

# Fluidized Bed Catalytic Reactor/Receiver for Renewable Fuels and Chemicals

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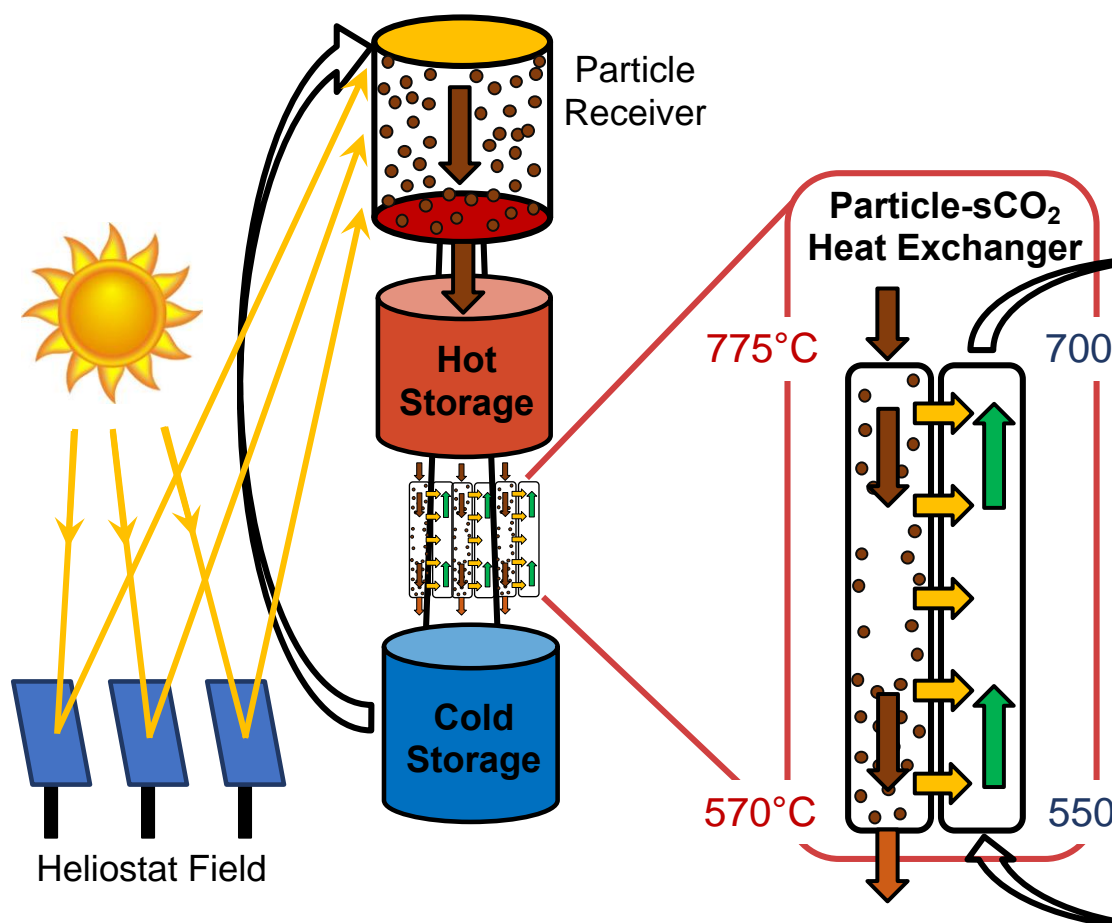


# Concentrating Solar Energy Storage

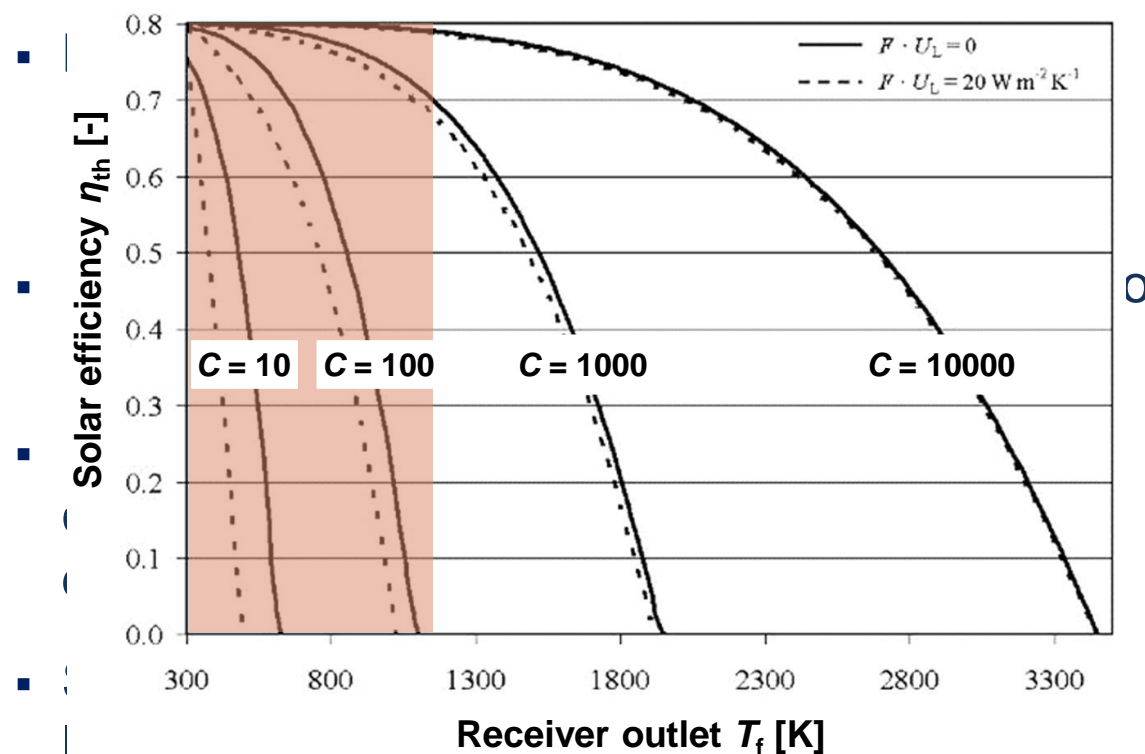


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- Concentrating solar technology can capture solar energy at GWh<sub>th</sub> scale with high efficiency.



Concentrating solar receiver efficiency as a function of fluid temperature  $T_f$ , solar concentration ratio  $C$  and effective heat loss coefficient  $U_L$  (R. Pitz-Paal EPJ Web of Conferences 148, 00008 (2017))

# Solar receiver/reactor for syngas as chemical precursor

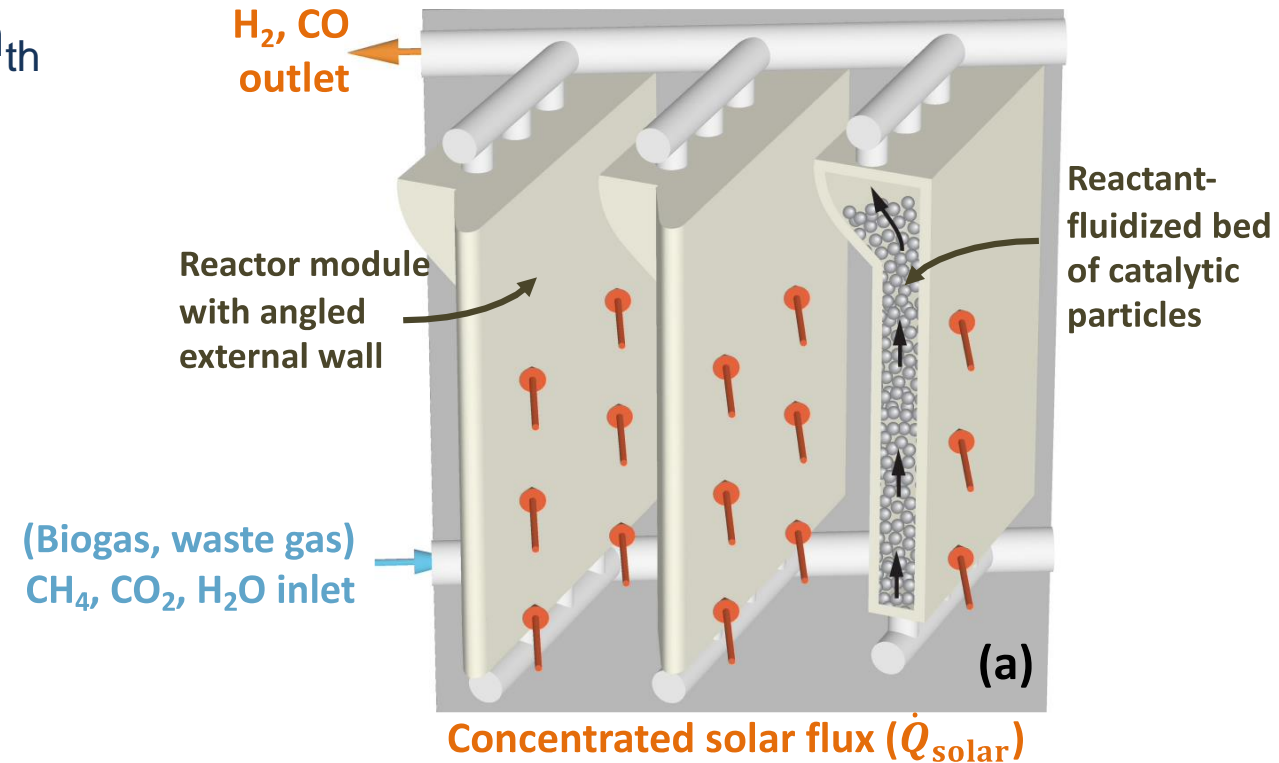


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- Oxide particle energy storage for  $\text{sCO}_2$  power cycles requires  $\approx 10,000 \text{ m}^3/\text{GWh}_{\text{th}}$
- Gasoline  $\approx 112 \text{ m}^3/\text{GWh}_{\text{th}}$
- $\text{NH}_3 \approx 256 \text{ m}^3/\text{GWh}_{\text{th}}$
- Solar receiver/reactor can capture solar energy efficiently ( $> 80\%$ ) with angled cavity walls at  $\geq 1000$  suns.
- ***Can concentrating solar energy be used to make high energy liquids?***

## Solar-driven fluidized bed $\text{CH}_4$ reformer



**At reactor  $T$  between  $600\text{-}700^\circ\text{C}$  over oxide-supported metal catalysts**

Dry reforming:  $\text{CH}_4 + \text{CO}_2 + 260 \text{ kJ/gmol} \Rightarrow 2\cdot\text{CO} + 2\cdot\text{H}_2\text{O}$

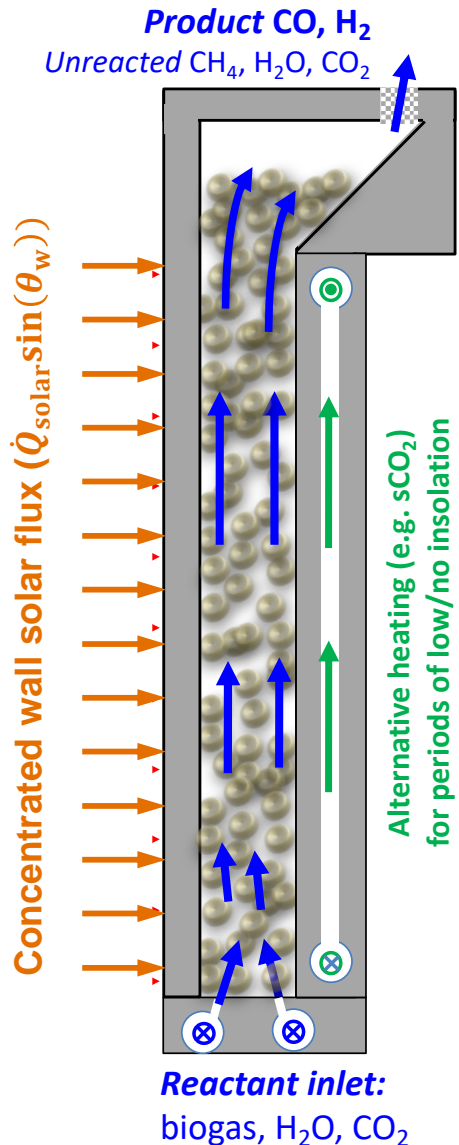
Steam reforming:  $\text{CH}_4 + \text{H}_2\text{O} + 206 \text{ kJ/gmol} \Rightarrow \text{CO} + 3\cdot\text{H}_2\text{O}$

# Narrow-channel, fluidized beds for solar reactors



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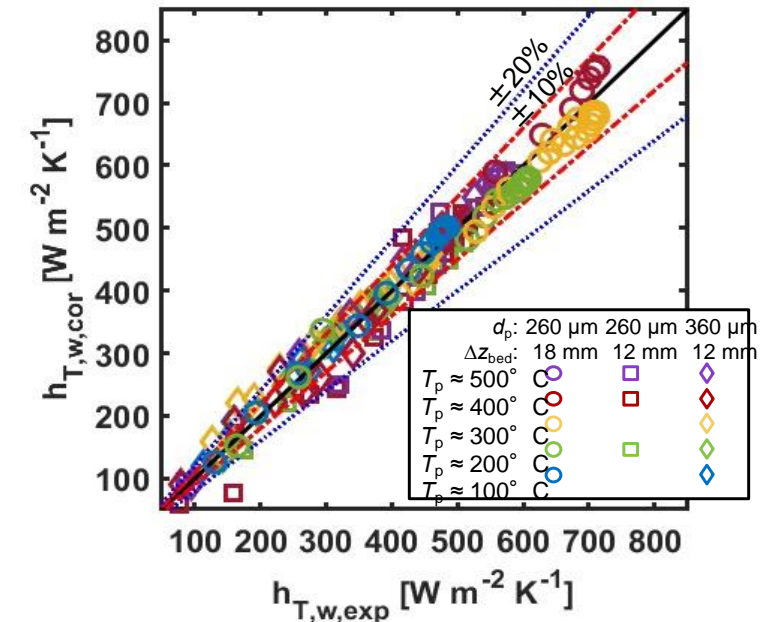
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**Visualization of narrow-channel fluidized bed**

- Narrow-channel fluidized beds can achieve high wall heat fluxes into particles for a solar reactor.
- Extensive testing to  $T > 500^\circ\text{C}$  has led to reliable correlations for particle-wall heat transfer coefficients  $h_{T,w}$ .
- Pathways to  $h_{T,w} >> 1000 \text{ W m}^{-2} \text{ K}^{-1}$  have been identified and are under development.

**Comparison of experiments with correlations adapted from Molerus (1992)**

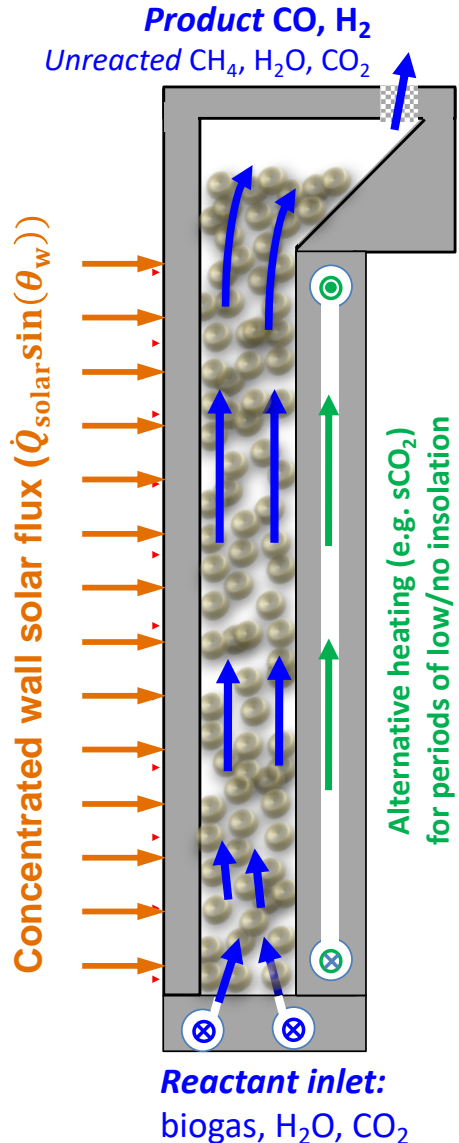


# Design and performance of solar-driven reformers

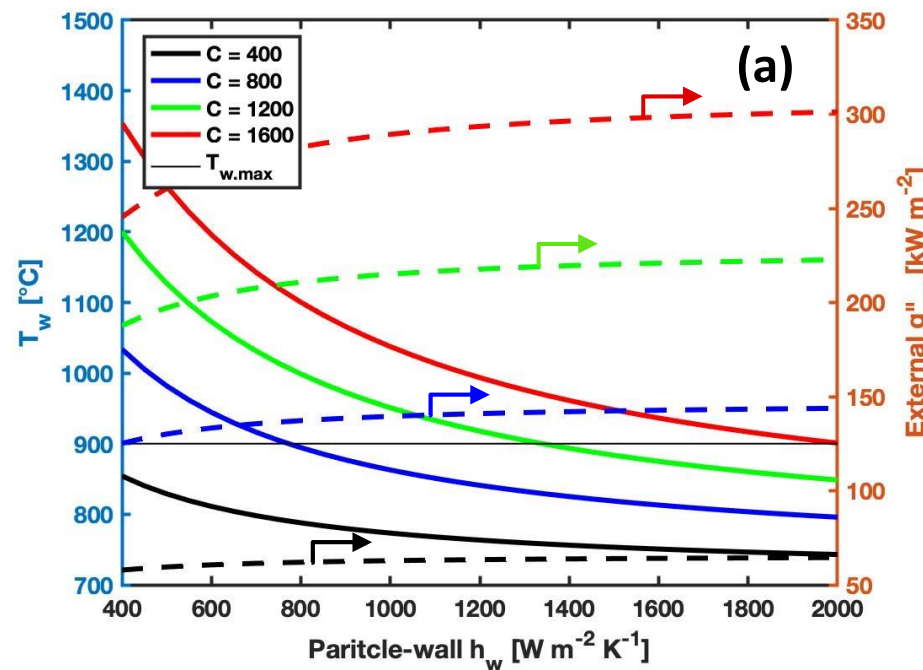


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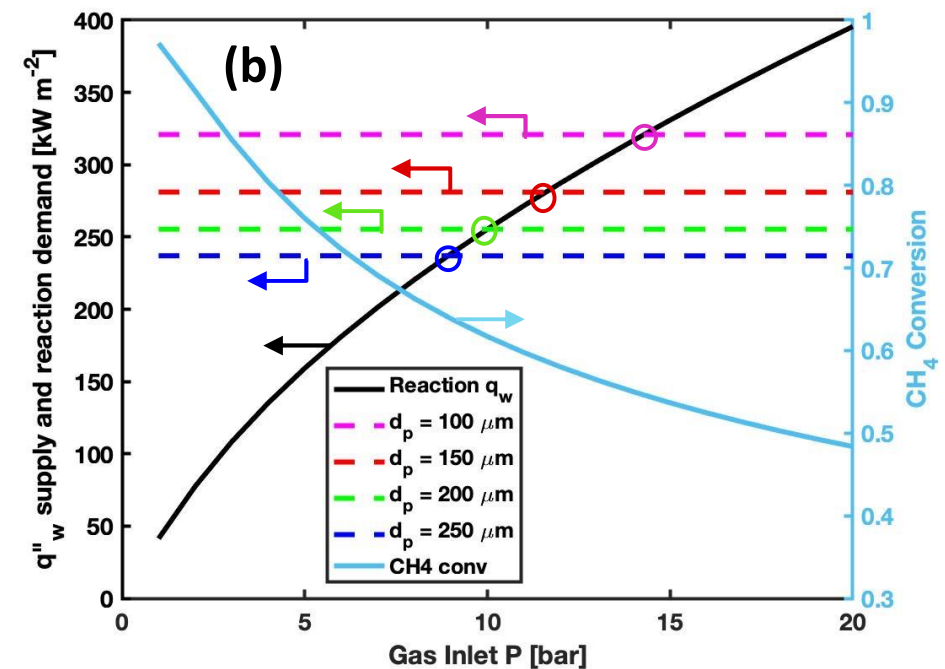
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- Catalyst particles and inlet gas pressures can be tailored such that solar wall heat fluxes match reaction enthalpy requirements to achieve high conversion densities for solar driven reactions with wall temperatures amenable for structural metals.



a) Predicted wall  $T_w$  and  $q''_w$  vs.  $h_w$  for solar concentrations  $C$  with external wall angles of  $12.5^\circ$  normal to solar flux and reactor  $T_p = 700^\circ\text{C}$ .



b) Heat flux and  $\text{CH}_4$  conversion for reforming 1:3  $\text{CH}_4:\text{H}_2\text{O}$  in 2-cm-deep bed at  $T_p = 700^\circ\text{C}$  as a function of inlet  $P$  for 4 particle diameters  $d_p$  of  $\text{Ni}/\text{Al}_2\text{O}_3$  catalysts.



# Solar reactors for renewable fuels

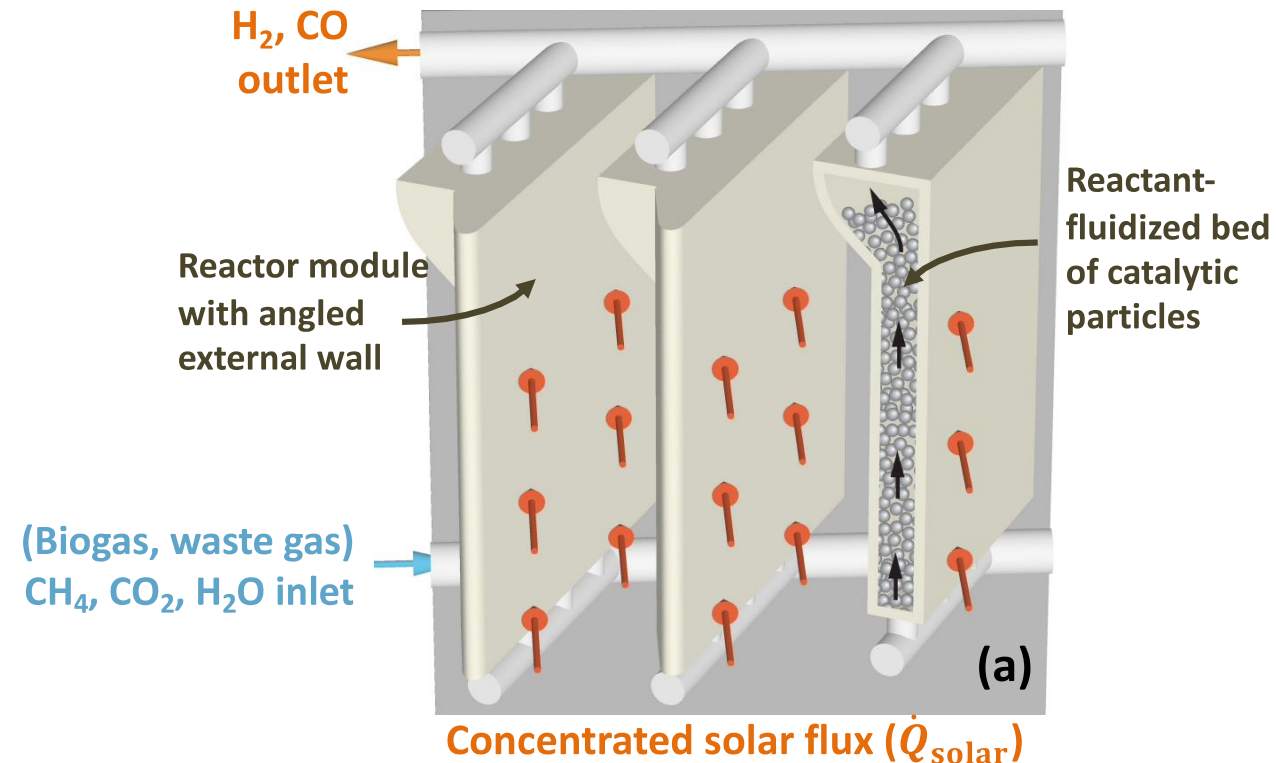


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- Solar energy can react biogas, waste gas, and/or recovered byproducts with  $\text{CO}_2/\text{H}_2\text{O}$  to liquid fuels through F-T process or  $\text{NH}_3$  through H-B process.
- Solar reactor receiver can use state-of-the-art catalysts with particles sized to optimize heat transfer to support high-wall fluxes for cost effective systems.
- Efficiencies
  - solar to syngas > 80%
  - syngas to liquid fuels via F-T  $\approx$  50%

## *Solar-driven fluidized bed $r\text{CH}_4$ reformer*



***Solar reactor/receiver can be integrated with known infrastructure to provide cost-effective, low-to-zero carbon footprint fuels and chemicals***