

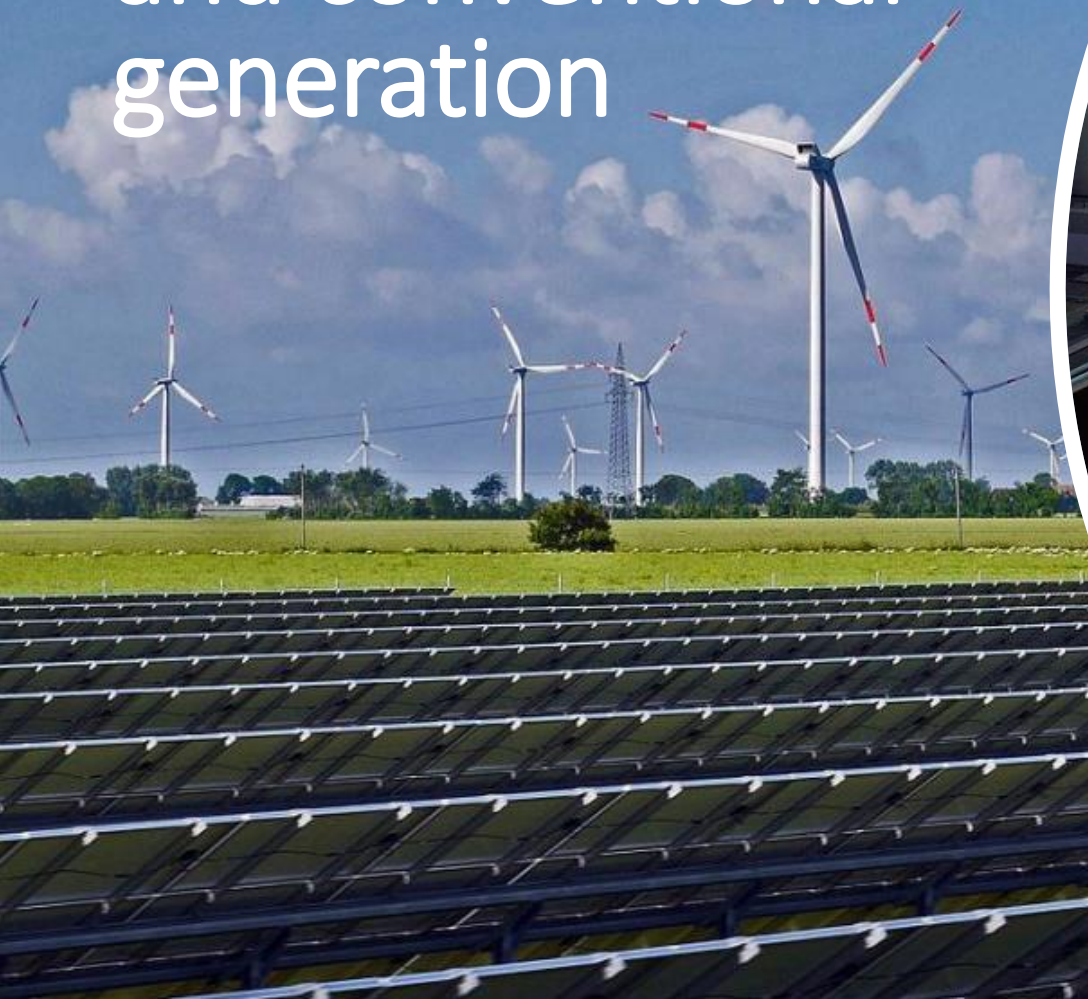
# Liquid Air Combined Cycle Hybrid Energy Storage

TMCES Workshop  
10-11 Aug 2021  
San Antonio, TX



# CHALLENGE:

Bridge renewable  
and conventional  
generation



**Low-cost, long-duration,  
large scale, low-carbon  
HYBRID ENERGY STORAGE**

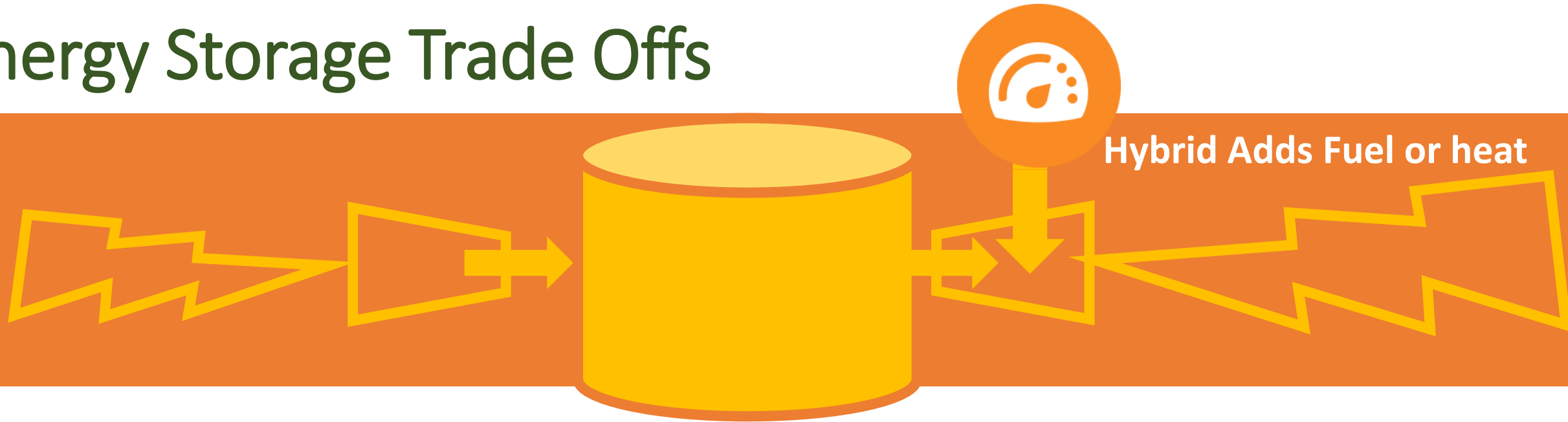
# Why Hybrid Generation + Storage?

## *SYNERGY*

- Capital cost
- Siting
- Technical
- Scalability
- Operating cost
- Operating flexibility
- Resilience
- Risk reduction
- Efficient use of clean fuels



# Energy Storage Trade Offs



## Charging Process

- Charging duration (power & efficiency)
- Cost per unit of power in
- Efficiency per unit of energy in

## Storage Medium

- Safety
- Duration (quantity of energy)
- Density (Volume, acreage)
- Cost and availability of container
- Media cost per ton/gallon
- Mass/energy/exergy leakage rate
- Standby energy needs

## Discharging Process

- Power output
- Cost per unit of power output
- Efficiency (electricity per unit of stored energy and fuel energy)

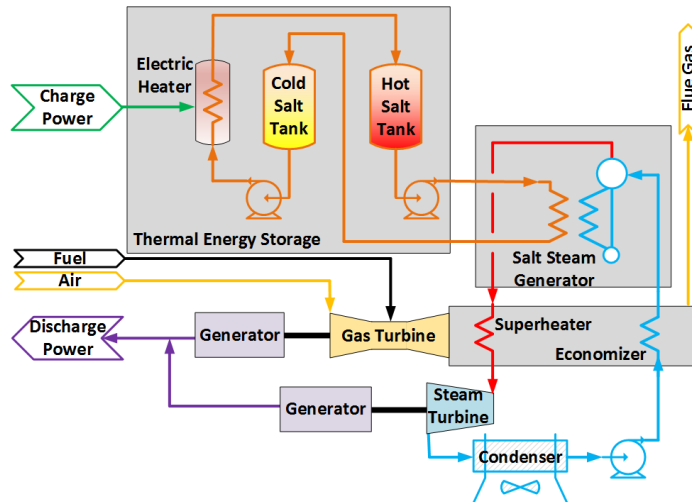
# ASME PTC-53 Metrics: Both Hybrid and Pure-play

Symbol	Technical Factor	Economic Impact
$P_D$	Discharge power (MW)	CAPEX of discharge process (\$/kW)
$t_D$	Discharge duration (h)	
$P_C$	Charge electric power (MW)	CAPEX of charge process (\$/kW)
$t_C$	Charge duration (h)	
$E_C = P_C t_C$	Charge electric energy (MWh)	CAPEX of storage reservoir (\$/kWh)
$E_D = P_D t_D$	Discharge electric energy (MWh)	
$FHR = Q_D / E_D$	Fuel Heat Rate (MMBtu/MWh) <sub>D</sub>	Marginal Cost of Energy (\$/MWh) $= FHR * Fuel Cost + PER * Power Cost$
$PER = E_C / E_D$	Primary Energy Rate (MWh/MWh) <sub>D</sub> (inverse Round Trip Efficiency)	
$TR = t_C / t_D = PER P_D / P_C$	Time Rate (h/h)	Low TR increases Capacity Factor $\leq (1-TR)$
		Low TR increases <i>Park Spread</i> (lowers Power Cost)

# DOE and Industry Support for Hybrids

DE-FE0032016

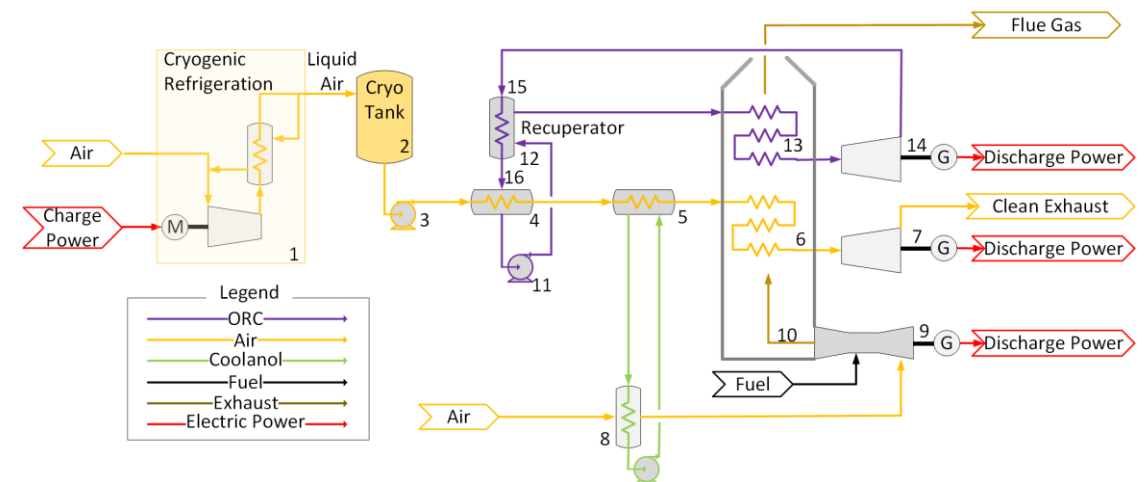
## Liquid Salt Combined Cycle Pilot Plant Design



Electric Power Research Institute  
Pintail Power LLC  
Southern Company  
NexantECA

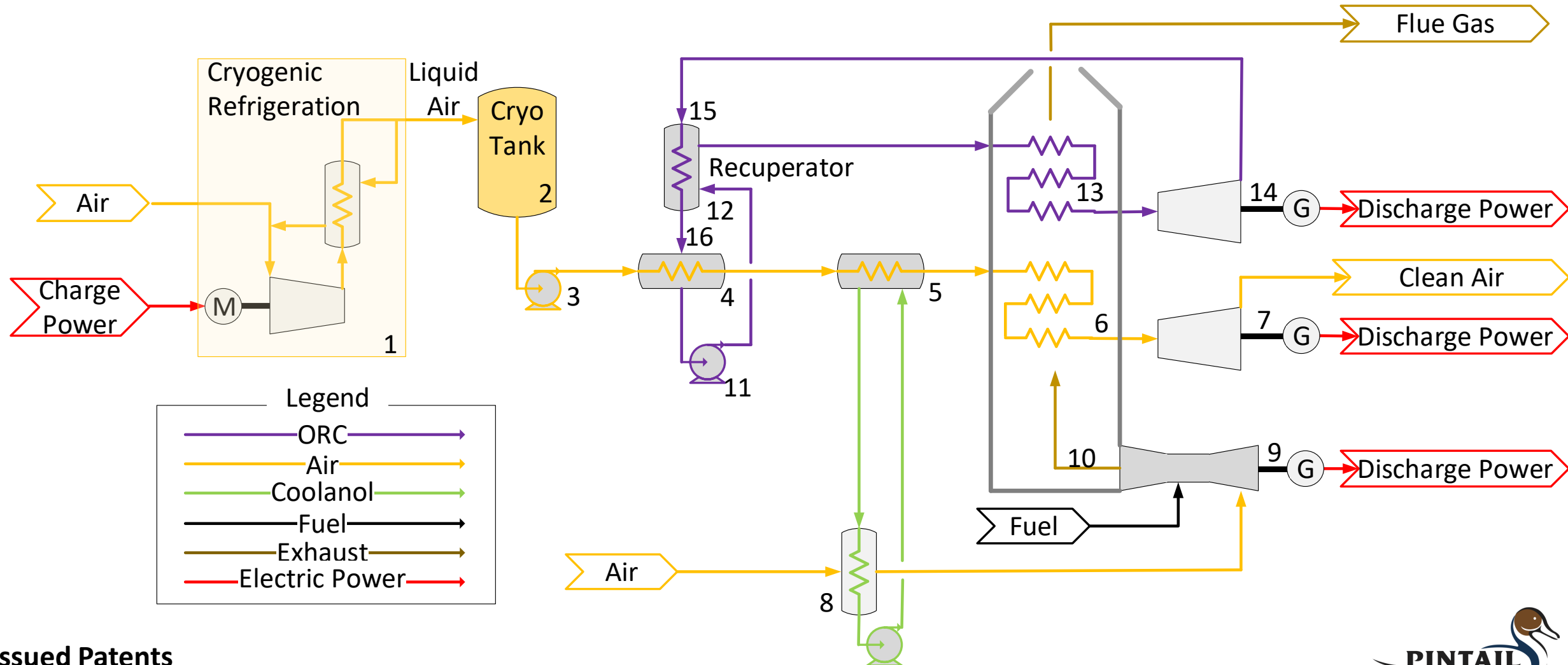
DE-FE0032002

## Liquid Air Combined Cycle Design Optimization



Southwest Research Institute  
Pintail Power LLC  
Wood

# Hybrid: Liquid Air Combined Cycle™ (LACC)



**Issued Patents**

US: 10,473,029; 10,738,696; 11,053,818; 11,073,080; Europe: 3090198; 3365536



# Liquid Air Combined Cycle (LACC™) Hybrid



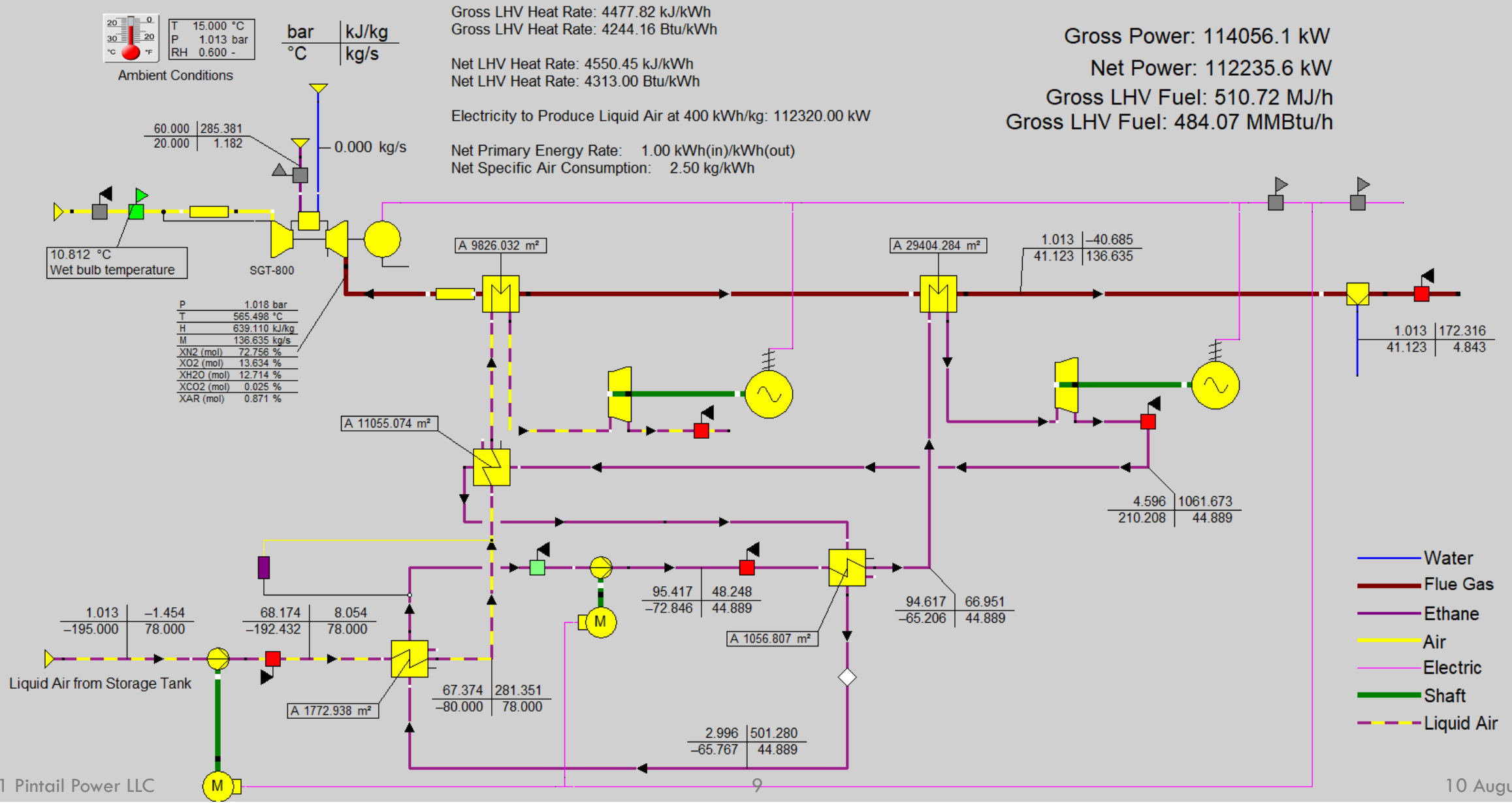
**30,000 MWh/acre**

- Safe high-density storage
- Daily/weekly/monthly/seasonal
- Standard cryogenic refrigeration plant
- Bullet or above/in-ground storage tanks
- Couples to any gas turbine or high-grade heat source
- Condensate recovery
  - Uses Higher Heating Value
  - Potential closed-loop electrolysis

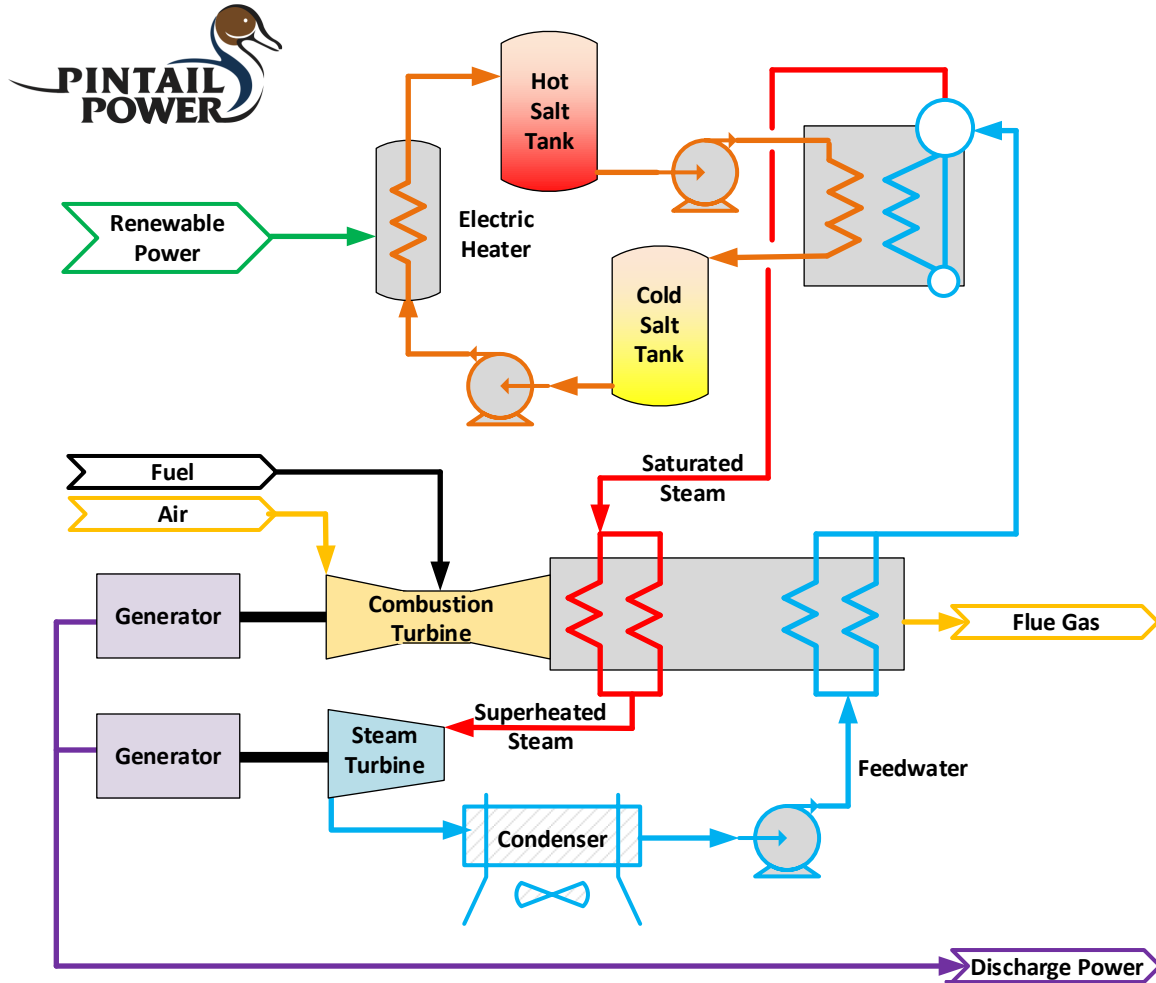




# LACC Thermal Performance (Epsilon)



# Liquid Salt Combined Cycle™ (LSCC) Hybrid

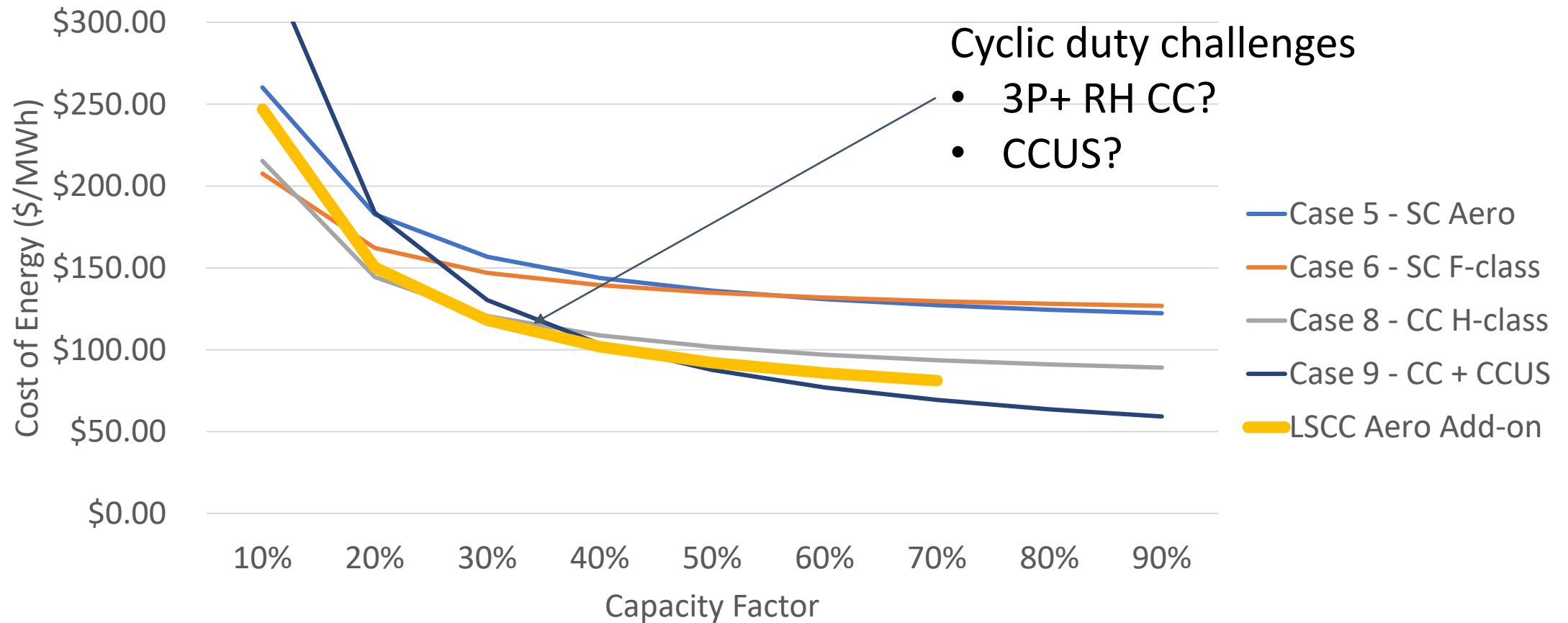


U.S. Patents 9,816,490; 10,113,535; 10,808,685,  
10,982,570; others pending in US, Europe

- **Compact, Low-cost Storage**
  - \$20-\$30/kWh-AC marginal CAPEX
  - >700 MWh/acre
  - Intra/Inter-day (8 to 24 hours)
- **Superior Grid Coupling**
  - Fast charging + ancillary services
  - No rate/state of charge constraints
  - Fast discharge startup
- **Deployable now**
  - Add to existing gas turbines
  - Proven equipment, modest pressure & temperature conditions

# Hybrids: Cheapest Way to Decarbonize

Hydrogen @ \$1.5/kg (\$11/MMBtu); N.G. @ \$3/MMBtu; + CCUS



Sources: EIA 2020 S&L Cost and Performance Report, Pintail Power

- 
- Low technical risk
  - Equipment vendor and fuel neutral
  - Deploy broadly with top EPCs
  - Existing or new installations
  - Retain good jobs and asset value
  - **Ready today to meet tomorrow's needs**

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