# LCA Tools Available at NETL

Solutions for Today | Options for Tomorrow



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# 2022 Annual Carbon Management Review Meeting Aug. 15–19, 2022

# Agenda



- Power Plant Flexible Model (PPFM).
- Electricity LCI / Grid Mix Explorer.
- Upstream dashboard.
- Upcoming updated saline storage LCA Model.
- DOE Direct Air Capture (DAC) guidance.
- DAC guidance/toolkit for development this year.
- Biomass profiles added to the CO2U guidance database.
- Bioenergy with Carbon Capture and Storage (BECCS) screening tool.
- Upcoming work.





#### Spreadsheet model for

- Pulverized coal.
- Circulating fluidized bed power plants.
- Cooling types.
- Emissions control.
- Reduced-order model allowing change of coal characteristics and configuration of pollution control equipment.
- Emissions limited to those available in NETL techno-economic assessments.
  - $CO_2$ ,  $SO_2$ , Hg,  $NO_X$ , particulate matter (PM).

https://netl.doe.gov/research/energy-analysis/searchpublications/vuedetails?id=785

Foodstock (Cost/Biomass only)				Air constation unit (our firing) (Cost/M	tiomacc only!			
Peedstock (Coal/Biomass only)			1	Air separation unit (oxy-rining) (Coal/Biomass only)				
Sub bituminous Coal	100%			Status		0.00,1.00		
Lizzite Cost	076							
Hudwid Doolar	0%			Blast				
Switcherass	0%	Total: 100%		Plant Type		1 - Subcritcal Dul	herized Coal (BC) 2 - 5	
Core Stower	0/4			Franc Type	-	Coal (SCPC) 3 - Ultra-supercritical Circulating Fluidized Bed (CFB) 5 - 1		
Eorest Basidua	0%							
Outom Coal	0/4					Circulating Plana	- Solid Oxide Evel Cell	
Torrefied biomass	0.0	0.011.00		SOLC Scenario	1.4	Conventional eas	ifier w/ natural eas ini	
Biomass target moisture level	chi.	Range: 0 to 00%		Thermal input (HHV)	1351	MA*	mer wy natorar gas mj	
NOv controls	0.00	hange. 0 to con	_	memaninpac (mrv)	4.60	MMbbu/br	1 350 672 kW/	
Selective Catabric Reduction	1	0.0ff.1.0n	1	SOx controls (Coal only)	4,007		APPROVATE NTT	
SCR efficiency	83%	Default: 86%		Wet EGD	-	0.01.1.00		
Jen ennormy	00.0	Delanti dore	-	S0x removal efficiency	989	molar percent. De	efault 98%	
Fly ash and particulate matter con	trols (Coal	(Biomass only)		Source in other criticity		non percent, or	Chever 2010	
Fabric Filter	1	0 - Off. 1 - On	1	Dry FGD		0 - Off. 1 - On		
Ash removal efficiency	99.8%	Default: 99.8%		SOx removal efficiency	0%	molar percent. De	efault 93%	
Electrostatic Precipitator	0	0 - Off. 1 - On			(	)		
Ash removal efficiency	0.0%	Default: 99%		In-bed limestone injection	(	0 - Off. 1 - On (to	be used only with CFB	
				SOx removal efficiency	05	molar percent, Default: 94%		
Carbon dioxide capture								
Status	0	0 - Off, 1 - On	1	Plant cooling				
If ASU is off, CO2 capture is amine	-based.			Wet cooling tower/Hybrid Condenser	1	0 - Off, 1 - On		
Capture bypass 0%		Default: 0%			0%	Percentage Air-C	ooled Condenser (Def	
Mercury control (Coal/Biomass on	nly)			Once-through cooling	(	0 - Off, 1 - On		
Filter/ESP co-benefit cap. Rate	90.2%	Default: 70.2%	1	Allowable temperature increase	20	PF, default 60%F		
Wet FGD co-benefit cap. Rate	70.2%	Default: 70.2%						
Activated Carbon Injection	1	Default: 0		Combined Heat and Power	(	0 - Off, 1 - On	0 MW sent to CHP	
				(coal and biomass only)	0.0%	Percent of steam	N/A	
				Power Plant Capacity Factor	0.85	Capacity factor us	sed for yearly operation	
				Municipal Water Usage	nicipal Water Usage 50% % water withdrawn from municip		wn from municipal sou	
				Ground Water Percent	100%	0% % of remaining water withdrawn from		
Summary Sheet	Elow Chart	NGCC Flow	SOEC flow	NEL inventory Mass balances Ga	aBi opeol CA pamer	GaBi cheet	oneol CA Coos	



## **PPFM Uses**

Co-fire biomass vs. CO<sub>2</sub> emissions and net plant power

- PPFM intended as a tool to quickly assess changes in equipment or feedstock.
- Example: Can relatively quickly assess impacts of co-firing varying amounts of biomass while maintaining sulfur emissions.
  - 97.6% to 98% removal rate for  $SO_2$  (Wet Flue Gas Desulfurization) at 0.327 kg  $SO_2/MWh$  net.







# Moving Beyond GHGs, CAPs, and Water Use

- **Past focus:** LCAs have been performed on greenhouse gases (GHGs), criteria air pollutants (CAPs), and water use.
- **Broadening analysis:** Expanding inventory across all NETL models to support broader analyses; Impact analysis EPA TRACI 2.1.
- **Motivation:** As an input to other models (i.e., CO<sub>2</sub>-enhanced oil recovery, CO<sub>2</sub>-EOR); PPFM emissions inventory needed to be expanded.

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# The Electricity Baseline

#### A complete inventory of U.S. power consumption in 2016

#### • What is the electricity baseline?

- Open-source life-cycle inventory data.
- Formatted for the Federal LCA Commons.
- Based on publicly accessible data sources.
- Designed for automated data processing.

#### • How is the baseline used?

• Historical, current, and anticipated environmental footprint of U.S. electricity.

#### Goals

- High quality data for technology evaluation
- Assessment of regional impacts/benefits
- Consistent national baseline

#### **Objectives**

- Complete inventory for U.S. power consumption in 2016
- Open-source data
- Transparent modeling approach
- Coordination with EPA and DOE



## The Electricity Baseline

A complete inventory of U.S. power consumption in 2016

#### Where can the baseline be found?





## **Model Framework Summary**



#### Goals

- High-quality data for technology evaluation.
- Assessment of regional impacts/benefits.
- Consistent national baseline.

#### Objectives

- Complete inventory for U.S. power consumption in 2016.
- Open-source data.
- Transparent modeling approach.
- Coordination with EPA and DOE.

>7,000 Generation Facilities

> 68 Balancing Authorities

10 FERC Market Regions





# **Upstream Dashboard**

Raw Material Acquisition (RMA)					
ide RMA	On	Include RMA 2"	Off		
Process List	Illinois No. 6 Coal	RMA Process List	Not Set		
eters	Value	Parameters	Value		
ie Methane (sof/ton)	173	Not Set	Alot Set		
e Capture (%)	0	Not Set	Not Set		
		Not Set	Not Set		
		No.Co.	N . O .		
		Norder	101381		

#### Raw Material Transport (RMT)

Include RMT	On
Num of Transp. Mode	4
RMA Suggested RMT	

Transportation Mode**	Unit	Value
Petroleum Pipeline	mi	394.6
Petroleum Water Carrier	mi, one way	4309
Petroleum Tanker Truck	mi, one way	2.7
Petroleum Rail	mi, one way	1.2

- **Purpose:** To provide cradle-togate inventories for common power plant feedstocks with Monte Carlo functionality.
- Raw material acquisition and transport customizability: Limited parameterization is provided to customize the feedstocks (e.g., coal mine methane, biomass yield rate, and transport distances) and energy conversion facility.





# **Upstream Dashboard**





#### Total Greenhouse Gas Equivalents (CO2 equivalent)

#### Results

- Emissions inventory table and GHG equivalents.
- Graph of GHG equivalents.
- Monte Carlo simulation.
- Criteria Air Pollutants and water use.



# Upcoming Saline Storage LCA Model

#### • Gate-to-grave boundary, 100-yr period.

- Site preparation.
- Well construction.
- CO<sub>2</sub> storage operations.
- Site monitoring.
- Covers all 228 identified U.S. saline aquifer formations.
  - Vary power supply types and water management strategies.
- With and without land reversion options added.
- Updated Excel and openLCA models.
- TRACI 2.1, IPCC AR5 impact method.



- Brine management.
- Well closure.
- Land use.



# **Upcoming Saline Storage LCA Model**

1.6E-03



#### Global Warming Potential (GWP), 20-yr impacts

#### Parameters:

- Fuel use rates.
- Combustion emissions factors.
- Non-combustion use factors.
- Energy use.
- Saline aquifer operations.





# Upcoming Saline Storage LCA Model

#### **Findings**



- The injectability of a formation has a large influence on the magnitude of impacts.
- Scenarios.
  - Grid electricity has higher overall impacts on freshwater consumption and PM.
  - Diesel has higher overall impacts on acidification, 100-year GWP, ozone depletion, and smog.
  - Natural gas and diesel show high relative impacts on eutrophication and 20year GWP.
- Natural gas for site operations and brine management scenarios shows the best environmental results.
- $CO_2$  and brine leakage are significant drivers of impact uncertainty.



# Direct Air Capture (DAC)



#### Objective: Expand number of DAC system configurations – current industry configurations



- Solvent Sorbent Auxiliary \* < 0.01 < 0.01 Compressor (CO<sub>2</sub> Product) 0.09 0.09 Air Separation Unit 0.05 Slaker 0.02 Calciner (Natural Gas) < 0.01 Pellet Reactor 0.02 Air Contactor 0.05 0.13 Natural Gas (Upstream) 0.02 0.01 Calcium Carbonate (Upstream) < 0.01 Potassium Hydroxide (Upstream) < 0.01 Water Mass of Atmospheric CO<sub>2</sub> \*\* -0.65 -0.71 Total -0.39 -0.48
- \* Auxiliary loads consist of circulating water pumps, cooling tower fans, CO<sub>2</sub> capture and removal auxiliaries (for natural gas boiler), CO<sub>2</sub> compression (for natural gas boiler), feedwater pumps, ground water pumps, selective catalytic reduction (attached to the natural gas boiler for flue gas treatment), and miscellaneous plant balance.
- \*\* The Mass of Atmospheric CO<sub>2</sub> is less than 1 kg because a portion of the kg of CO<sub>2</sub> product is captured from natural gas combustion onsite and not removed from the atmosphere.

- Manuscript in internal review.
- Updates/additional profiles (Infinitree, Skytree, Climeworks).



#### **DAC-to-Aquifer Storage**



Provides negative emissions under all modeled grid intensities.





#### **DAC-to-EOR**

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DAC-to-EOR provides a scenario for carbon reducing technologies but not negative emissions technologies.



#### DOE FECM Best Practice Document – Goals

- Foster consistency of LCA of Direct Air Capture with Storage (DACS) systems to enable more complete understanding of potential impacts of carbon dioxide removal.
- Assess sensitivity and uncertainty in results to provide confidence in the study outcomes and potential risk envelopes for technology performance.
- Understand potential tradeoffs and co-benefits of DACS systems.
- Leverage best practices from the LCA research and practitioner community.

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# **BECCS Profiles for CO2U Database**

- New grid mix and biomass roll-ups are added to CO2U database.
  - 2020 U.S. grid mix.
  - 2050 U.S. grid mix.
  - Fossil power w/ CCS.
  - Renewables.
  - Saline Aquifer Transport and Storage.
- Metadata is included.
  - Inventory sources, date of representativeness, disclaimer.
- CO2U Toolkit change log has been updated.
  - Worked with web development team and posted changes.



- Southern yellow pine.
- Hybrid poplar.
- Switchgrass.
- Corn stover.





#### **BECCS Profiles for CO2U Database**



#### GWP, 100-yr impacts – Grid





#### **BECCS Profiles for CO2U Database**



#### GWP, 100-yr impacts – Biomass





#### **BECCS Screening Tool**



Global Warming Potential [100 yr] - TRACI 2.1 (NETL) (kg CO2e per MWh)									
Impact Category	g Global Warming Potential [100 yr] - TRACI 2.1 (NETL)		Result 1	Result 2					
	Note: Do not adjust areas in gray		7.9E+02	-1.2E+03	kg CO2e				
	Cells in white can be adjusted				per MWh				
	Areas in orange are under development in 2021								
	Areas in blue are dropdown menus								
Inputs	BECCS Scenario 1		BECCS Scenario 2	Units	Scaling Factor	Acceptable Range	Default Values	Difference 1	Difference 2
Biomass Type	Hybrid Poplar		Hybrid Poplar						
Coal Type	Subbitiminous		Subbitiminous						
Processing	Pelletization and Dr	ying	Torrefaction						
Moisture Content	10%		5%	%	10%	0%-100%	10%	0%	5%
Coal Transportation	on 320		600	km	0.006039743	0-3,500	321.868	-1.868	278.132
Harvest Residue	50		50	% of yield	-0.02784	25-100	50	0	0
Biomass Yield	6214		6214	kg per acre-year	-0.000767461	3,000-12,500	6214	0	0
Coal Mine Methane	e 0.002696		0.002696	cubic meters per kg coal	9363.501484	0.002-0.02	0.002696	0	0
Biomass Transport	ansport 1.00x		1.00x	radius change - tied to yield	0.188	0.71x-1.44x	1	0	0
Biomass Mass %	20		100	%			35	-15	65
Carbon Capture	no		yes				yes		
Disposition	Saline Aquifer		EOR				Saline Aquifer		
1.0E+03		1.5E+03							
	7.9E+02		1.2E+03	1.2	E+03				
12.1		12				1.0E+03	1.1E+03		
Q 5.0E+02		Q 1.0E+03 7.9	E+02	75.00					
-[		Г Ц	0.7E+02			5.2E+02			
D yr]		5€ 5.0E+02 —					+02 3.8E+02	3.6E+(	)2
0.0E+00	1.4E+02 8.9E+01 a to a t					2.0E+02 1.3E+02			
)2e	BECCS Scenario 1 BECCS Scenario 2	00+30.0 5 H		1.4E+01 2.4E+01	2.3E+01	3.1E+01			
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		-1.0E+03						-alcol.	
Glo	1 25.02	gl						de co-	
-1.5E+03	-1.20+05	-1.5E+03	-1.2E+03					57	



# **Upcoming Work – BECCS Retrofit**

**Existing Sub-Critical Pulverized Coal Power Plants** 



- **Background:** A 2012 NETL study showed that retrofit of an existing plant to co-fire biomass (10%) increased the cost of electricity by 31%.<sup>4</sup>
- **Updating the model:** To provide an option for conversion of up to 100% biomass plus the addition of CCS.
  - Systems smaller than the 650 MW greenfield plant will be explored as existing plants may be smaller, biomass has a lower heating value than coal, and parasitic loads from the capture system will lower net output.
  - Drax Power Station in the United Kingdom has converted four of its six coal units to operate on biomass.<sup>5</sup>

4. Skone, Timothy J., et al. Role of alternative energy sources: pulverized coal and biomass co-firing technology assessment. No. NETL/DOE-2012/1537. National Energy Technology Laboratory (NETL), Pittsburgh, PA, Morgantown, WV, and Albany, OR (United States), 2012.

5. "Drax closer to coal-free future with fourth biomass unit conversion" Drax Press Release. August 20, 2018. https://www.drax.com/press\_release/drax-closer-coal-free-future-fourth-biomass-unit-conversion/



# Upcoming Work – Circulating Fluidized Bed

Ongoing Analysis of 100 MW CFB with Hybrid Poplar and Forest Residue

- Circulating fluidized bed (CFB) technologies are favored for combustion and gasification processes.
  - Globally, CFBs make up 18% of biomass co-firing.<sup>1</sup>
  - CFBs fueled by 100% biomass exist but are not prevalent.

#### • Key characteristics of CFBs include:

- Load flexibility and high heat transfer rates.
- Fuel flexibility, ideal for handling high moisture and ash content of low-rank coals and biomass.<sup>2</sup>
- Uniform temperature throughout gasifier (850–950°C).<sup>3</sup>
- Low NOx emissions due to low temperatures.
- 1. (Sugiyono, 2022), <u>https://iopscience.iop.org/article/10.1088/1755-1315/963/1/012007</u>
- 2. (NETL website), <a href="https://netl.doe.gov/research/coal/energy-systems/gasification/gasifipedia/fluidizedbed">https://netl.doe.gov/research/coal/energy-systems/gasification/gasifipedia/fluidizedbed</a>
- (Vakkilainen, 2017), <u>http://dx.doi.org/10.1016/B978-0-12-804389-9.00010-1</u>







Exhibit: Schematic of a CFB<sup>2</sup>

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