

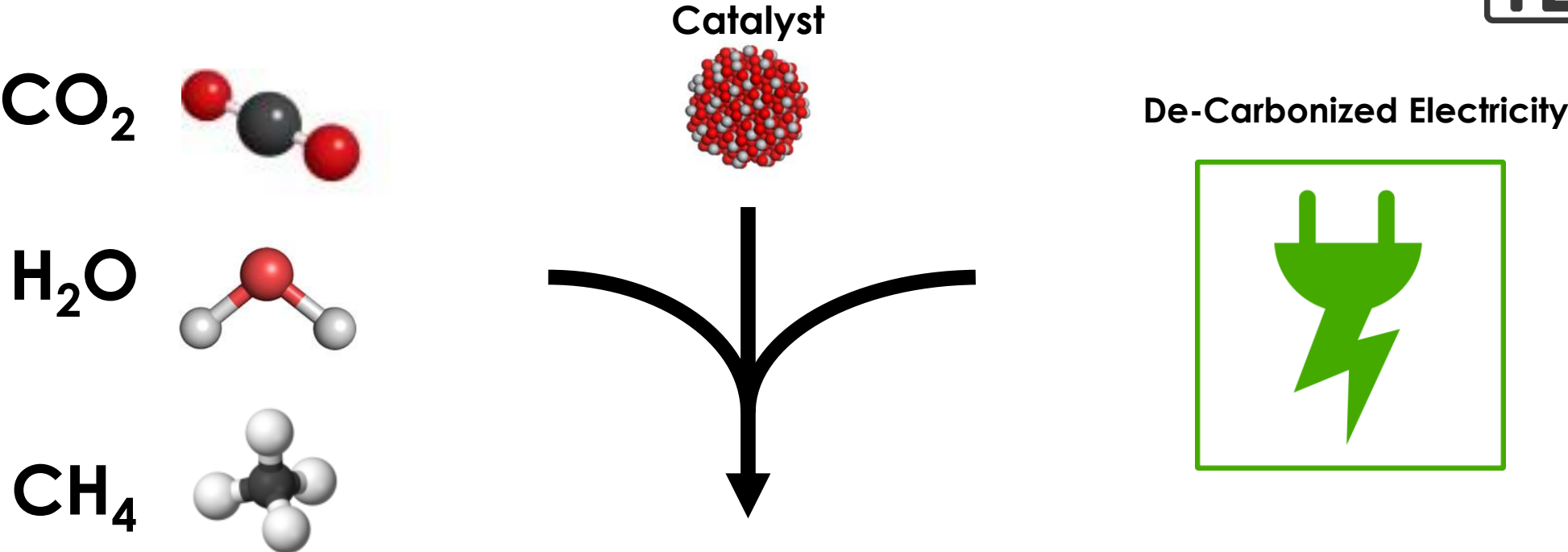
Electrochemical CO₂ Conversion at NETL

Douglas R. Kauffman

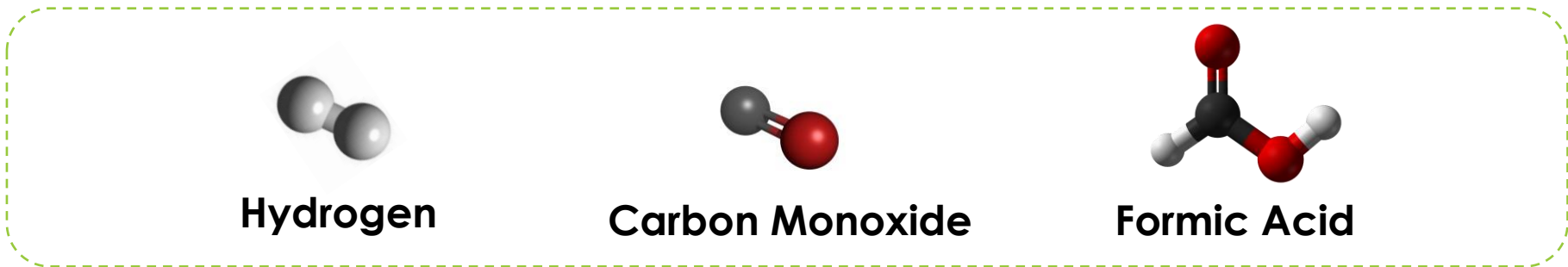


Solutions for Today | Options for Tomorrow

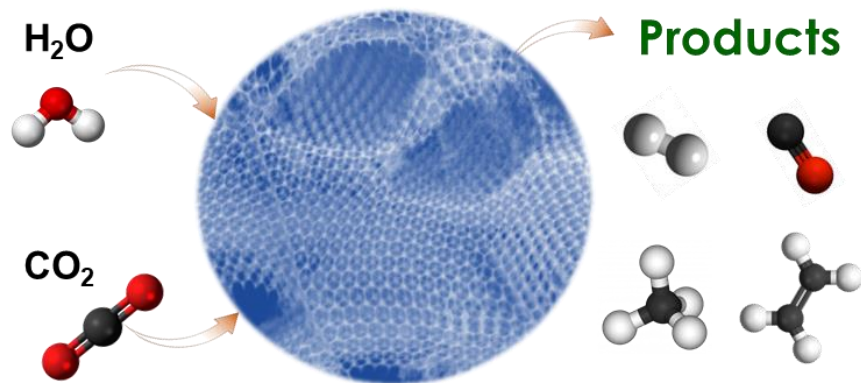
Catalytic CO₂ Conversion at NETL



Carbon Neutral H₂ and C₁ Chemicals

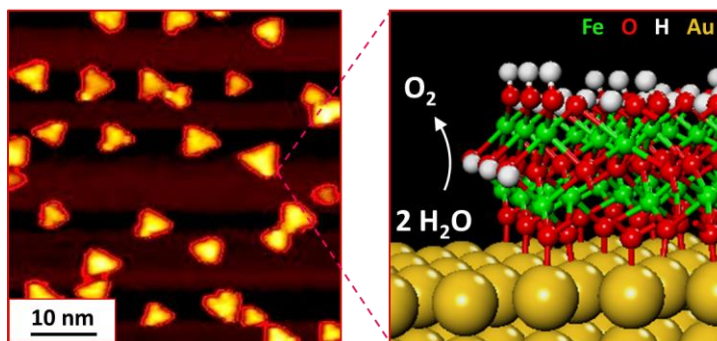


Structure-controlled product selectivity



J. Mater Chem. A, 2019, 7, 27576

Surface-science enabled electrocatalysis



“Atomically Precise” nanocatalysts



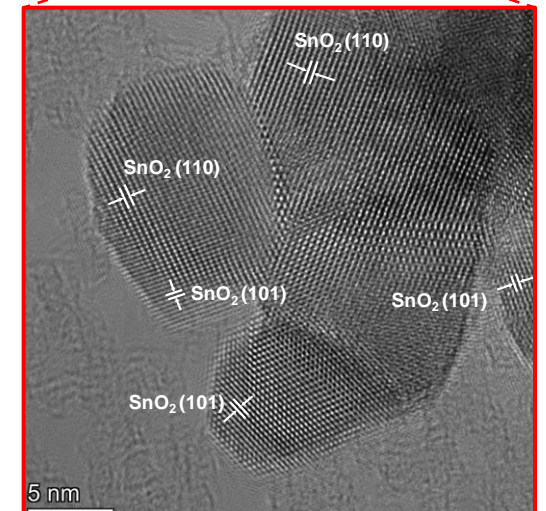
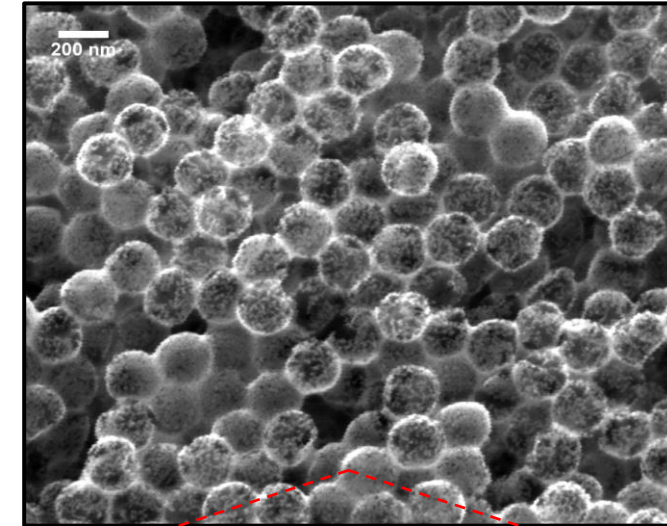
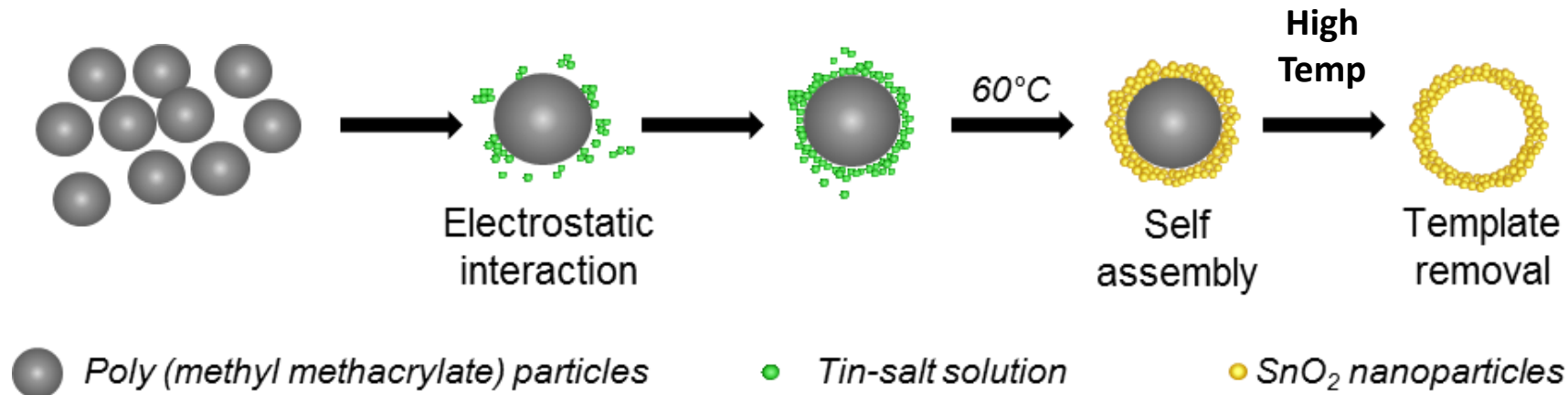
JPCC, 2018, 122, 49, 27991

ACS Catalysis, 2020, 10, 12011

Angew. Chem. Int. Ed., 2021, 133, 6421

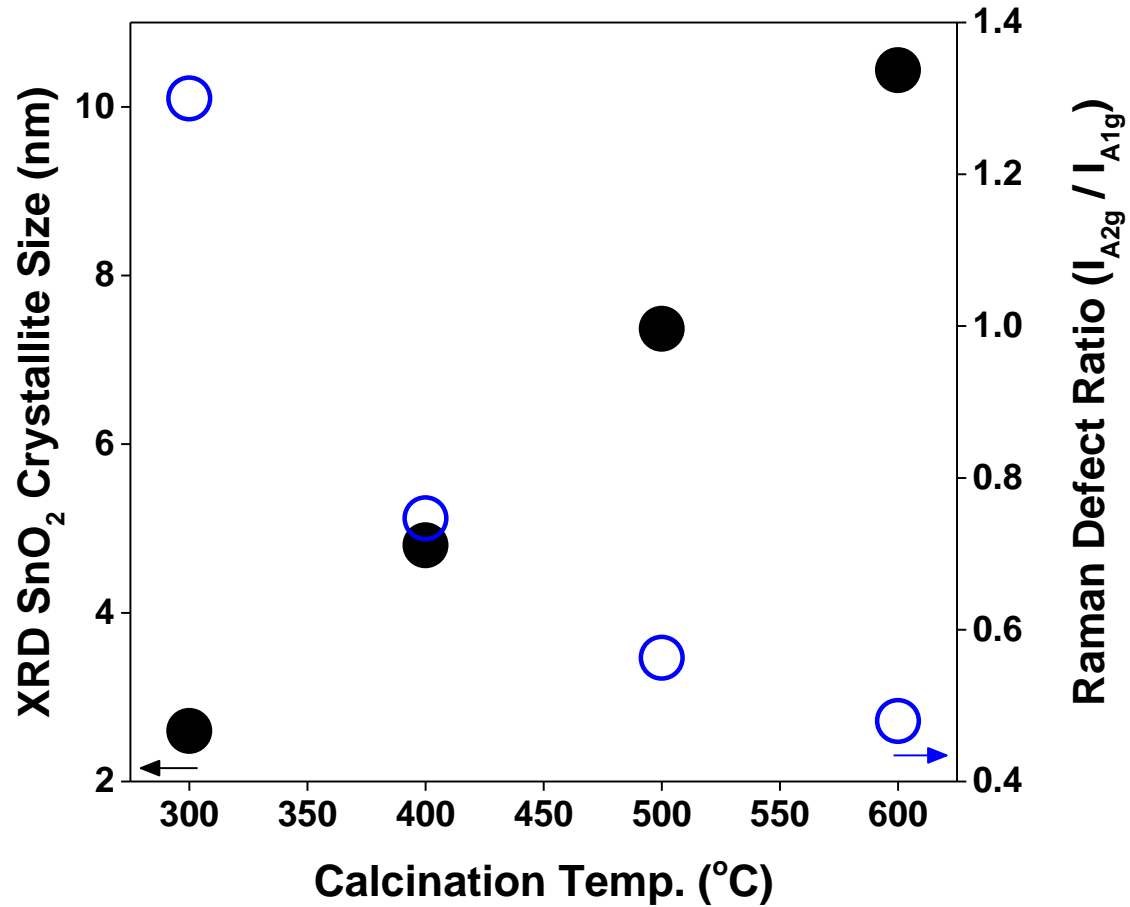
- **Electrochemically reduce CO₂ to formate/formic acid (HCOO⁻ / HCOOH).**
- **Formic acid has agricultural and industrial uses.**
 - Currently produced via natural gas reforming and methanol processing.
 - Extremely carbon intensive.
- **Formic acid is also an emerging energy carrier (53 g H₂ / L)**
- **Key Challenges:**
 - Current density
 - Stability / durability
 - Scalable catalyst synthetic procedure.

Catalyst Synthesis Approach

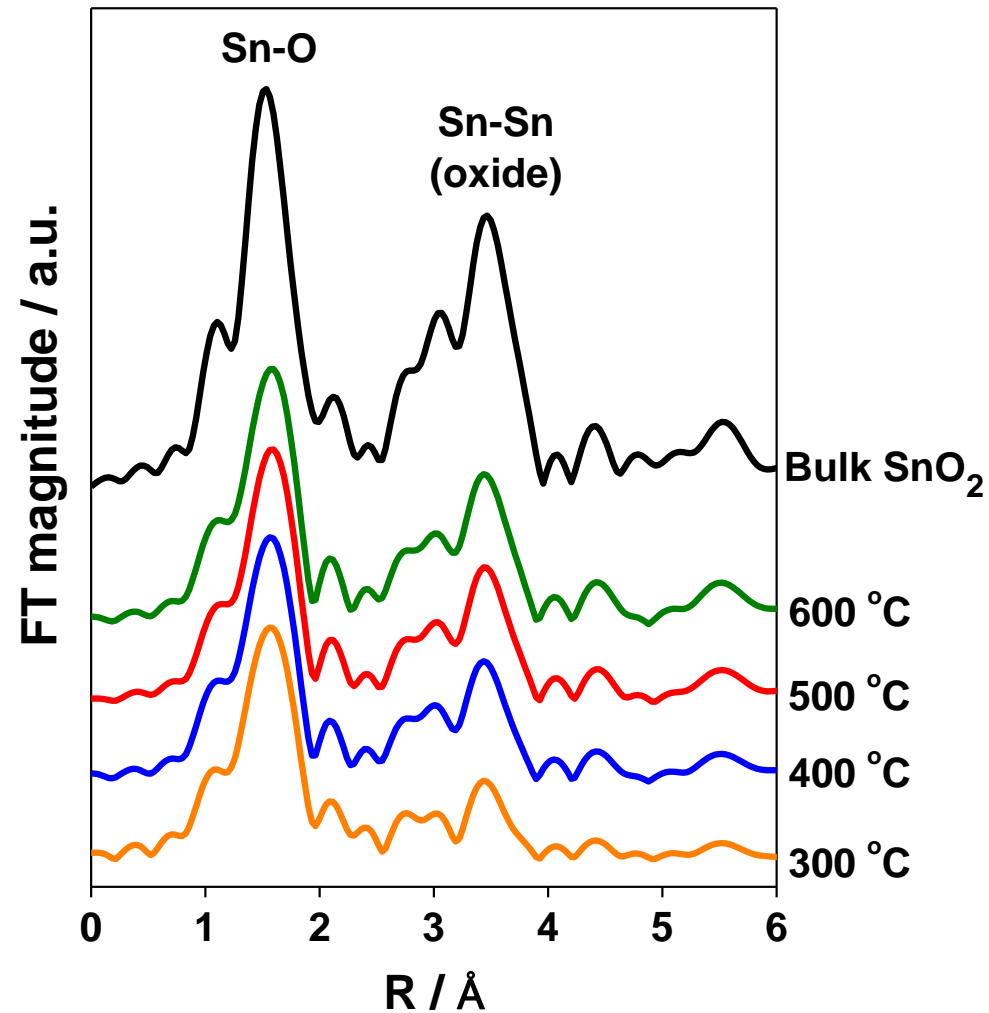


- PMMA template produces sphere diameter at ~200 nm.
- Control the size and crystallinity of constituent SnO₂ nanoparticle by air calcination temperature (300-600°C.)
- Simple solution-phase synthesis and thermal processing

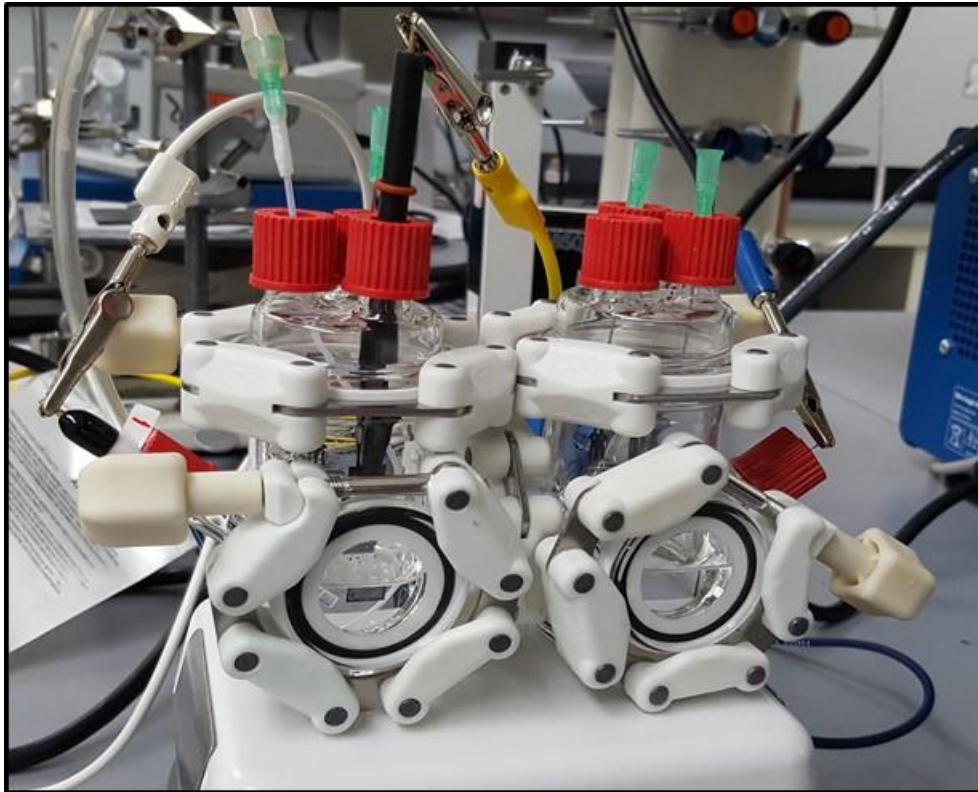
Characterization Results



- XRD, XPS and Raman showed higher calcination temperatures produced larger, more crystalline SnO₂ NPs.



- XRD, XPS and Raman showed higher calcination temperatures produced larger, more crystalline SnO₂ NPs.
- XRD, XPS, EXAFS and Raman all confirmed SnO₂ oxidation state.
- Performance differences stem from the size and crystallinity of constituent nanocrystals.

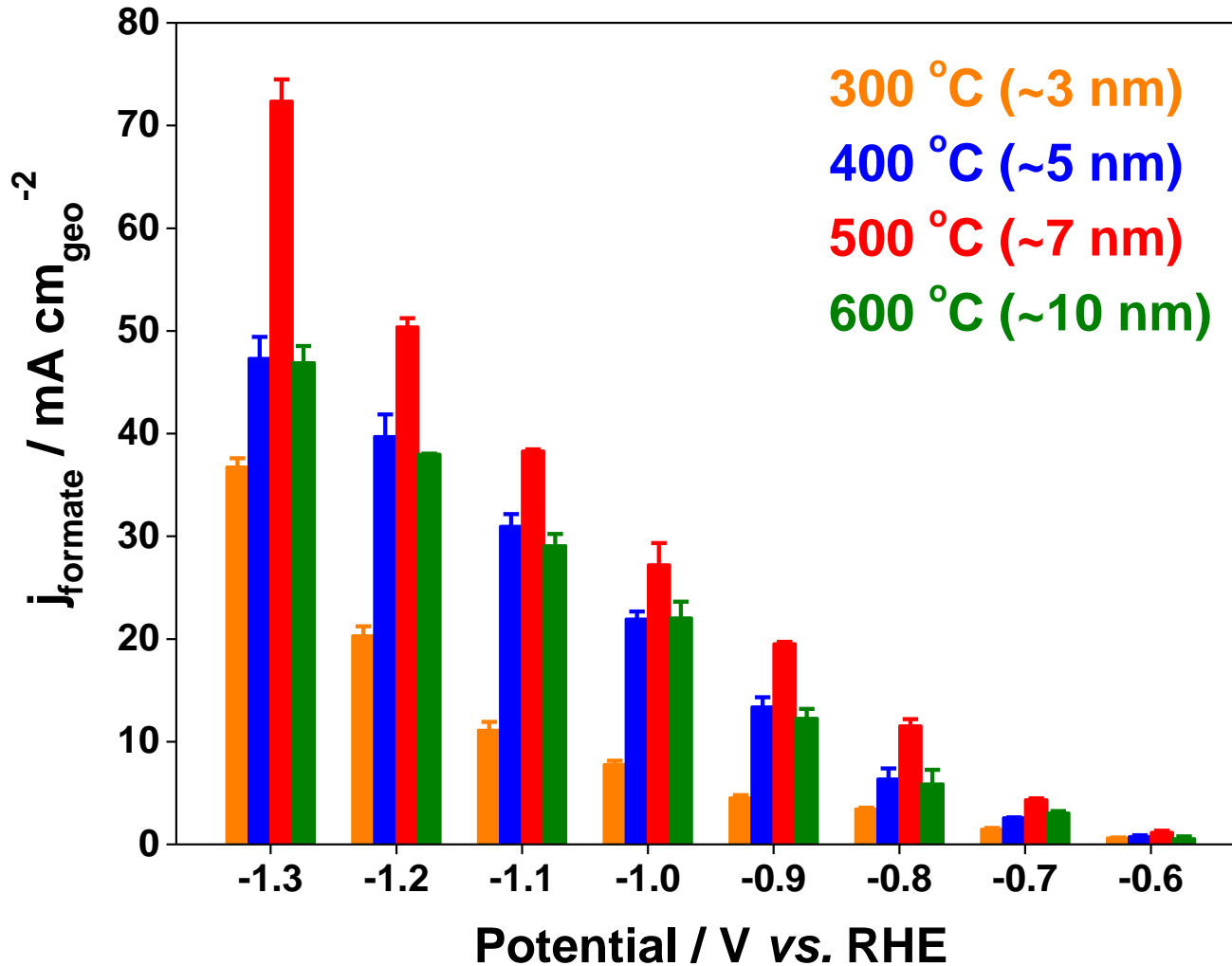


Cathode
Chamber

Anode
Chamber

- SnO_2 catalysts mixed w/ ~ 10 wt% carbon black powder to increase conductivity & Nafion binder.
- Deposited onto PTFE-coated carbon paper electrodes at $5.4 \text{ mg}_{\text{SnO}_2}/\text{cm}_{\text{geo}}^2$.
- Electrochemical H-Cell screening conducted in CO_2 saturated 0.1M KHCO_3

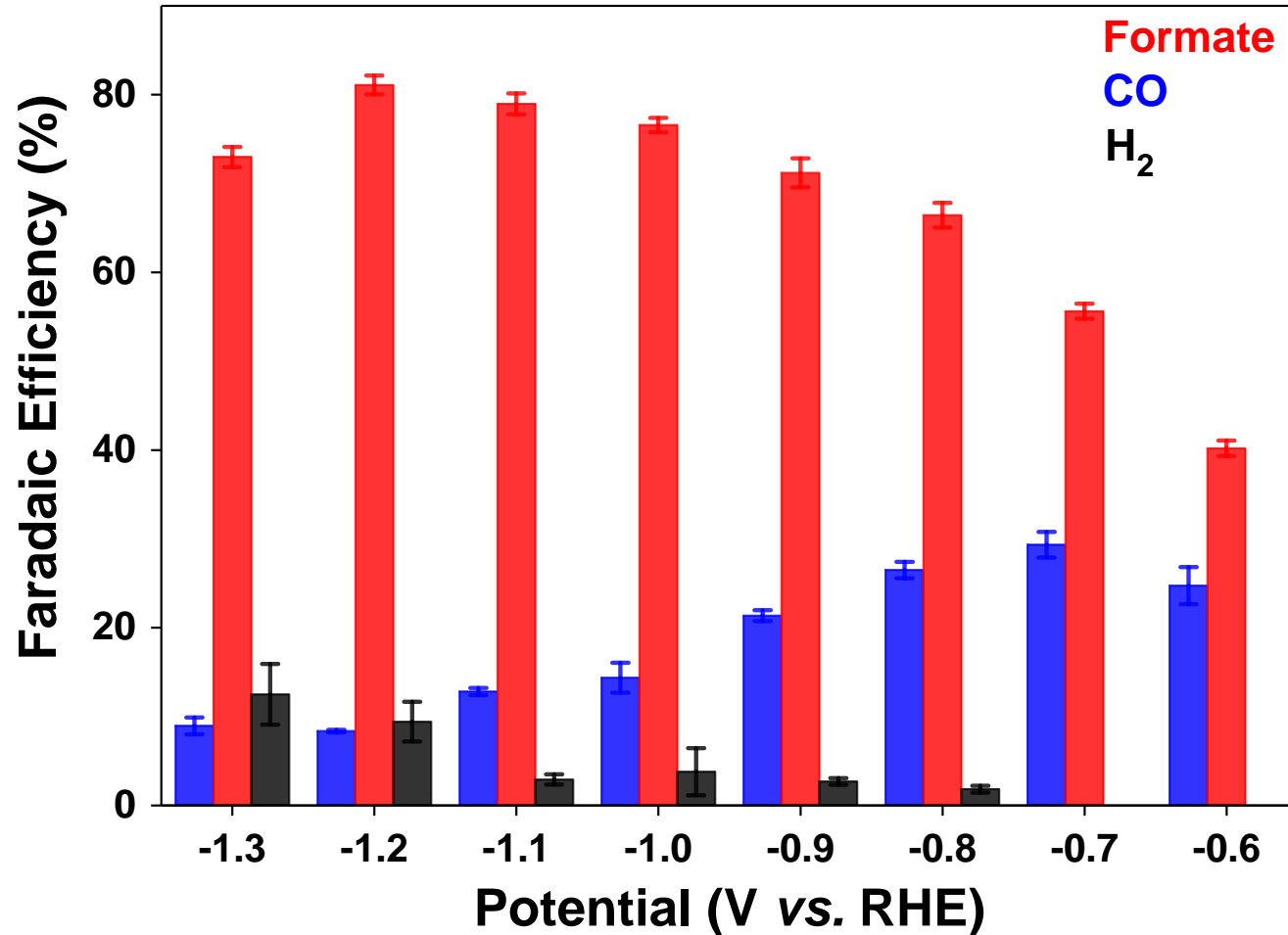
Catalyst Activity vs Calcination Temperature



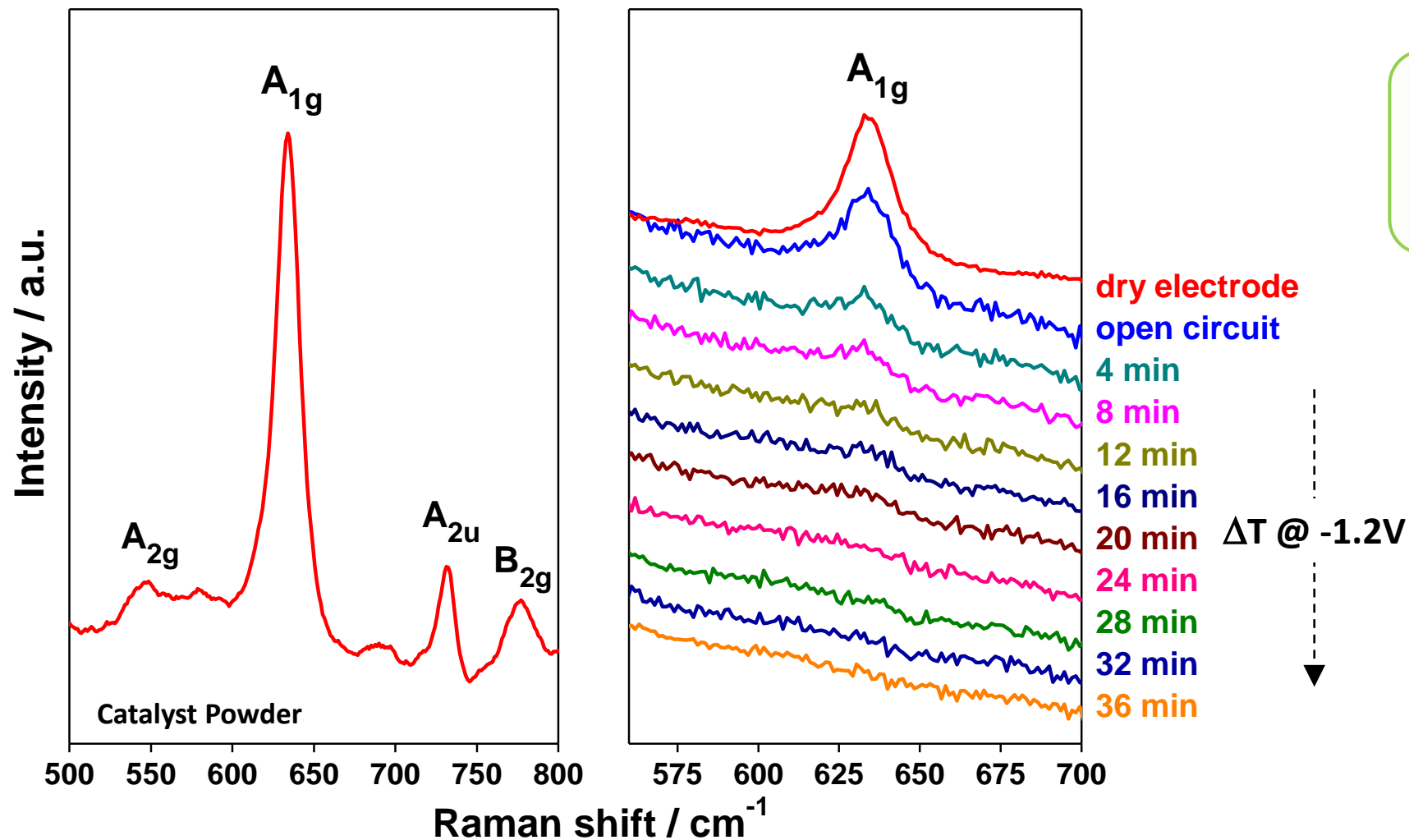
Balance between crystallinity and particle size

- **<500 °C the SnO₂ formed smaller, less crystalline NPs.**
 - Lower formate partial current density.
 - Increased HER (~20% FE).
- **>500 °C produced larger SnO₂ particles with lower activity.**
 - Reduced active surface area

500 °C calcined SnO₂ Nanosphere

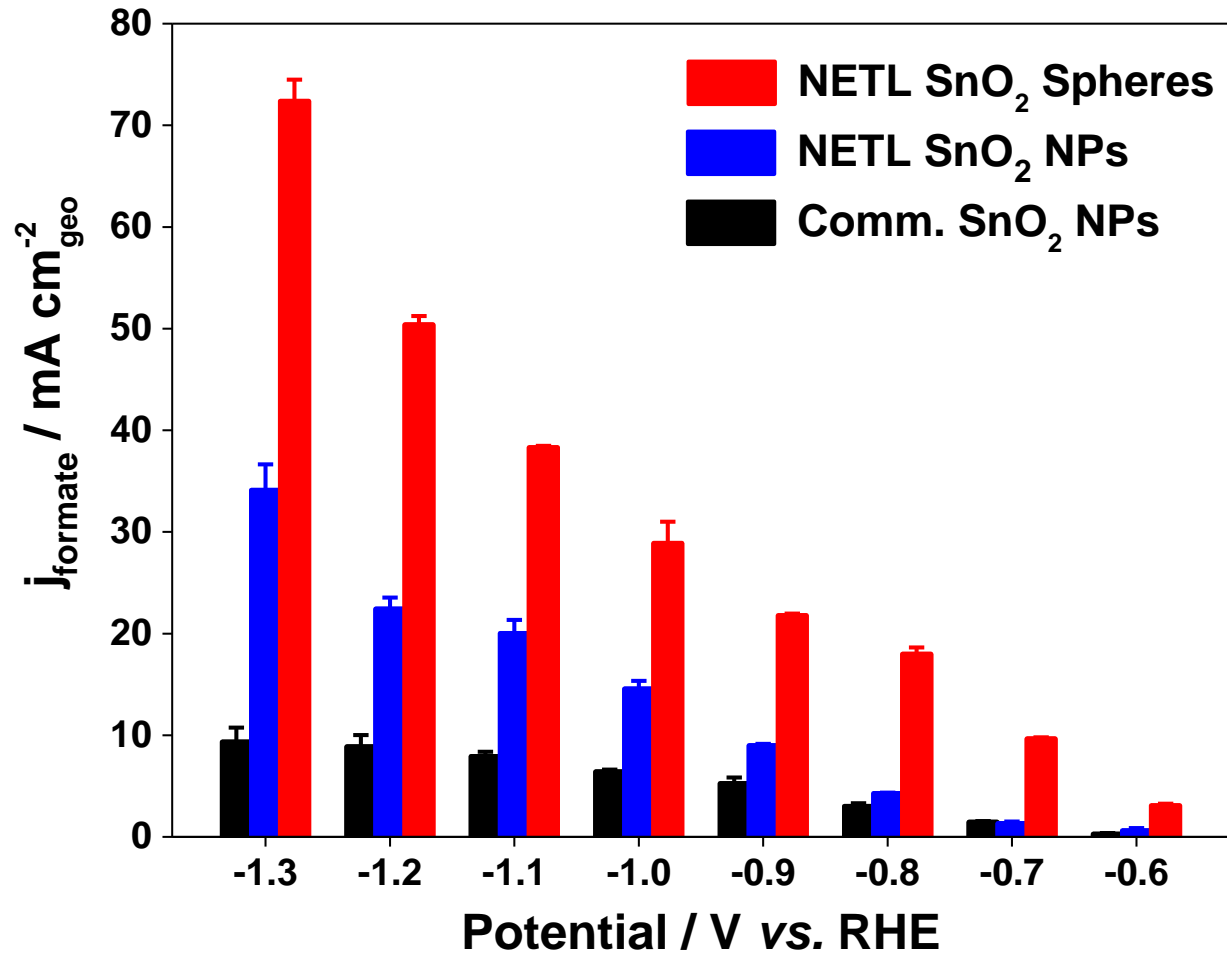


- 500 C calcination temperature produced highest activity and formate FE.
- CO and H₂ were the only other products detected.

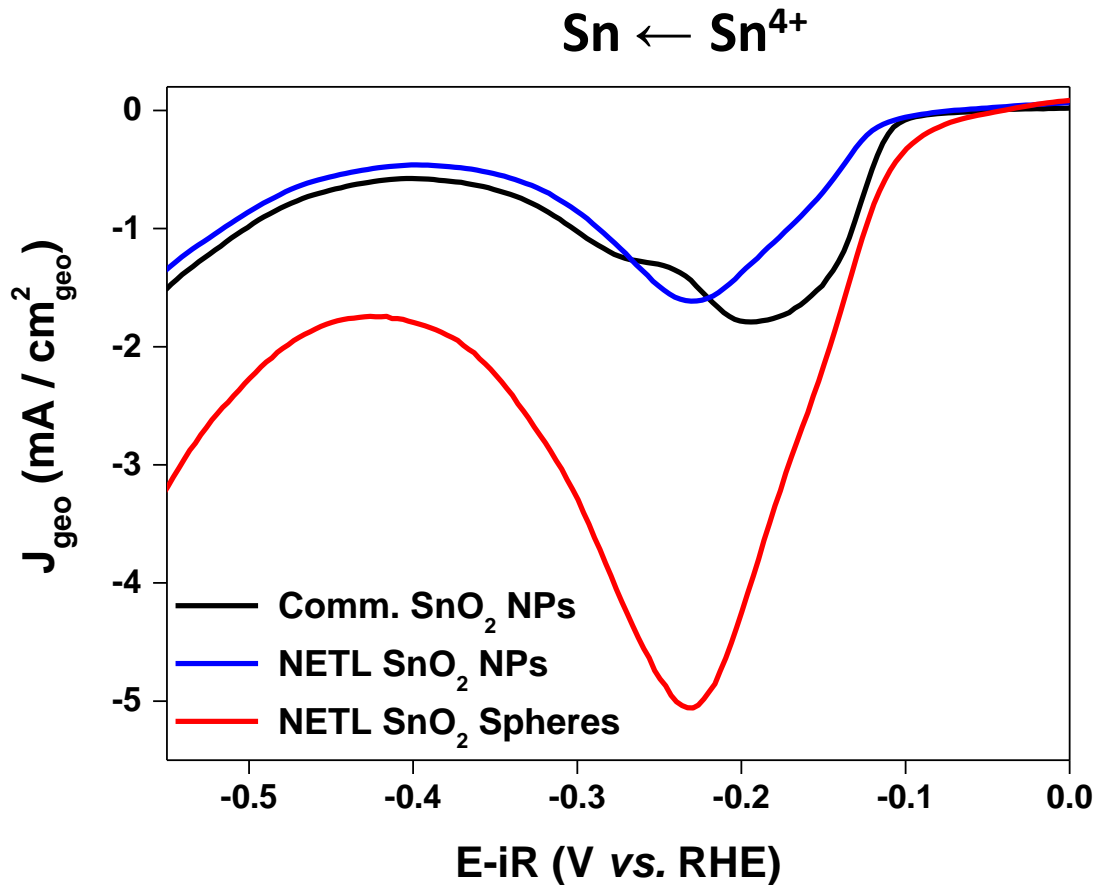


Rapid reduction of SnO_2 to metallic Sn during CO_2RR .

Benchmarking Catalyst Performance

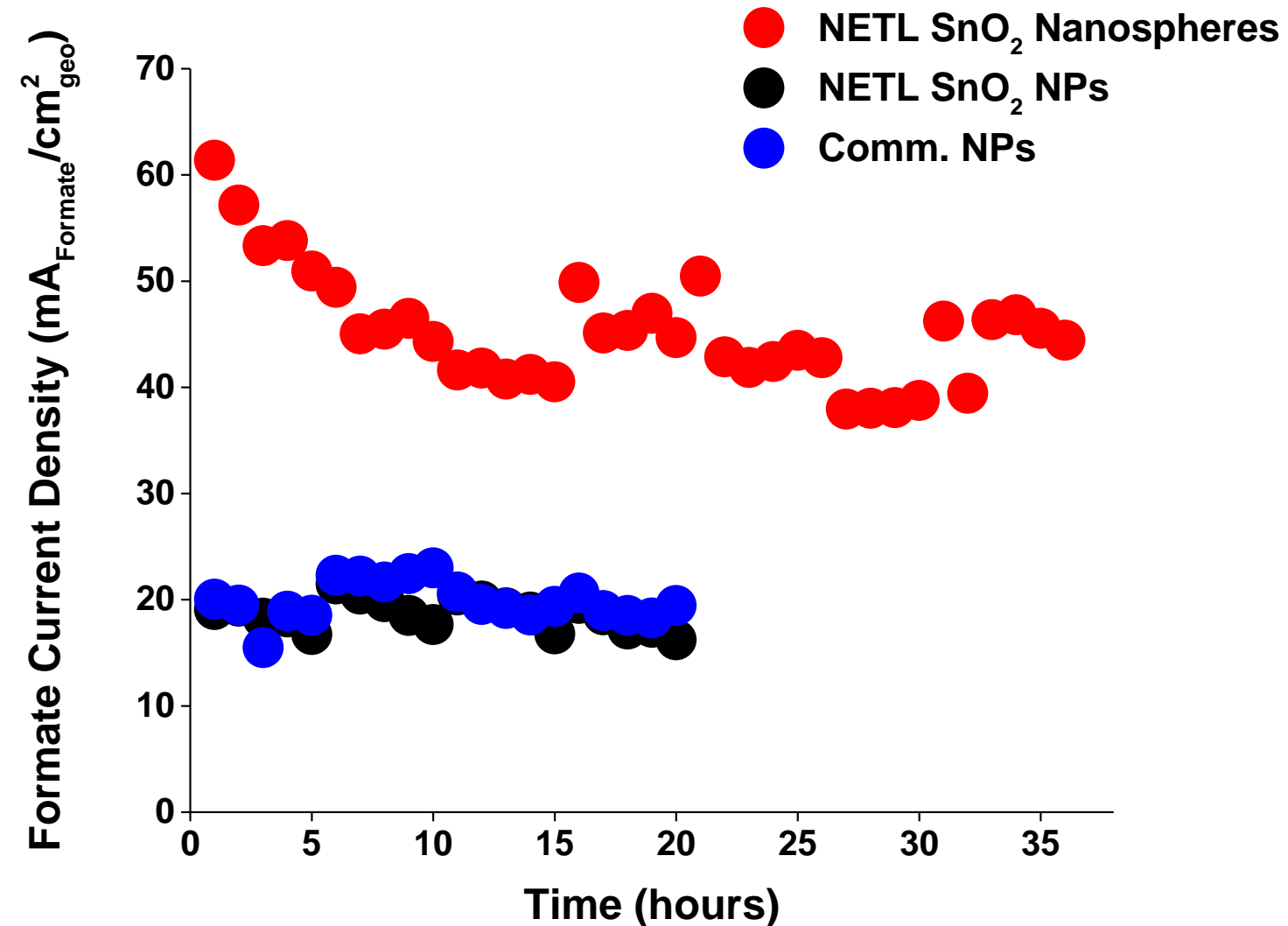


- Benchmarked against commercially available SnO₂ catalyst particles (Sigma Aldrich; ~28 nm diameter NPs)
- Benchmarked against identically synthesized non-templated SnO₂ nanoparticles (~8 nm diameter)
- Substantially higher formate partial current density at all potentials.



- SnO₂ has characteristic redox peaks.
- SnO₂ reduced to metallic Sn during cathodic-going sweep.
 - Confirmed with *in situ* Raman
 - Overall 4 electron process.
- We can use the cathodic reduction peak to estimate active site density.
 - Integrated peak area (Coulombs; C)
 - $C / (F \cdot n e^-) = \text{mol Sn sites}$
- NETL SnO₂ nanospheres have ~2-4 times higher active site density and ~2-3 times higher electrochemical surface area.

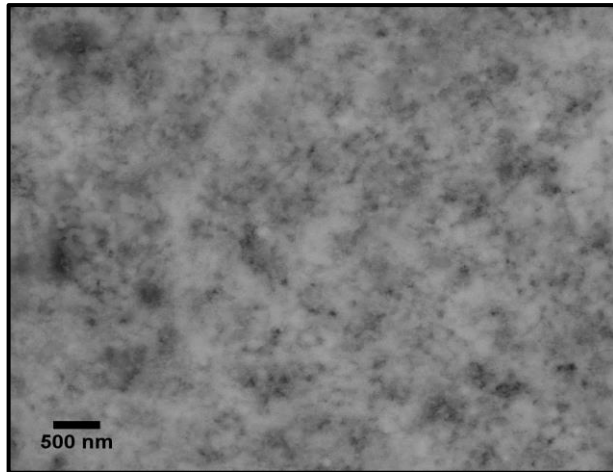
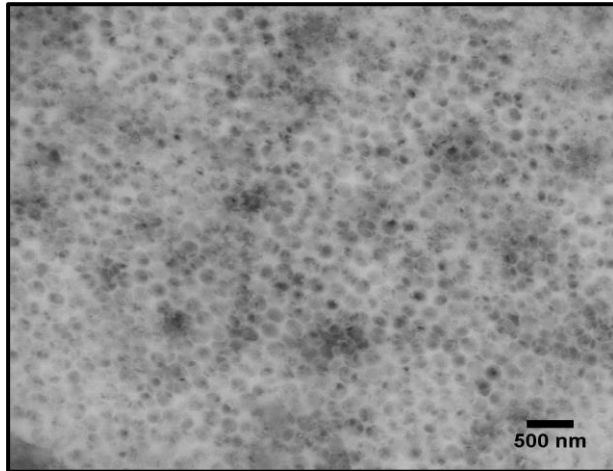
Long-Term Performance at -1.2V vs. RHE



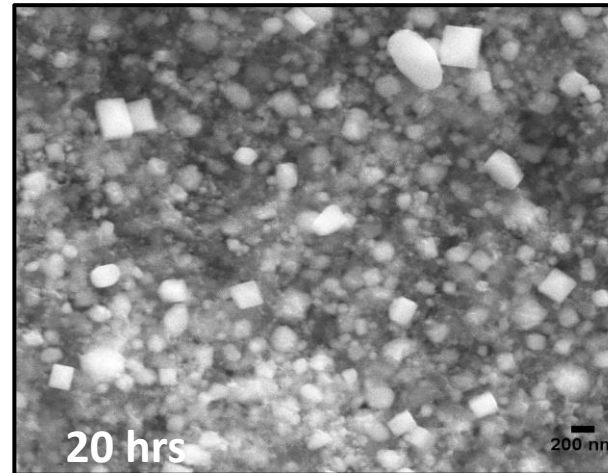
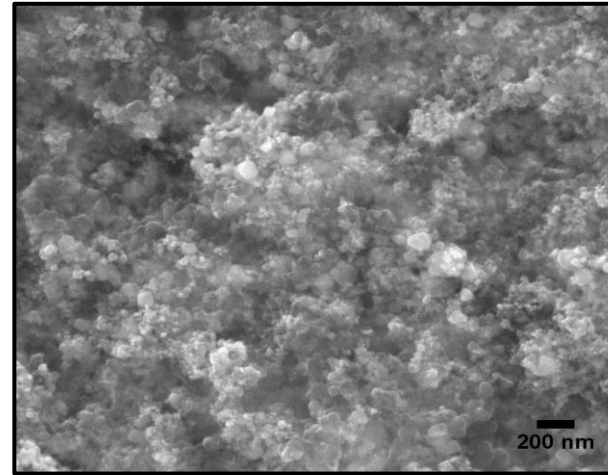
- NETL SnO₂ Nanospheres demonstrated $\geq 2x$ performance increase over SnO₂ NPs.
- Average $68 \pm 8\%$ formate FE during 36 hour electrolysis
 - Multiple start/stop cycles

Post-Reaction Morphology

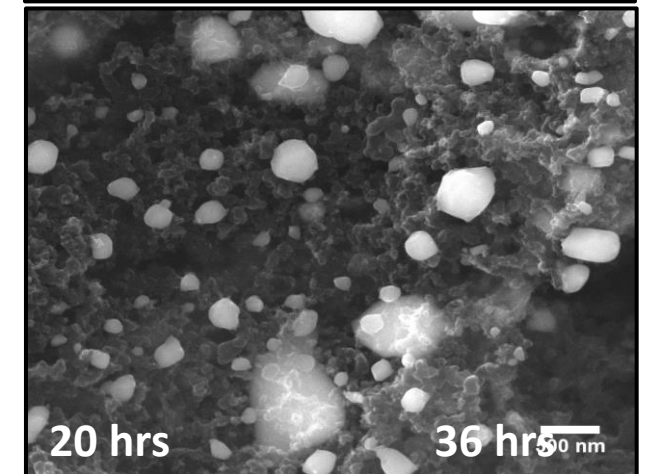
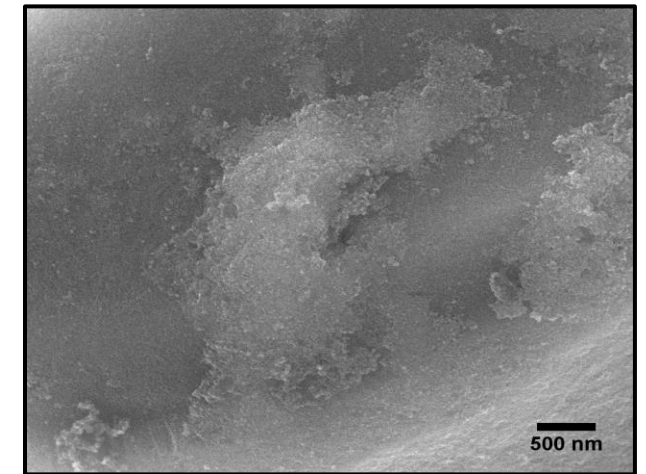
NETL SnO₂ Nanospheres



Commercial SnO₂



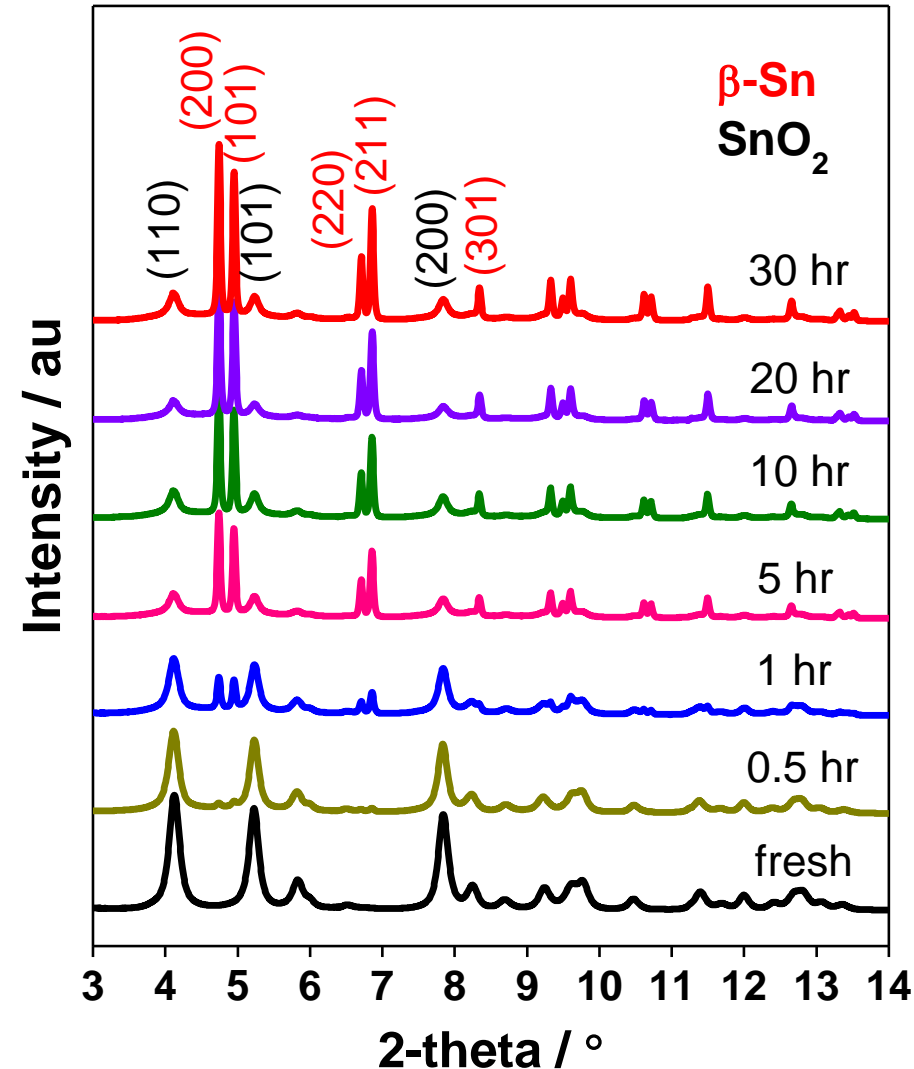
NETL SnO₂ NPs



Before CO₂
Reduction

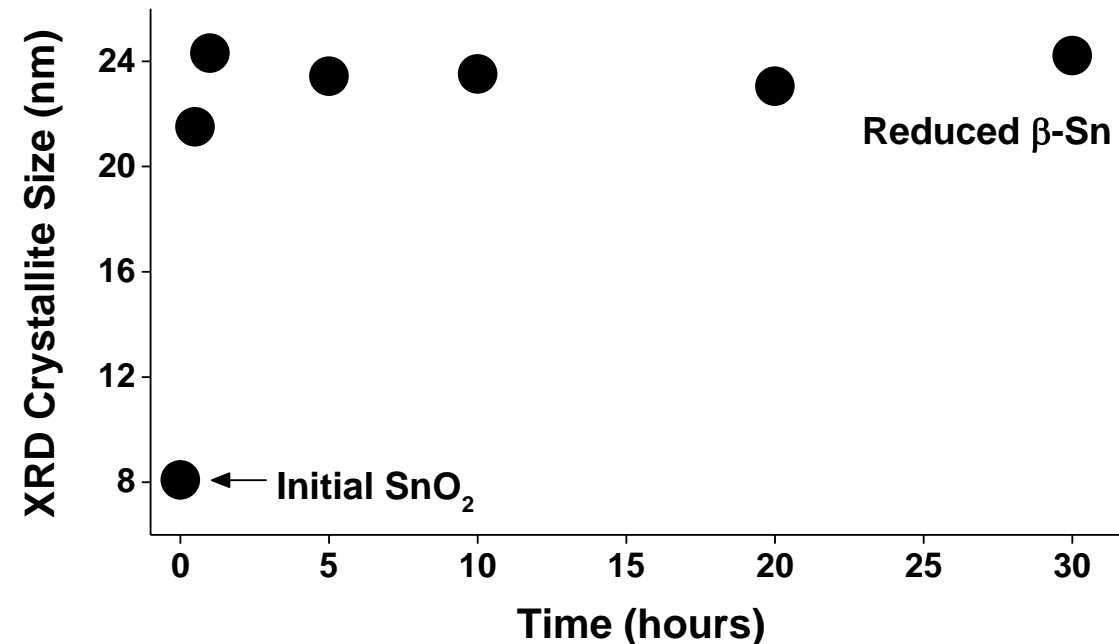
After CO₂
Reduction

Time Dependent X-Ray Diffraction

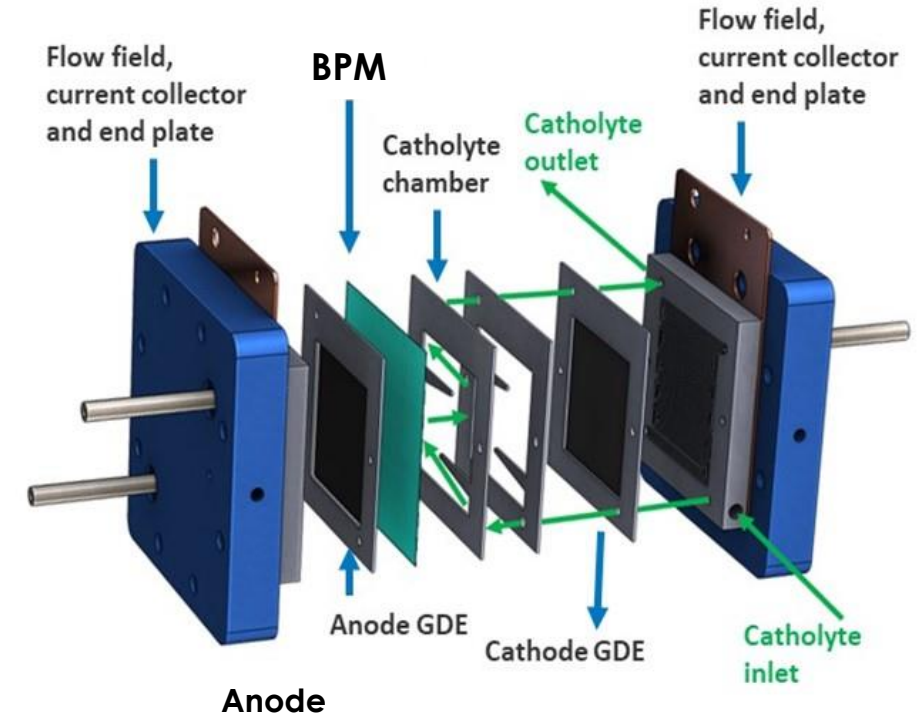
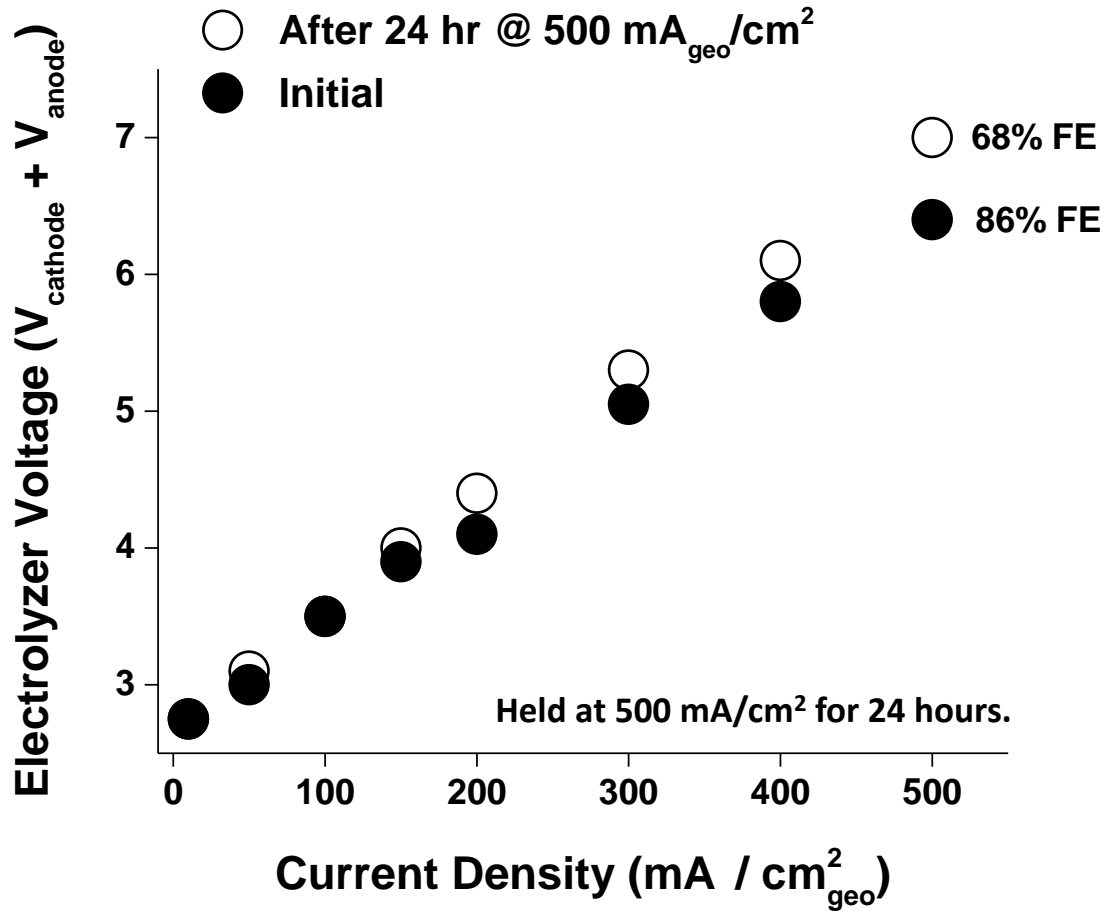


Time Dependent synchrotron X-Ray Diffraction shows:

- Rapid formation of ~25 nm metallic Sn nanoparticles with β-Sn crystallographic orientation.
- No further particle growth after initial reduction.
- Metallic Sn consistent with *in situ* Raman spectroscopy.



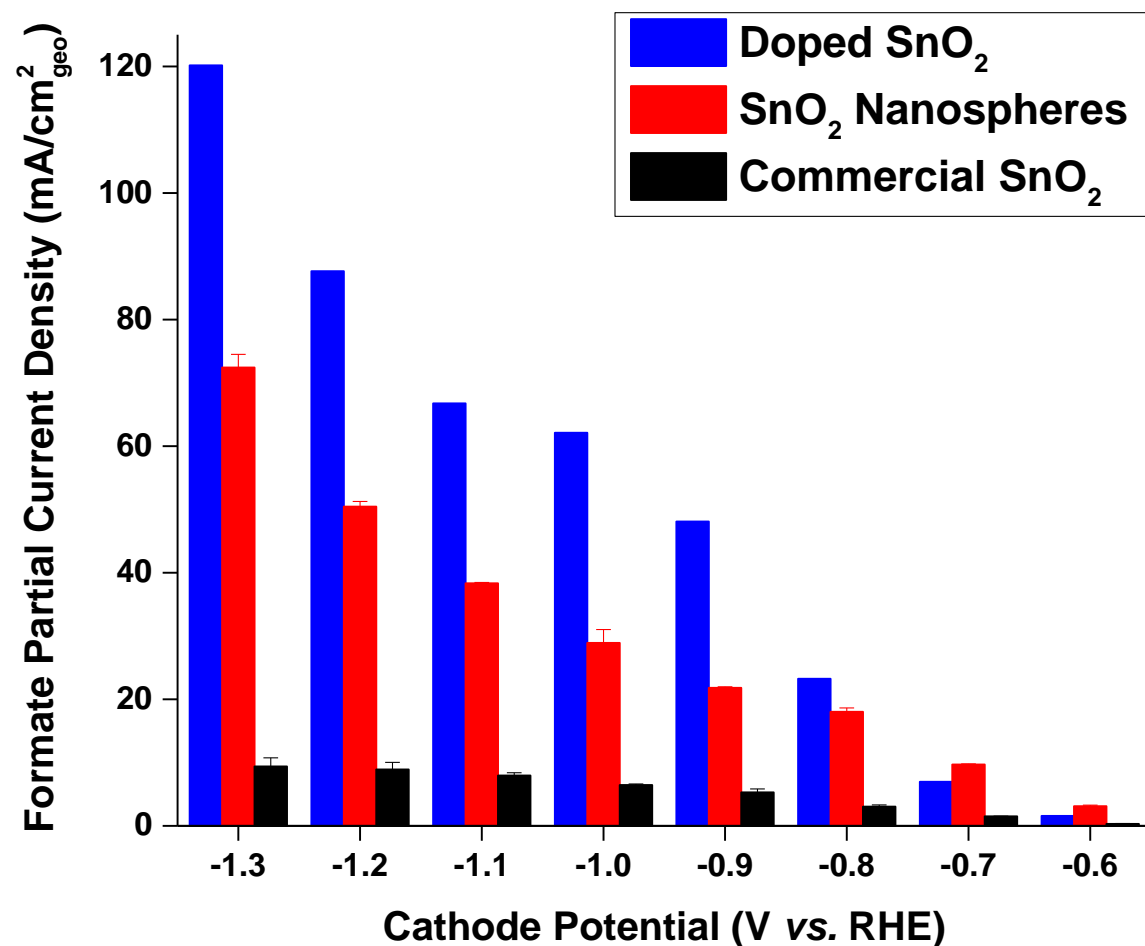
Electrolyzer Performance



- Collaboration with NREL
- 25 cm² electrode; 0.5 mg/cm² catalyst loading
- 0.4 M K₂SO₄ catholyte (40 mL/min)
- 1M NaOH anolyte (50 mL/min)
- Ni mesh anode

- 1. NETL SnO₂ Nanospheres out-perform SnO₂ NPs and commercially available SnO₂.**
 - Unique shape with extremely high surface area
 - Optimized synthetic process to maximize formate current density
 - High formate FE and selectivity
 - Stable under steady state H-Cell operation
- 2. Raman and synchrotron-XRD show SnO₂ was quickly reduced to metallic Sn**
- 3. Collaboration with NREL to evaluate NETL SnO₂ Nanospheres in electrolyzer**
 - Sustained 24 hour performance at industrially relevant current densities (~500 mA/cm²).
 - Ongoing efforts to minimize component level losses (BPM degradation, overpotentials, etc.)

Moving Forward: Doped SnO₂ for Improved Performance

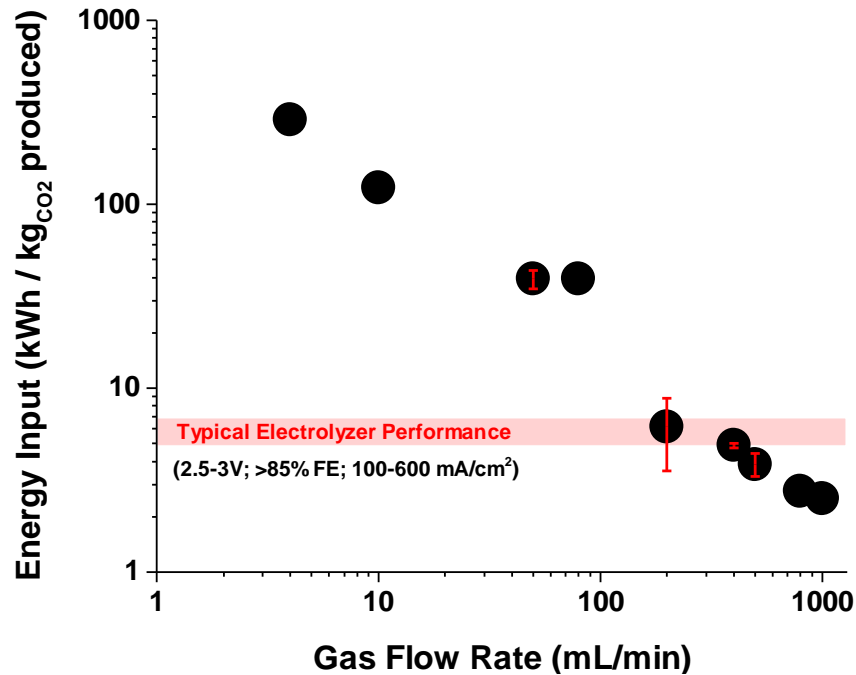


- Doping Strategies to improve performance.
- Scalable synthetic strategy.
- Preliminary H-Cell data shows excellent activity and good stability.
- Initiating in-house electrolyzer testing.

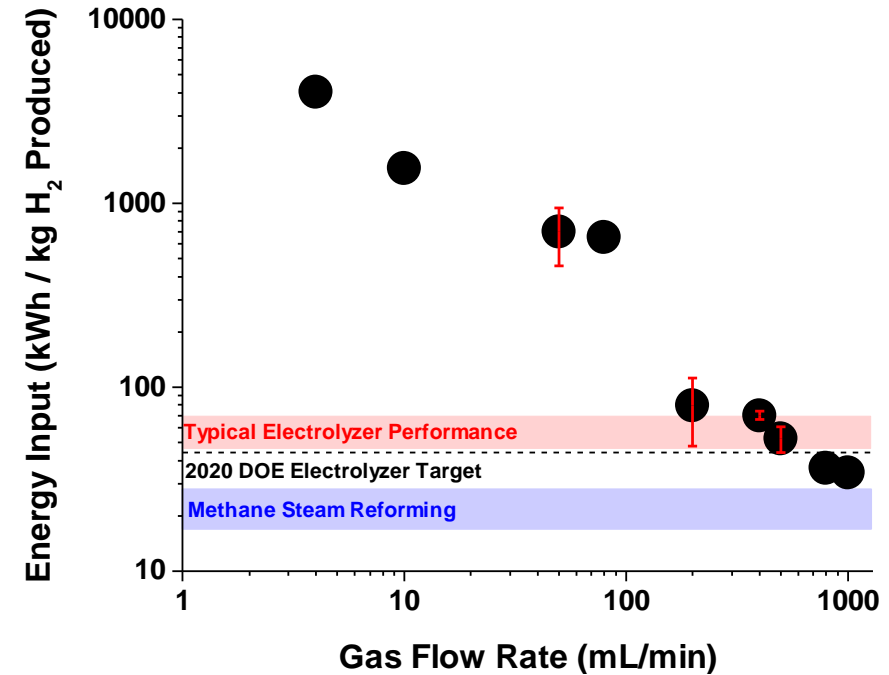
Alternative CO₂ Utilization Technology: Microwave Catalysis

- Microwave-assisted Dry Reforming of Methane: $\text{CO}_2 + \text{CH}_4 \rightarrow 2\text{CO} + 2\text{H}_2$
- Electrically-driven process; microwaves selectively and rapidly heat catalyst bed to $\sim 900\text{C}$.
- Ultra-efficient production of CO and H₂; >80% single pass conversion.
- Kilogram-scale catalyst production.

CO Production via MW-Dry Reforming



H₂ Production via MW-Dry Reforming



Key Contributors

Catalyst Design, Characterization, and Electrochemistry: Thuy-Duong Nguyen-Phan and Douglas Kauffman (NETL).

Electrolyzer Validation: Leiming Hu and K. C. Neyerlin (NREL).

Synchrotron XRD : Wenqian Xu; beamline 17-BM-B (ANL; APS).

Synchrotron XAS: Eli Stavitski; beamline 8-ID (ISS) (BNL; NSLS-II).

Acknowledgement and Disclaimer



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Questions or Comments?



Thank you for your attention!

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