### **Cement & Lime Decarbonization DoE Workshop**

Office of Fossil Energy and Carbon Management (FECM); Industrial Efficiency & Decarbonization Office (IEDO) and Office of Clean Energy Demonstrations (OCED)

Aron Newman Group Leader, Infrastructure Materials Group, Engineering Laboratory

Hilton Garden Inn Pittsburgh/Southpointe, Canonsburg, PA July 19 – 20, 2023



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# **Definition of Measurement Science**

The term measurement science is used in the context of creating **critical-solution enabling tools – metrics, models, and knowledge** – for U.S. manufacturers, including: Development of

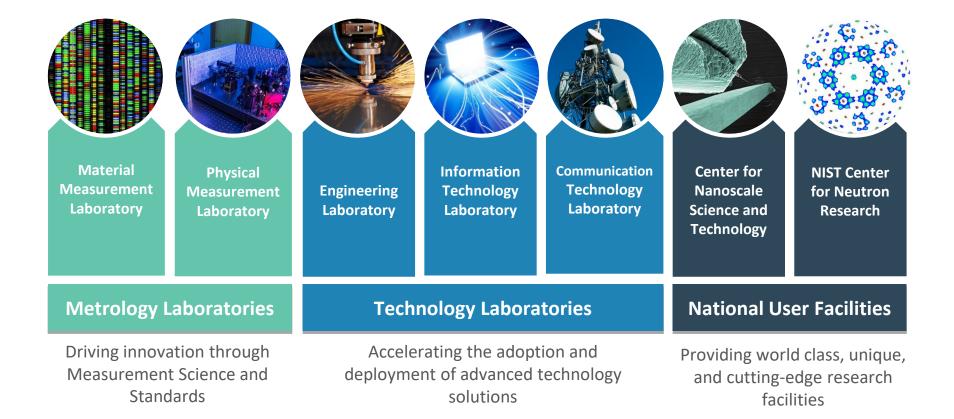
- Performance metrics
- Measurement and testing methods
- Predictive modeling and simulation tools
- Knowledge modeling
- Protocols
- Technical data
- Reference materials
- Artifacts



- Conduct of inter-comparison studies and calibrations
- Evaluation of technologies, systems, and practices, including uncertainty analysis
- Development of the technical basis for standards, codes, and practices

#### **NIST Laboratory Programs**



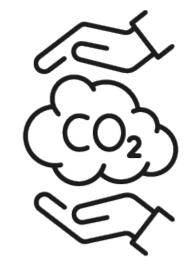


NIST, in coordination with industry and other agencies, is developing:

- Benchmark Materials
- Measurements and Data
- Models

Goal: Accelerate innovation in and validate performance of materials and technologies for CDR and CCUS.

https://www.nist.gov/programs-projects/carbon-capture-and-carbon-sequestration

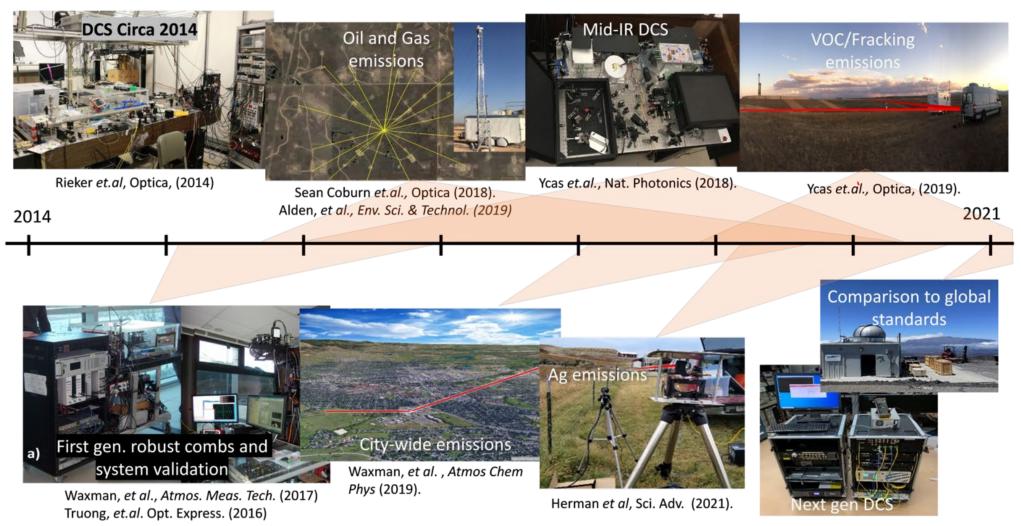




#### Greenhouse Gas and Atmospheric Trace Gas Measurements



Atmospheric Open-Path Dual-Comb Spectroscopy at NIST



https://www.nist.gov/programs-projects/greenhouse-gas-and-atmospheric-trace-gas-measurements

### Low Carbon Cements and Concrete Consortium NIST

#### Accelerate adoption of innovative low-carbon building materials

#### **Cements & Concretes**

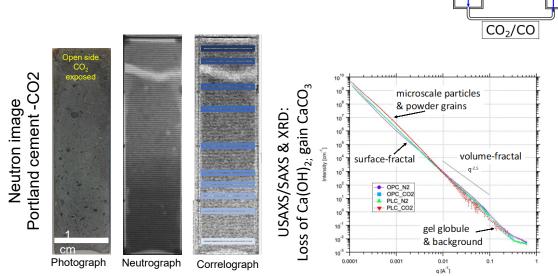
Consortium

- 35 member organizations industry, academics, other agencies
- Coordinate with voluntary consensus standards organizations, e.g. ASTM, ACI
- Coordinate with other agencies EOP/CEQ, DOE, EPA, DOT
- Facilitate standards development, interlaboratory comparisons and research grade test materials
- Performance specifications

#### Kinetics of CO<sub>2</sub> uptake

Neutron imaging, USAX, SAX, XRD

Fostering a Circular Economy and Carbon Sequestration for Construction Materials: A Focus on Concrete - workshop 2022



Fe & W/Sn

Sample

**Combustion Analysis** 

Detector

CuO/Cu

Catalysts

### **Consortium Members**



Argos Ash Grove Biomason Blue Planet Systems **Boise State University** Buchi Bureau of Reclamation Carbon Limit CarbonBuilt CarbonCure **Dept of Transportation-FHWA** Fortera Georgia Tech Georgetown University Heidelberg Materials Iowa State University Kline Consulting, LLC **MIT - Concrete Sustainability Hub**  National Ready Mixed Concrete Association NEU National Science Foundation Outside the Box Materials Portland Cement Association Purdue University Solidia Technologies Spherical Block, LLC Sublime Systems Sutter Engineering St Mary's Cement UCLA Ultra High Materials, Inc University of Miami University of Texas-Arlington U.S. Army Corp of Engineers 34 as of 4/26/2023

## **Consortium Goals**



- Evaluate the suitability of current ASTM standards to measure carbon, including specifically measuring carbon in cements, concretes, and the associated starting materials such as aggregates.
- Accurately measure the amount of carbon uptake by a material during CO<sub>2</sub> -curing processes. Validate the robustness and repeatability of the measurement method.
- Use these measurements as a foundation to propose tests(s) that can be standardized through the ASTM consensus process.
- Evaluate the applicability of current material, mechanical, structural, and durability tests used for cements and concretes to new low carbon cements and concretes. If needed, develop new tests or point out why old tests are not needed to help enable acceptance of these new materials in the marketplace.

# **Consortium In-Person Meeting**



Workshop Goals:

- 1. Identify and develop a comprehensive list of stakeholders.
- 2. Rate the current engagement level of each stakeholder identified
- 3. Identify the key barriers and key incentives for implementation for each stakeholder identified.
- 4. Prioritize stakeholders based on potential impact and ability to engage.
- 5. Brainstorm ideas for how to monitor, communicate, and engage with each stakeholder group identified.

Breakout:

- 1. Identify the gaps that currently exist in accelerating uptake of low carbon cement and concrete in the marketplace.
- 2. Discuss key areas where the Consortium can contribute based on gaps
- 3. Review and further refine Consortium goals
- 4. Discuss next steps and takeaways



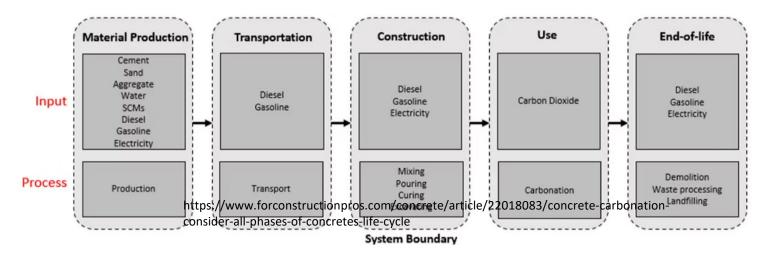
NIST Boulder, July 20-21, 2023

## Life Cycle of Concrete



#### Use:

- IPCC recognized that carbonation is a significant component of the carbon cycle for concrete.
- Challenges to include in LCA due to difficulty in quantifying – factors include: different covers, porosity of concrete, moisture content, cement type and additives, the actual lifetime, etc



Intergovernmental Panel on Climate Change (IPCC), May 2021 Board Meeting, https://www.ipccnggip.iges.or.jp/EFDB/otherdata/Note\_on\_Cement\_Carbona tion.pdf

## Mid-Term Strategies - Potential Barriers

- Optimizing clinker substitutes (e.g. portland limestone cement, limestone calcined clay cement, calcium sulfoaluminate, carbonatable calcium silicate cement)
- Switching from coal to lower-carbon fossil fuels for clinker production
- Increasing use of recycled materials in cement (down cycling or circular)
- Promoting market uptake of low-carbon cements and concretes
- Maximizing efficiency in concrete design and construction (less cement in concrete & less concrete in structures)

Barriers to Adoption: cost, single-stream processing, logistics – delivery guarantee, risk due to change, supply chain, safety, quality and durability



https://www.wdscepaniak.com/recycling

## Long-Term Strategies – Potential Barriers NIST

- Deploy clinker substitutes and alternative clinker technologies while optimizing for durability (e.g. alkali-activated binders, geopolymers, and magnesium-based cements, alternative rebar)
- Harnessing new energy sources, including clean hydrogen, electricity, and alternative fuels (e.g. biobutanol, dimethyl ether, methanol, renewable diesel, NH<sub>3</sub>)
- Maximizing concrete's ability to sequester carbon via a variety of carbon mineralization approaches
- Expand the application space of precast concrete and to leverage new binder chemistries (e.g. design for disassembly)
- Decarbonization of the transport of precursor and final products
- Commercial adoption of carbon capture utilization and storage (CCUS)

Barriers to Adoption: MORE issues with ... cost, logistics – delivery guarantee, risk due to change, supply chain, low/zero carbon energy infrastructure in place, safety, quality and durability



https://www.azobuild.com/a rticle.aspx?ArticleID=8363



https://www.msprecast.com/wall -panels

### Towards 2030 and 2050 Goals – Multipronged Approach



Standards Needs:

- Be actively involved in standards committee work, including interlaboratory studies.
- Must include representation from producers, owners, and academia.
- Performance-Based Standards instead of Prescriptive-Based Standards



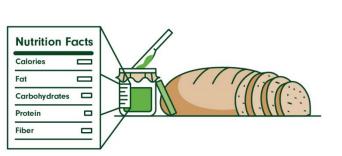


# What Are EPDs?

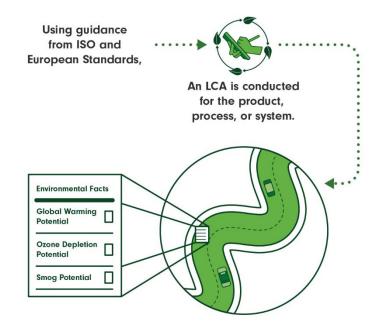
 Communicate environmental impacts of material or product.

DDS

- Express the results of an LCA.
- Developed with stakeholder input.
- Follow industry standards described in the PCR.
- EPDs are not required by Federal law or regulation.



Similar to nutrition labels for food products, EPDs communicate critical environmental information on pavement materials to the customer.



## Roadmaps

https://gccassociation.org/concretefuture/

https://thisisukconcrete.co.uk/TIC/media/root/Perspectives/MPA -UKC-Roadmap-to-Beyond-Net-Zero October-2020.pdf

https://www.cement.org/sustainability/roadmap-to-carbonneutrality

https://ised-isde.canada.ca/site/clean-growth-hub/en/roadmapnet-zero-carbon-concrete-2050

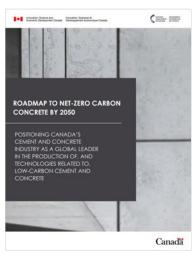
https://www.iea.org/reports/technology-roadmap-low-carbontransition-in-the-cement-industry

https://www.third-derivative.org/blog/low-carbon-cement-2

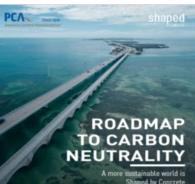
https://www.aceee.org/sites/default/files/pdfs/u2202.pdf

https://rmi.org/insight/roadmap-to-reaching-zero-embodiedcarbon-in-federal-building-projects/

https://par.nsf.gov/servlets/purl/10301626









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UK Concrete and Cement Industry Roadmap to Beyond Net Zero UK concrete is assertial, autorating protecting provide, investment, privileging to takkin finduse change and





A ROADMAP FOR CLIMATE-FORWARD EFFICIENCY MINE SPECIAL RACHEL GOLD, AND ASSIME MAN



Technology Roadmap Low-Carbon Transition in the Cement Industry

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