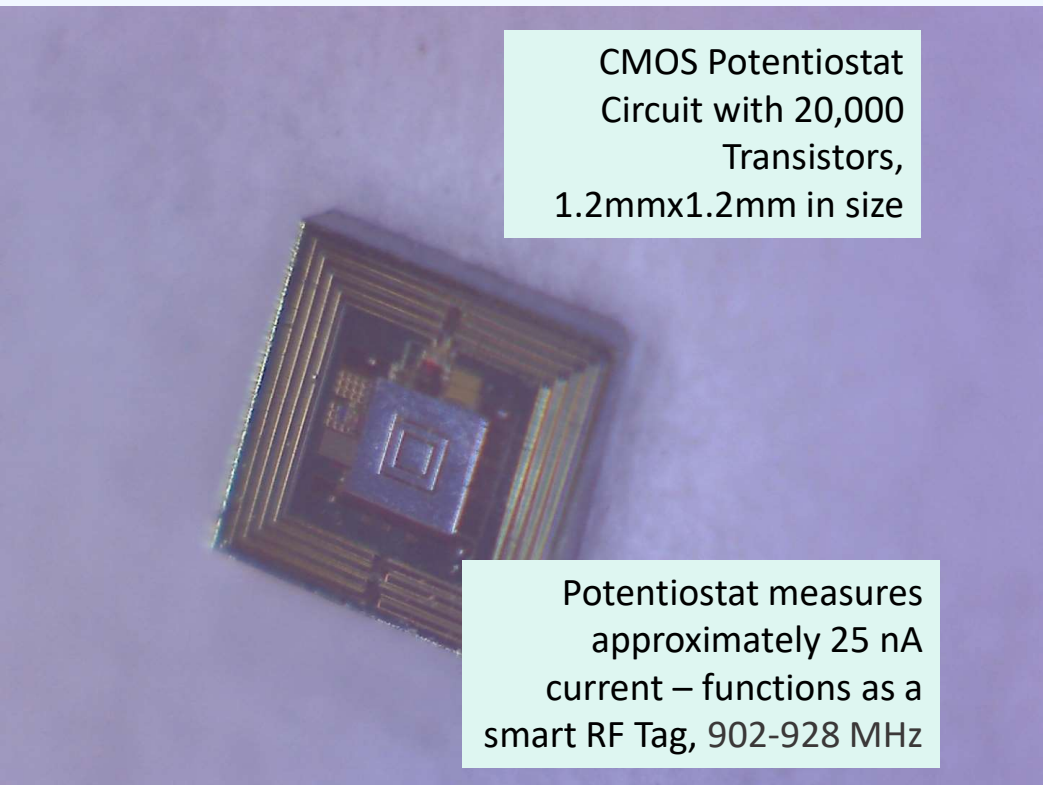


- Potentiostat circuits can be used to measure conductivity changes and currents during electrochemical reactions
- mm-sized CMOS chips can be functionalized to measure
  - Temperature
  - Resistivity
  - pH
  - CO<sub>2</sub> and CH<sub>4</sub> concentration
- One wireless RF tag reader can obtain information from multiple chips with different functionality
- The CMOS RF tags are powered from the reader and therefore do not require batteries

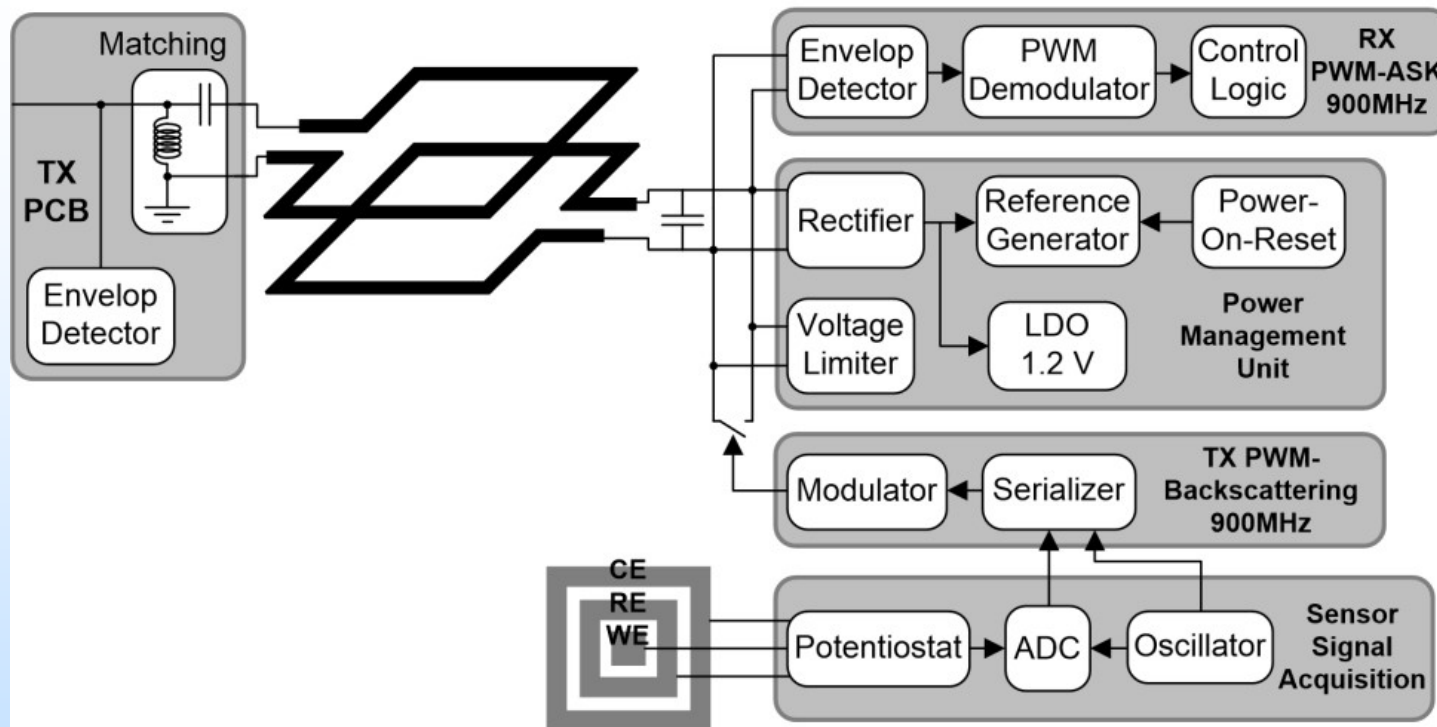
Individual sensors can be identified by unique tag signals



# Integration of CO<sub>2</sub> Sensor with CMOS Electronics, Caltech



# System Block Diagram

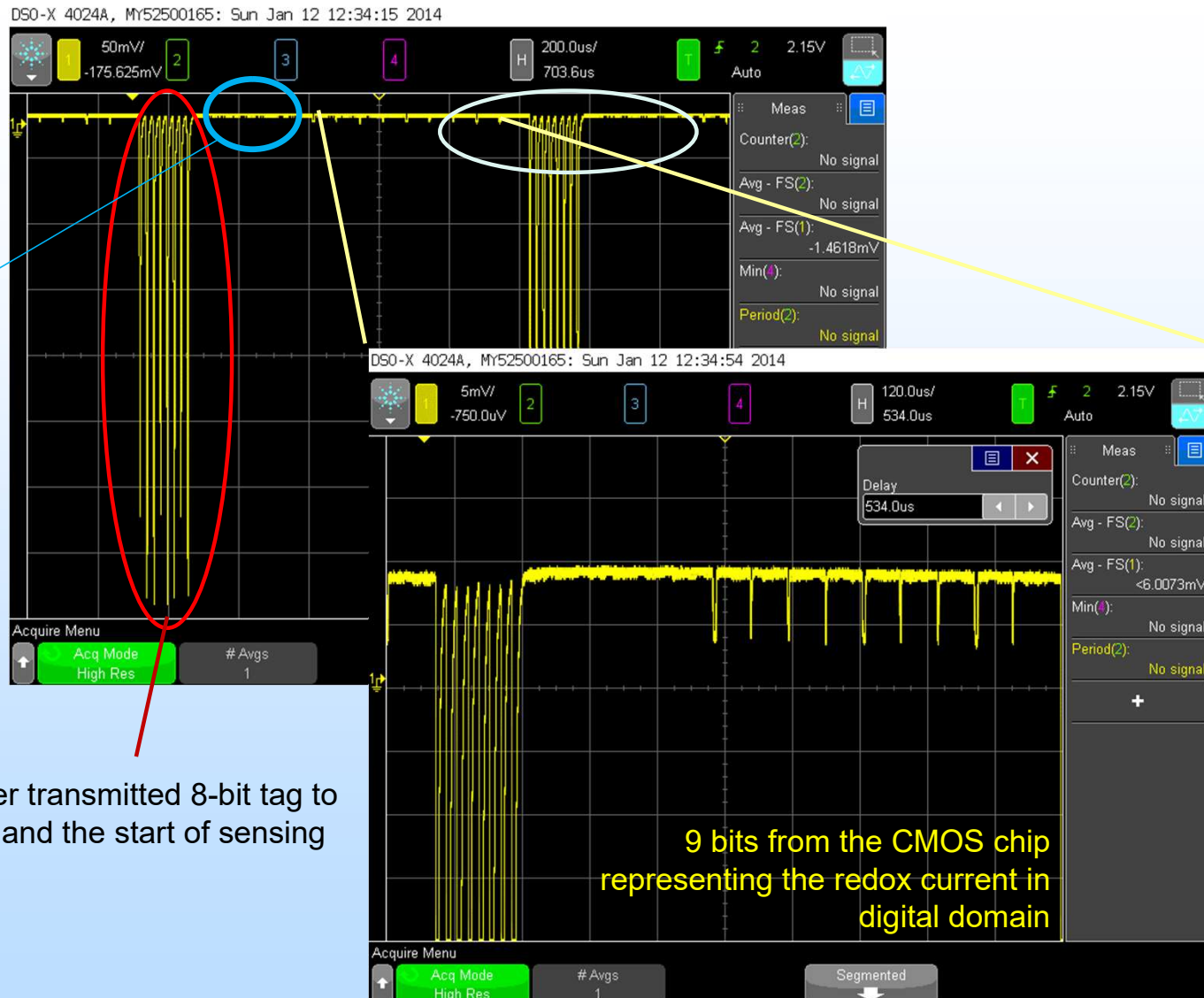


- 900MHz power and data telemetry
- PWM backscattering for uplink communication (Similar to RFID)

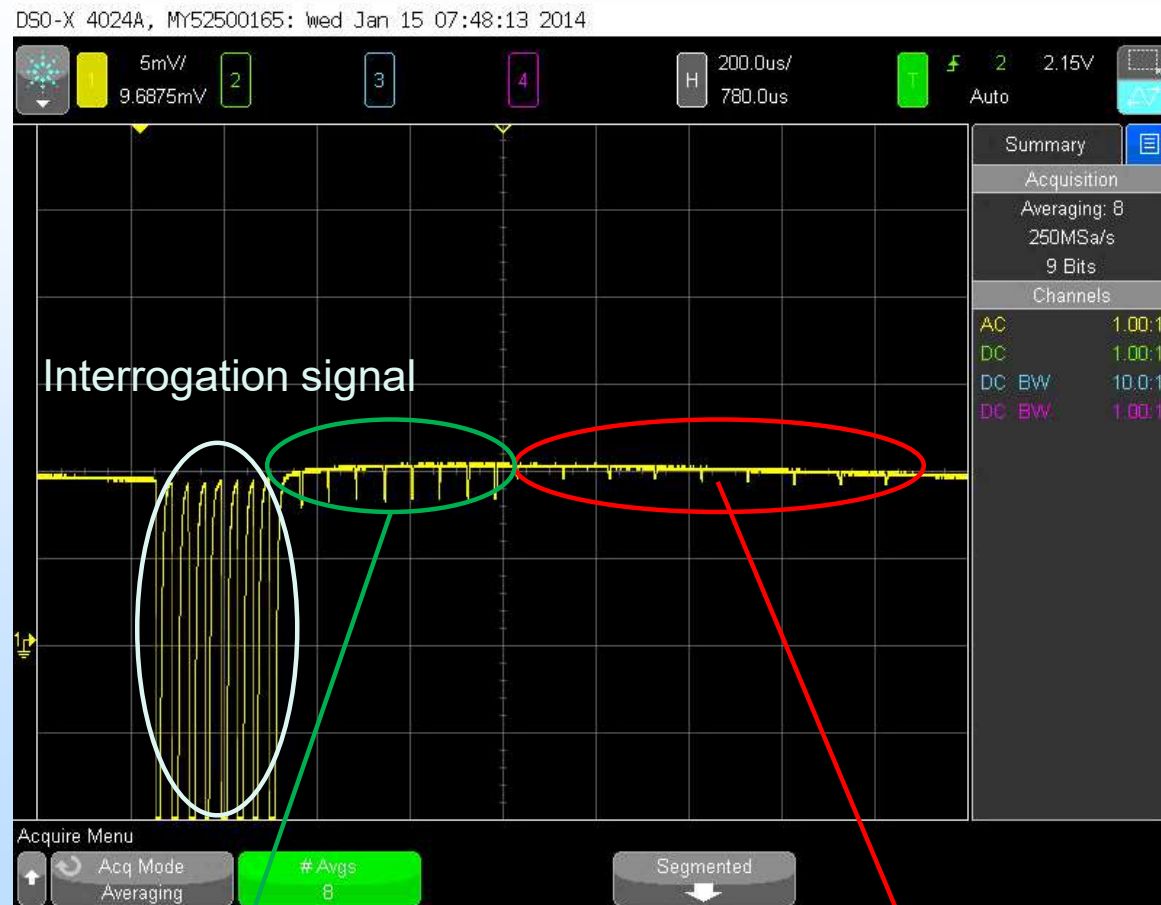
# RF Tag Communications System

Sensor measures and converts it into a 9-bit digital word

Reader transmitted 8-bit tag to command the start of sensing



# Simultaneous Communications with Two Sensors



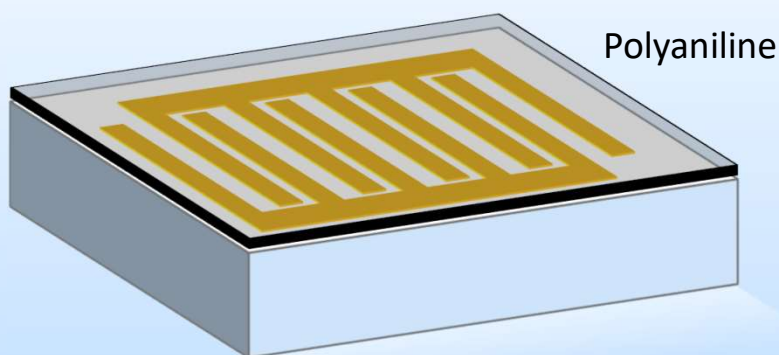
Data from the first device

Data from the second device



# Measuring pH with Thin Polyaniline Layers and CO<sub>2</sub> with NASICON

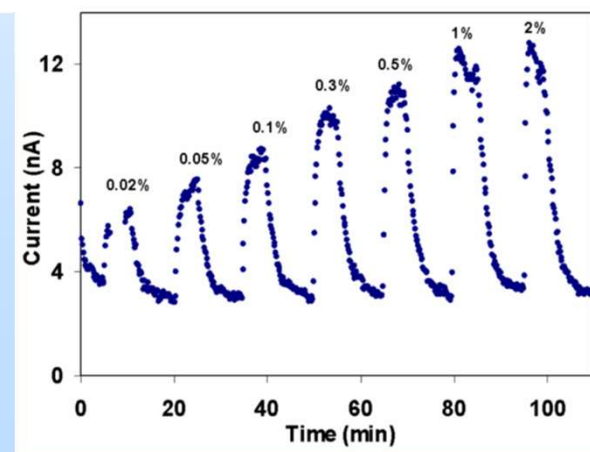
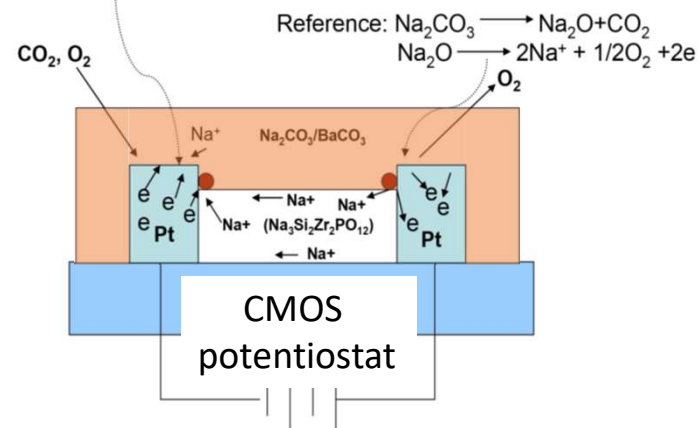
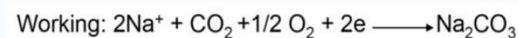
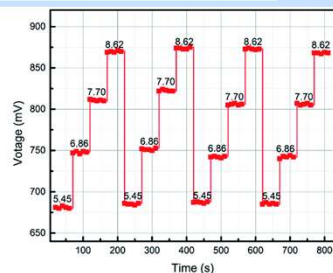
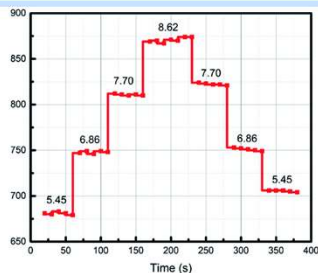
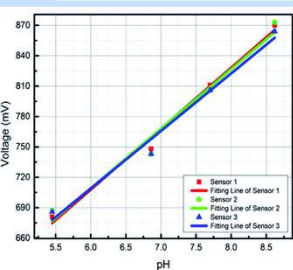
- We use the change in conductivity of Polyaniline (emeraldine phase PANI) with hydrogen ion concentration



Sensitivity ~60 mV/pH

Hysteresis response

Repeatability Test

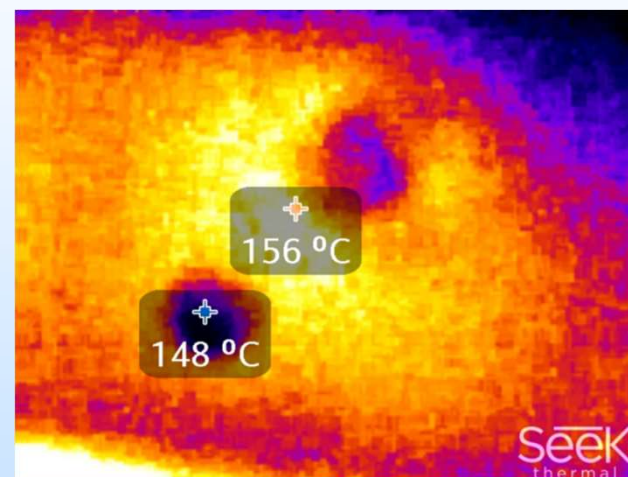
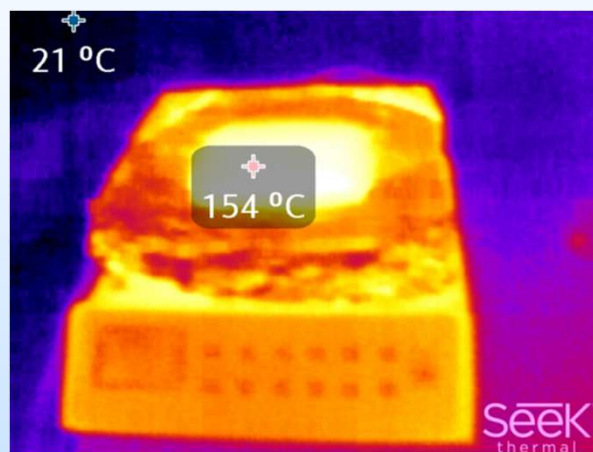




## Thermal Survivability Results

RF communication was confirmed successful while sensor chip was resting at 150° C

Most analog circuit functions could be measured even above 175C.

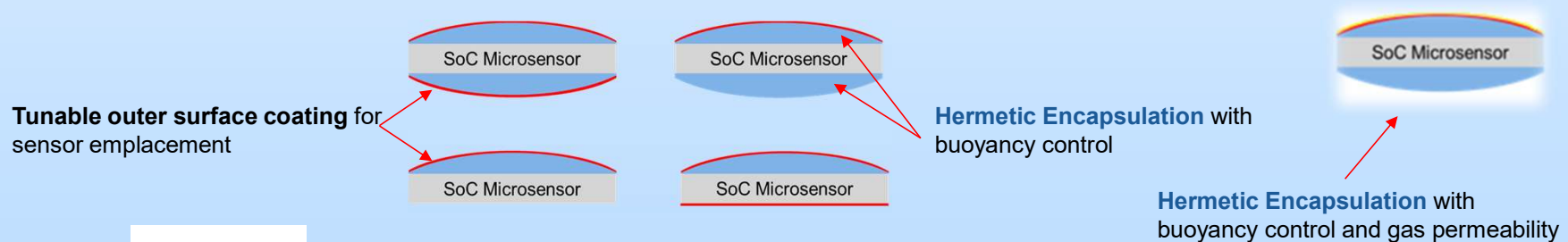


**Higher temperatures did not permanently damage the chip, it would begin communicating again afterwards.**

# Microsensor Encapsulations, RTI

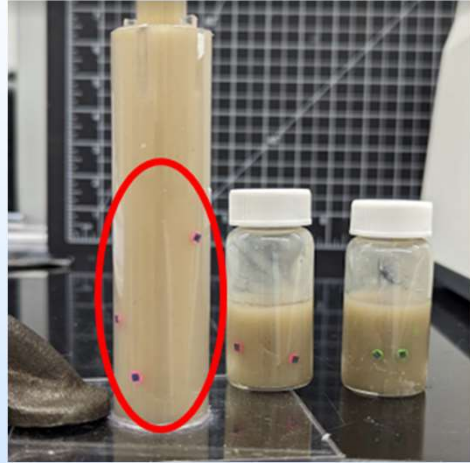
Task 3 Objective: RTI has developed coating formulations for microsensor systems to enable their survival and to facilitate their physical emplacement near the formation

- Develop coatings materials formulations to provide hermetic encapsulation, abrasion resistance and control buoyancy/specific gravity
- Apply tunable outer surface coating to provide driving force through injection fluid to proper sensor emplacement destination; consider encapsulation location and coating application technique
- Best performing materials have been down selected and applied to working sensors at the end of Year 1. Coated functioning SoC sensors were developed and demonstrated at the end of the first year of the project.



# Microsensor Encapsulations, RTI

Demonstrated sensor emplacement throughout lab simulated cementing process

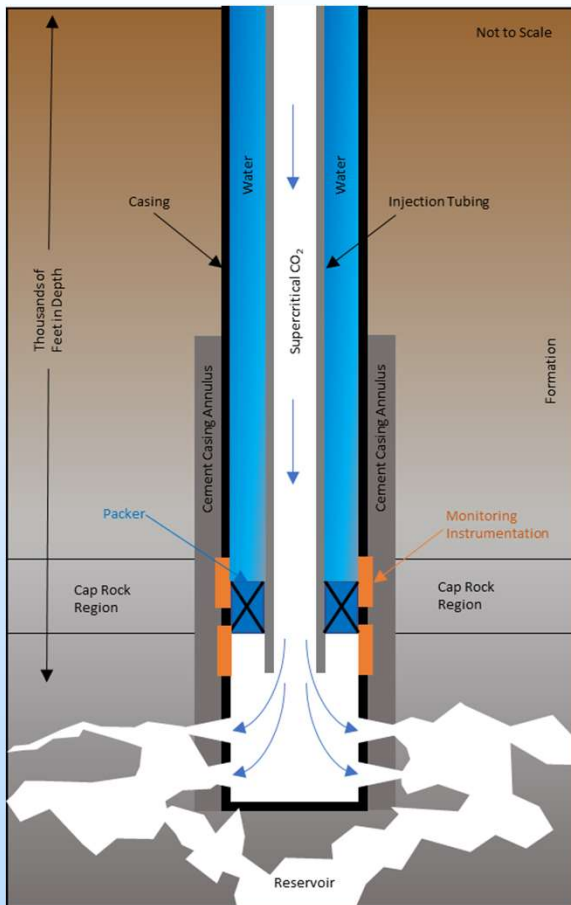


Peristaltic pump to pump Quick Gel and tubing (left) and the resulting emulsion (right, circled in red). Note that acrylate coated test samples remain emplaced and intact one month later (in borosilicate vials, right).



TXI lightweight cement was injected into the polycarbonate tubing with a peristaltic pump (left). The phantom sensors remained emplaced (circled, right) and intact throughout the cement injection procedure demonstrating sensor emplacement.

# Smart Collar Technologies, Sandia

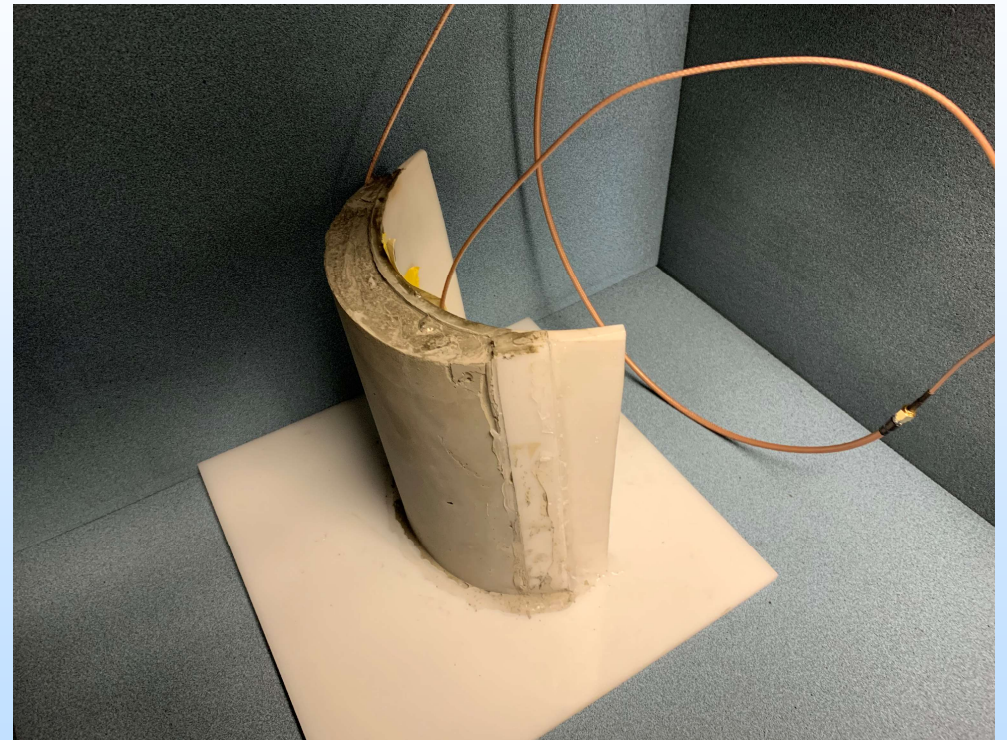


- Smart Collar communicates with the surface and receives power
  - Utilizes IntelliServ's wired pipe
  - Instrumentation inductively couples with wired pipe
- Smart Collar wirelessly communicates with Caltech's RFID sensor
  - Propagates signal through cement casing to embedded RFID sensors

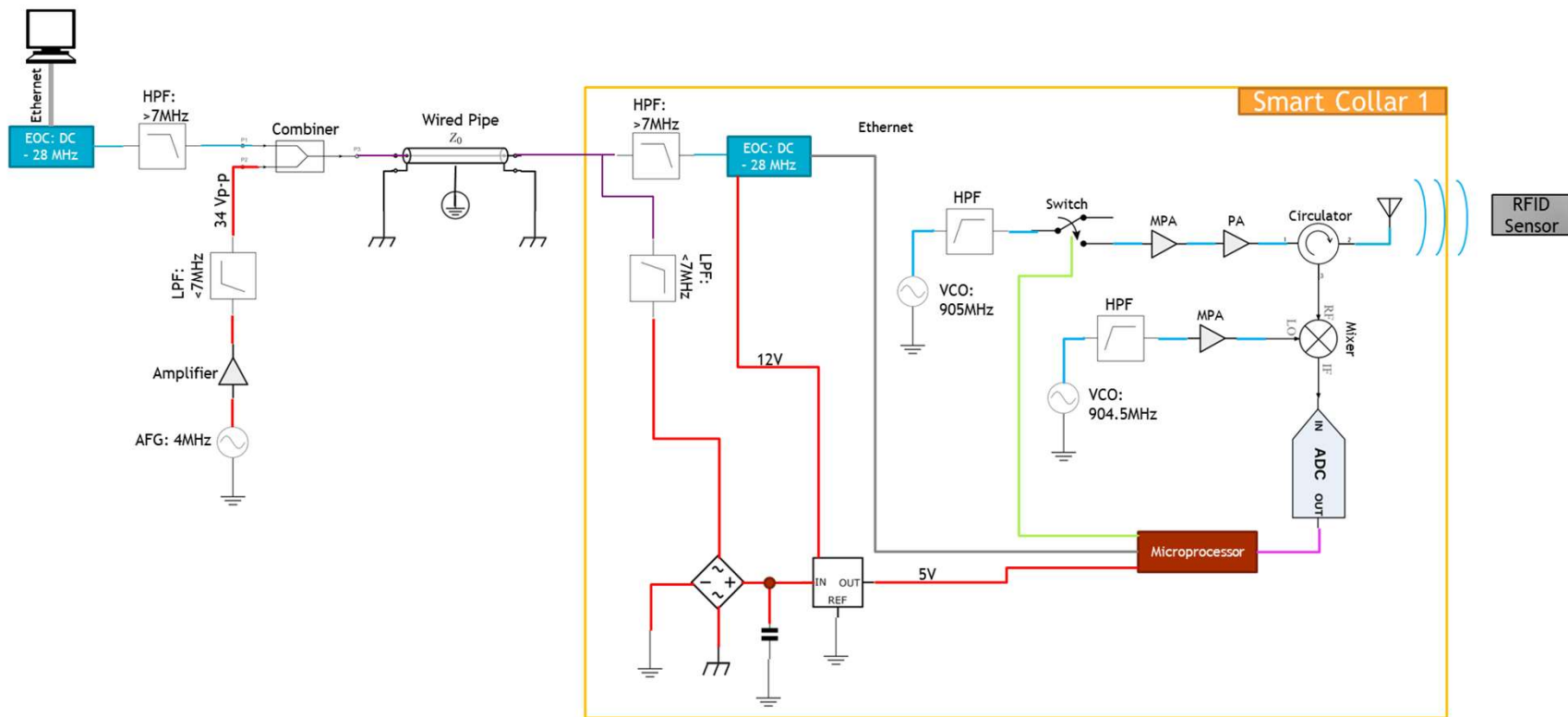


# COTS RFID Cement Lab Experiments

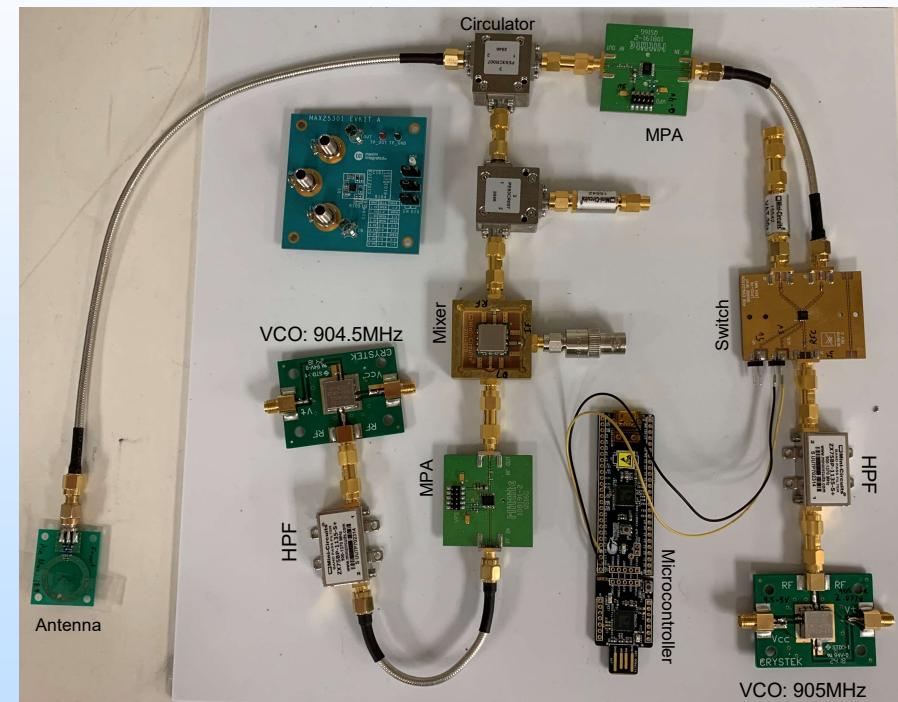
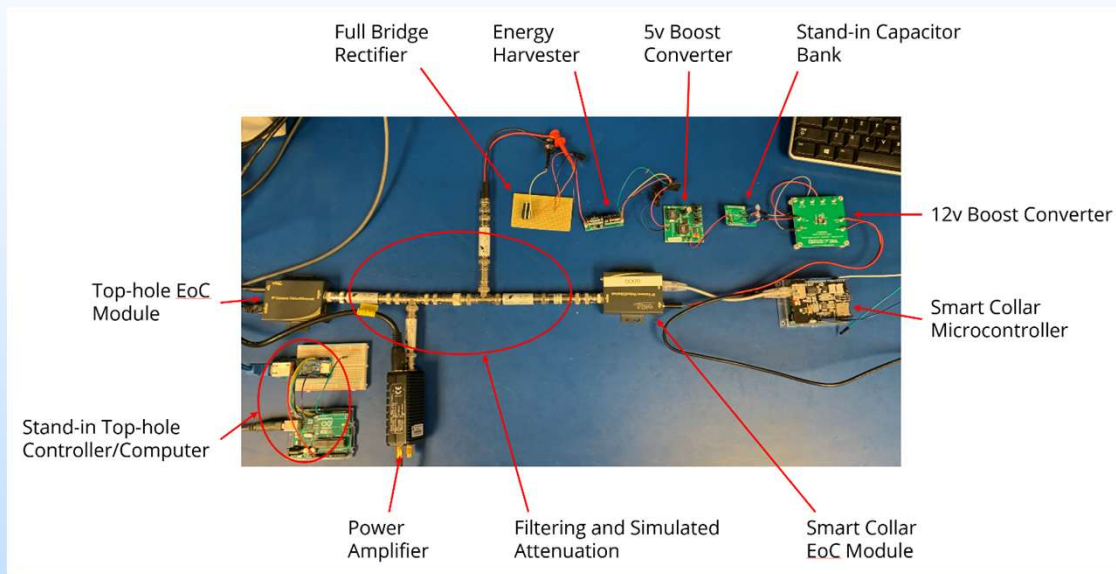
- Demonstrated RFID communications
  - COTS RFID Tag and Reader
  - 1" Cement
  - Circular polarized antenna



# Smart Collar and Wired Pipe Schematic



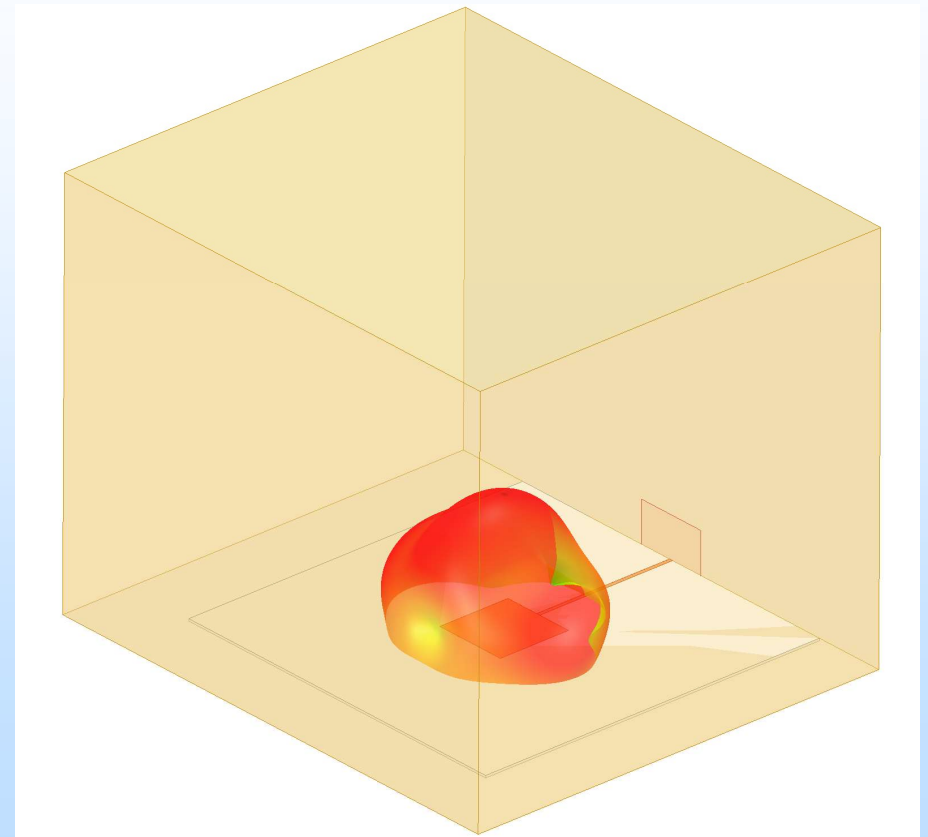
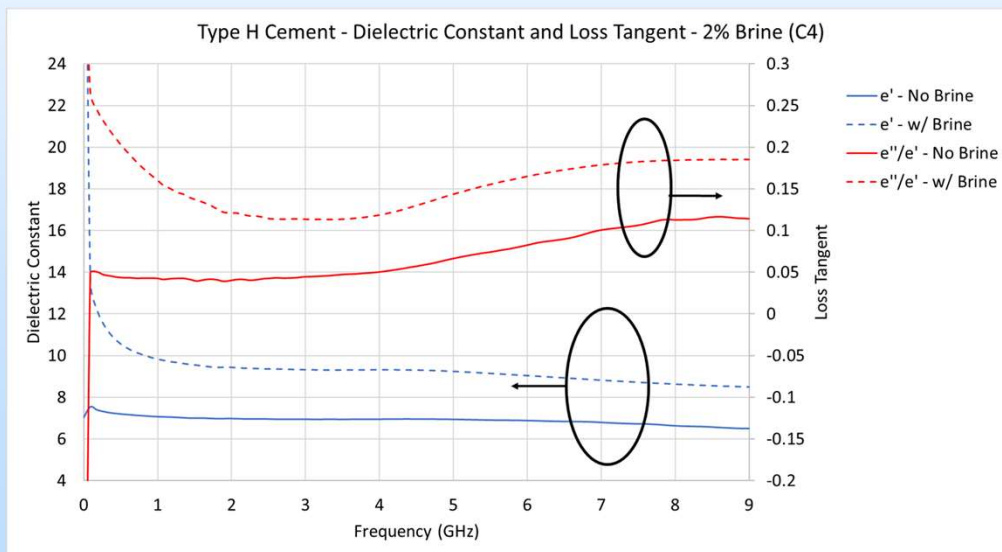
# Communications and Power





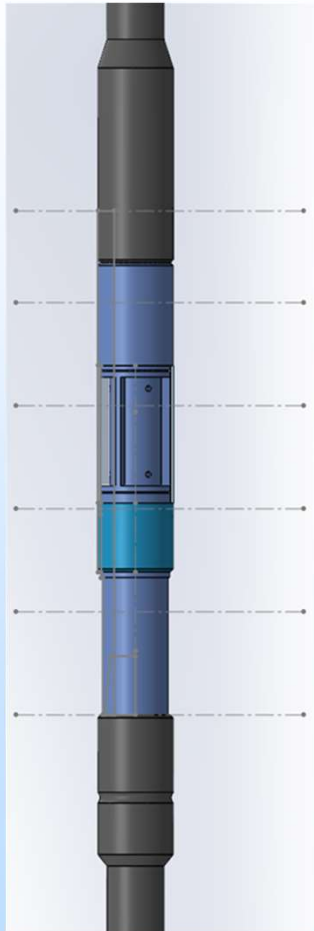
# RF Cement Antenna

- Simulated Patch Antenna
  - Tuned to cement
  - Alumina substrate

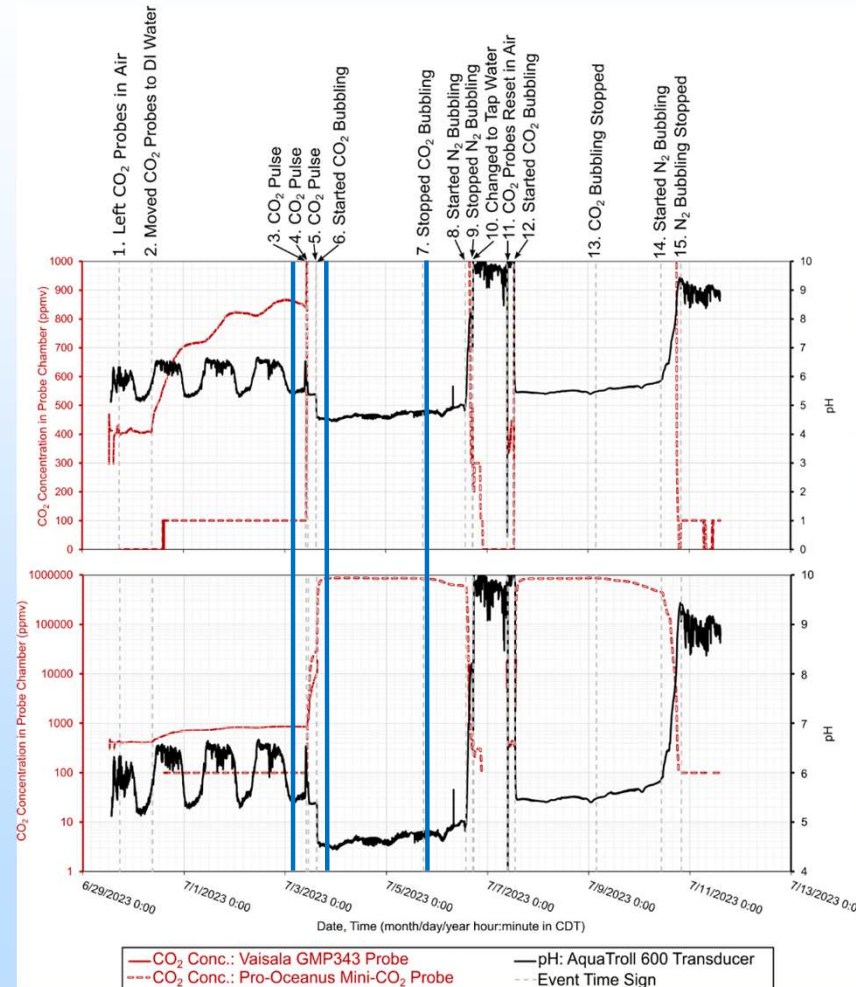


# Smart Collar Housing

- Threads and inductively couples onto wired pipe
- Compartment for electronics
- Shell will be notched to accommodate the custom antenna
- ~ Five feet in length



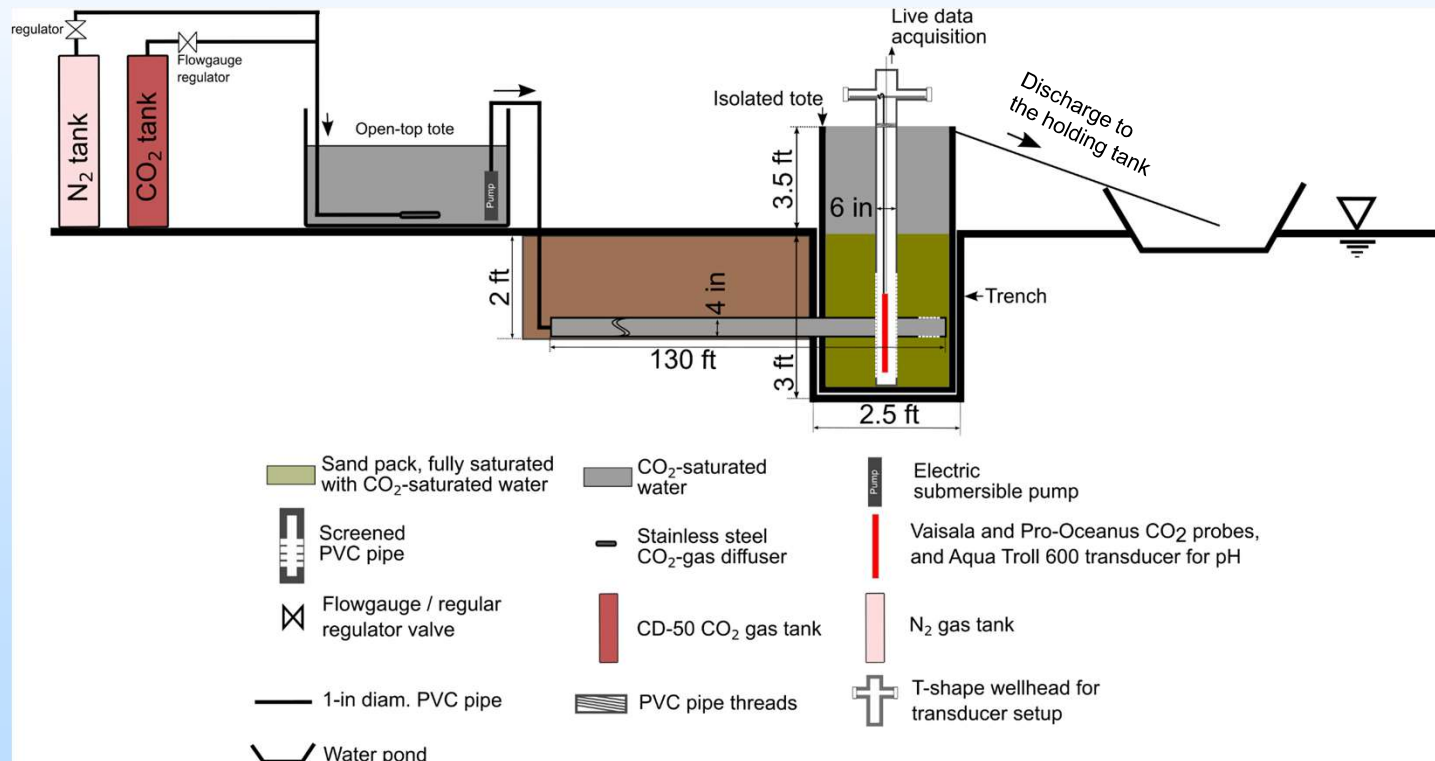
# Monitoring of CO<sub>2</sub> Concentration in Water Using Two Reference Probes and a pH Probe, Evaluated in CO<sub>2</sub> Bubbling Experiments



- Verified Vaisala's GMP343 probe for 0-2% v/v, and Pro-Oceanus Mini-CO<sub>2</sub> probe for 0-100% v/v.
- Consistent measurement of CO<sub>2</sub> conc. increase by both probes during CO<sub>2</sub> pulses.
- Verified CO<sub>2</sub> conc. recordings using Phreeqc models at 3 points (blue lines).

# Devine Test Site Experiment Design for Monitoring of CO<sub>2</sub> Concentration in Downhole Conditions Using Reference Probes

- Injection of fully saturated water with CO<sub>2</sub> into a sand pack, simulating downhole conditions, through a buried casing, and monitoring of CO<sub>2</sub> concentration using reference CO<sub>2</sub> probes.
- The under-construction CO<sub>2</sub> microsensors and data-acquisition collar will be deployed inside the simulated downhole, and their performance will be evaluated in comparison with the reference probe measurements.



# Next Steps

Prepare sensors and casing collars for field experiment: Complete temperature sensor post fabrication, optimize deposition methods for Nasicon and fabricate CO<sub>2</sub> sensors, fabricate pH sensors, fabricate casing collar

Create hermetic encapsulations with buoyancy control and gas permeability for NASICON sensors

Complete simulation and planning for field experiment and conduct field experiment

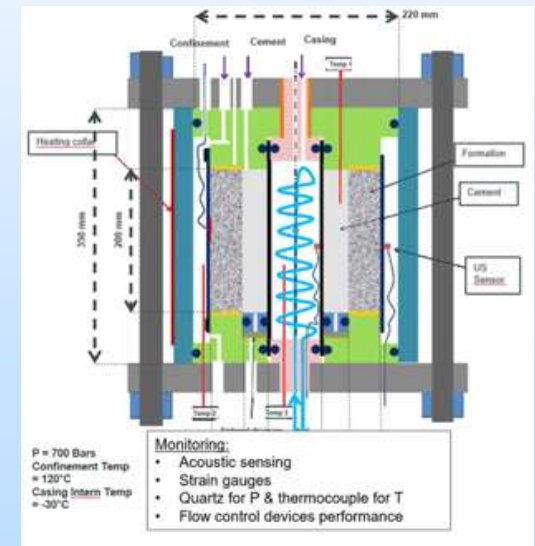
# Future Potential

Harden sensors for harsher environment testing with industrial partner

Improve wireless robustness and communications/power distances

Investigate power harvesting for casing collars

Test prototype system at depth and look at Methane and Hydrogen applications





# Funding Statement

This presentation describes objective technical results and analysis. Any subjective views or opinions that might be expressed in the presentation do not necessarily represent the views of the U.S. Department of Energy or the United States Government.

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We will have a demo Tuesday evening with sensors and readers to demonstrate this concept and our vision. Please come by for a conversation!

