

180 kWh Cold Thermal Energy Storage: Experimental assessment

Low Emission Advanced Power – LEAP Workshop, 1-5th November 2021

Speaker:

Tommaso Reboli, Ph.D.

tommaso.reboli@edu.unige.it

Agenda

- **PUMP-HEAT Project**
- **Cold Thermal Energy Storage**
- **Conclusions and discussion**

Introduction



UNIVERSITÀ DEGLI STUDI
DI GENOVA

Tommaso Reboli

Research fellow, Department of Mechanical, Energy,
Management and Transport Engineering, University
of Genoa, Italy

Ph.D. on the topic of Wave Energy Converters (2020)

Responsible for experimental activities of Pump Heat
project

Involved in different other projects (LOLABAT, wave
generator...)



4

Full Professor

2

Associate Professor

3

Assistant Professor

12

PhD Student

5

Associate Researcher

1

Technician

Agenda

- **PUMP-HEAT Project**
- Cold Thermal Energy Storage
- Conclusions and discussion

Pump Heat Project



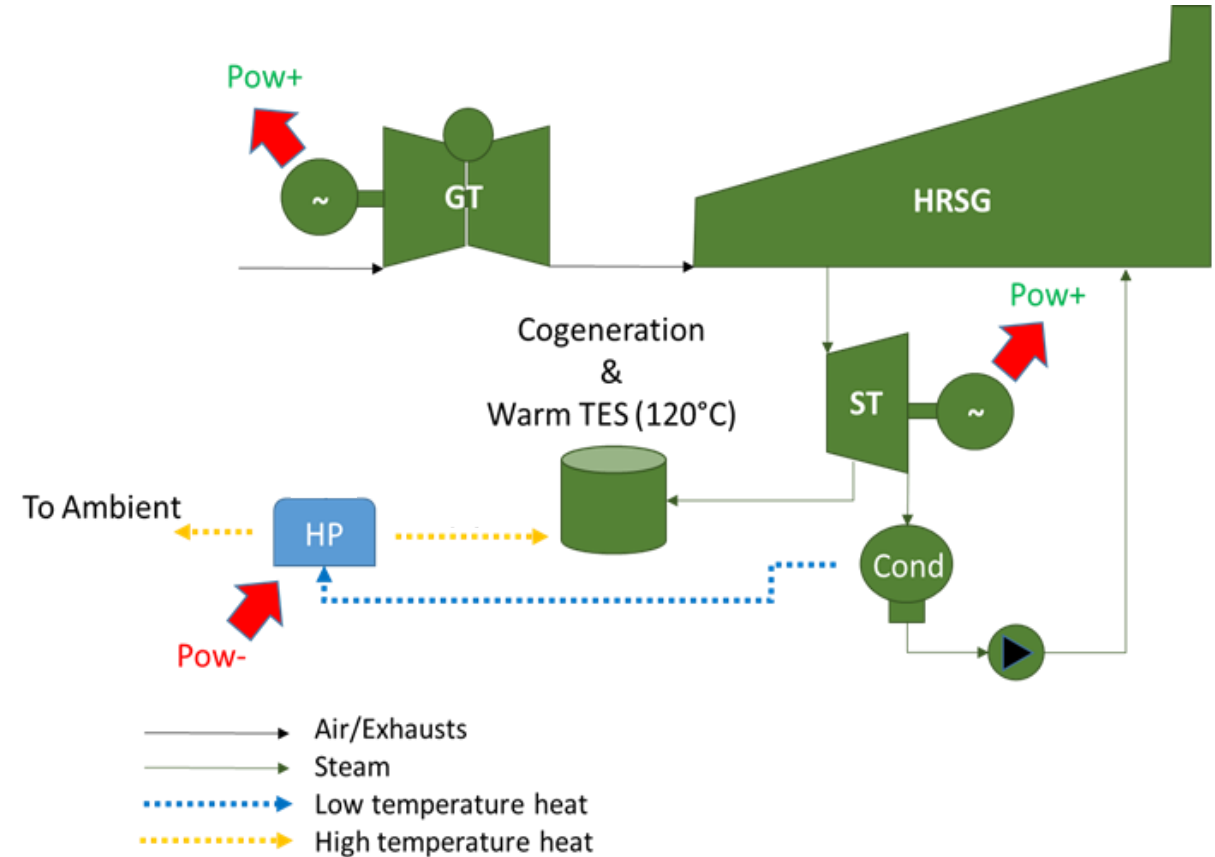
Performance Untapped Modulation for Power and Heat via Energy Accumulation Technologies

Aim of the project: to increase the flexibility and operative range of Combined Cycles through integration with HP and TES

Two different layouts

- CHP configuration
- Power Oriented configuration

CHP configuration



Pump Heat Project



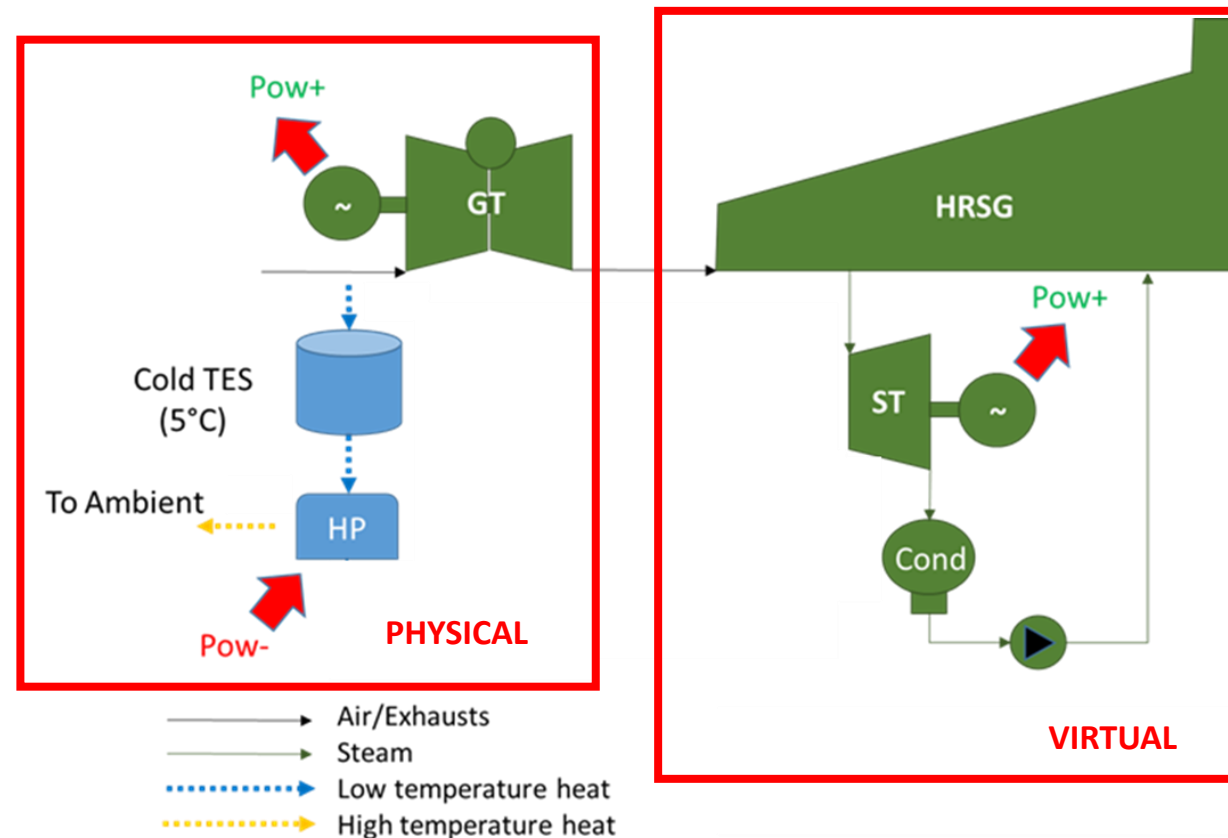
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Power Oriented configuration



Pump Heat Project



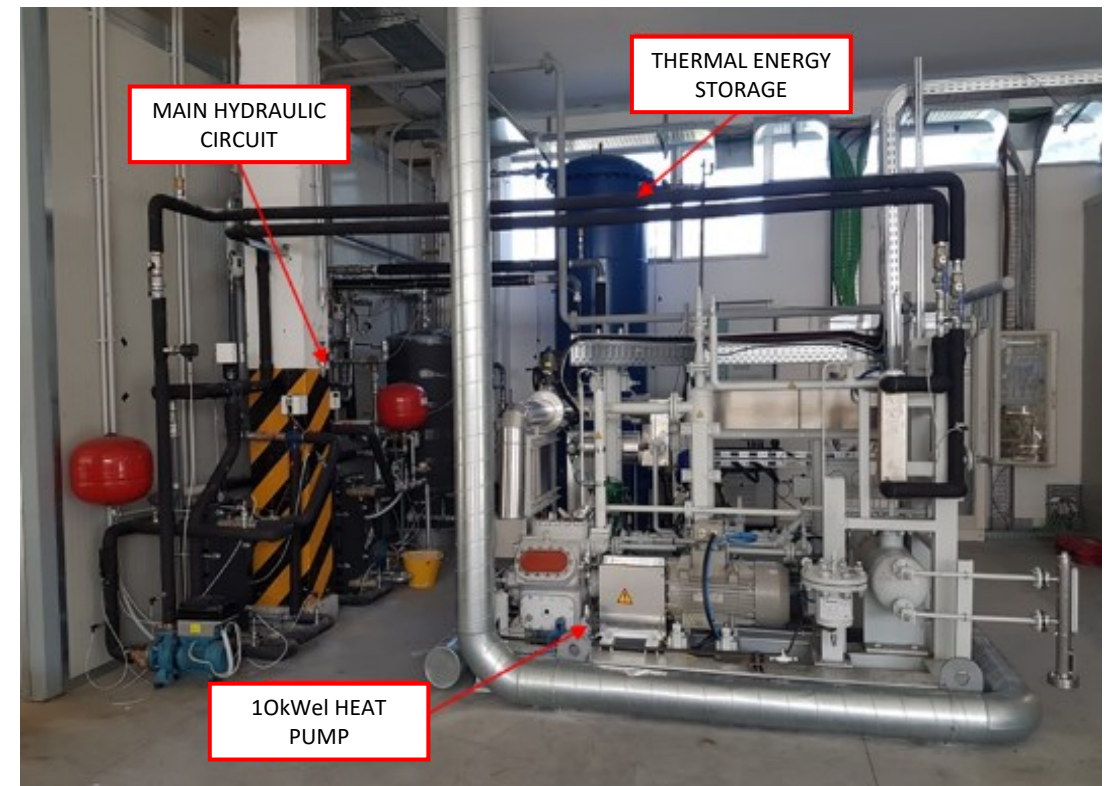
Performance Untapped Modulation for Power and Heat via Energy Accumulation Technologies

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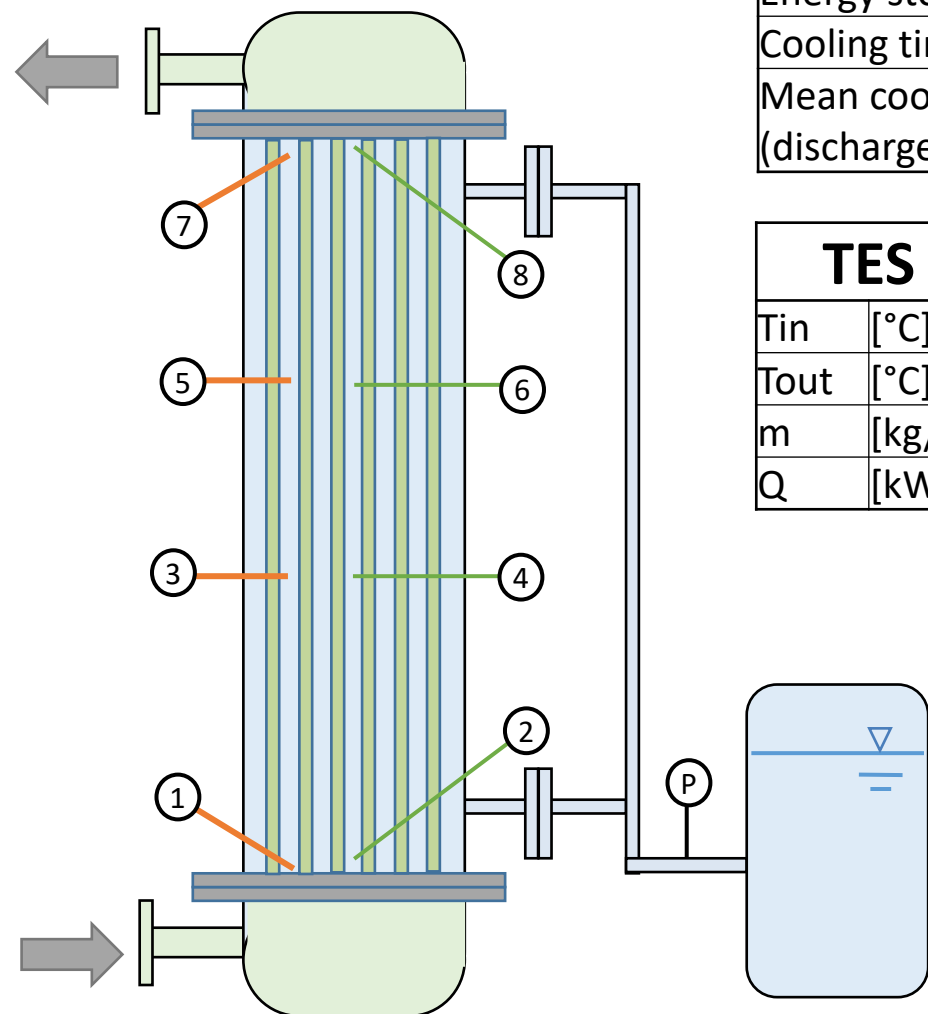
Power Oriented configuration
Validation site



Agenda

- PUMP-HEAT Project
- **Cold Thermal Energy Storage**
- Hot Thermal Energy Storage

Cold Thermal Energy Storage – Equipment description

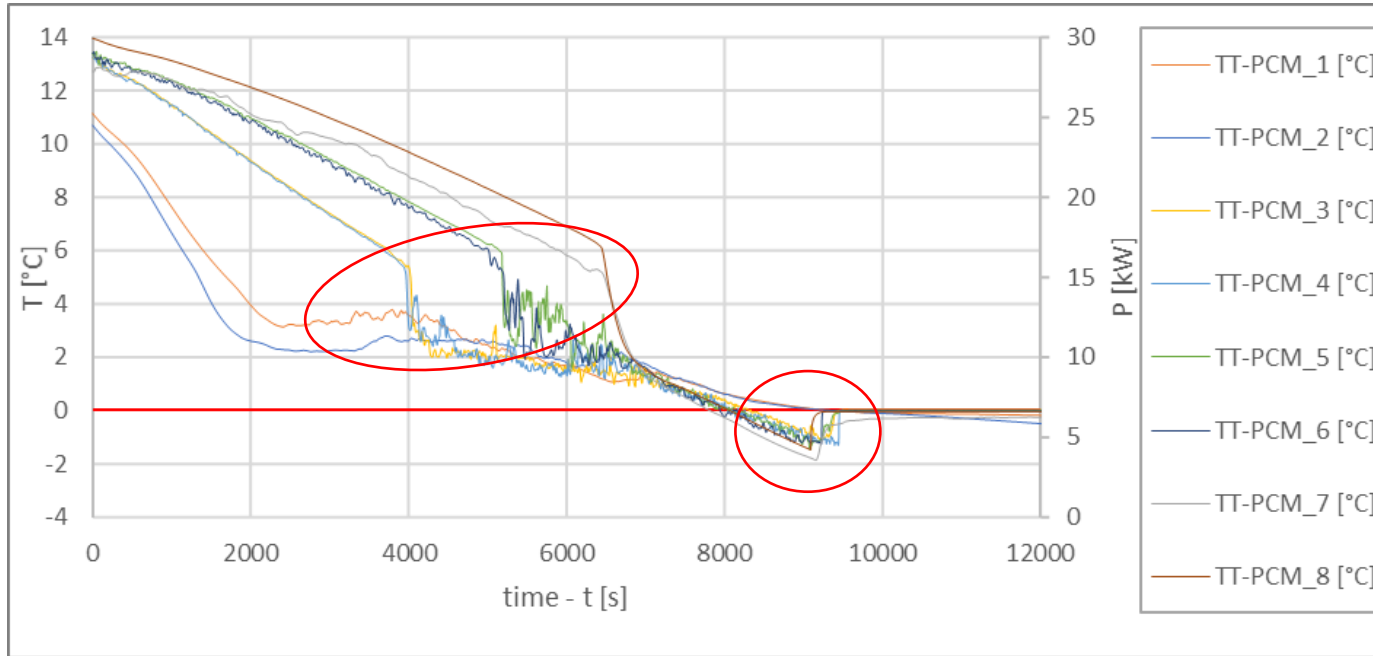


| TES ENERGETIC PARAMETERS | |
|--------------------------------|----------|
| Energy stored | 100[kWh] |
| Cooling time | 4[hr] |
| Mean cooling power (discharge) | 25[kW] |

| TES | | charge | discharge 1 | discharge 2 |
|------------------|--------|--------|-------------|-------------|
| T _{in} | [°C] | -2 | 12 | 20 |
| T _{out} | [°C] | 1.2 | 9.4 | 16.8 |
| m | [kg/s] | 2 | 1 | 2 |
| Q | [kW] | 25 | 10 | 25 |



Cold Thermal Energy Storage – Experimental campaign



- T_{di} = density inversion temperature
- T_n = nucleation temperature

Visualization of dendritic ice growth in supercooled water inside cylindrical capsules

Sergio Leal Braga, Juan José Milón

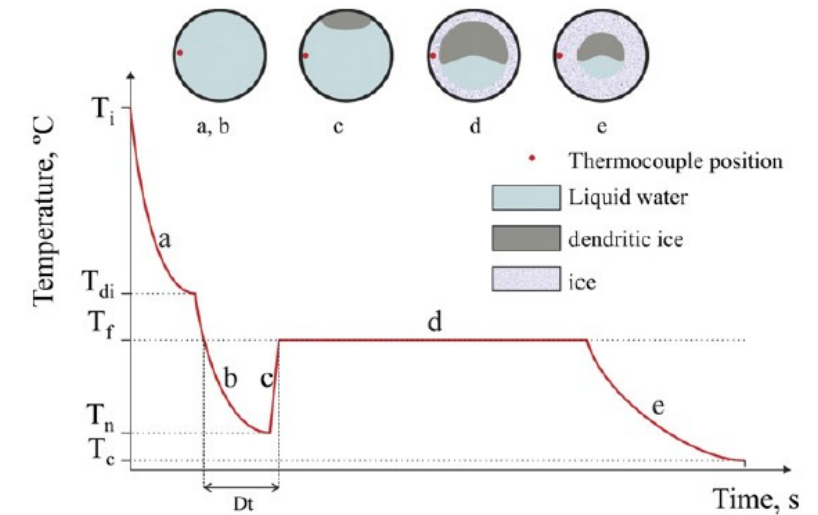


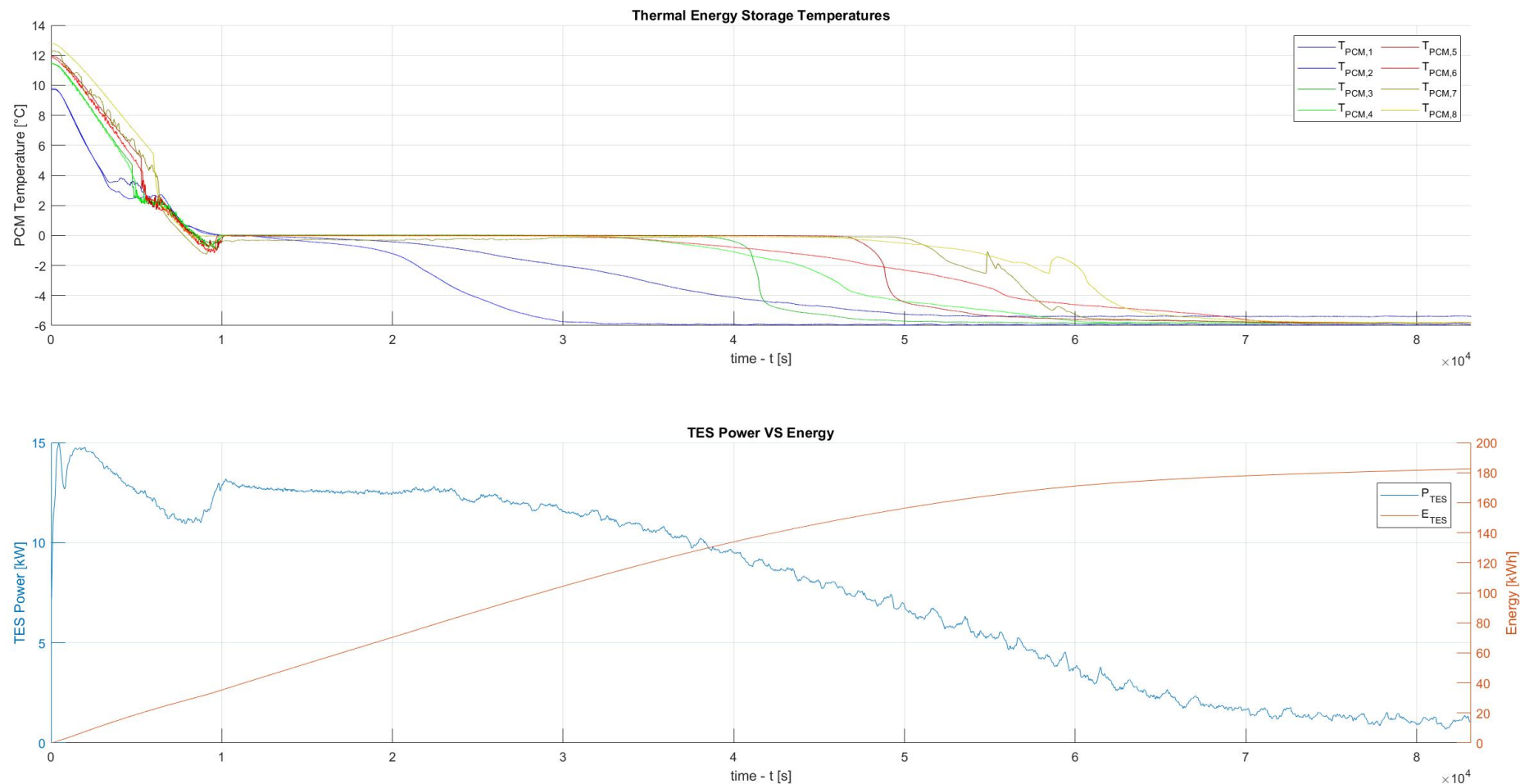
Fig. 1. Water freezing process.

Cold Thermal Energy Storage – Experimental campaign

mass flow = 1,2 kg/s

$T_{in} = -6^{\circ}\text{C}$

Fluid direction = bottom to top

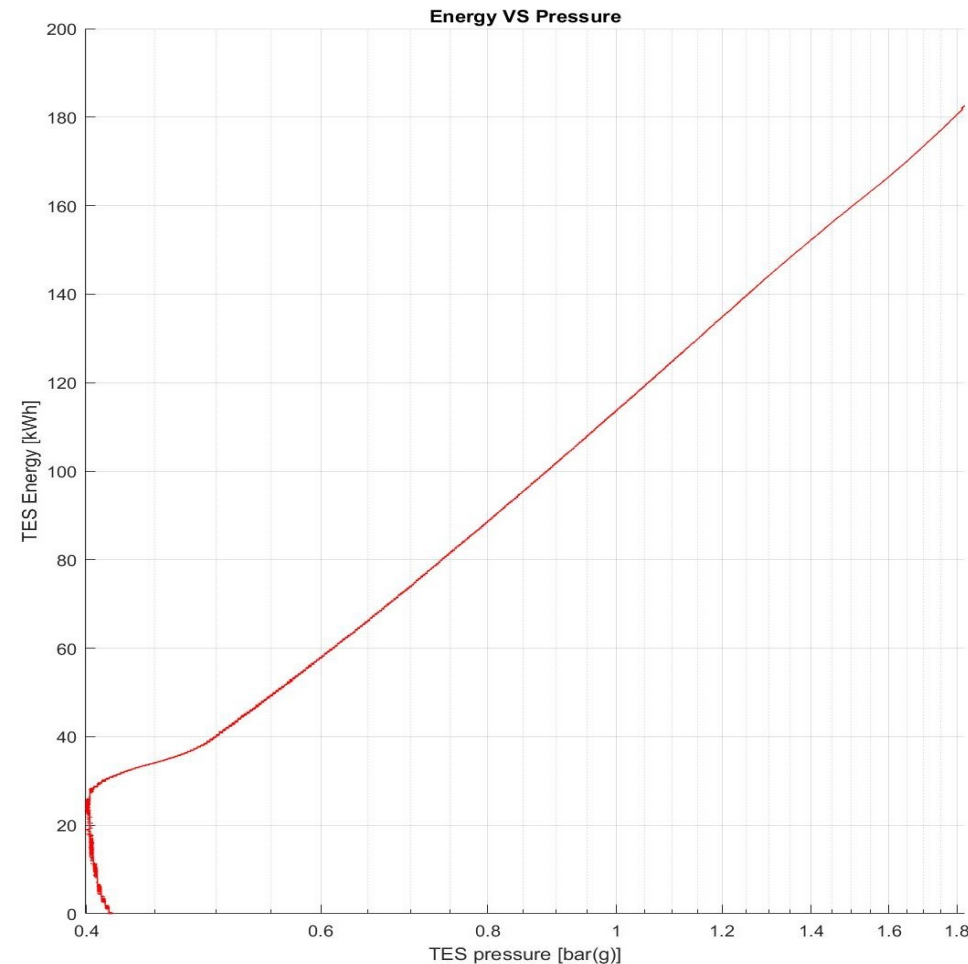
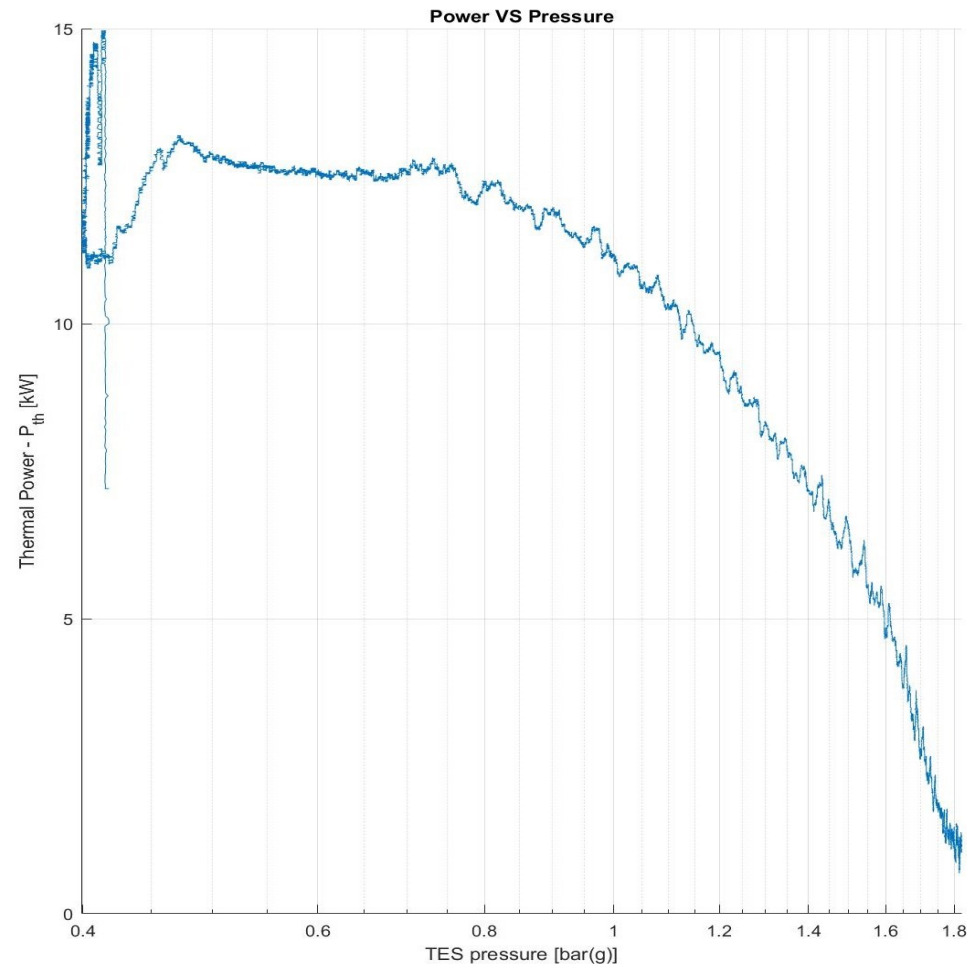


Cold Thermal Energy Storage – Experimental campaign

mass flow = 1,2 kg/s

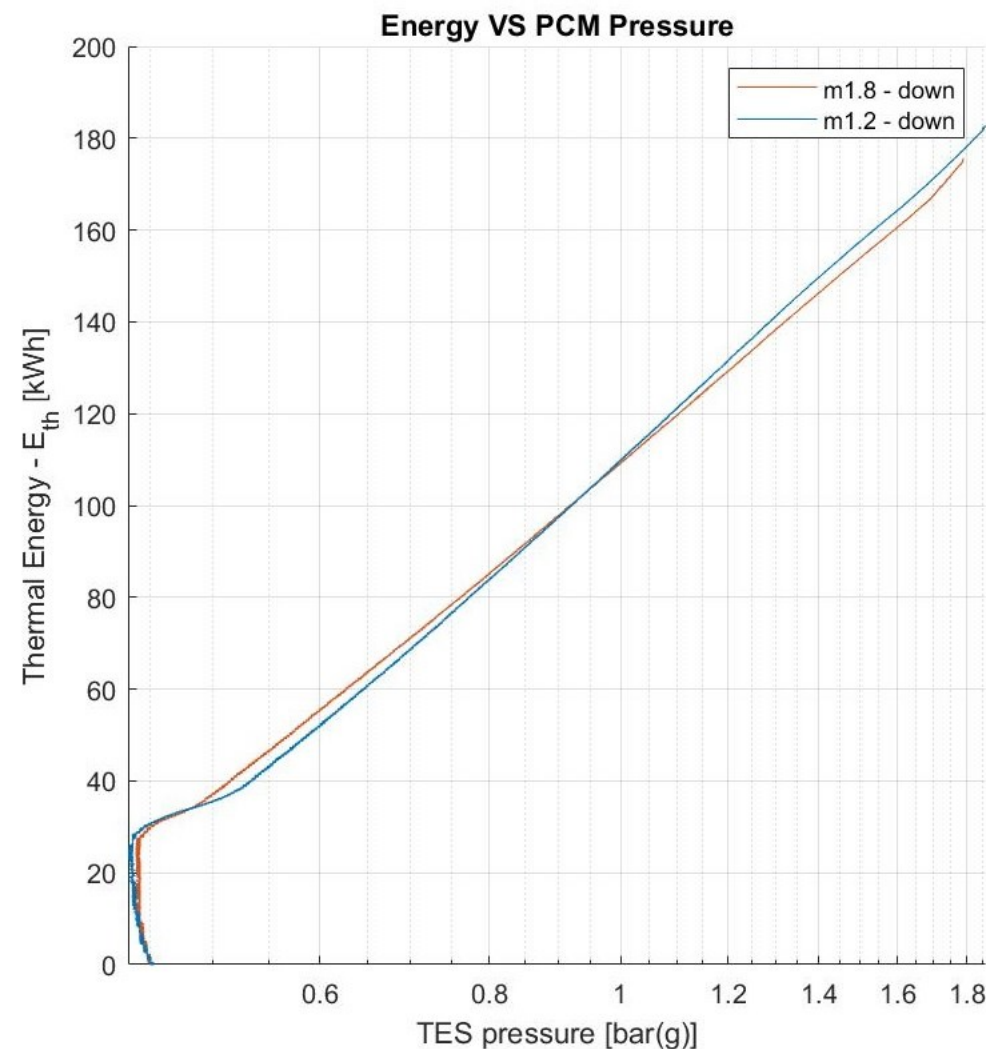
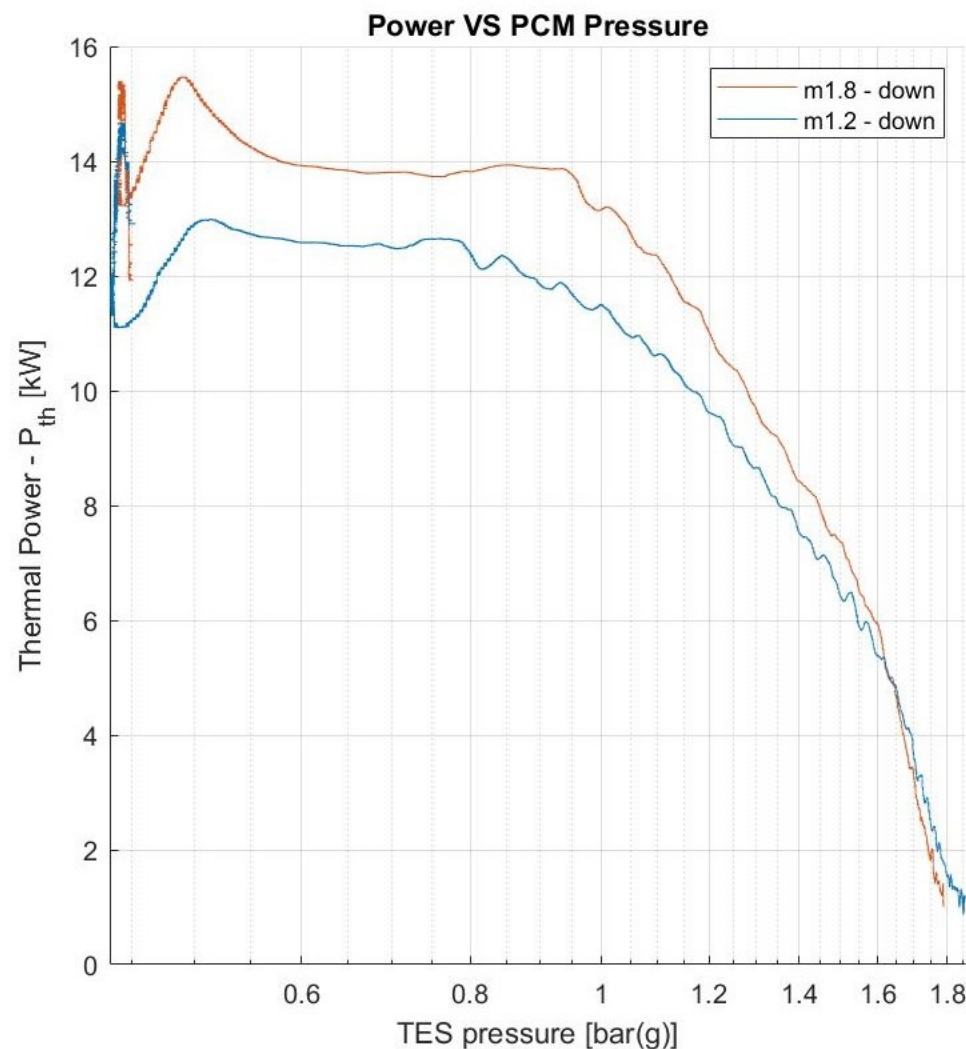
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Fluid direction = bottom to top



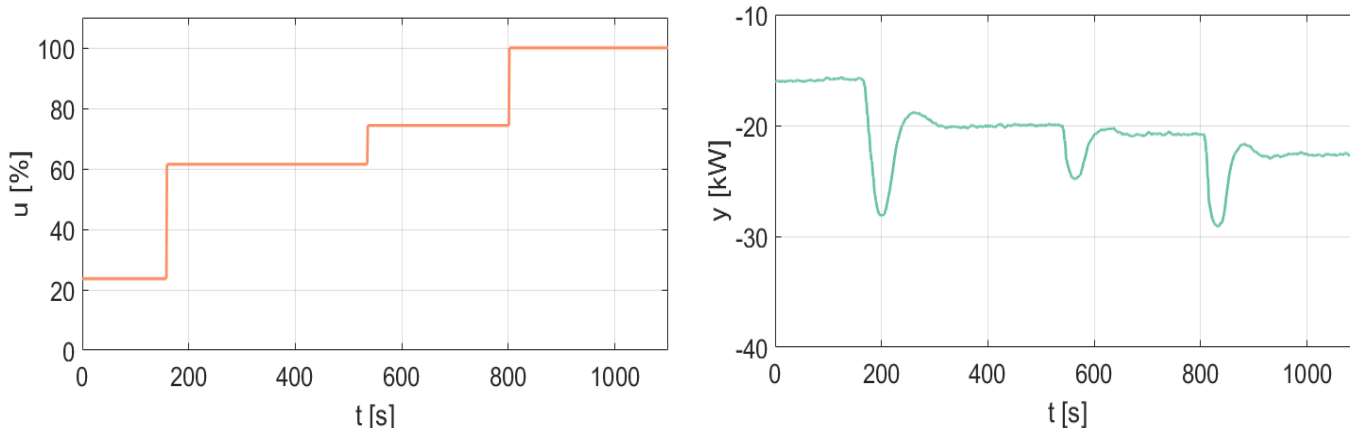
Cold Thermal Energy Storage – Experimental campaign

- Same T_{in} , same directions, different mass flow



Cold Thermal Energy Storage – Experimental campaign

- Dynamic response – TES DISCHARGE



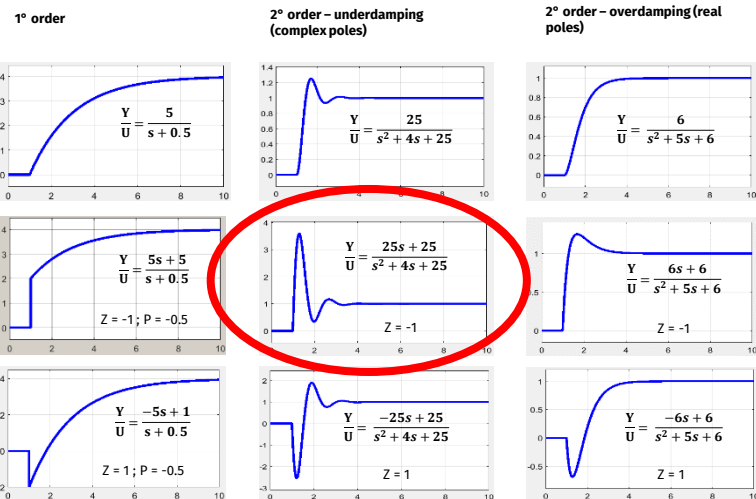
Step Response
 $u(t)$ = mass flow controller
 $Y(t)$ = thermal power output

PID Tuning

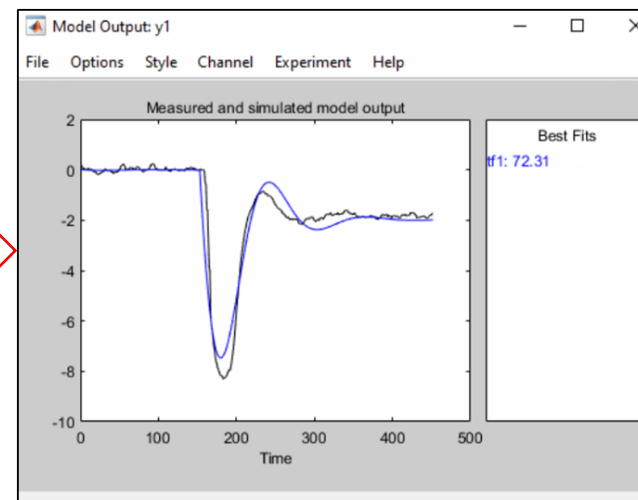
K_p ↑

T_i ↑ ↑

T_d ↓ NEGATIVE VALUE



Transfer Function
 2 poles, 1 zero



Agenda

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Conclusions and discussion



Cold Thermal Energy Storage:

static equipment useful to be integrated in industrial / energy processes

- ✓ TES Charge with different process variables performance evaluation
- ✓ Characterization of the equipment (TES CHARGE) - ONGOING
- ✓ Dynamic response and PID tuning - ONGOING



Discussion:

- TES DISCHARGE characterization: what should be the best way to approach it – e.g. specific industrial application requirements?
- Control strategies for dynamic control of the power? There should be a «universal approach» that let to handle with this case considering also TES SOC / load characteristics?

Acknowledgement



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 764706, PUMP-HEAT

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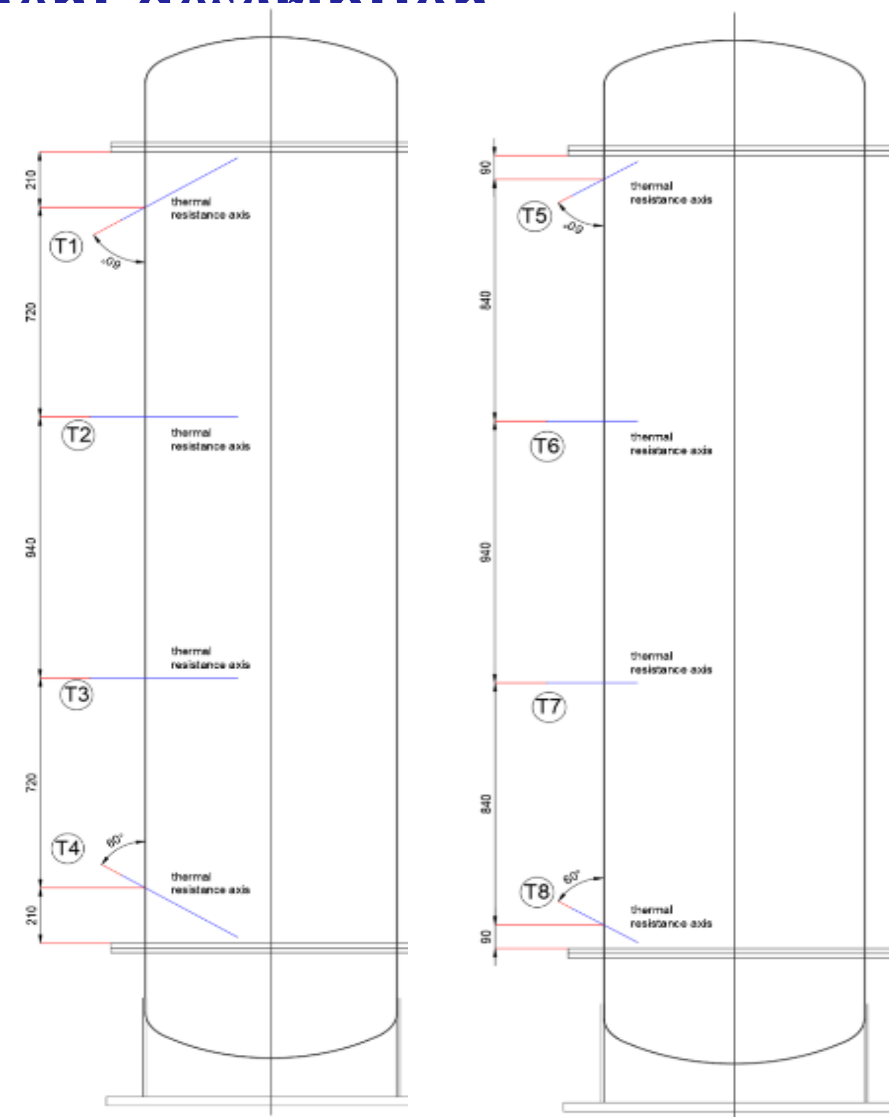
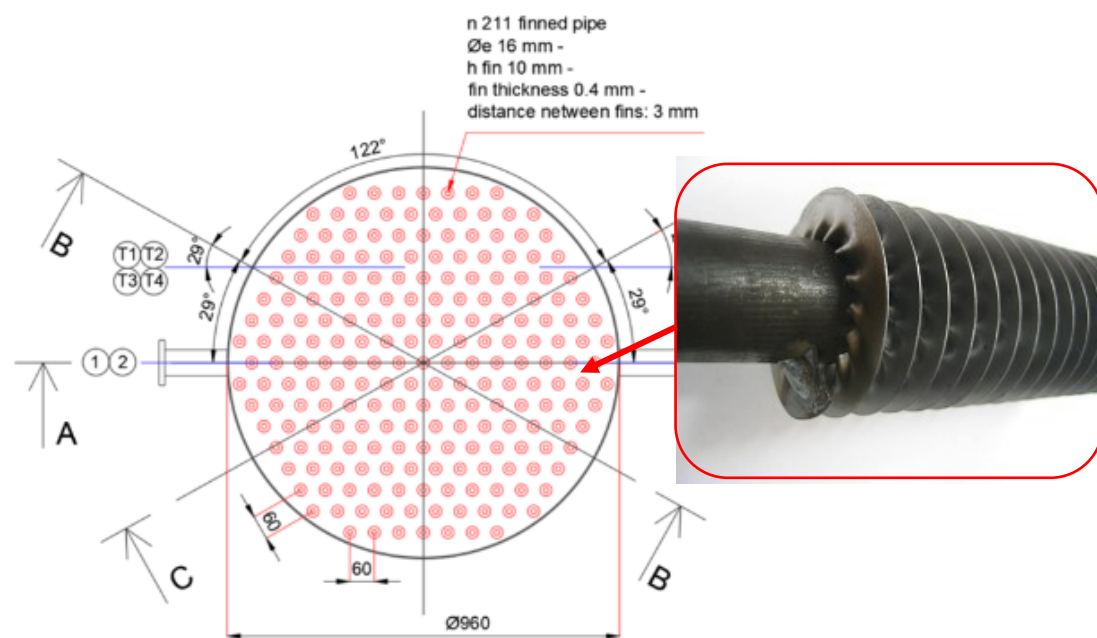
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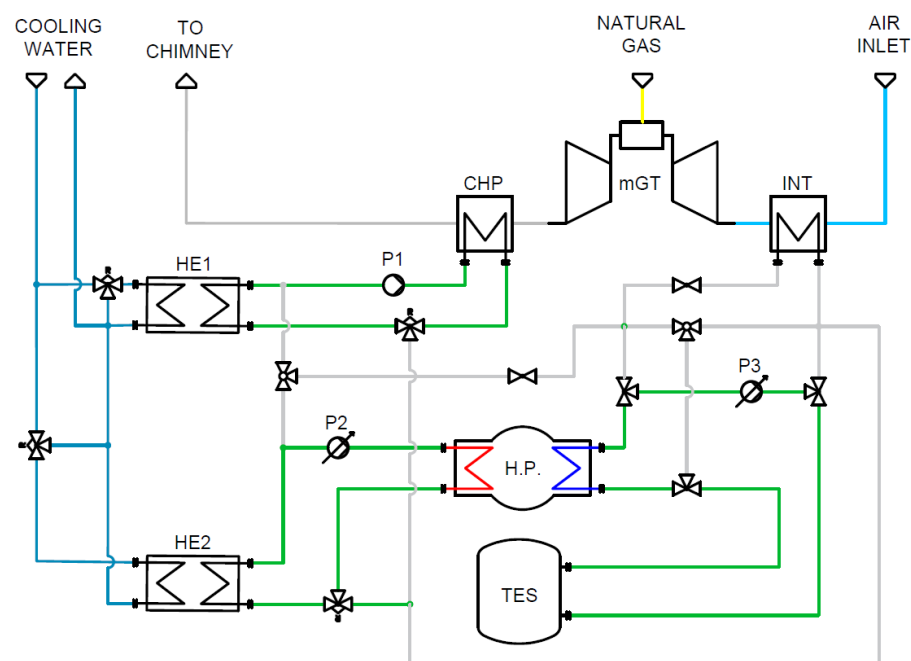
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Cold Thermal Energy Storage – Equipment description

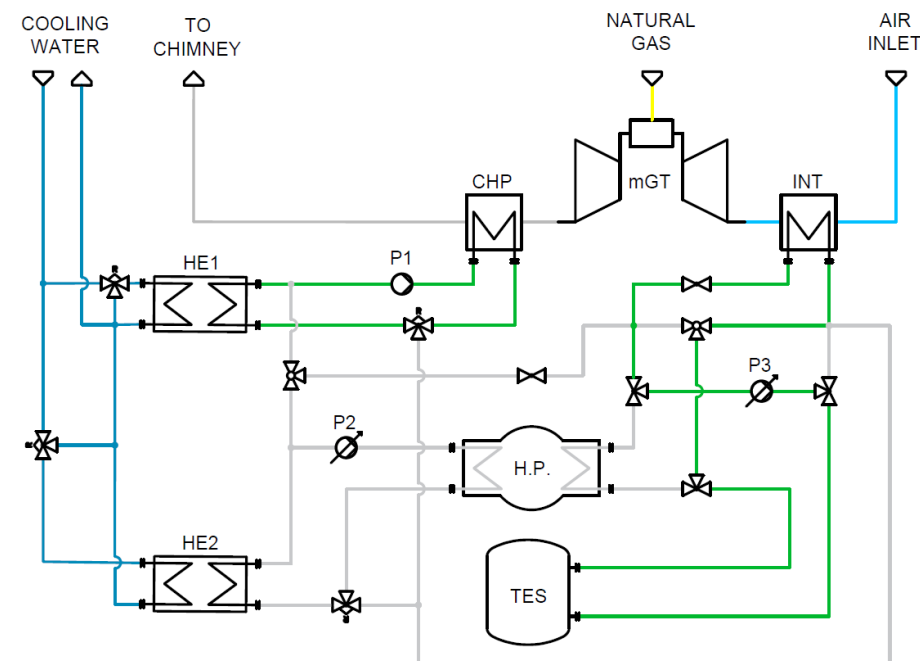
| | | |
|--------------------------------|--------|----------------|
| pipe length | 2,8 | m |
| pipe external diameter | 0,016 | m |
| fin external diameter | 0,036 | mm |
| fin thickness | 0,0004 | m |
| number of fins for each meter | 333 | 1/m |
| minimum distance between pipes | 60 | mm |
| number of pipes | 211 | [-] |
| vessel internal diameter | 0,96 | m |
| PCM volume | 1,86 | m ³ |



Cold Thermal Energy Storage – Equipment description



TES CHARGE



TES DISCHARGE

| Operation Mode | Ambient temperature | Electricity price |
|--------------------|---------------------|---------------------|
| Charging | - | Lowest price hours |
| Discharging | > Set Point Temp | Highest price hours |
| Continuous cooling | > Set Point Temp | < Mean price |

Cold Thermal Energy Storage – Experimental campaign

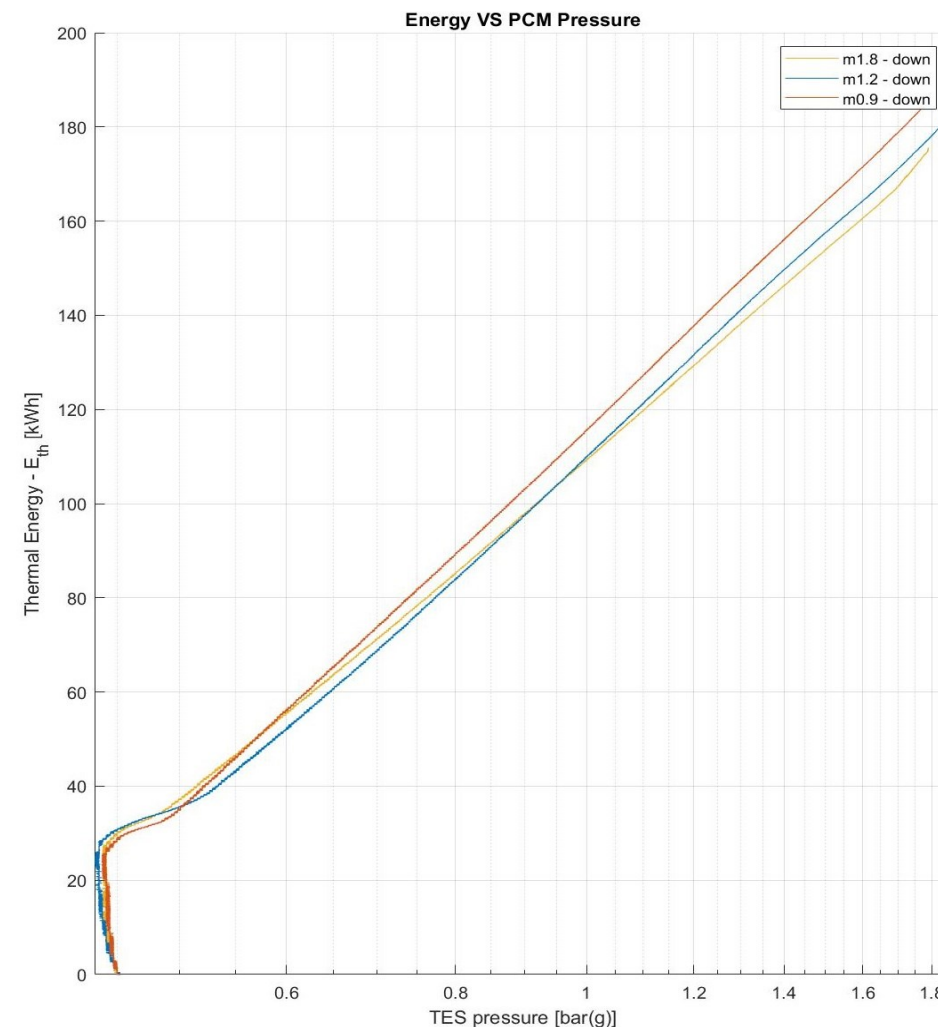
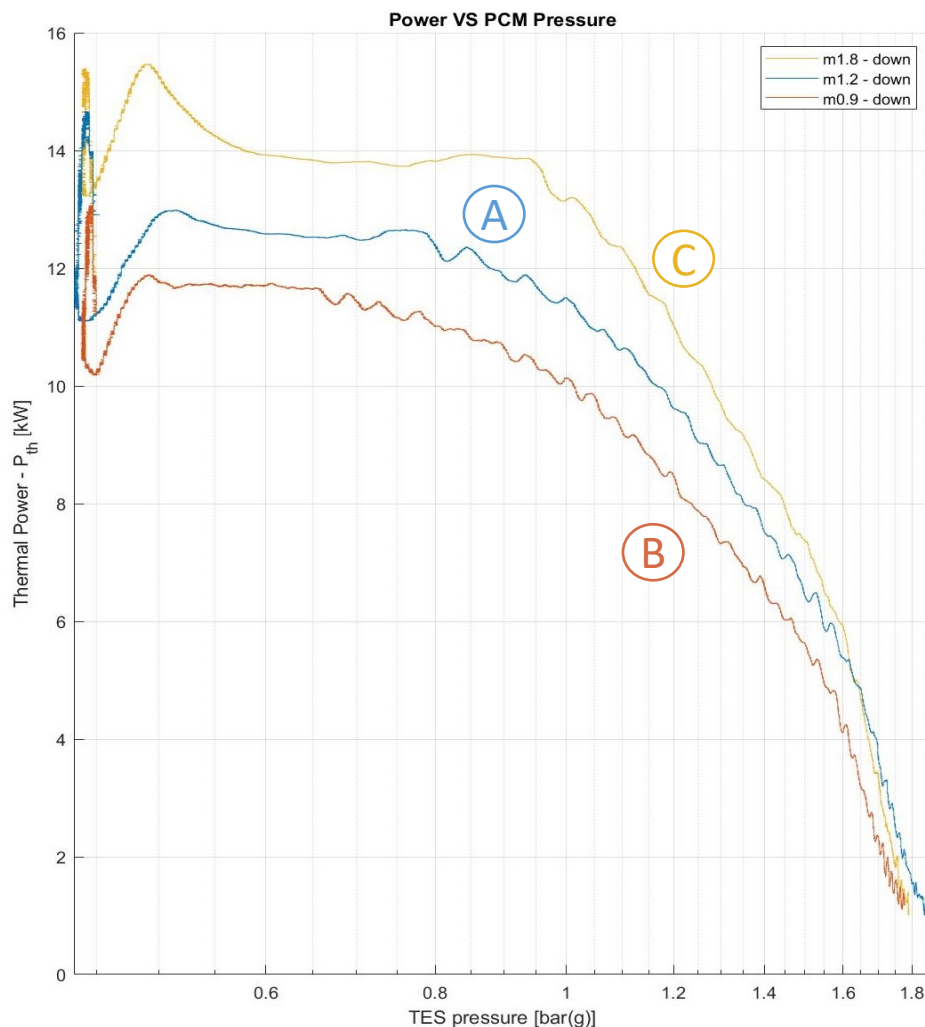
Performance comparison

- Same T_{in} , same directions different mass flow
- Same mass flow, same directions, different T_{in}
- Same mass flow, same T_{in} , different directions

| | T_{in} [°C] | mass flow [kg/s] | direction |
|----------|---------------|------------------|---------------|
| A | -6 | 1,2 | Bottom to top |
| B | -6 | 0,9 | Bottom to top |
| C | -6 | 1,8 | Bottom to top |
| D | -4 | 1,2 | Bottom to top |
| E | -6 | 1,2 | Top to bottom |

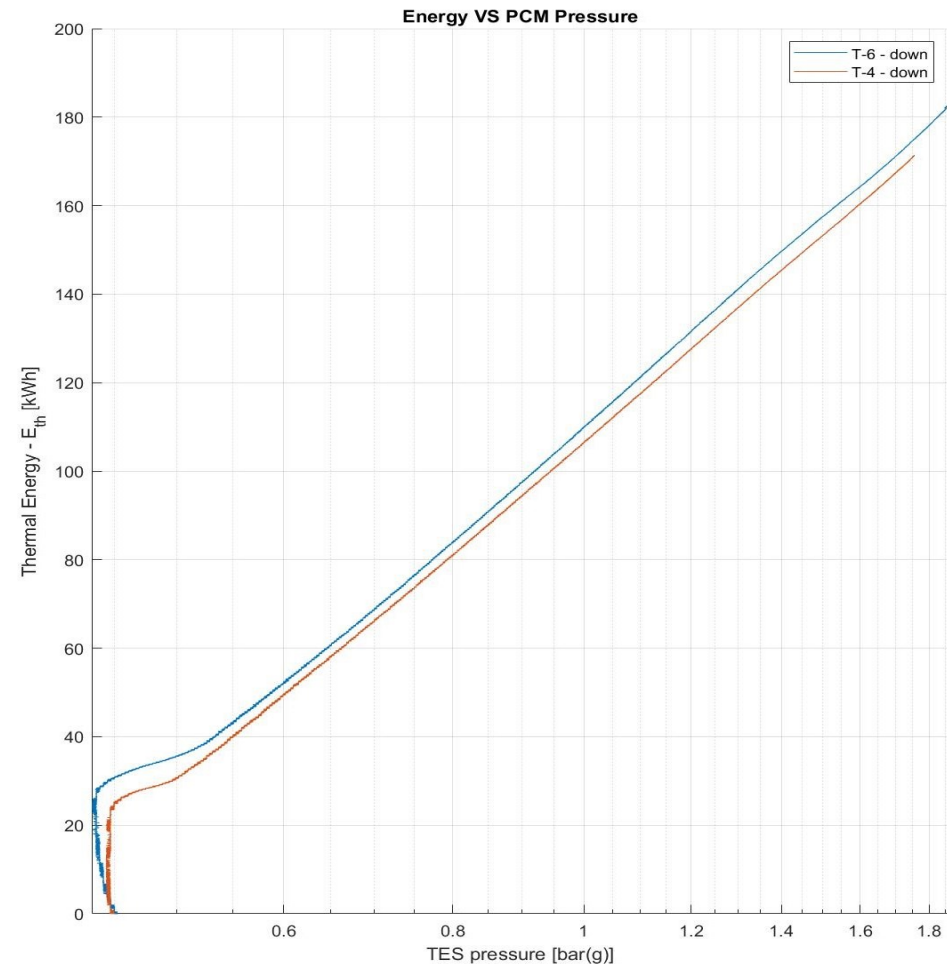
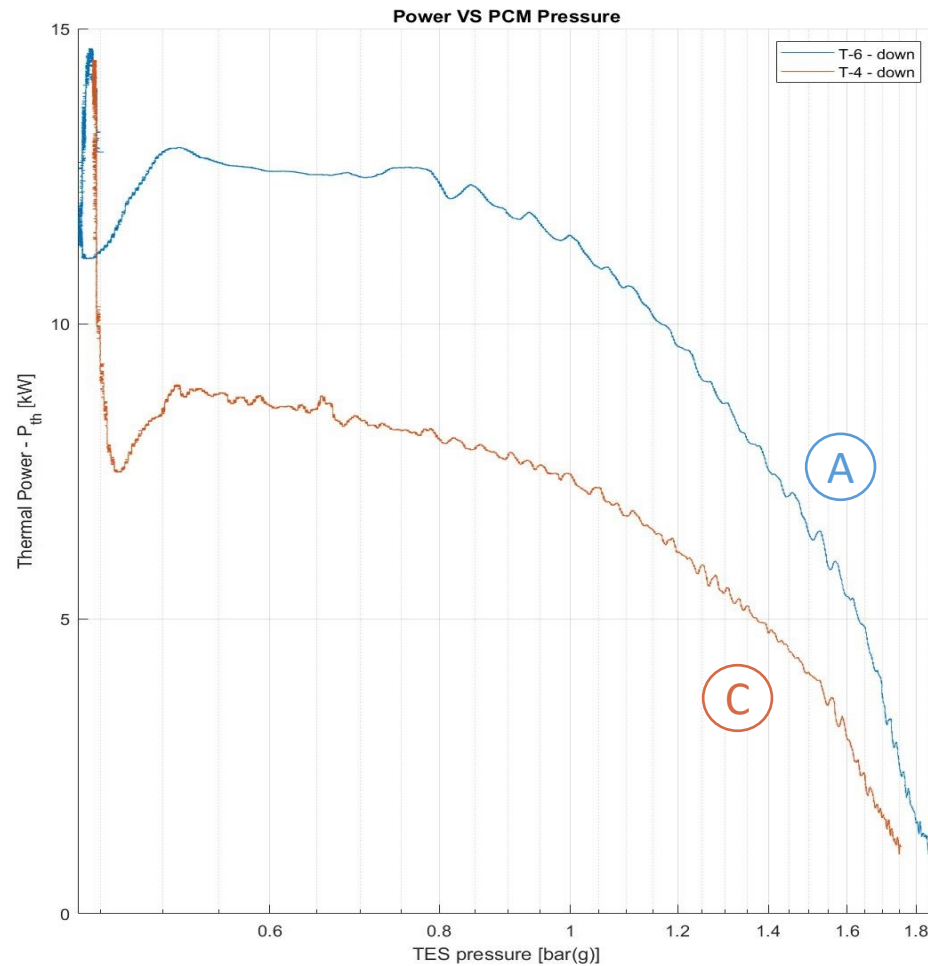
Cold Thermal Energy Storage – Experimental campaign

- Same T_{in} , same directions, different mass flow



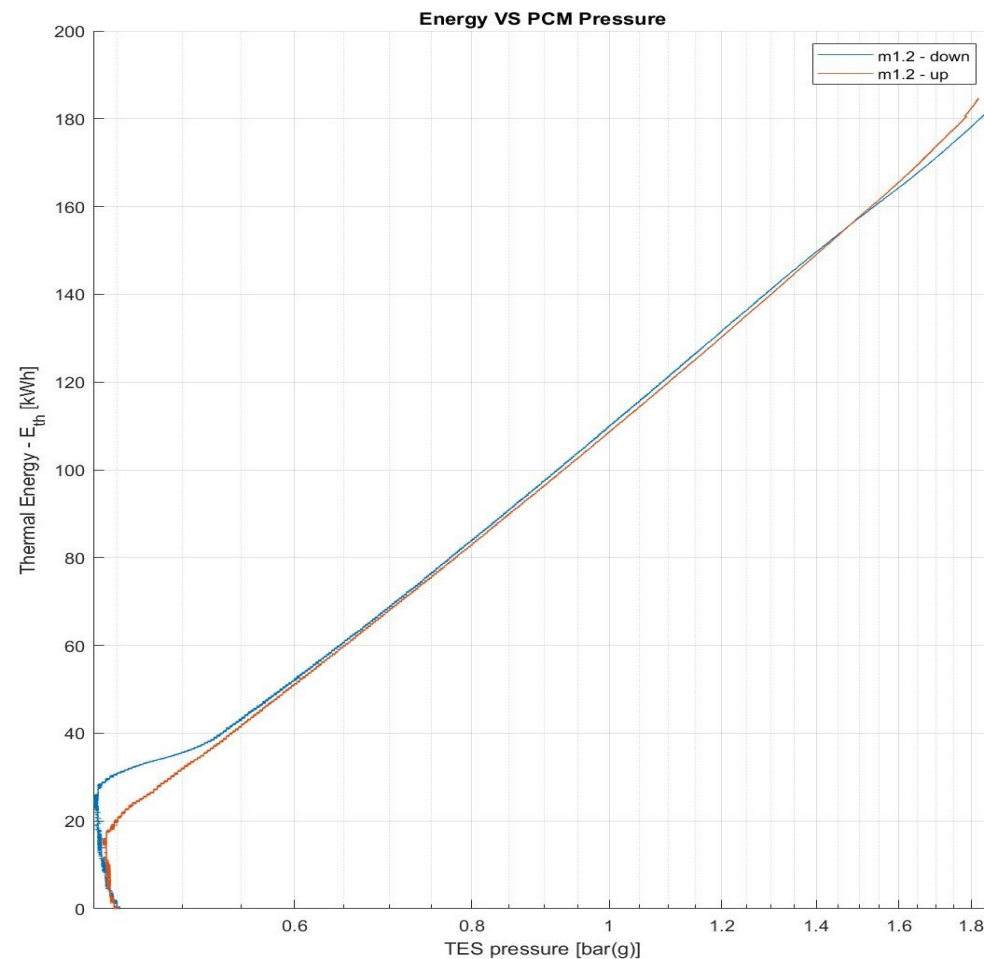
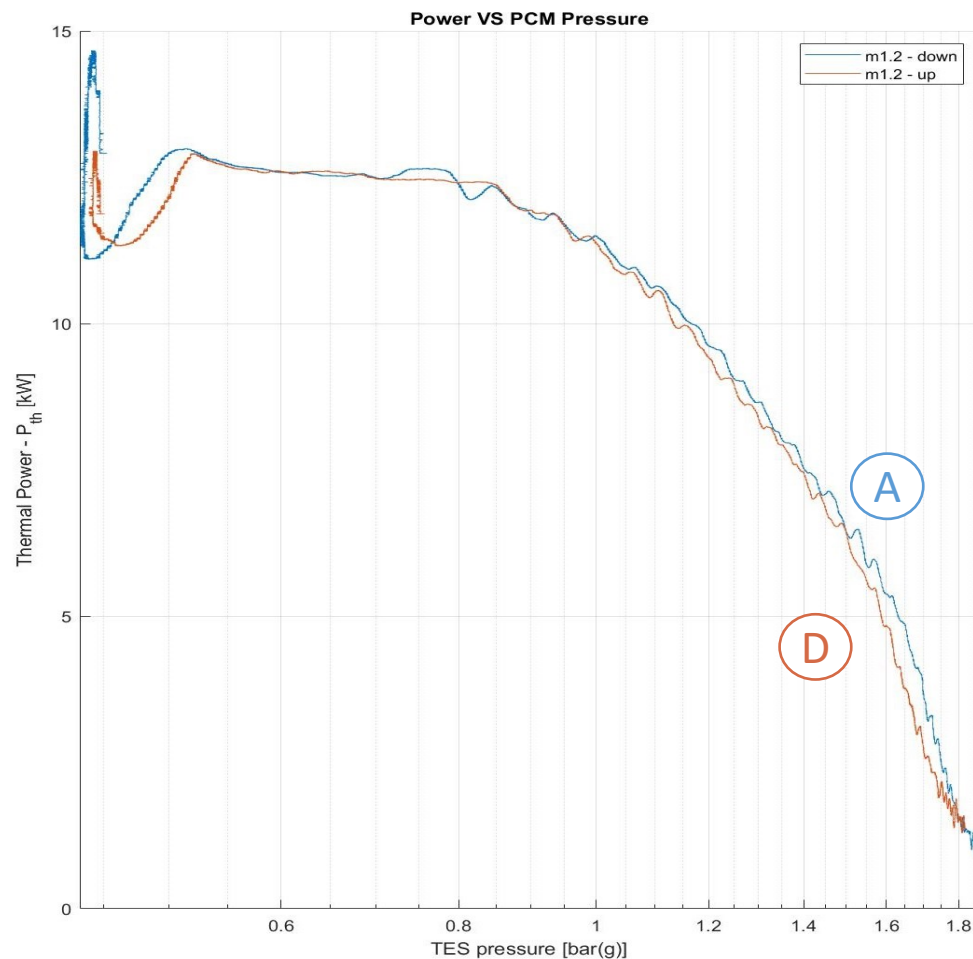
Cold Thermal Energy Storage – Experimental campaign

- Same mass flow, same directions, different T_{in}



Cold Thermal Energy Storage – Experimental campaign

- Same mass flow, same T_{in} , different directions



Cold Thermal Energy Storage – Experimental campaign

- Same mass flow, same T_{in} , different directions

