

A highly efficient microalgae-based carbon sequestration system to reduce CO₂ emission from power plant flue gases

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National Energy Technology Laboratory

Carbon Management and Natural Gas & Oil Research Project Review Meeting

Virtual Meetings August 2 through August 31, 2021

Project Overview

- Funding

DOE: \$3,000,000 and Cost Share: \$750,000

- Overall Project Performance Dates:

Sep. 2020 to Sep. 2023

- Project Participants:

Yantao Li, Feng Chen, Russell Hill, University of Maryland
Center for Environmental Science;

Robert Mroz, HY-TEK Bio, LLC;

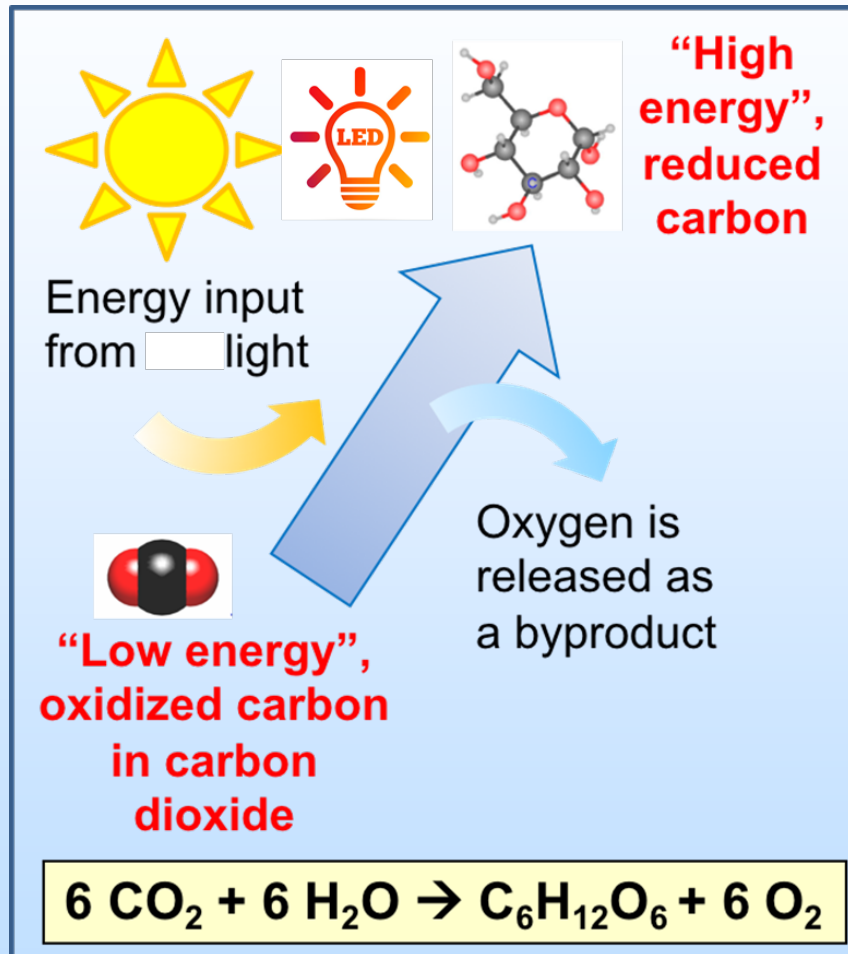
Troy Hawkins and Sudhanya Banerjee, Argonne National
Laboratory

Project Overview

- Overall Project Objectives

The objective of this project is to harness the power of photosynthetic microalgae to maintain a high-pH, high-alkalinity microalgal culture to create a carbon-negative system for carbon dioxide (CO₂) conversion to value-added products from power plant flue gas. The bench-scale system will be demonstrated on flue gas containing 8 to 12% CO₂.

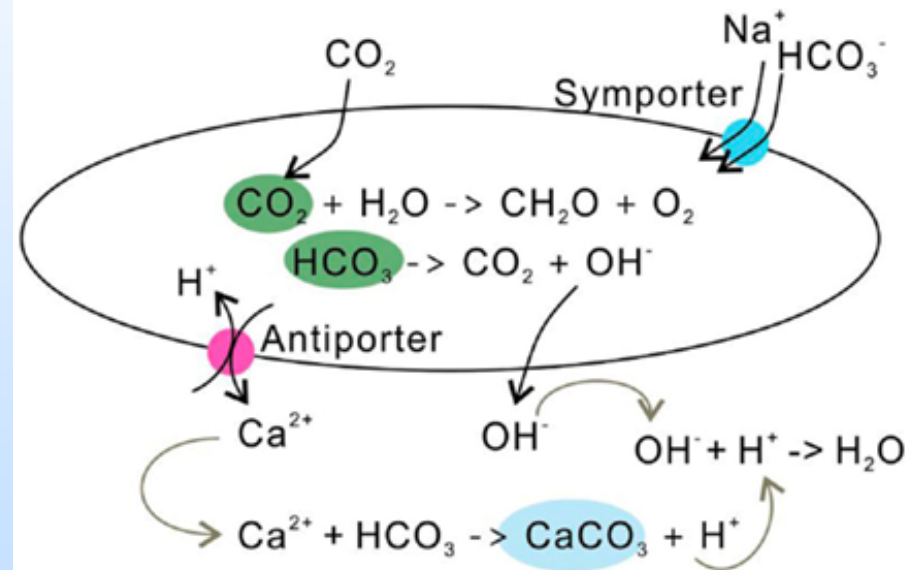
Technology Background



Williams, M.E. (July 31, 2016). Carbon-Fixing Reactions of Photosynthesis. The Plant Cell, doi/10.1105/tpc.116.tt0716.

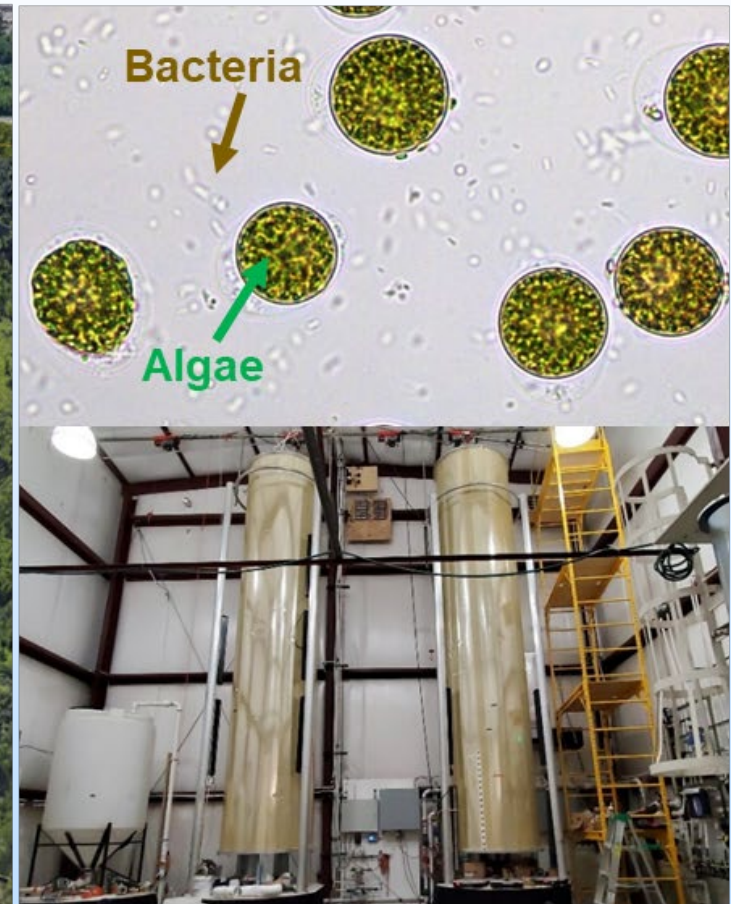
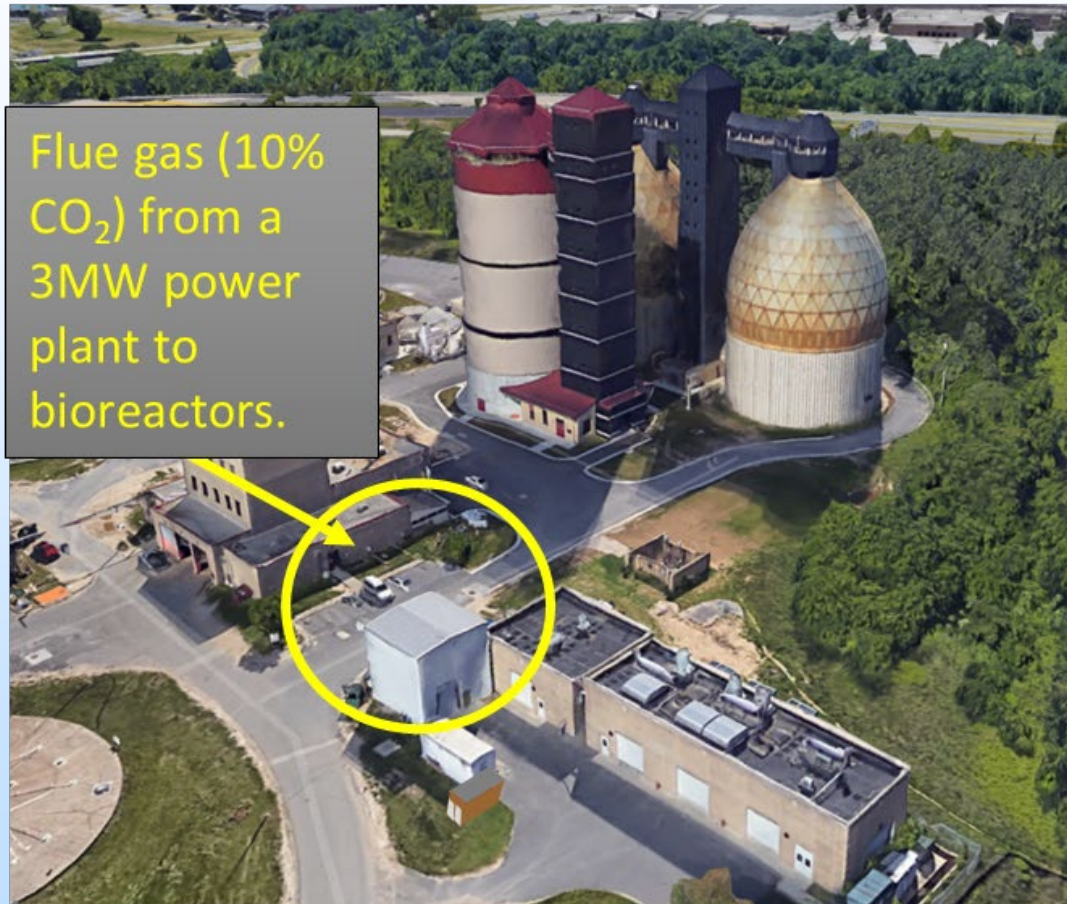
Microalgae-driven Carbon Precipitation (MadCAP)

Photosynthesis



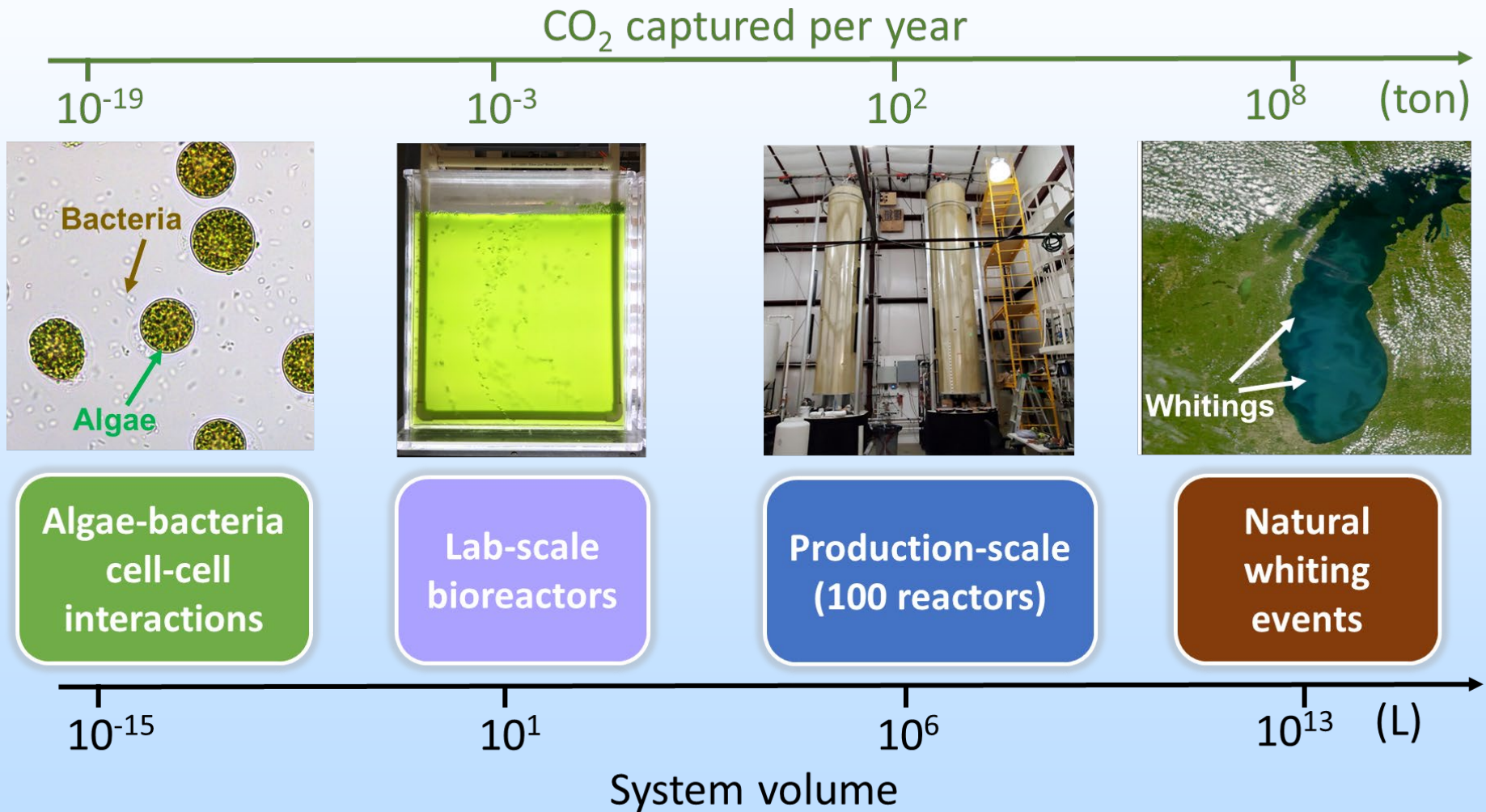
Adapted from Zhu and Dittrich 2016 Frontiers in Bioeng and Biotech.

Technology Background: Microalgae Driven Carbon Capture

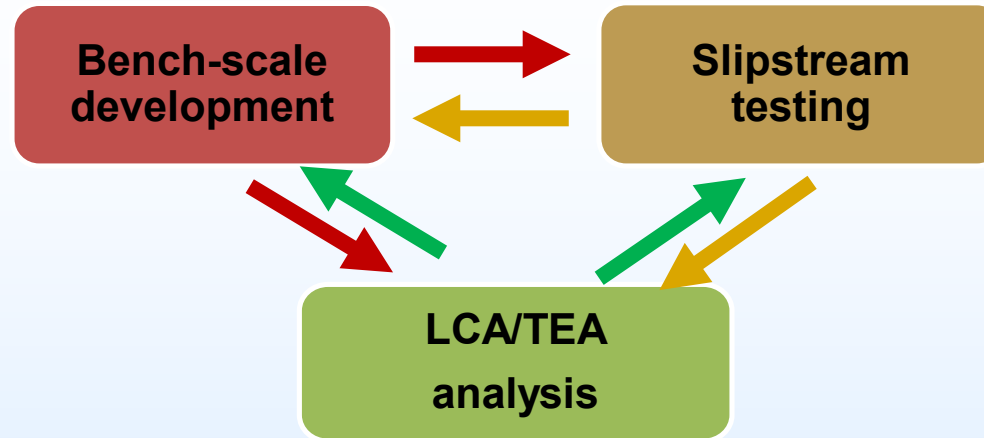


The bioreactor facility of the Back River Waste Water Treatment Plant

Technology Background: Microalgae Driven Carbon Capture



Technical Approach/Project Scope



Bench-scale development of a saltwater and a freshwater system (UMCES)

- Subtask 2.1; 3.1; 4.1: Saltwater algal carbon sequestration system (**Li and Hill**)
- Subtask 2.2; 3.1; 4.1: Freshwater algal carbon sequestration (**Chen and Hill**)

Slipstream testing of the algal carbon sequestration system (HY-TEK Bio)

- Subtask 2.3; 3.2; 4.2: Slipstream test at 500 L (**Mroz**)
- Subtask 3.3; 4.3: Slipstream test at 6,800 L (**Mroz**)

Development of TEA and LCA models to evaluate and guide (Argonne)

- Subtask 2.4; 3.4; 4.4: Perform TEA and LCA analysis (**Hawkins and Banerjee**)

Technical Approach/Project Scope

Efficient carbon sequestration in the lab and during slipstream testing at the Back River Wastewater Treatment Plant.

Production of algal biomass optimized for lutein/zeaxanthin production and/or biofuels.

Aggressive publication and IP protection plan to facilitate future licensing arrangements and/or partnering opportunities.

Involvement of key industrial partners to accelerate commercialization of technology.

Progress- Budget Period 1

Subtask 2.1 - Develop a saltwater algal carbon sequestration system at lab scale

- Grow the *Nannochloropsis oceanica* IMET1 with NaHCO_3 and simulated flue gas

Milestone 2.1 Achieve >90% mitigation efficiency of each algae at lab scale. M12

Subtask 2.2 - Develop a freshwater algal carbon sequestration system at lab scale

- Grow the *Scenedesmus obliquus* HTB1 with NaHCO_3 and simulated flue gas

Milestone 2.2 Achieve >90% mitigation efficiency of each algae at lab scale. M12

Lake Nakuru, Kenya

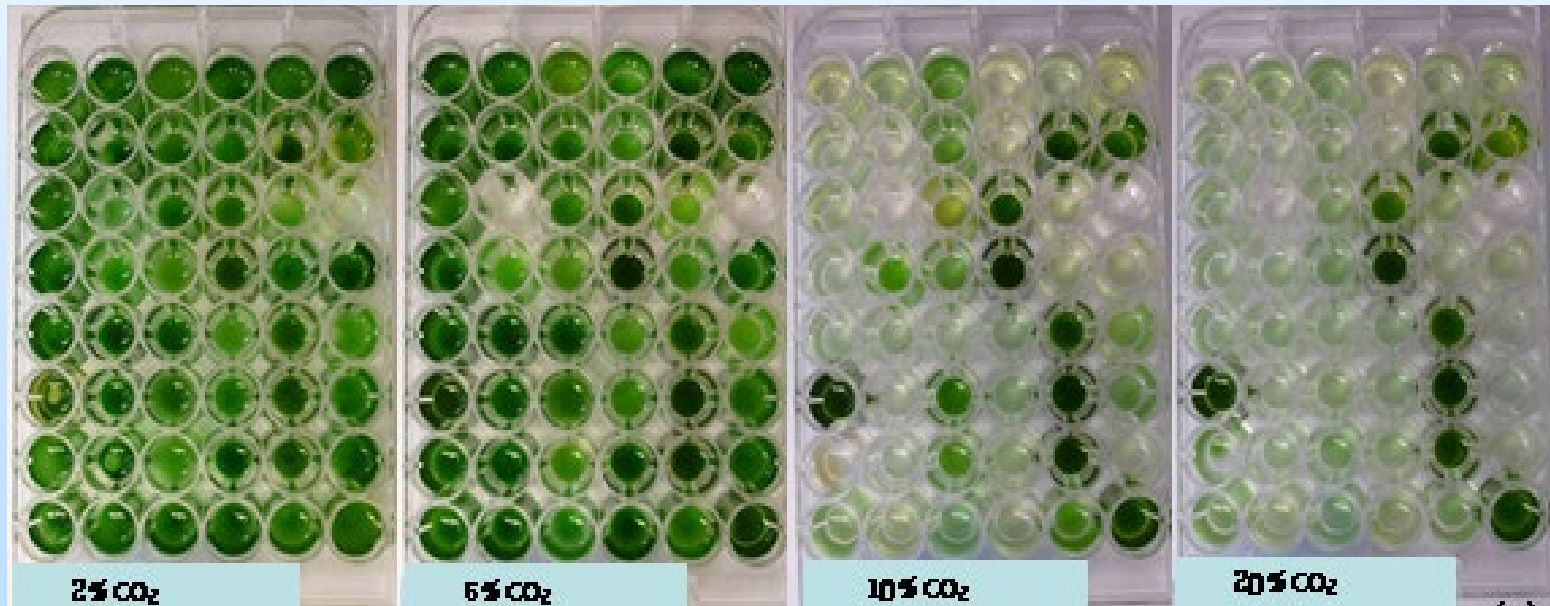
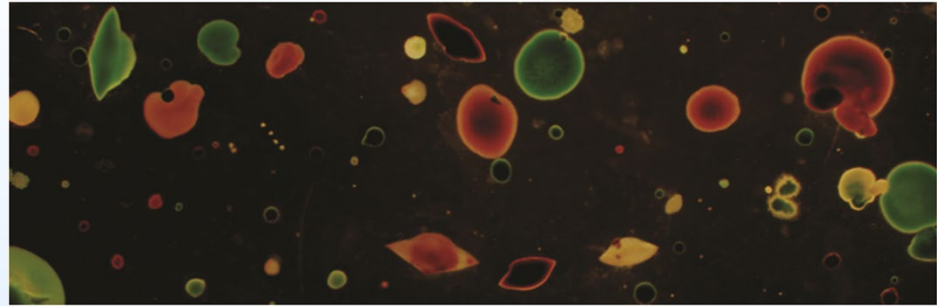
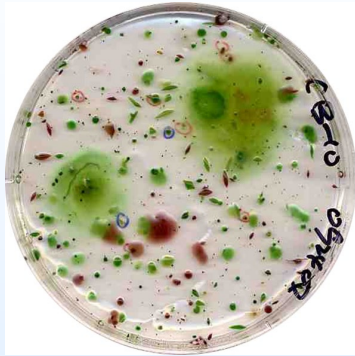


Soap Lake, Washington



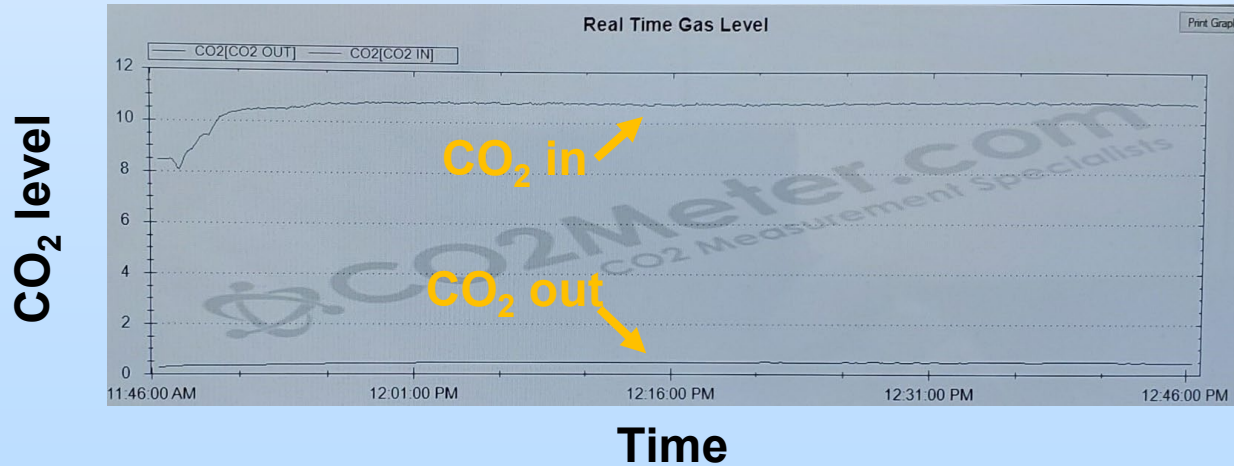
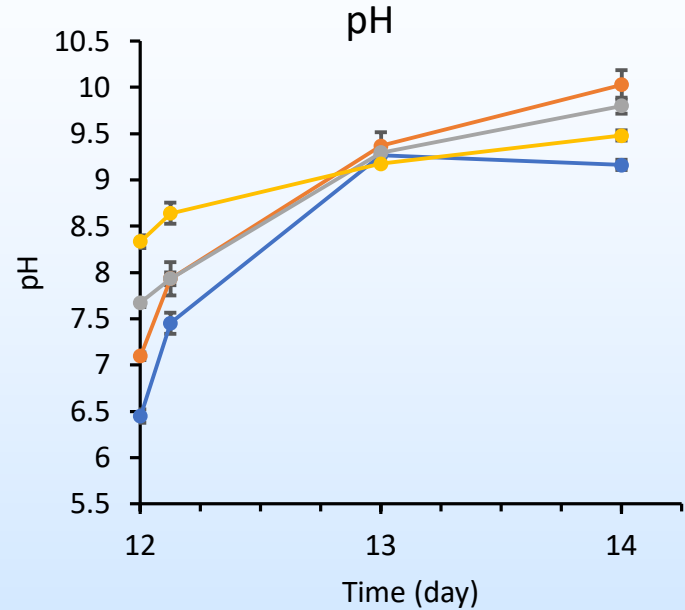
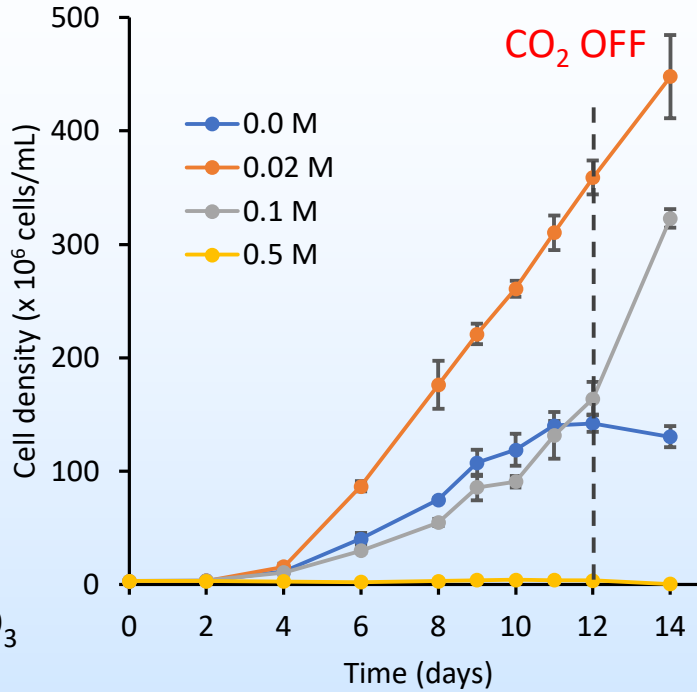
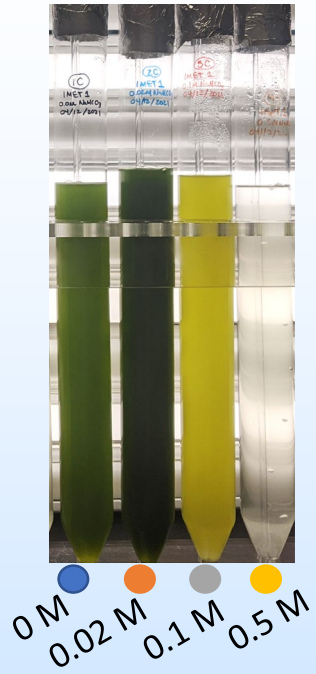
Progress- Budget Period 1 Algal Strain Selection

Nannochloropsis oceanica IMET1 and *Scenedesmus obliquus* HTB1 were selected

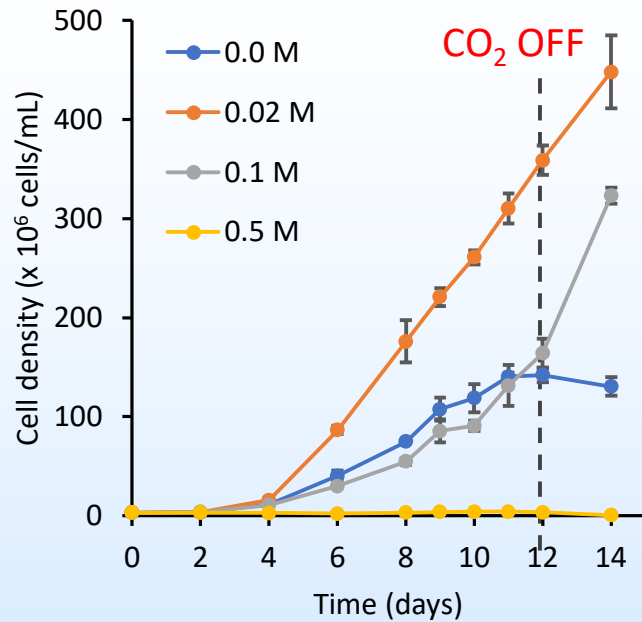


Progress- Budget Period 1 Lab culture at 10% CO₂

Lab cultures of *Nannochloropsis oceanica* IMET1

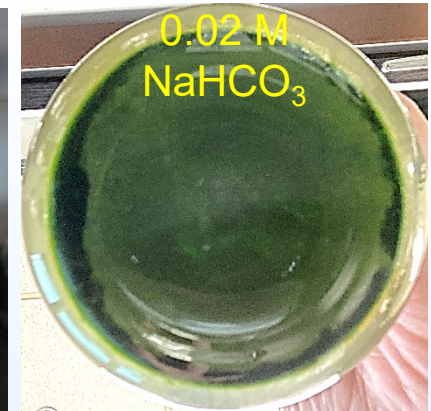


Progress- Budget Period 1 Lab culture at 10% CO₂



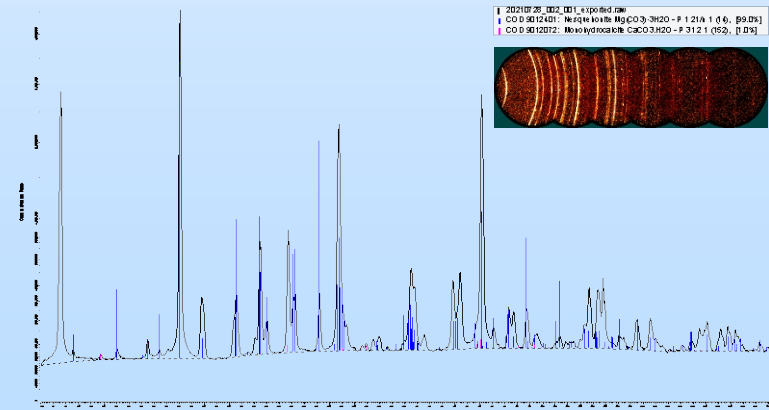
0.02 M

0.1 M



Aragonite CaCO₃

Nasquehonite
MgCO₃·3H₂O



Progress- Budget Period 1

Subtask 2.3 – Initial slipstream testing at 500-L scale

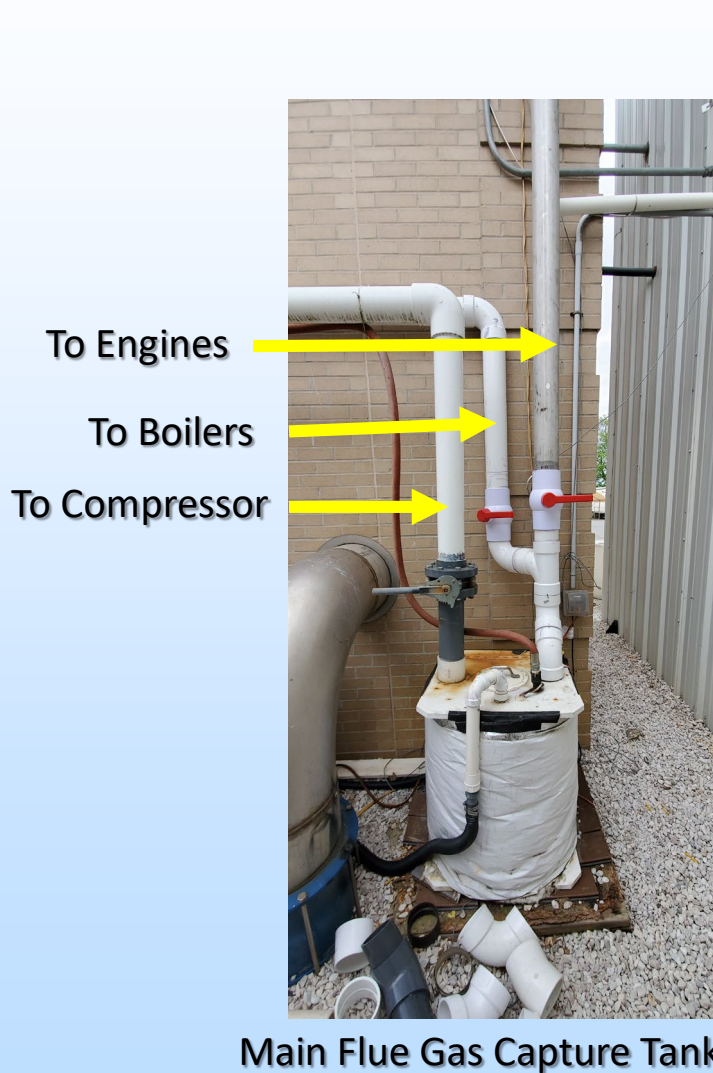
- Grow saltwater and freshwater cultures non-axenically in 500-L bioreactors with flue gas.

Milestone 2.3 Achieve >90% mitigation efficiency at 500-L scale. M12

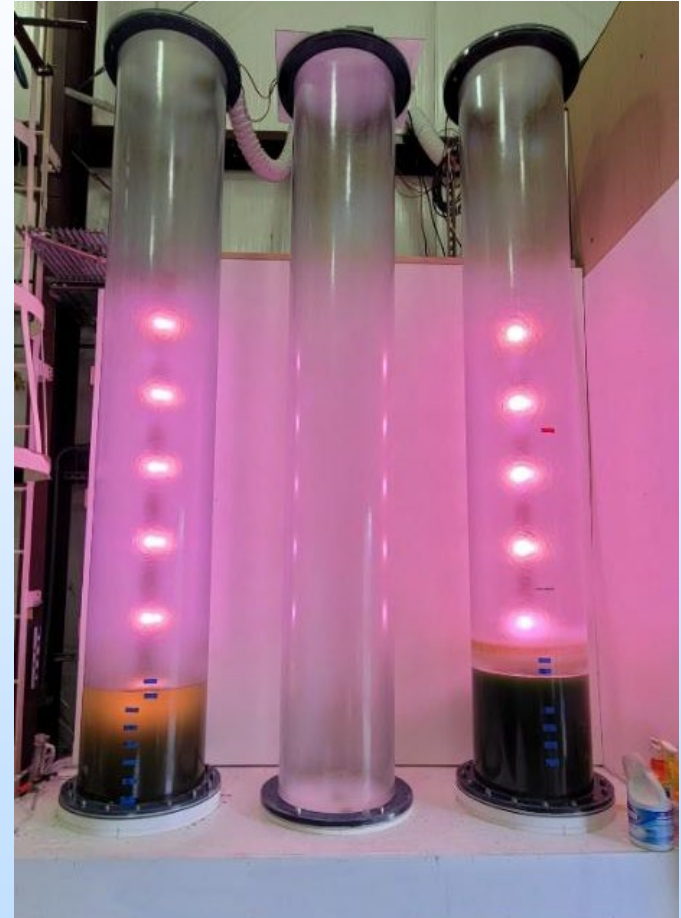
Subtask 2.4 - Develop the frameworks for the TEA and LCA models

Milestone 2.4 Develop frameworks for the TEA and LCA models. M12

Progress- 500-L scale test, Flue Gas Capture Line to the Natural Gas Boiler

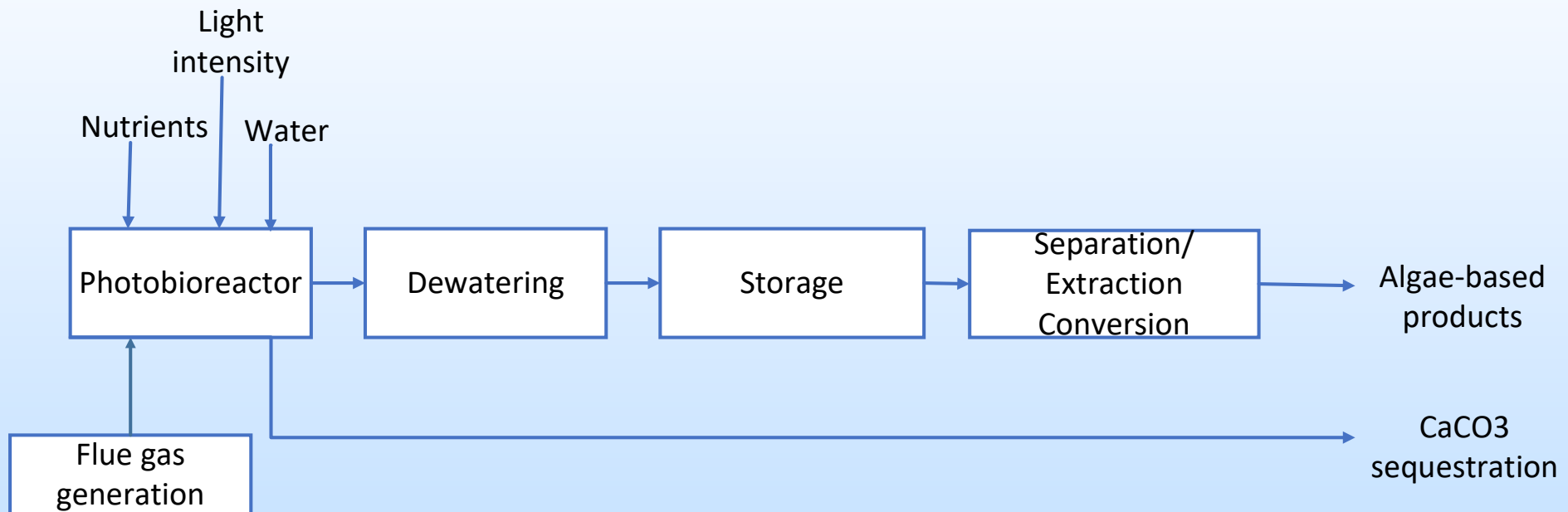


Progress- 500-L scale test



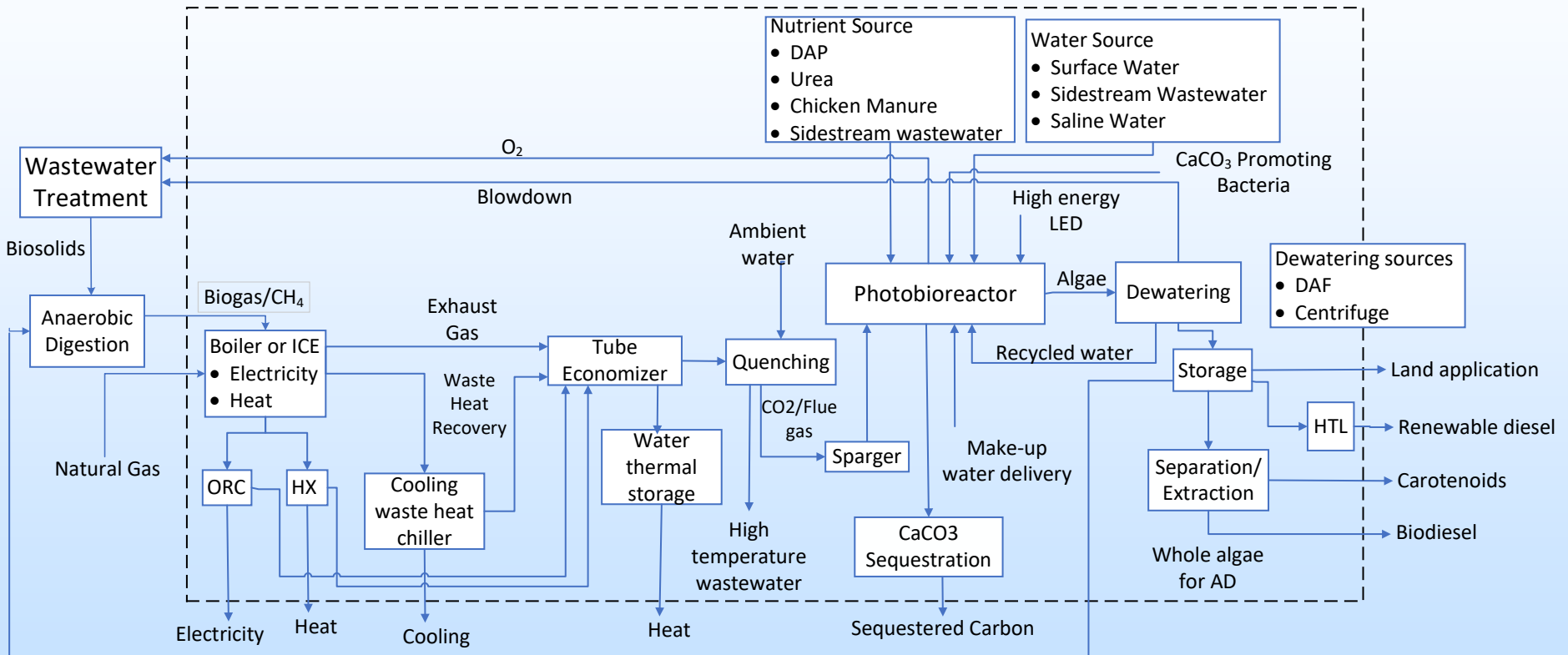
Progress- LCA/TEA

To perform LCA and TEA analysis of advanced algae-based CCS pathway



Progress- LCA/TEA

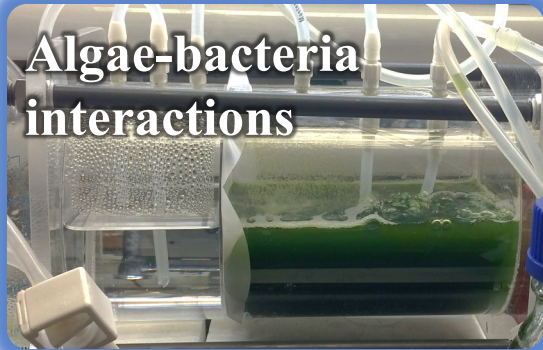
SYSTEM BOUNDARY



Plans for future work- BP2

- 1) Bench-scale optimization of the laboratory and 500-L algal carbon sequestration system;
- 2) Use an iterative modification and validation process to scale up to slipstream testing of the algal carbon sequestration system at a 6,800-L scale on power plant flue gas; and
- 3) Describe the potential cost, energy, and environmental metrics associated with scaling the system to 500-L.

Plans for future work



Microbiome
engineering; Algal
photosynthesis



Process and reaction
engineering



Fluid dynamics and gas-
liquid-solid
multiphase processes

Summary Slide

- Our freshwater *Scenedesmus* and seawater *Nannochloropsis* systems are able to capture CO₂ at >95% efficiency when grown with 10% CO₂ source
- Algae capture CO₂ in the form of algae biomass and carbonate precipitations, e.g., CaCO₃ or MgCO₃ depending on the culture conditions.
- Working on scaling up tests with boiler flue gas in case the engine flue gas shut off.

Appendix

- These slides will not be discussed during the presentation **but are mandatory.**

Organization Chart

No.	/Tasks	/Subtasks and PIs responsible for the task	Teams responsible
1	Project Management and Planning	<ul style="list-style-type: none"> Project Management Plan (<i>All PIs</i>) Technology Maturation Plan (<i>All PIs</i>) 	UMCES is the lead on this task.
2	Bench-scale development of a saltwater and a freshwater system	<ul style="list-style-type: none"> Saltwater algal carbon sequestration system (<i>Li and Hill, UMCES</i>) Freshwater algal carbon sequestration (<i>Chen and Hill, UMCES</i>) 	UMCES is the lead on this task.
3	Slipstream testing of the algal carbon sequestration system	<ul style="list-style-type: none"> Slipstream test at 500 L scale (<i>Mroz, HY-TEK Bio, LLC</i>) Slipstream test at 6,800 L scale (<i>Mroz, HY-TEK Bio, LLC</i>) 	HY-TEK Bio, LLC is the lead on this task.
4	Development of TEA and LCA models to evaluate and guide research and testing activities.	<ul style="list-style-type: none"> Develop the frameworks for the TEA and LCA models (<i>Hawkins and Banerjee, Argonne National Lab</i>) Perform hotspot analysis, benchmark against other carbon capture and biofuel processes, (<i>Hawkins and Banerjee, Argonne National Lab</i>) 	Argonne National lab is the lead on this task.

Gantt Chart

Task	2020-2021				2021-2022				2022-2023			
Budget period	Budget period 1 (Month 1-12)				Budget period 2 (Month 13-24)				Budget period 3 (Month 25-36)			
<i>Task 1.0 Project Management</i>												
1.1 Project Management Plan												
Milestones 1.1.1												
1.2 Tech Maturation Plan												
Milestones 1.2.1												
<i>Task 2.0 Bench-scale development</i>												
2.1 Seawater system												
Milestones 2.1.1												
2.2 Freshwater system												
Milestones 2.2.1												
2.3 Initial 500-L test												
Milestones 2.3.1												
2.4 Frameworks of TEA and LCA												
Milestones 2.4.1												
<i>Task 3.0 Optimization and slipstream test</i>												
3.1 Lab-scale optimization												
Milestones 3.1.1												
3.2 Slipstream test at 500 L												
Milestones 3.2.1												
3.3 Initial 6,800-L test												
Milestones 3.3.1												
3.4 TEA and LCA analysis												
Milestones 3.4.1												
Milestones 3.4.2												
<i>Task 4.0 Optimization and full-scale test</i>												
4.1 Lab-scale optimization												
Milestones 4.1.1												
Milestones 4.1.2												
4.2 Slipstream test at 500 L												
Milestones 4.2.1												
4.3 Slipstream test at 6,800-L												
Milestones 4.3.1												
4.4 Frameworks of TEA and LCA												
Milestones 4.4.1												
Milestone Go-No Go												