

Solutions for Today | Options for Tomorrow

Water Management R&D

Annual Program Review Meeting

Briggs White | May 10, 2021

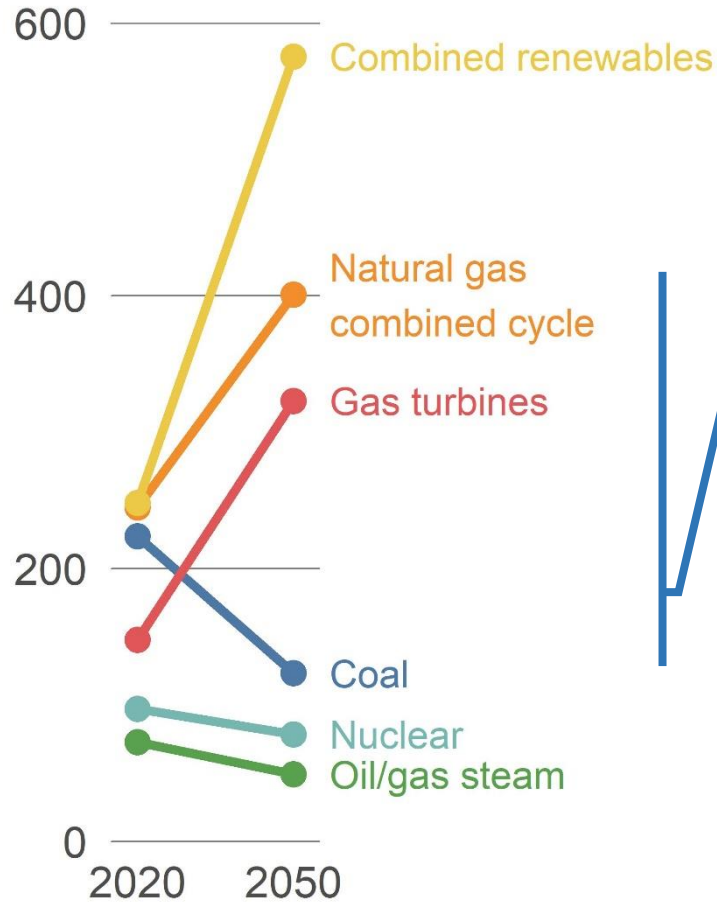




In today's power system,
water is...

US installed capacity (GW)

EIA AEO 2020 base case

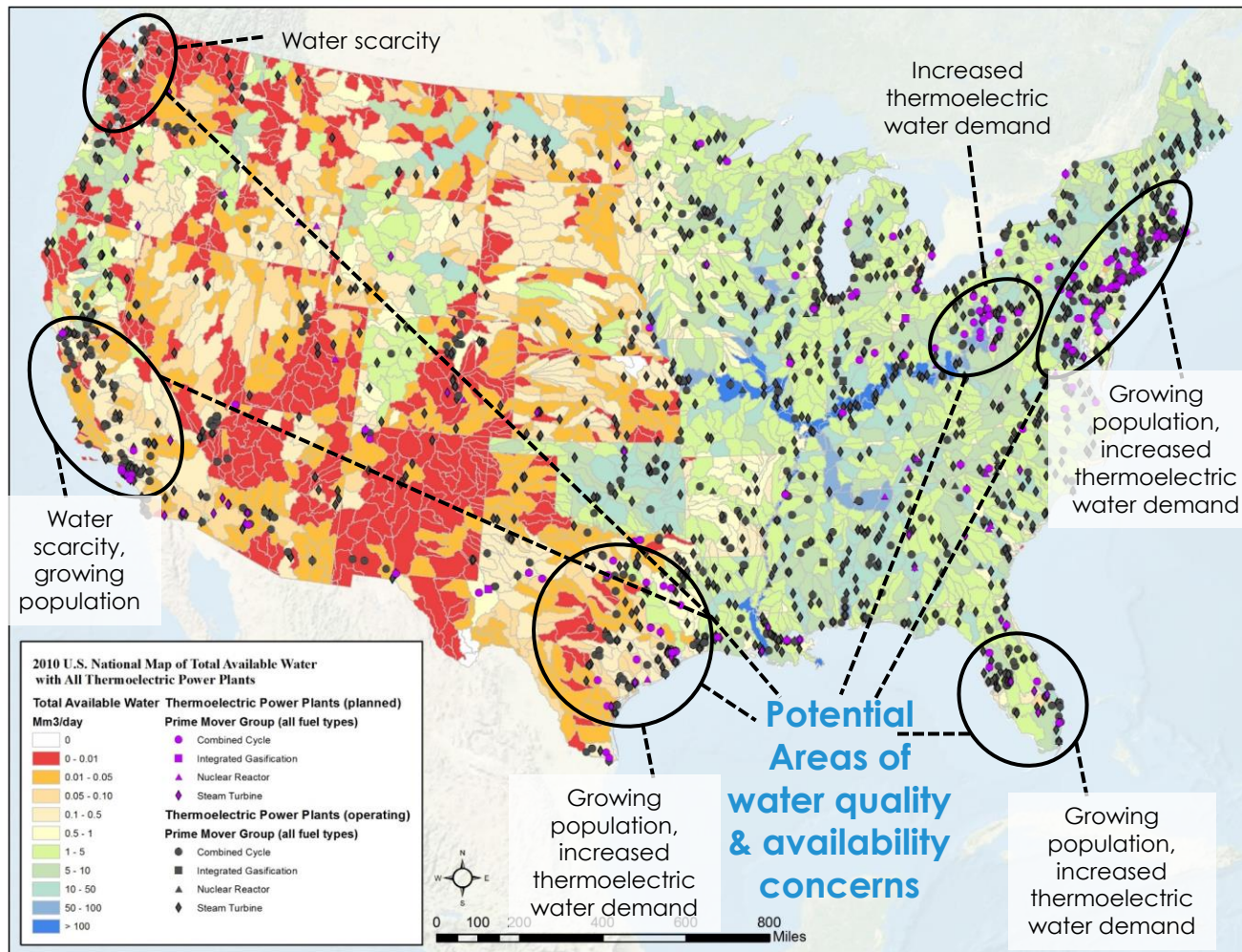


Adding CCS can increase water consumption by **50%**

+ a *Global Trend Through 2050:*

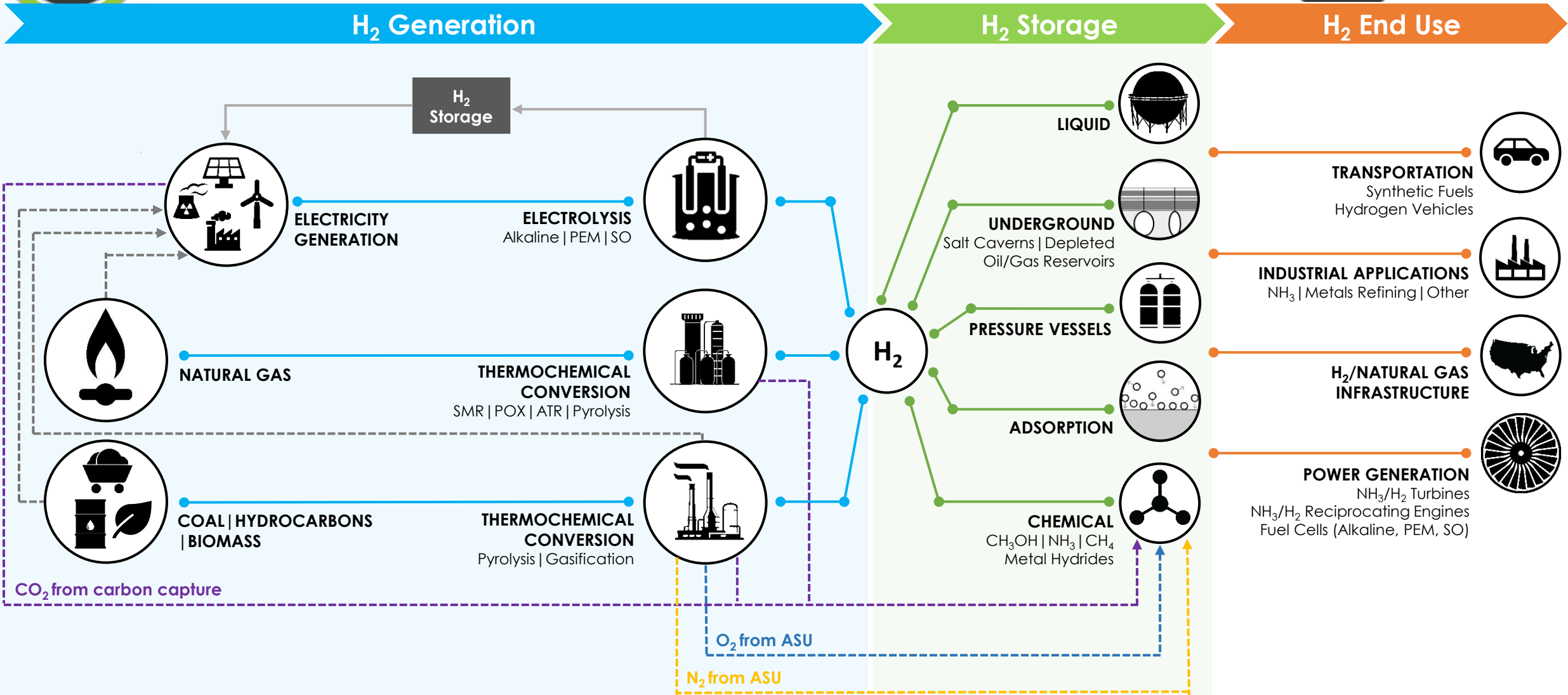
30% ↑ total water withdrawals
85% ↑ energy water usage

Highly regional in its challenges



- More effective water management needed to keep operating costs low as thermoelectric power grows
- Dry cooling technologies available for water-stressed regions

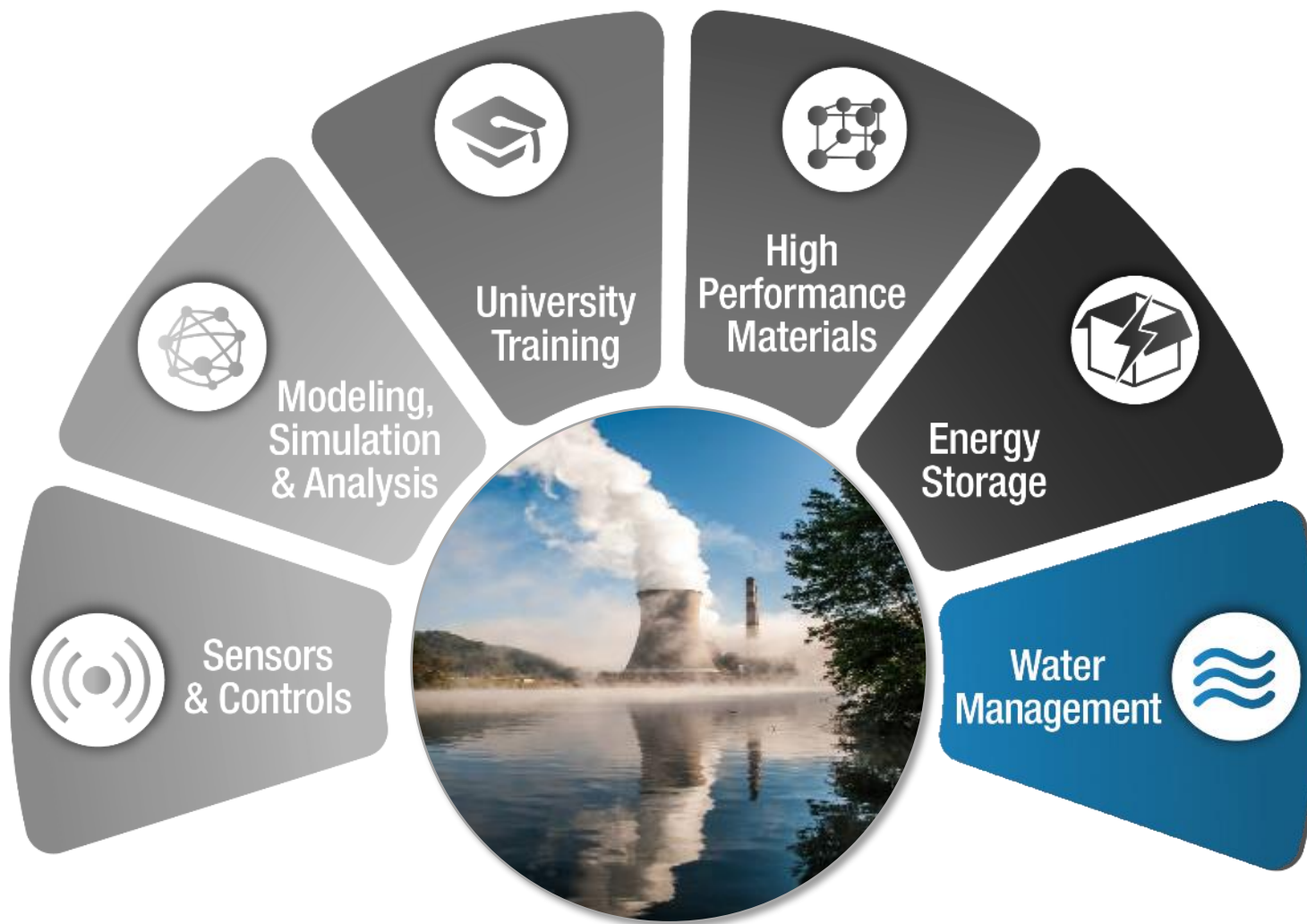
A platform for change





The NETL Crosscutting program is organized to...

Develop diverse solution



Meet disparate stakeholder needs

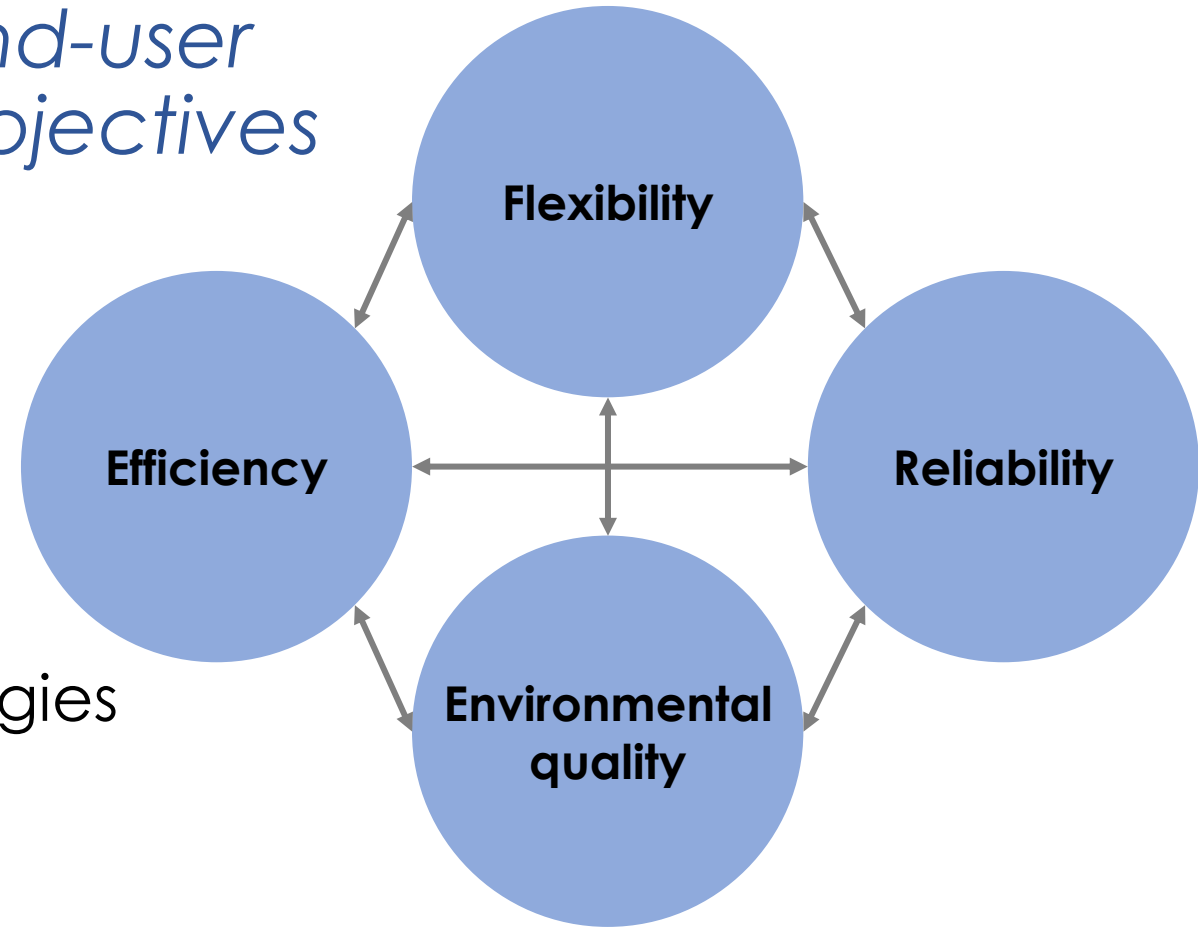
Mission

- Reduce freshwater use by advanced energy systems
- Minimize impacts of plant operations on water quality

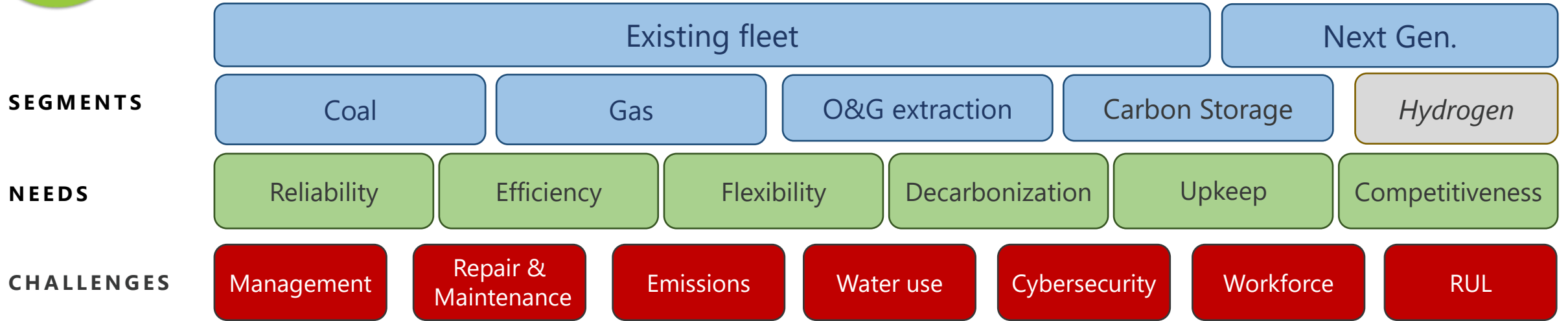
Outcomes

- Develop, scale, and deploy technologies
- Inform decision-makers
- Prioritize R&D for maximum impact
- Engage regional stakeholders

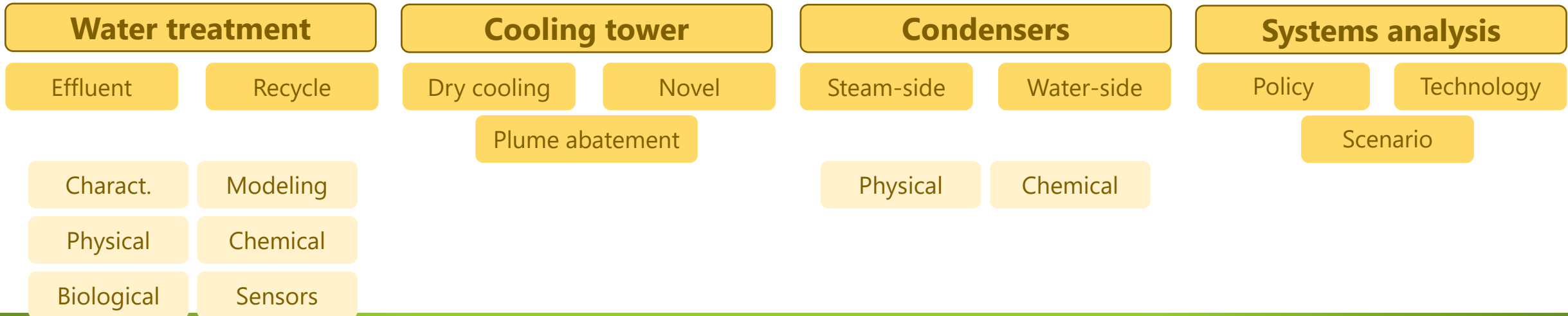
End-user objectives



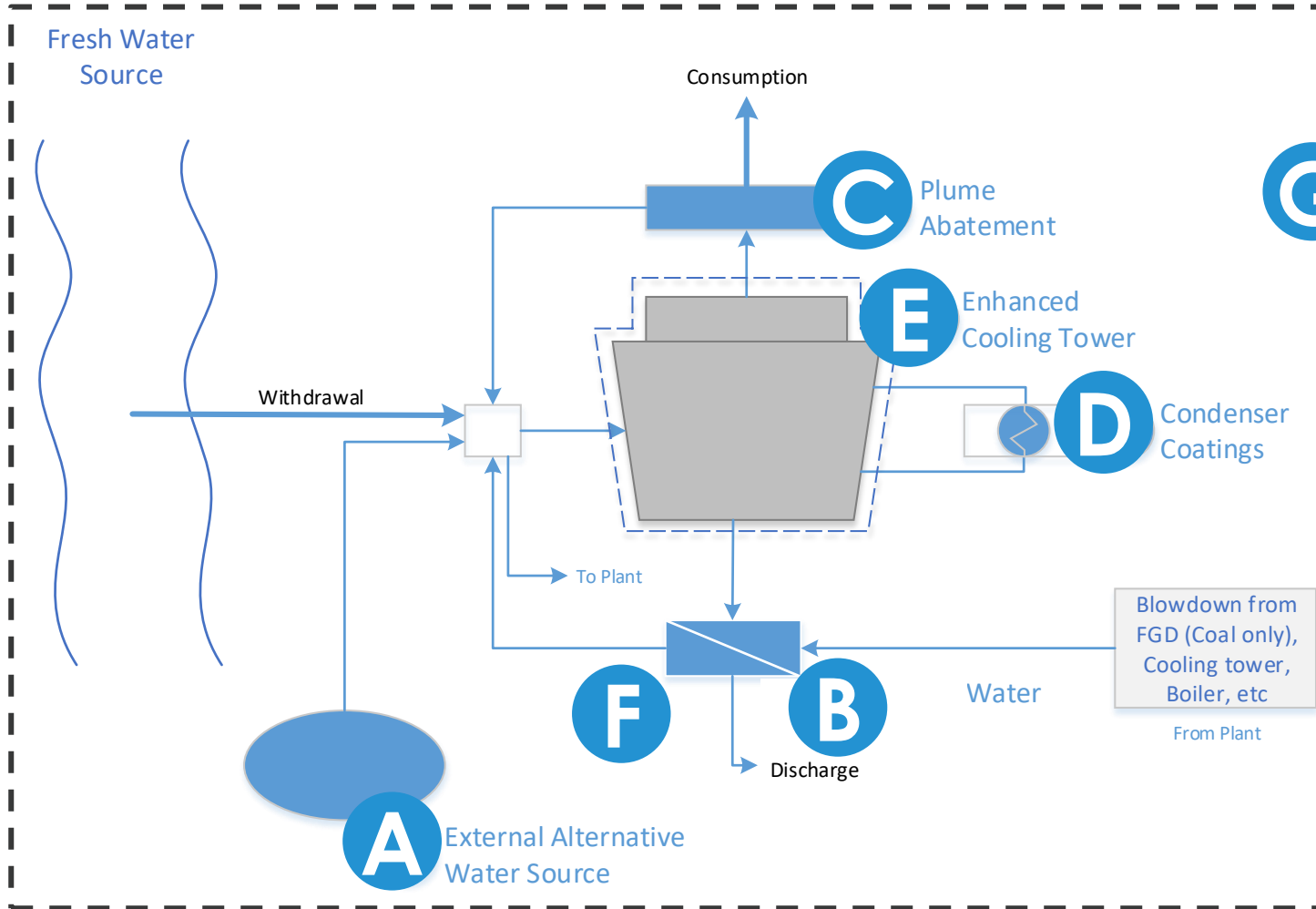
Increase Flexibility and Decarbonize



SOLUTIONS

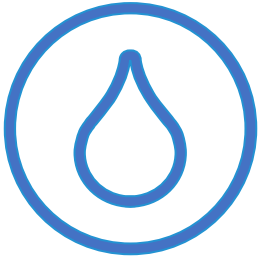


Address broad challenges



- A** External sources
- B** Internal sources
- C** Plume abatement
- D** Condenser modifications
- E** Enhanced cooling towers
- F** Wastewater treatment
- G** Systems Analysis

Regulatory Drivers on Quantity & Quality



Clean Water Act 816(b)



Effluent Limitation Guidelines

Performance Drivers

Waterside fouling and scaling
+ Steam-side corrosion
+ Steam-side air in-leakage

**Higher fuel costs,
Expensive maintenance,
Plant shut downs**

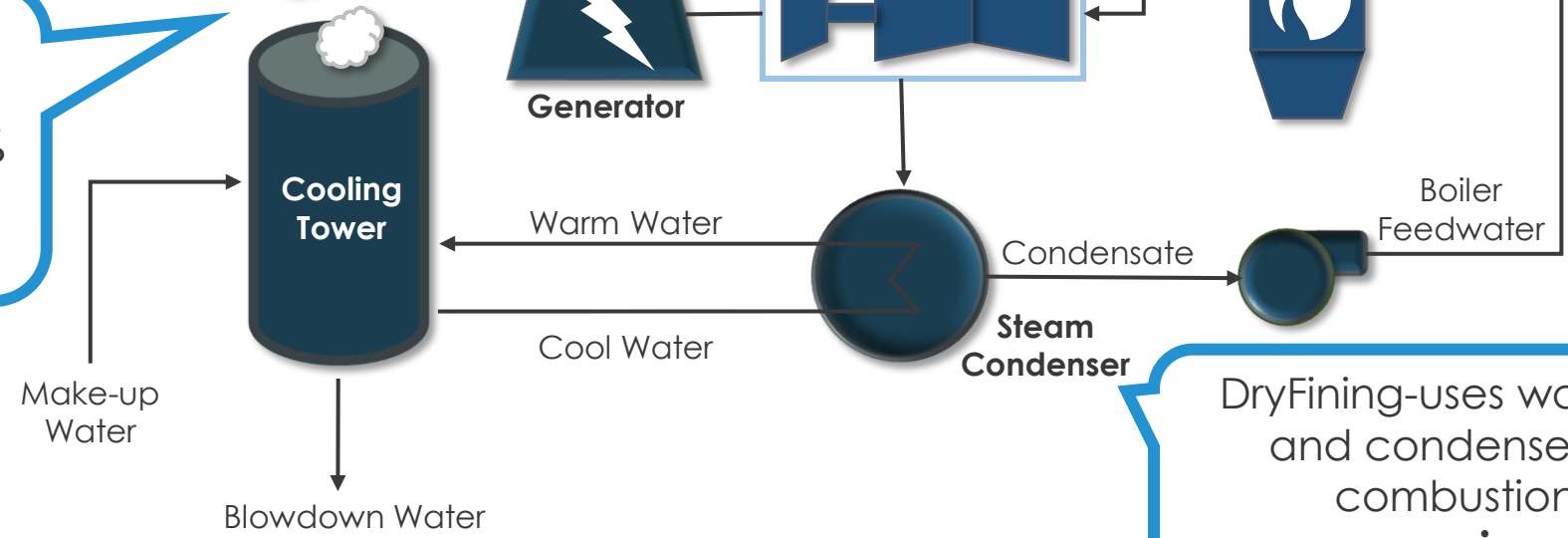


Our program impacts stakeholders with...

Commercial Successes



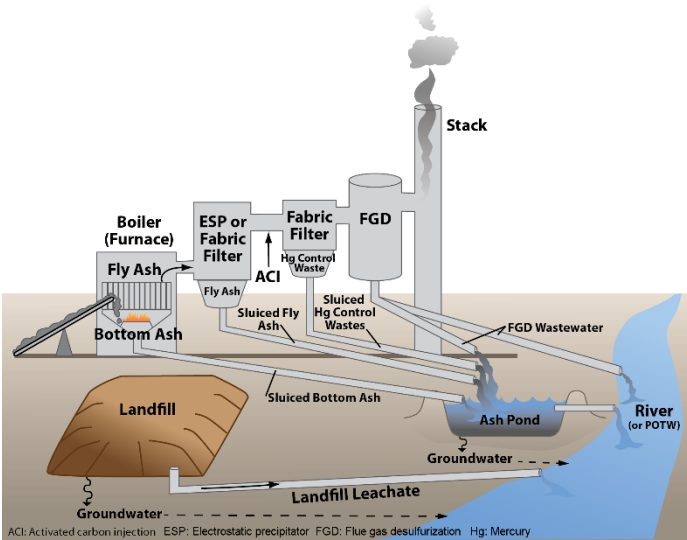
SPX ClearSky-
condenses
average of 19%
evaporated
water



Spiritwood, Great
River Energy, North
Dakota, Combined
Heat and Power for
bio-refinery, **60%**
efficiency.

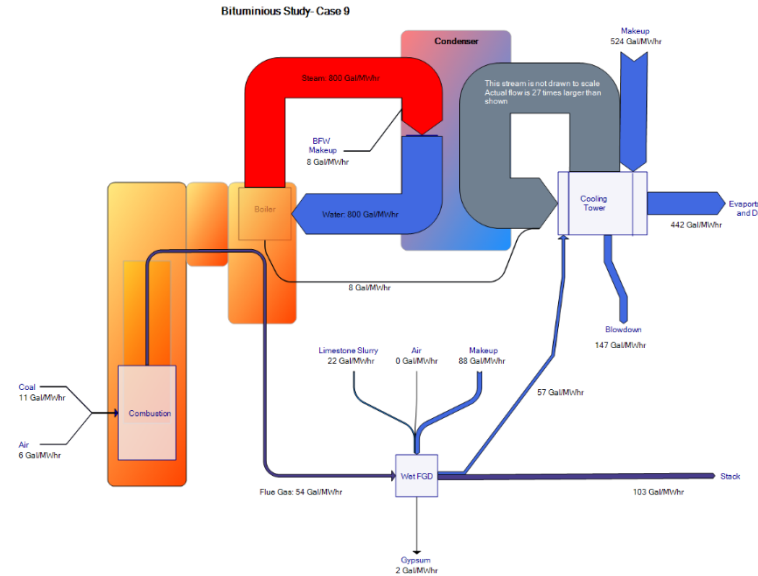
DryFining-uses waste heat from flue gas
and condenser to dry coal prior to
combustion, **5.8% efficiency
improvement.**

Emissions Control



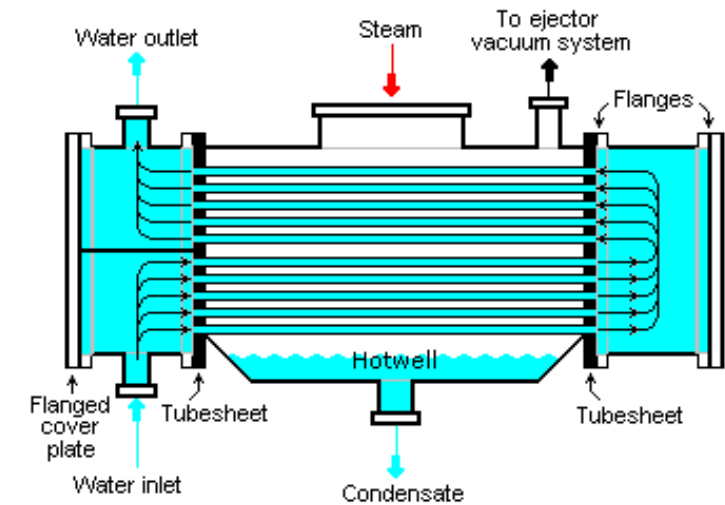
Technological preparedness with a focus on cost and flexibility.

Water Use Optimization



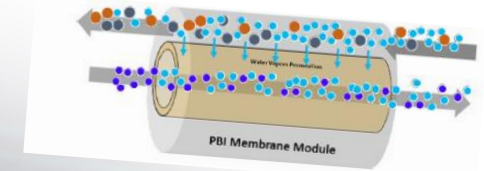
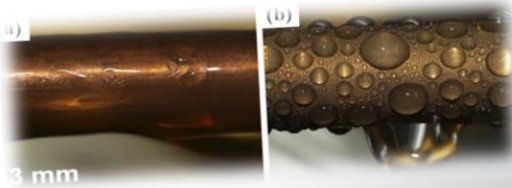
A heightened focus on sustainability requires improved management of withdrawals.

Performance Optimization

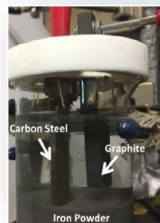


Improving total plant efficiency and optimizing in real time to flexible operations

Benefits to the environment



**Combined Technologies Could Reduce Thermoelectric Water
Withdrawal by 603 BGY (1,653 MGD)
Consumption by 154 BGY (423 MGD)**

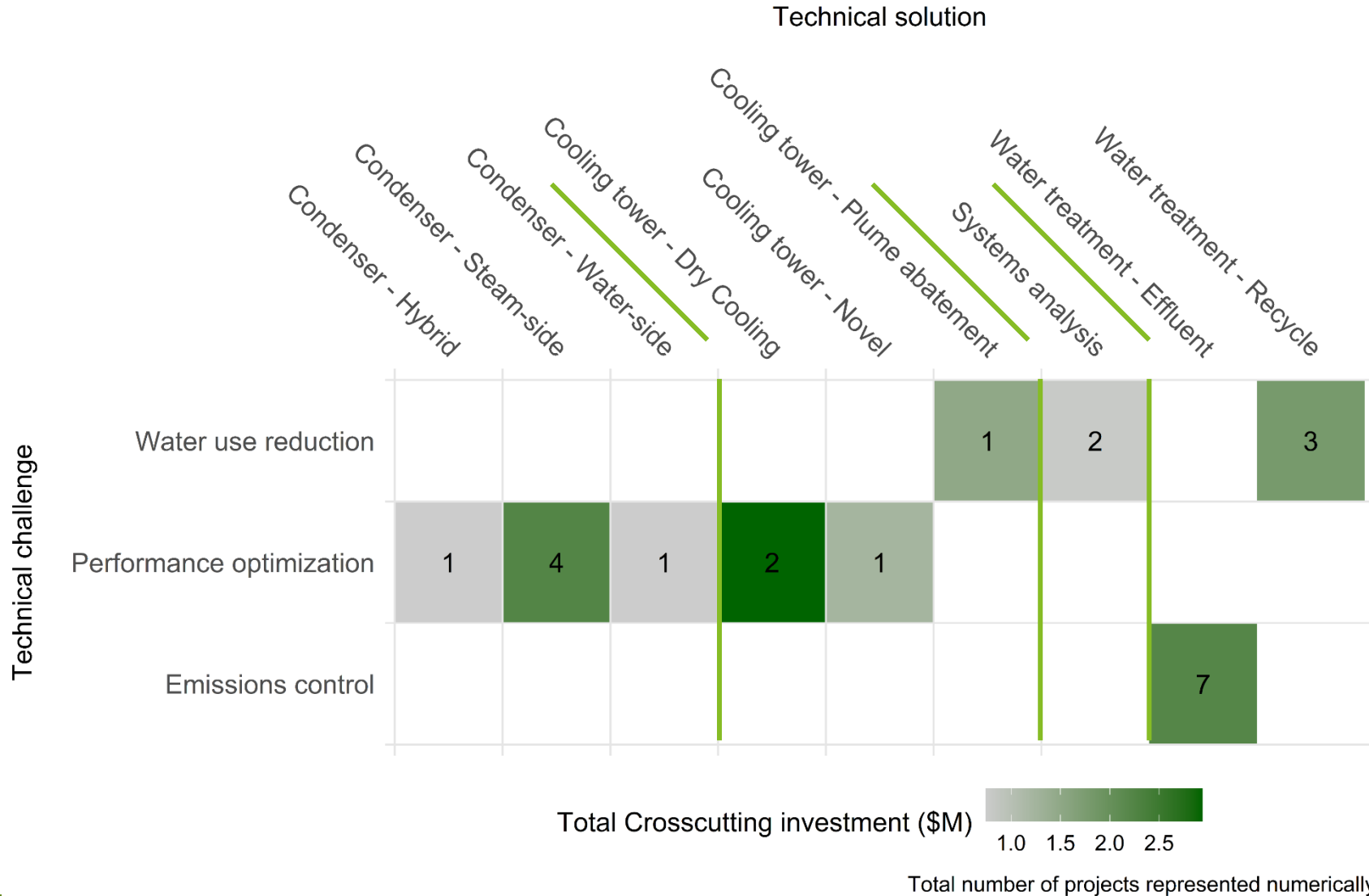


Based on a 50% market penetration and implementing 5 technologies

A landscape photograph showing a rural scene. In the foreground, there is a body of water on the left and a dirt path leading towards the right. The middle ground features rolling hills with sparse vegetation and a fence line. The background consists of more hills under a bright blue sky with scattered white clouds. The text "The current portfolio is..." is overlaid in the center of the image.

The current
portfolio is...

Balanced across challenges/solutions

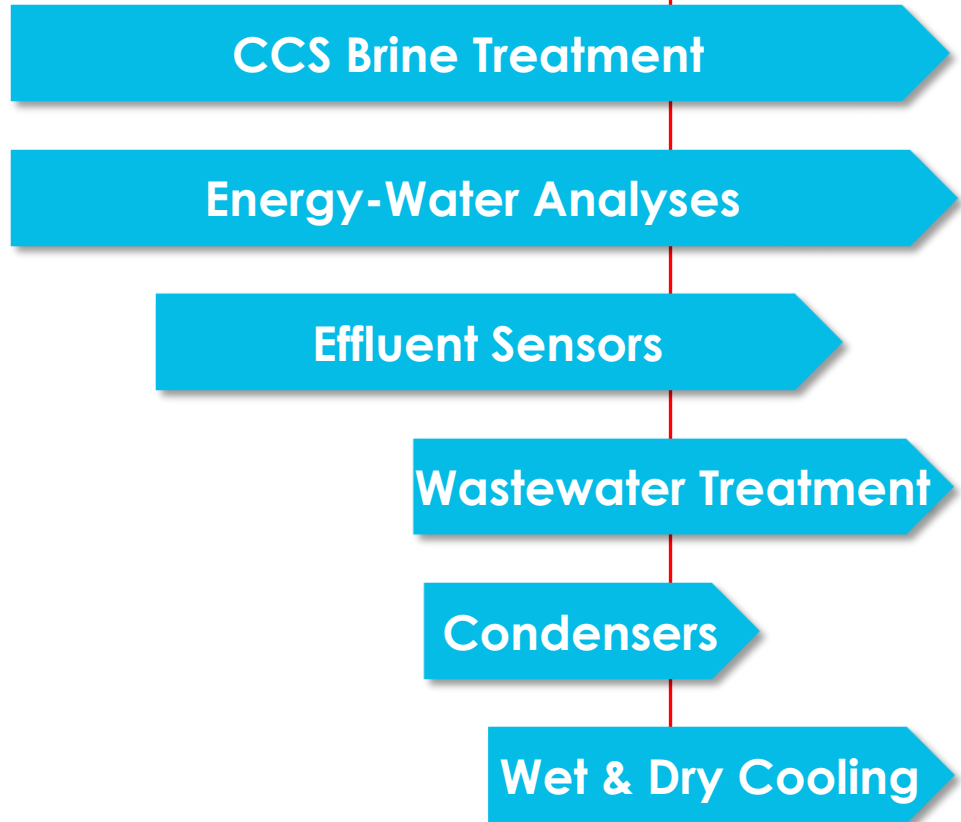


Σ

22 projects

\$17.5M invested

Driving towards near term impacts



- Minimize water use and effluent generation
- Enable flexible operation with reduced O&M
- Facilitate hydrogen, biomass, and CCS
- Increase plant efficiency



The current portfolio is...

Redefining the possible



Application of Heat Transfer Enhancement (HTE) System for Improved Efficiency of Power Plant Condensers

- **Demonstrated success from testing at full-scale** across HVAC chillers, industrial heat exchangers, engine cooling, and a power plant condenser
- Test data revealed the reduced heat rate can save an **~\$190k in fuel costs and 12,800 less tons CO2 produced**



Produced Water and Waste Heat-Aided Blowdown Water Treatment: Using Chemical and Energy Synergisms for Value Creation

- Introducing Produced Water to Blowdown Water, without any chemical addition, and resulted in **100% Ba removal** at ratio BD:PW = 10:1
- An activated carbon filtration **unit showed >90% total organic carbon removal**

InfiniteCooling

Water Recovery from Cooling Tower Plumes

- **Designed and produced a hot wire sensor** capable of measuring the liquid water content of a plume
- Set and ran simulations of a full-scale plume were in Solidworks Flow Simulator.
- **Completed a redesign and build of the lab cooling tower**, with a new heater solving the rust issue seen in the first iteration.



Flue-Gas Desulfurization Effluent Management Using Innovative Low-Energy Biosorption Treatment System to Remove Key Contaminants

- Down-selected to adsorption media that demonstrates **90% selenium removal**
- Completed testing protocol for demo scale set-up
- Procured and **installed biosorption treatment system at Plant Bowen**



We move
forward, together, as...

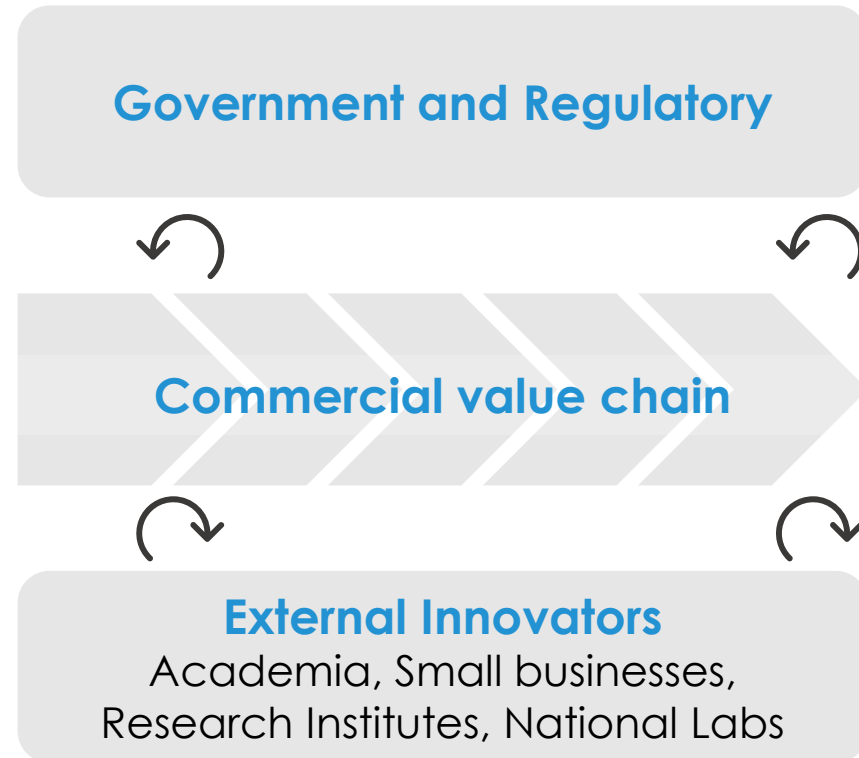
Roles in the Ecosystem

- Objectives & aspirations
- Systems-level planning
- Policy & impact analysis

- Problem definition
- Product specifications
- Scale-up

- Transformational tech
- Workforce development
- Vision for the future

STAKEHOLDERS




Collaboration Opportunities

- **Many ways to partner:**
 - Directly with lab
 - Through funded competitions
- **Engage with RFI's, Workshops**
- **Build on our efforts**
 - USEA thought leadership
 - AWARE and IECM tools
 - Sandia Database
 - NETL RIC MVR baseline data
 - BEST testing infrastructure at EERC
 - NETL RIC Bias sorbent

Water Management Program Contacts



<https://www.netl.doe.gov/research/coal/crosscutting>



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