

# Dioxide Materials™

The CO<sub>2</sub> Recycling Company™

Improved Microalgal Carbon Utilization Efficiency via  
integrated CO<sub>2</sub> Electro-conversion to Formate and  
Microalgal Sequestration  
DE-FE0032186

Rich Masel, Dioxide Materials, Inc. (PI)

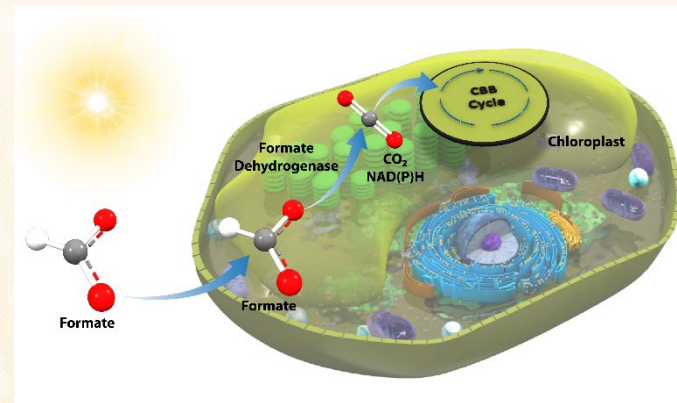
Isaac 'Andy' Aurelio (PM)

2023 Carbon Management Research Project Review Meeting  
August 28 – September 1, 2023

## Formate as a carbon source for algae

### Properties of formate/formic acid

- Easy to store
- High water solubility
- Enables conversion of electrical energy to cellular energy (i.e., reductant)
- Broadly toxic to many organisms,



# Overview

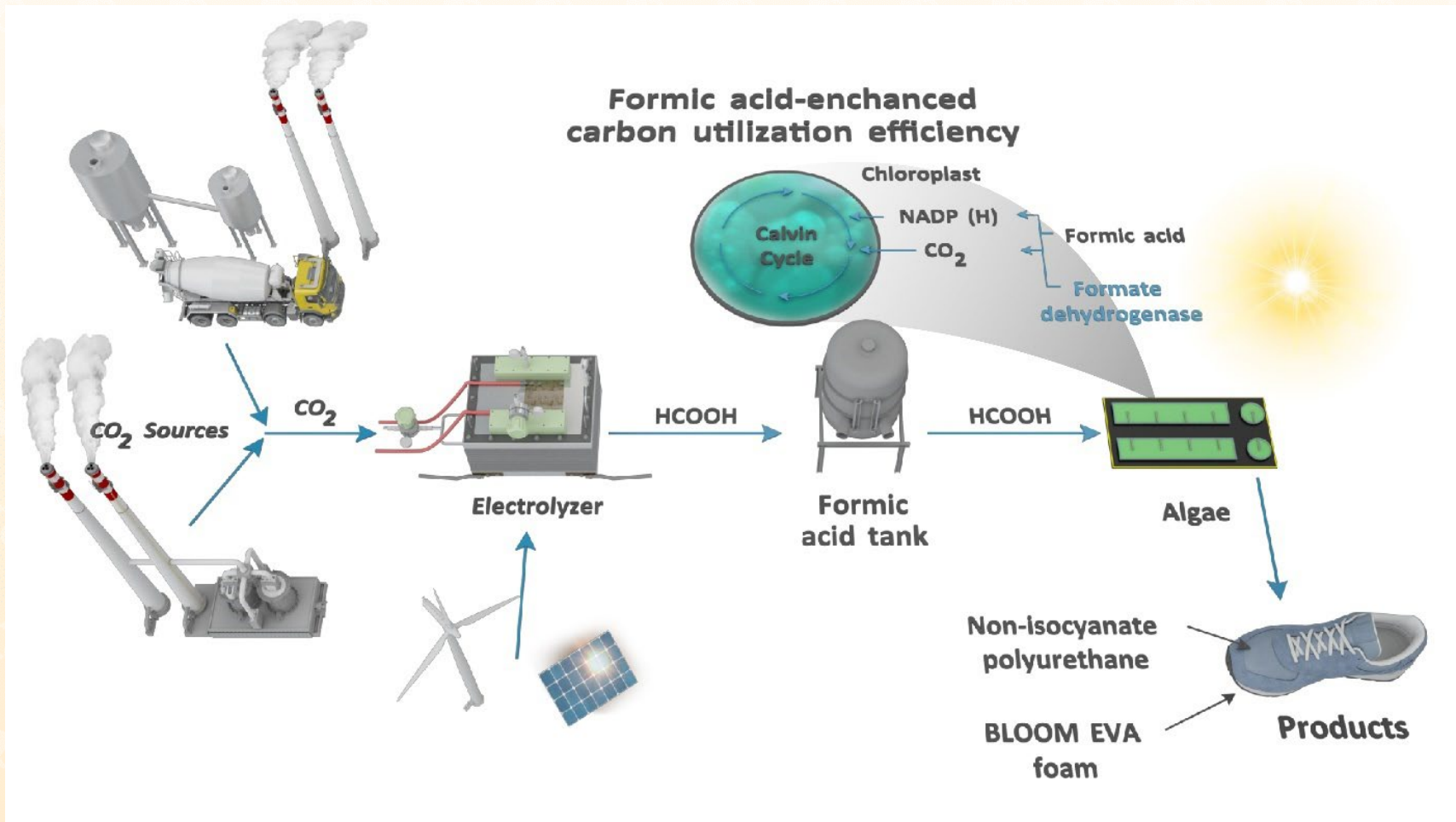
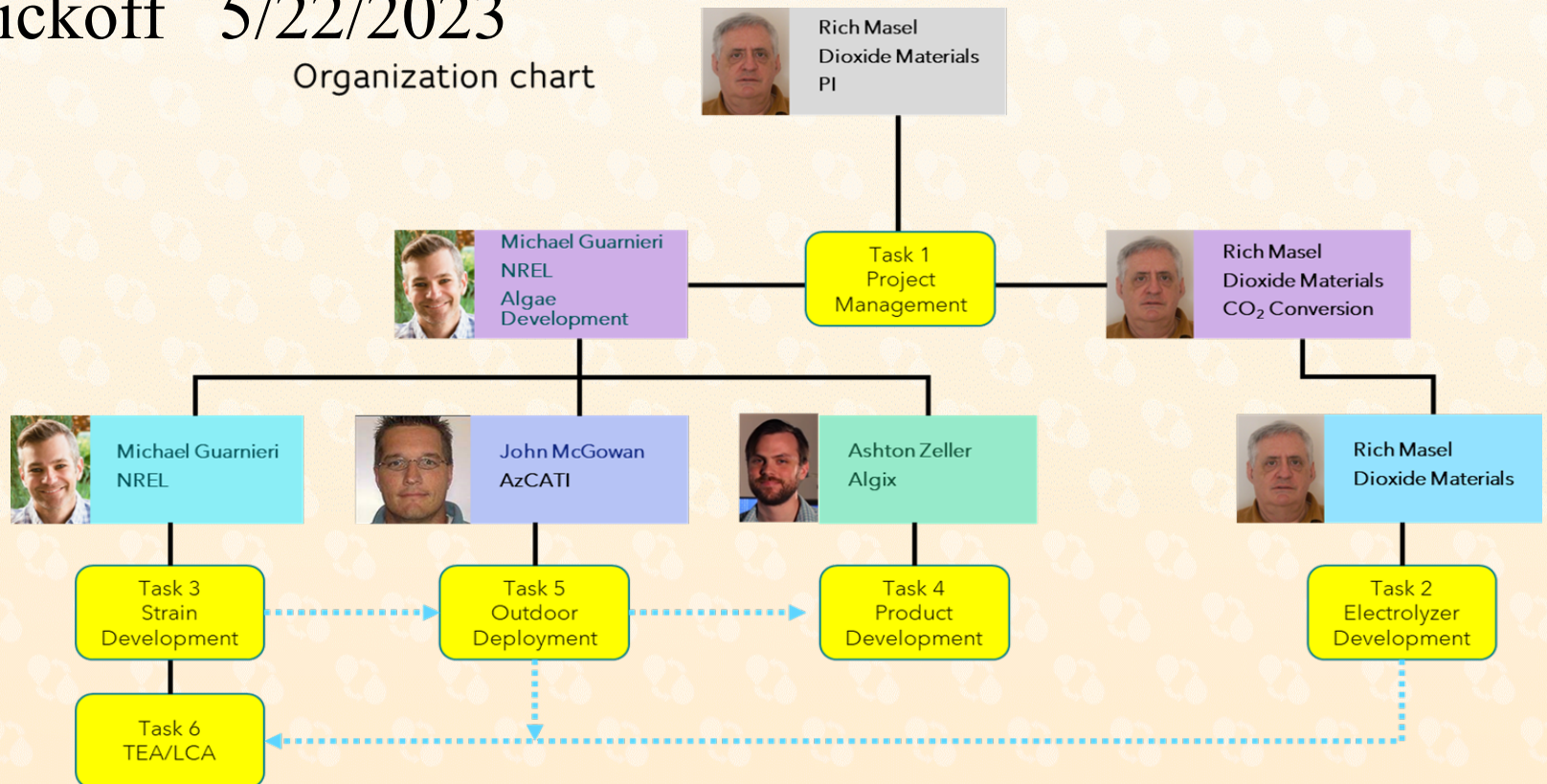


Figure from Josh Bauer and Lukas Dahlin, NREL.


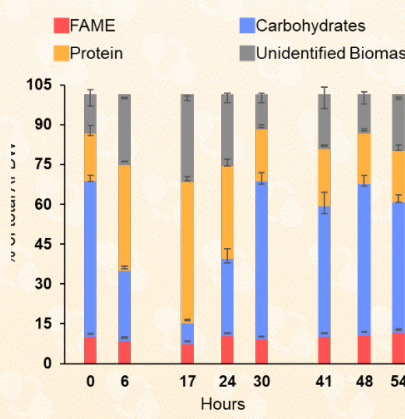

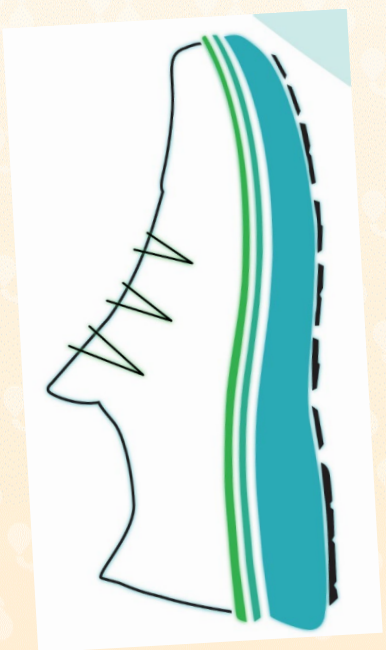
# Project Overview

- Funding \$2,000,000 (DOE) and (\$500,000) Cost Share)
- 2/1/2023-1/31/2026
- Kickoff 5/22/2023

Organization chart



# Technology Background

Dioxide Materials	NREL	AzCati	Algix																																													
<p>Formic Acid at a power plant</p> 	<p>Algae Strain that can grow in formic acid</p>  <table border="1"> <caption>Algae Biomass Composition (%)</caption> <thead> <tr> <th>Hours</th> <th>FAME (%)</th> <th>Protein (%)</th> <th>Carbohydrates (%)</th> <th>Unidentified Biomass (%)</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>10</td> <td>10</td> <td>50</td> <td>30</td> </tr> <tr> <td>6</td> <td>10</td> <td>35</td> <td>45</td> <td>10</td> </tr> <tr> <td>17</td> <td>10</td> <td>50</td> <td>20</td> <td>20</td> </tr> <tr> <td>24</td> <td>10</td> <td>30</td> <td>40</td> <td>20</td> </tr> <tr> <td>30</td> <td>10</td> <td>30</td> <td>40</td> <td>20</td> </tr> <tr> <td>41</td> <td>10</td> <td>30</td> <td>40</td> <td>20</td> </tr> <tr> <td>48</td> <td>10</td> <td>30</td> <td>40</td> <td>20</td> </tr> <tr> <td>54</td> <td>10</td> <td>30</td> <td>40</td> <td>20</td> </tr> </tbody> </table>	Hours	FAME (%)	Protein (%)	Carbohydrates (%)	Unidentified Biomass (%)	0	10	10	50	30	6	10	35	45	10	17	10	50	20	20	24	10	30	40	20	30	10	30	40	20	41	10	30	40	20	48	10	30	40	20	54	10	30	40	20	<p>Existing Algae Ponds</p> 	<p>Incorporate Algae in Polymers</p> 
Hours	FAME (%)	Protein (%)	Carbohydrates (%)	Unidentified Biomass (%)																																												
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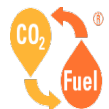
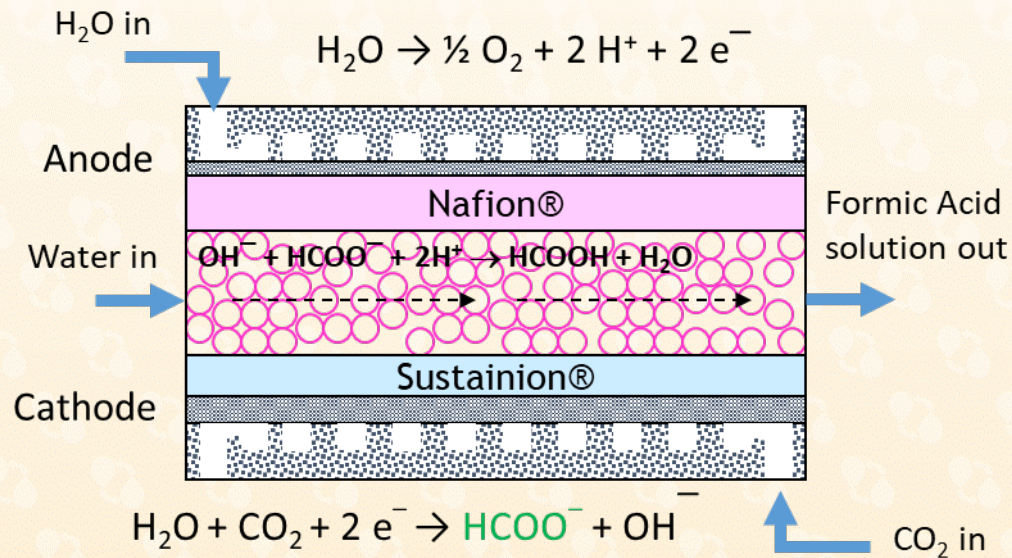
# Goals Of The Program

- Electrolyzer  $5 \text{ cm}^2 \Rightarrow 1000 \text{ cm}^2$
- Productivity on Formate  $1\text{-}5 \text{ gm/m}^2/\text{day} \Rightarrow >20 \text{ gm/m}^2/\text{day}$
- Pond carbon efficiency  $30\% \Rightarrow >50\%$
- Algae growth  $250 \text{ mL} \Rightarrow 1000 \text{ L pond}$
- Use products in Bloom EVA

## Technical Approach

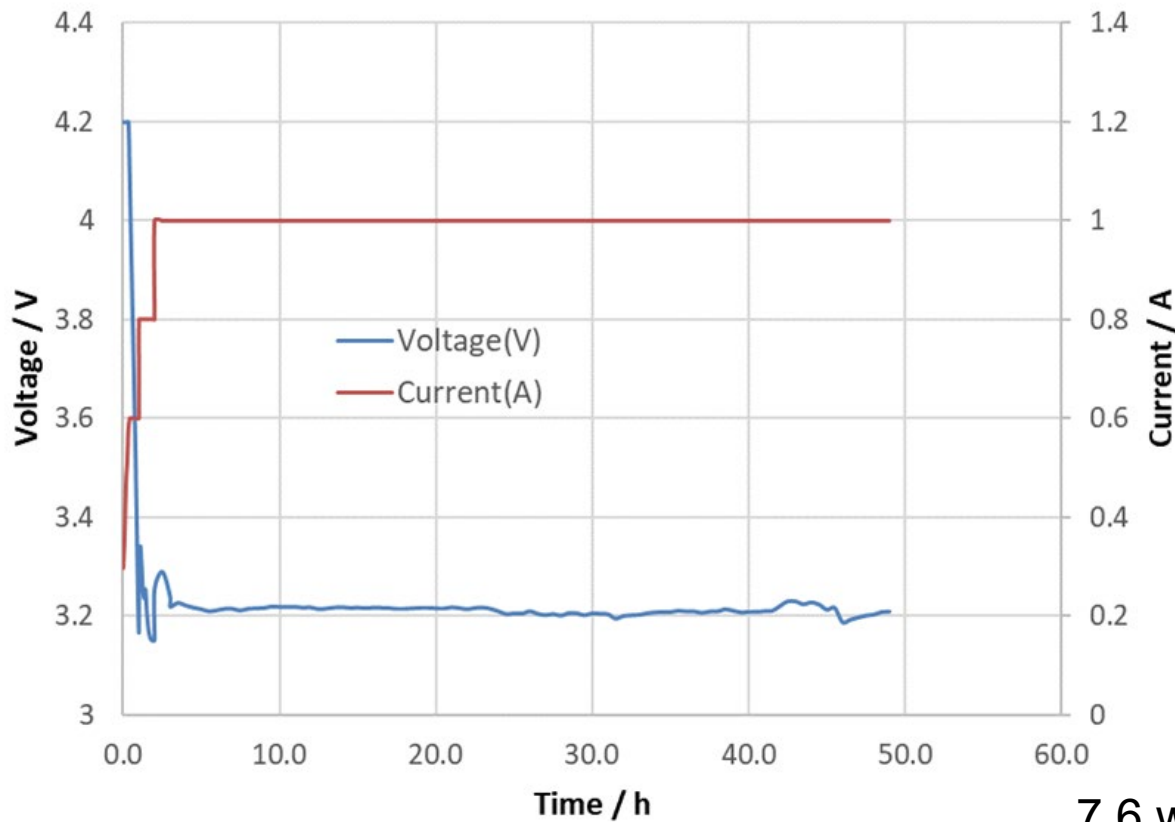
- Formic acid electrolyzer scaling
  - New materials
  - Oxygen control
- Engineer *P. renovo*
  - Incorporate Formate Dehydrogenases
  - Adaptive lab evolution
- Test in indoor photoreactors (BP1)  
open ponds (BP2)

# Background: Electrolyzer Development



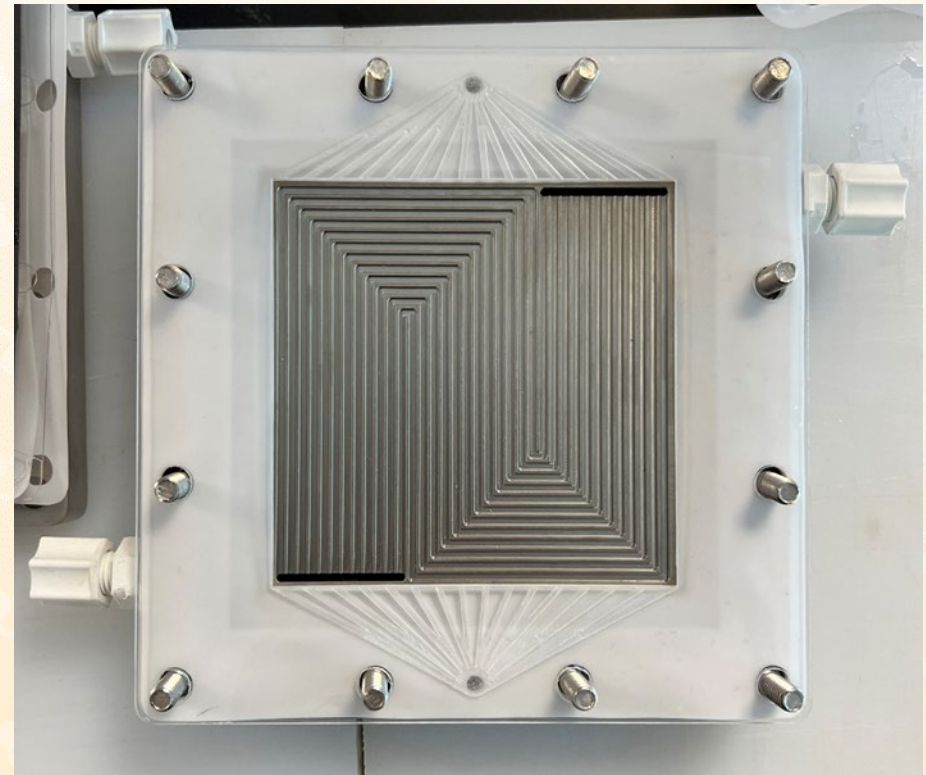
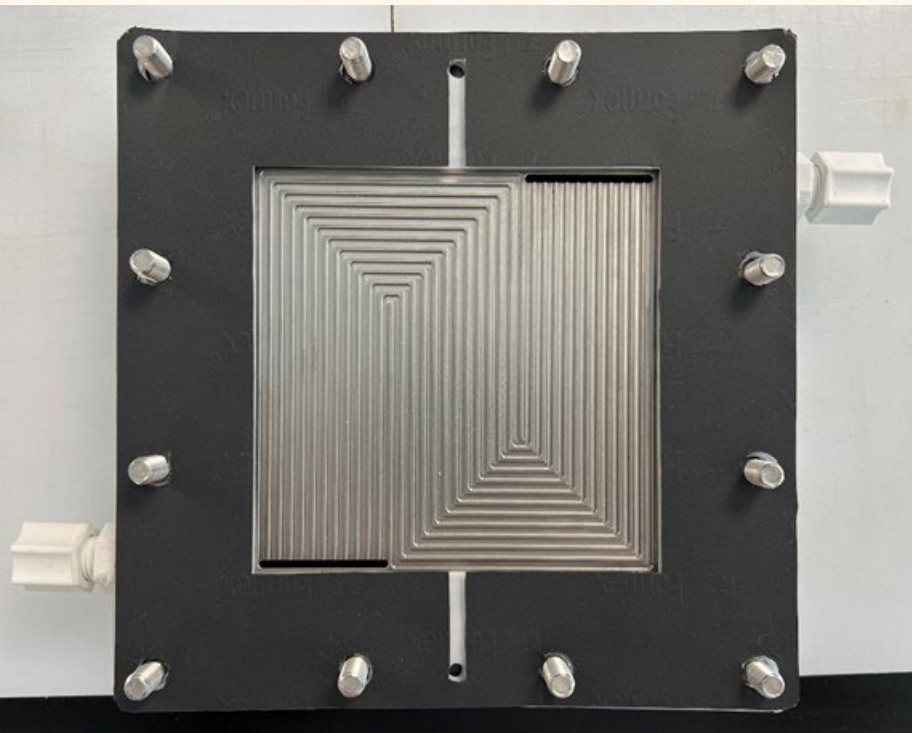


# Task 2.1.1: Replace beads with solid structure & test in 5 cm<sup>2</sup> cell

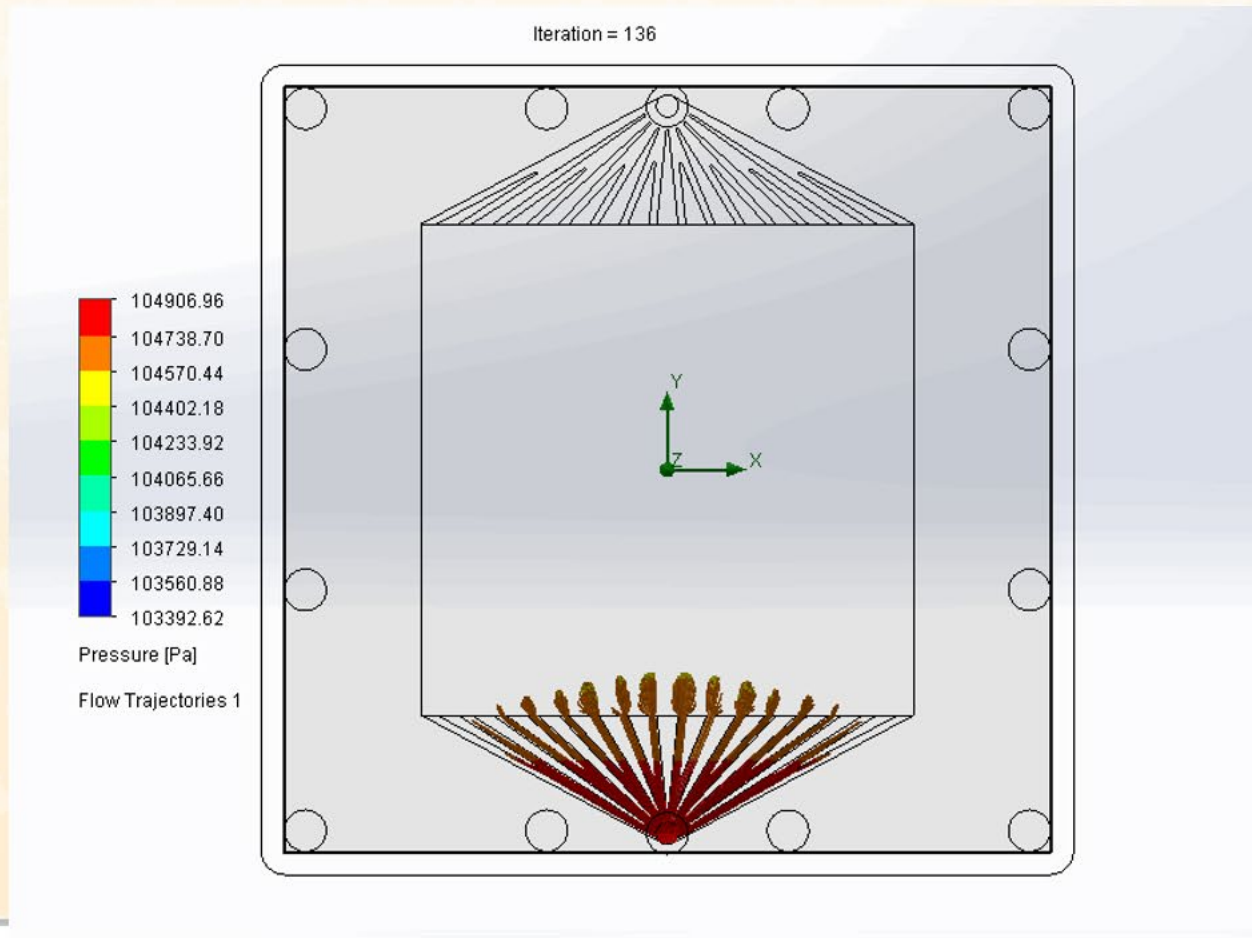


7.6 wt% FA with 64% FE

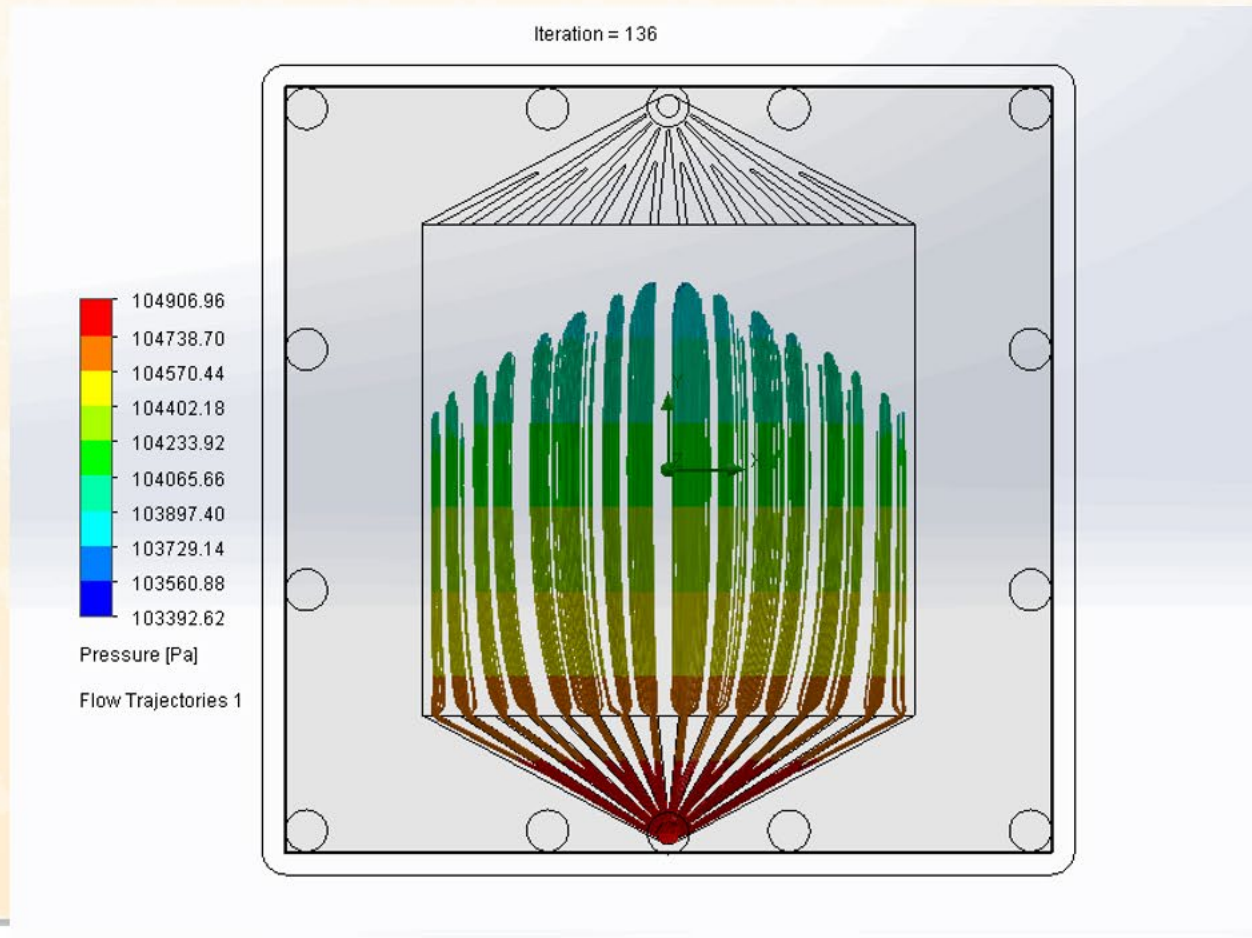
## Task 2.1.2 Design 100 cm<sup>2</sup> cell



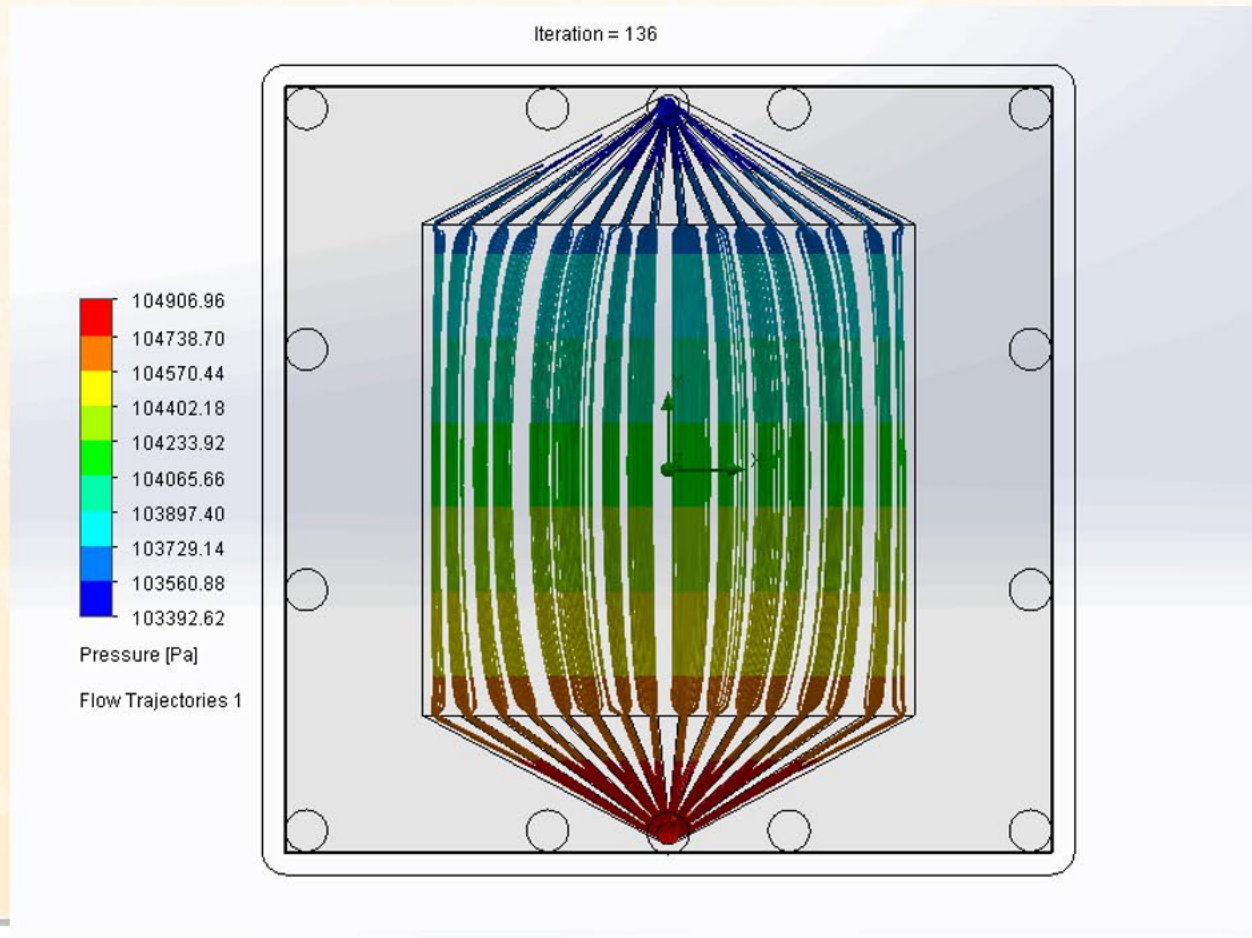
# Simulate Flow Distribution



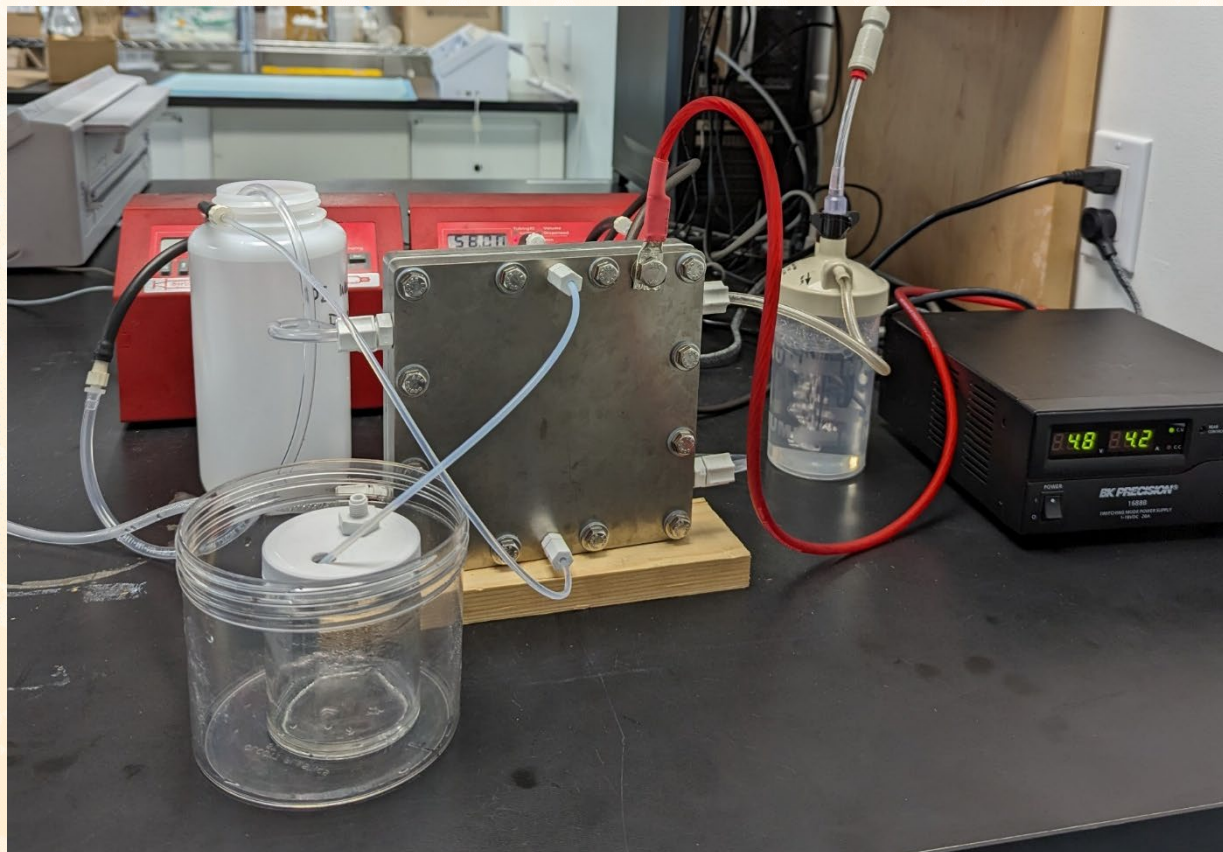
# Simulate Flow Distribution



# Simulate Flow Distribution

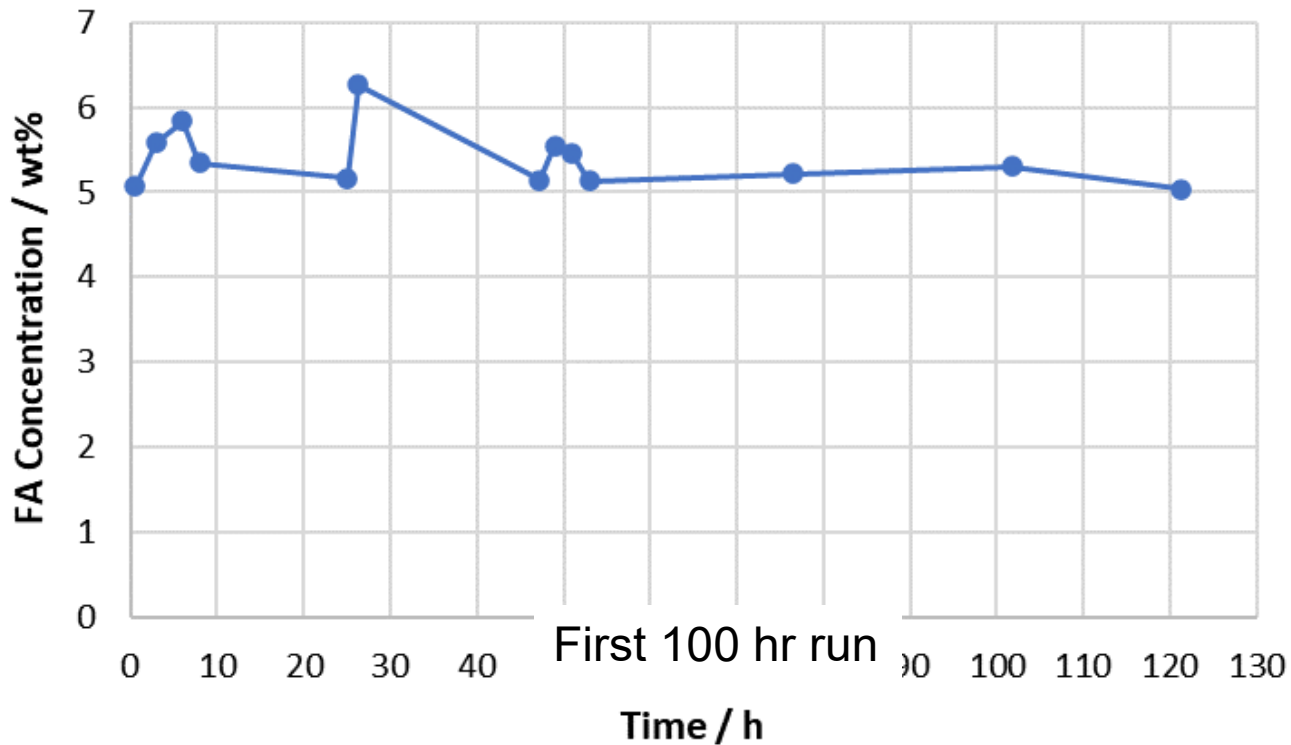


# Picture Of Device



# Milestones 1.1.2, 1.2.3, 5% formic acid from simulated blast furnace gas for $\geq 24$ hours (Oct 2023), $\geq 100$ hr (Jan 2024)

Simulated blast furnace gas: 25% CO, 30% CO<sub>2</sub>, 3% H<sub>2</sub>, 10 ppm of SO<sub>x</sub>, N<sub>2</sub> bal.



Simulated power plant gas next - O<sub>2</sub> is a problem

# Background: Strain Development`

- Wild type *P. renovo* intolerant to formate > 5 milli-molar
  - No growth on formate alone
- Need to express formate dehydrogenase (FDH) to enable growth
  - FDH from *Cupriavidus* or *Candida*



# Results: Cassettes with different FDH's to identify formate tolerant strains

10 mM



25 mM



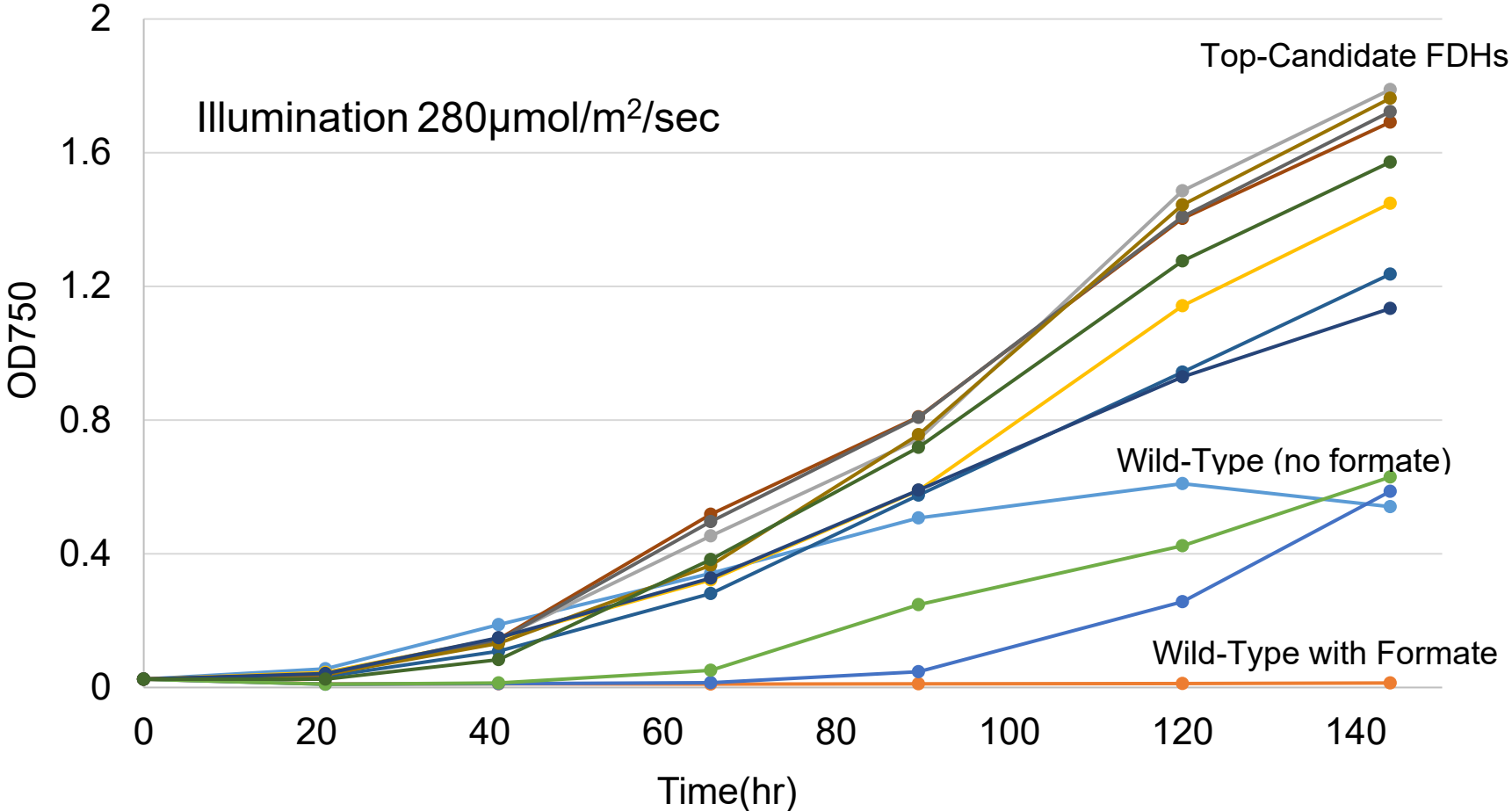
50 mM



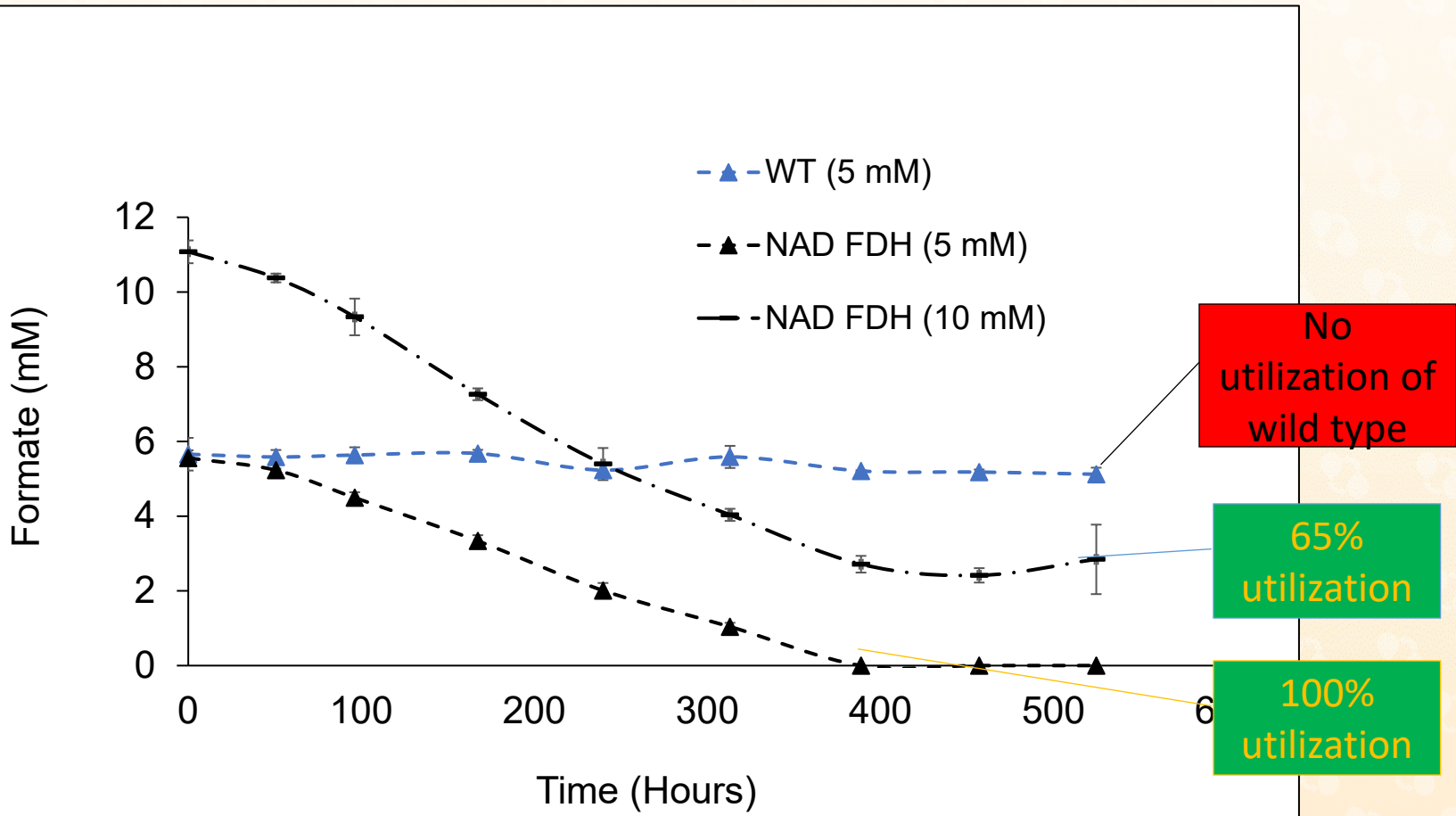
75 mM



# Results Growth on 10 mM formate



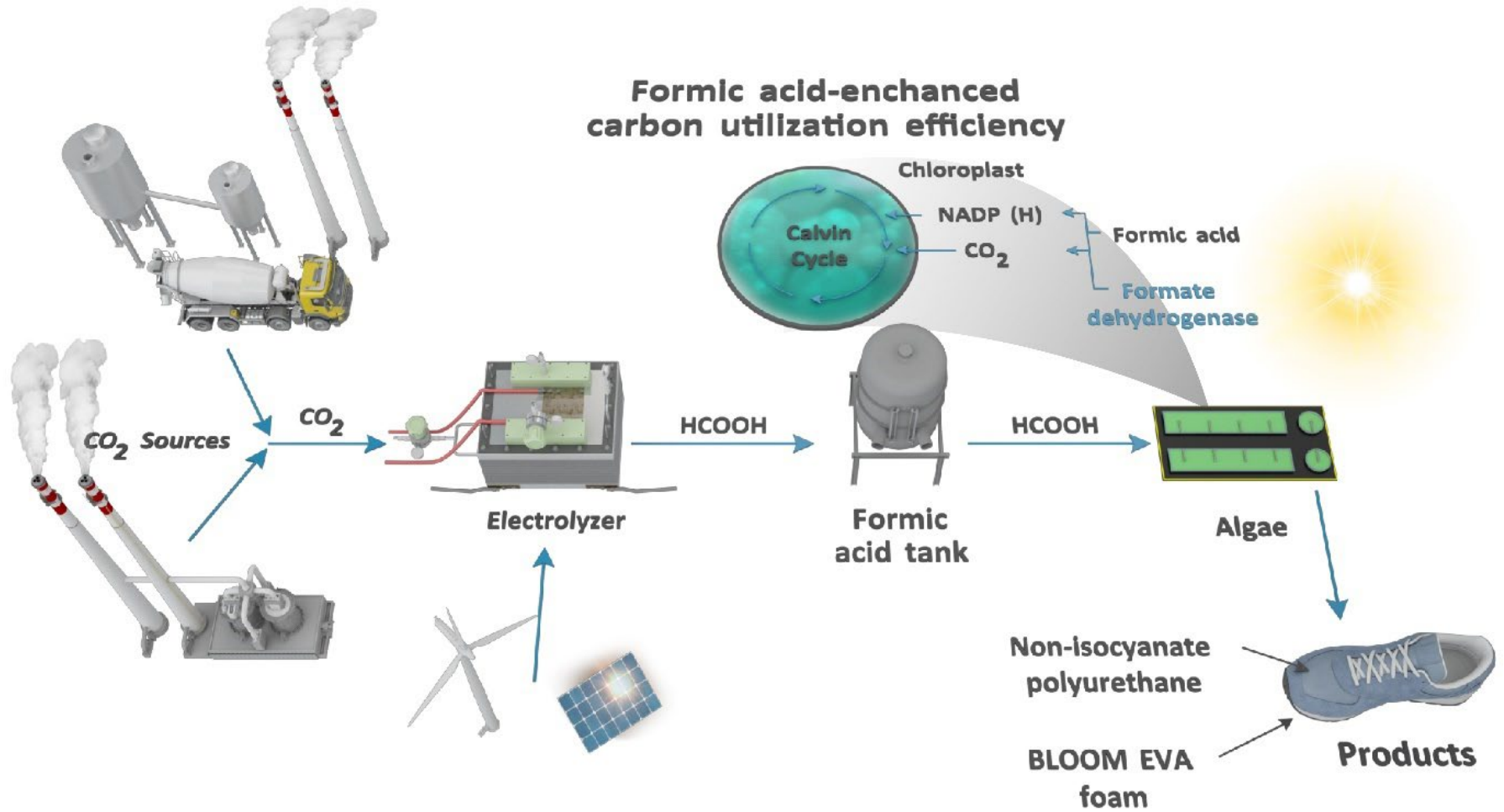
# Milestone 2.1.1. March 2024 >50% formate utilization



## Status Vs BP1 milestones

Item	Date
Revised Management Plan ✓	8-Mar-23 ✓
100 cm <sup>2</sup> cell designed ✓ and parts ordered ✓	29-May-23 ✓
100 cm <sup>2</sup> electrolyzer producing 5% formic acid at $\geq 100$ mA/cm <sup>2</sup> from simulated flue gas for $\geq 24$ hrs ✓	04-Oct 23 ✓
100 cm <sup>2</sup> electrolyzer producing 5% formic acid at $\geq 100$ mA/cm <sup>2</sup> from simulated flue gas for $\geq 100$ hrs	04-Jan 24 ✓
Design, synthesize, and transform 5 formate dehydrogenase enzymes into <i>P. renovo</i> . Achieve >50% formate utilization	31-Mar 24 ✓
Acid pretreat biomass and quantify lipid class and fatty acid profile, utilize extant database to predict NIPU performance.	4-May 24
Generate 0.5 kg of biomass for downstream product testing	31-July 24
Utilize biomass composition to evaluate expected bioplastic conversion performance	31-July 24
100 cm <sup>2</sup> electrolyzer producing $\geq 5\%$ formic acid from simulated flue gas at a current of $\geq 100$ mA/cm <sup>2</sup> for $\geq 250$ hours	31- July 24

# Plans for future testing commercialization

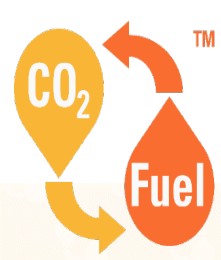


- Program moving forward
  - Demonstrated scaling of electrolyzer 20x
    - Active area from 5 cm<sup>2</sup> to 100 cm<sup>2</sup> (100 hr)
  - Demonstrated *P. renovo* strains that grow on formate (5x than previous)
    - outperform wild type on atmospheric CO<sub>2</sub>,  
Illumination 280 μmol/m<sup>2</sup>/sec

## Acknowledgement

This work was supported by the department of energy under contract DE-FE0032186

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# Dioxide Materials™

The CO<sub>2</sub> Recycling Company™

## Appendix



# Organization Chart



Rich Masel  
Dioxide Materials  
PI

Organization chart



Michael Guarnieri  
NREL  
Algae  
Development

Task 1  
Project  
Management



Rich Masel  
Dioxide Materials  
CO<sub>2</sub> Conversion



Michael Guarnieri  
NREL



John McGowan  
AzCATI



Ashton Zeller  
Algix



Rich Masel  
Dioxide Materials

Task 3  
Strain  
Development

Task 5  
Outdoor  
Deployment

Task 4  
Product  
Development

Task 2  
Electrolyzer  
Development

Task 6  
TEA/LCA



# Gantt Chart BP1

Project Lead: Dioxide Materilas

