Investigation of Autoignition and Combustion Stability of High Pressure Supercritical Carbon Dioxide Oxycombustion

PI: Wenting Sun

Co-PI: Devesh Ranjan, Tim Lieuwen, and Suresh Menon

School of Aerospace Engineering Georgia Institute of Technology Atlanta, GA 30332



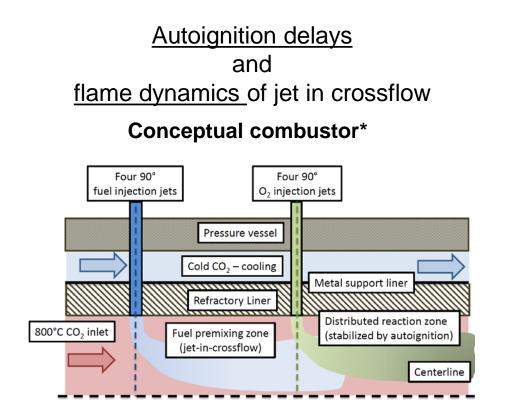
Performance period: Oct. 2015 – Sept. 2018

UTSR Project: DE-FE0025174 PM: Seth Lawson 2017 UTSR Project Review Meeting

Overview of the Scientific Problem



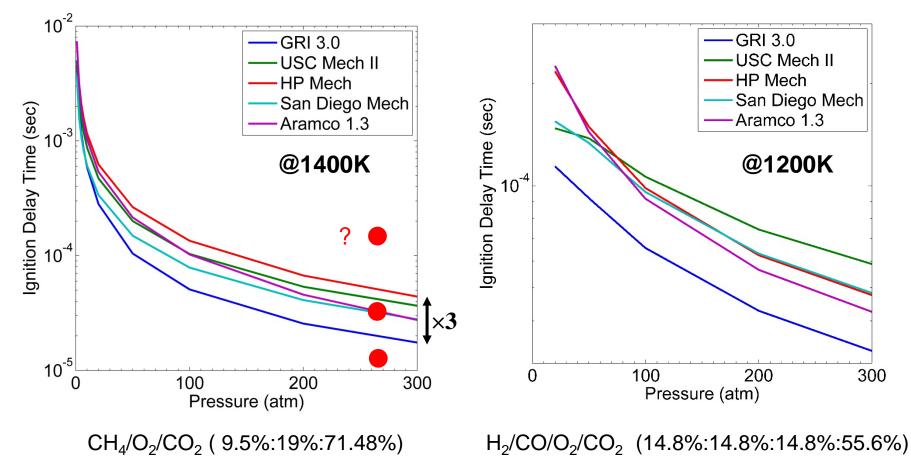
- What fundamental combustion properties/knowledge we need in order to design combustor for SCO₂ oxy-combustion?
 - Kinetics and dynamics



Kinetic Challenges for SCO₂-fuel-O₂ Mixtures



Deviation increases with pressure: knowledge gap Kinetic models must be validated at regime of interest



Overview of the Scientific Questions and Proposed Work



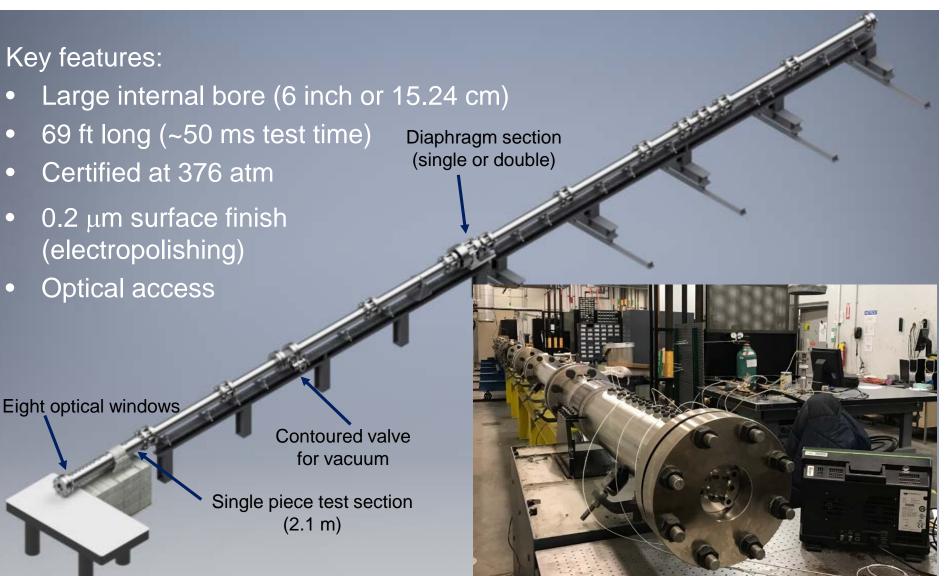
So what?

So what?

- What is the fundamental combustion properties?
 - Experimental investigation of chemical kinetic mechanisms for SCO₂ Oxy-combustion (Task 1&2: Ranjan & Sun)
- How can we use the kinetic model to design combustors?
 - Development of a compact and optimized chemical kinetic mechanism for SCO₂ Oxy-combustion (Task 3: Sun)
- What is the combustor dynamics at this new condition?
 - theoretical and numerical investigation of combustion instability for SCO₂ Oxy-combustion (Task 4&5: Lieuwen, Menon & Sun)

Task 1: Development of a High Pressure Shock Tube (complete)





Task 1: Development of a High Pressure Shock Tube (complete)

10 Mechanism of operation First shock in Jan. 2017 8 Pressure (atm) 0 Diaphragm -2 4 8 10 0 2 6 Time (ms) **High Pressure Low Pressure** Lab-Frame Reflected Shock **Shock Tube Schematic** Reflected Shock 5 **Rarefaction Fan Contact** 5 **Surface** 2 $T_5 = 1000 - 4000 \text{ K}$ 3 $P_{5} > P_{2}$ Shock Front 1 Lab-Frame Incident Shock Location (x) 2 Measured P, calculated T $T_2 = 500 - 2000 \text{ K}$ 6 $P_{2} > P_{1}$

Time (t)

Study of High Pressure Autoignition - Facilities: mixture preparation



High accuracy Baratrons (**0.05%**) to measure partial pressure for mixture preparation





 With the second seco

Turbo molecular

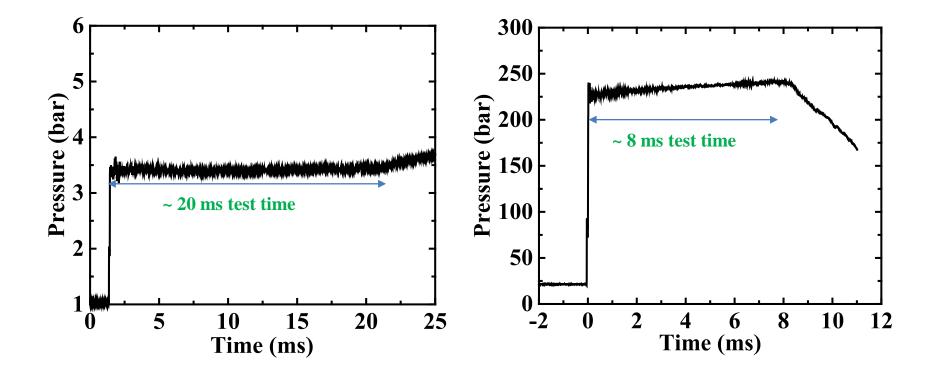
pump

compositions

Magnetic stir to promote mixing

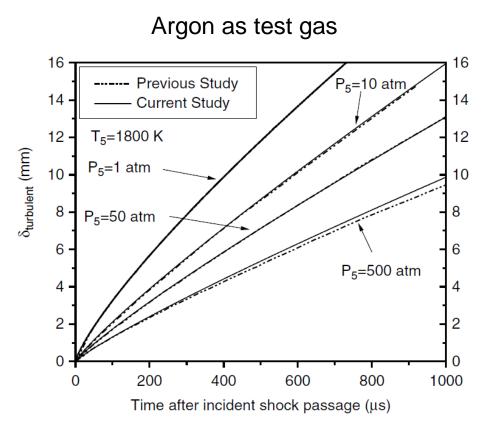
Example of Pressure Traces





Unique features for high quality data

- **Challenges of High Pressure Shock Tube**
- Shock tube is not just a tube
- Boundary layer
 from moving shock
- For polyatomic gases, BL is much thicker
- ID of shock tube must be large
 – 150 mm

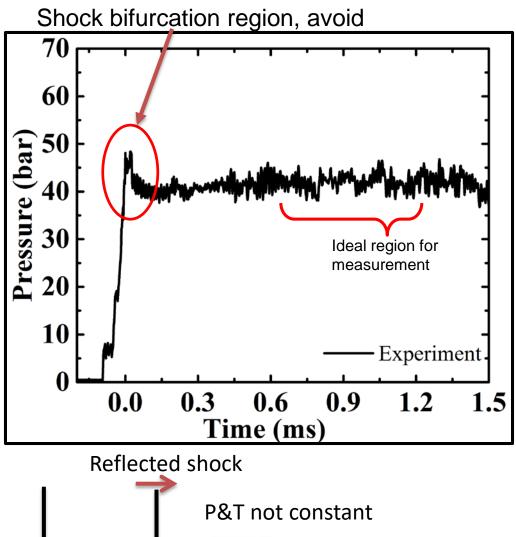




Challenges of High Pressure Shock Tube



- Test time needs to be long
 - Long enough to capture autoignition
 - Avoid bifurcation region
 - Longer tube, longer test time (21 m)
- A failed example
 - $CH_4/O_2/Ar/CO_2=1:4:16:79$
 - P=40 bar, T=1488 K
 - No autoignition captured

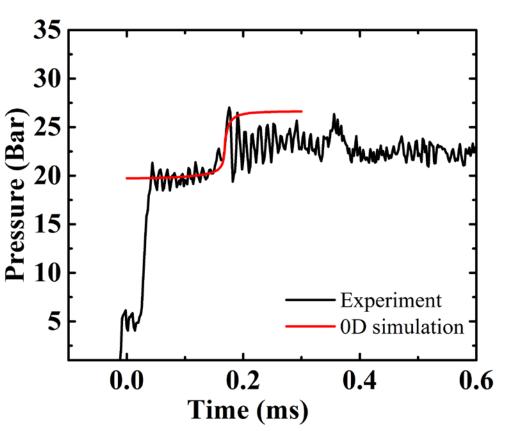


BL

Facility Validation

- Low pressure autoignition measurement and validation
 - P = 20 atm, T = 1641 K
 - $CH_4/O_2/Ar=1:4:95$
- Agrees well with simulation using Aramco 2.0 (as expected)
- Experiments vs. Stanford results
 - Agreed at similar conditions
 - e.g., CH₄/O₂/Ar (2/4/96)
 - Stanford: 13.19 bar 1760 K τ_{ig} = 67 µs
 - GT: 16.5 bar 1737 K τ_{ig}= 57 μs

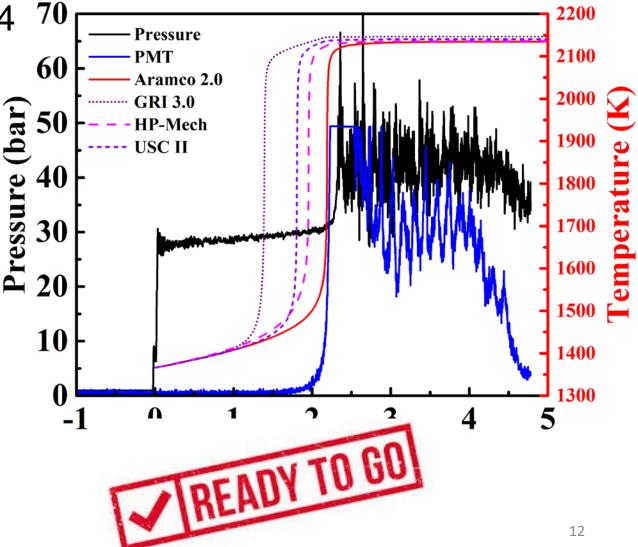
Good agreement between expt. and sim.



Facility Validation



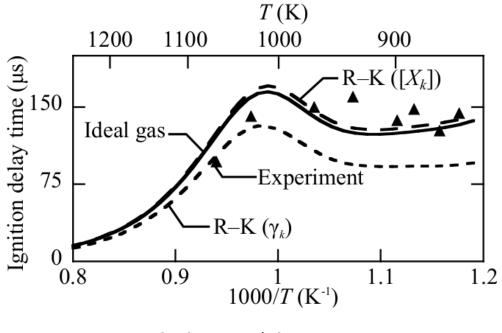
- $CH_4/O_2/Ar=2:4:94$
- P=30 bar
- T= 1366 K
- Excellent between PMT signal (OH* emission) and simulation with Aramco 2.0



Headaches from SCO₂ !?

Real Gas Effect in Shock Tube

- Negligible effect on thermodynamic properties (P, T) in region of interest
 - Small difference (<10 K) in high T (>1000 K) region
 - Kogekar et al., CNF 2017; Tang et al., IJCK 2006; Davidson et al., IJC 1996;
- It does NOT mean negligible effect on chemical reactions
 - Real gas non-unity activity coefficient (or fugacity) (negligible above 1100 K)
 - unknowns



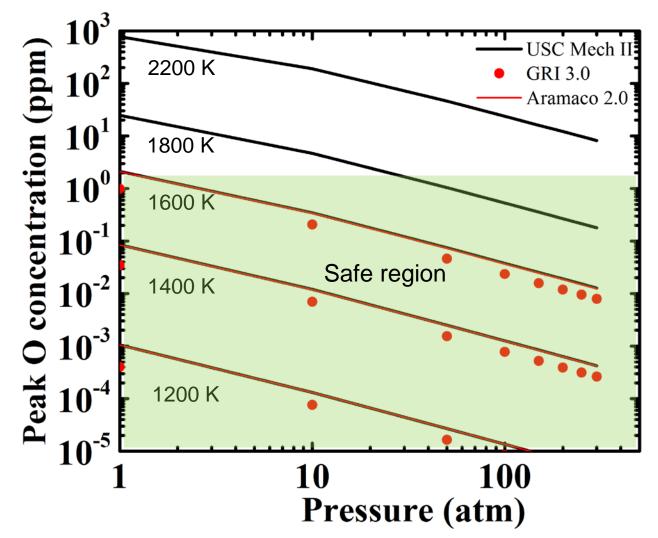
n-dodecane/air at 80 atm

CO₂ Decomposition



• CO_2 decomposition $- CO_2 \rightarrow CO+O$

- Favored at high T, low P
- May affect autoignition measurement
 - Loose demarcation

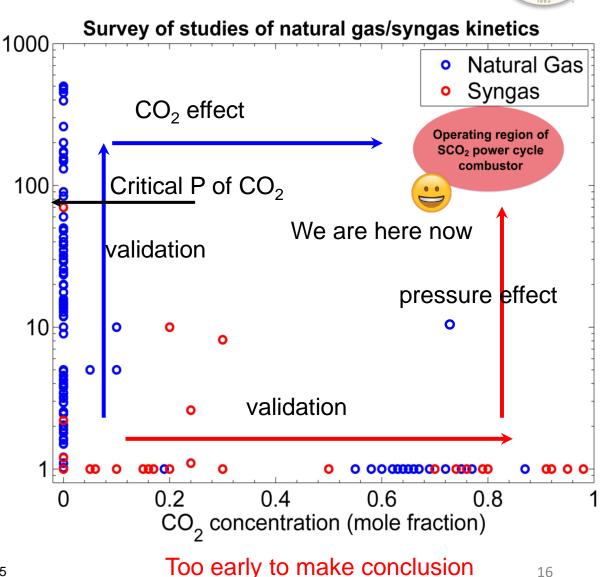


Task 2: Investigation of Natural Gas and Syngas Autoignition in sCO₂ Environment

- No study before in region of interest
- A new regime to explore!
- CO_2 has negligible chemical effect

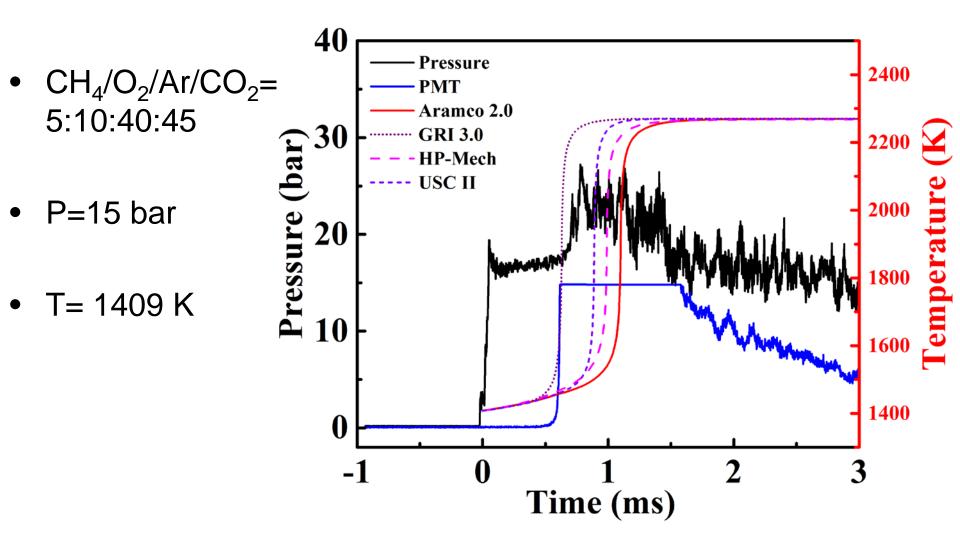
e.g.:

- [>]ressure (atm) Based on 1 to 15 atm results and simulation using GRI 3.0 and Aramco 1.3
- GT 17 atm expt. Agreed with Aramco 1.3 using same mixture with Hargis et al.



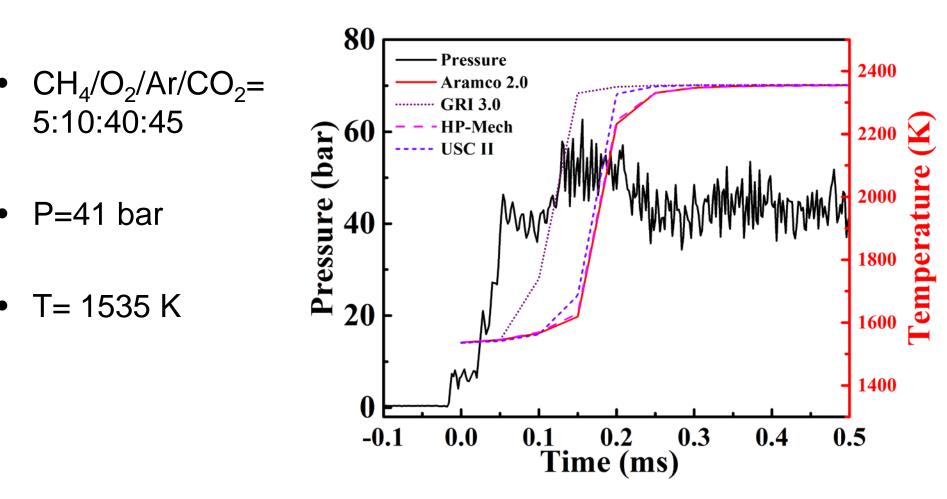
J.W. Hargis, E.L. Petersen, Energy & Fuels, (29) 2015 S. Vasu, D.F. Davidson, R.K. Hanson, Energy & Fuels, (25) 2011

Autoignition with high CO₂ concentration: 15 bar



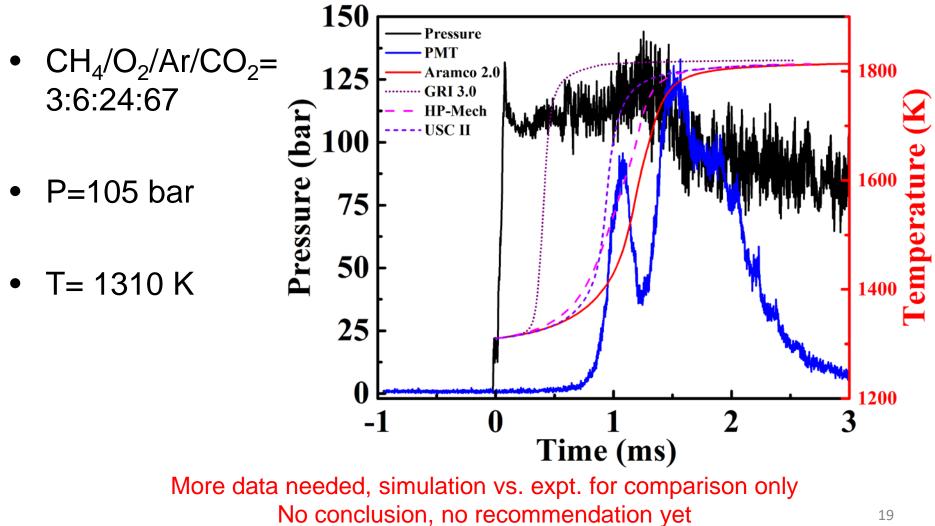
Autoignition with high CO₂ concentration: 41 bar





Autoignition with high CO₂ concentration: 105 bar

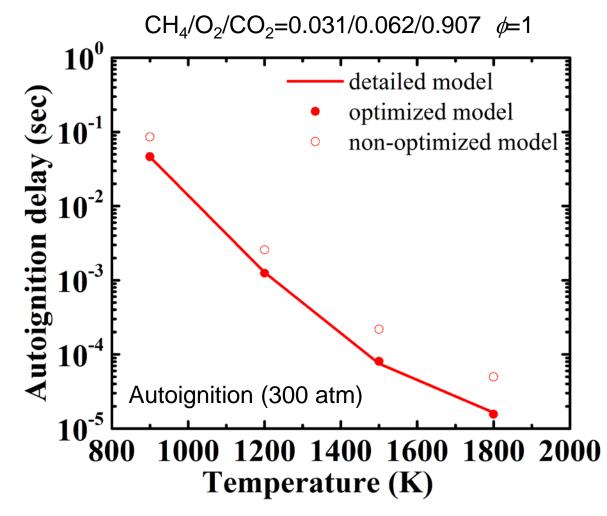




19

Task 3: Development of a Compact and Optimized Chemical Kinetic Model for SCO₂ Oxy-combustion

- USC Mech II (111 species) is used as a starting point for future optimized mechanism
- A 27 species reduced mechanism¹ for natural gas and syngas is developed (<u>still too large</u> <u>for CFD</u>)
- A new 13 species model was developed with optimization
 - Covers 900 K to 1800 K,
 150 atm to 300 atm
 - Max 12% deviation

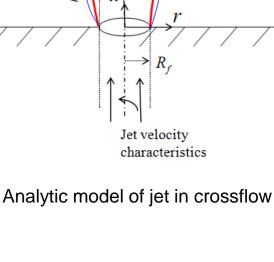


20

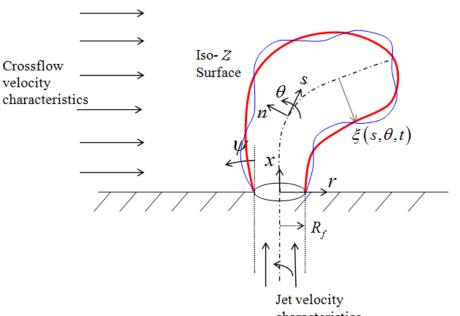
1. S. Coogan, X. Gao, W. Sun, Evaluation of Kinetic Mechanisms for Direct Fired Supercritical Oxy-Combustion of Natural Gas, TurboExpo 2016

Task 4: Analytical modeling of Supercritical **Reacting Jets in Crossflow**

- Analytical framework for reacting jets in cross-flow
 - connect flow dynamics to flame dynamics
 - Modeling explicit flame position dynamics
 - Modeling spatially integrated heat release dynamics as a function of flame position
- Understanding flow dynamics of a jet in cross-flow
 - provide key inputs to the velocity field used in the analytical model







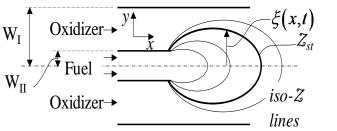
Position Dynamics PDE



$$\frac{\partial\xi}{\partial t} + \left(u - u_D(x,\xi)\right)\frac{\partial\xi}{\partial x} - v = \mathcal{D}\left(\frac{\partial^2\xi}{\partial x^2} - s_D(x,\xi)\right)\left[1 - \left(\frac{\partial\xi}{\partial x}\right)^2\right]$$

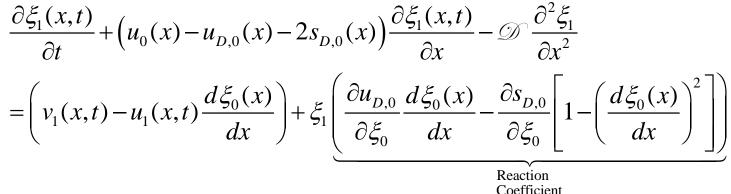
- Non-linear wrinkle convection
 - Flow based convection as well as position-coupled diffusion based convection
- Linear term from "Diffusion" of wrinkles
 - Similar to stretch effects in premixed flames (i.e. stretch correction to flame speed)
- Non-linear propagation-like term from diffusion
- Decompose all quantities into a steady time-average and time-dependent perturbation

 $\xi = \xi_0(x) + \xi_1(x,t)$ $u = u_0(x) + u_1(x,t) \qquad v = v_0(x) + v_1(x,t)$ $u_D = u_{D,0} + u_{D,1} \qquad s_D = s_{D,0} + s_{D,1}$



Flame Position Dynamics





- Governing Physics
 - Wrinkle convection
 - Diffusion, similar to premixed flame stretch
 - Reactive type dynamics
- High Pe limit
 - Diffusion time-scale large compared to convection time-scale
 - Diffusion based convection 1/Pe²
 - Diffusion based propagation 1/Pe

Global Flame Dynamics

• For acoustically compact flames, spatially integrated heat release is the dynamics relevant quantity

$$\dot{Q}(t) = \int_{flame} \dot{m}_{F}'' h_{R} dA = \int_{flame} \rho_{u} \mathscr{D} \left| \nabla \mathcal{Z} \right|_{\mathcal{Z}_{st}} h_{R} \sqrt{1 + \left(\frac{\partial \xi}{\partial x}\right)^{2}} dx$$
$$= \int_{flame} \dot{m}_{F,0}'' h_{R} dA_{0} + \int_{flame} \dot{m}_{F,0}'' h_{R} dA_{1} + \int_{flame} \dot{m}_{F,1}'' h_{R} dA_{0}$$

• Time-average heat release

$$\dot{m}_{F,0}'' = \rho_u \mathcal{D} \left. \frac{1}{\sqrt{1 + \left(\xi_{0,x}\right)^2}} \frac{\partial Z_0}{\partial y} \right|_{Z_{st}} \qquad dA_0 = \sqrt{1 + \left(\xi_{0,x}\right)^2}$$

 Note that for premixed flame with constant flame speed, this weighting was constant = flame speed

$$dA_{1} = \frac{\xi_{0,x}}{\sqrt{1 + (\xi_{0,x})^{2}}} \xi_{1,x}$$

Mass burning rate dynamics

$$\dot{m}_{F,1}'' = -\rho_u \mathcal{D} \frac{1}{\sqrt{1 + \left(\xi_{0,x}\right)^2}} \left[\left(\frac{1 + \left(\xi_{0,x}\right)^2}{\xi_{0,x}}\right) \left(\frac{\partial Z_0}{\partial y}\right)_{Z_{st}} \xi_{1,x} + \frac{\partial^2 Z_0}{\partial y^2} \bigg|_{y \neq \xi_0(x)} \xi_1 \right]$$



Experiment Data Processing



- Vortex Tracking
- Extract Phase roll-off from experimental data
 - Further data reduction and smoothing required to get meaningful information
- Physical parameters
 - Convection speed
 - Differences in leeward and windward side

 Table 2.3: Key JICF parameters for each test case.
 ■ : Unforced, non-reacting experiment.

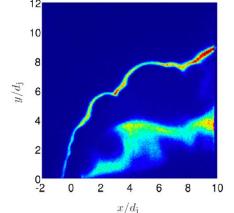
 ■ : Forced, non-reacting experiment.
 ■ : Unforced, reacting experiment.

 ■ : Forced, non-reacting experiment.
 ■ : Forced, reacting experiment.

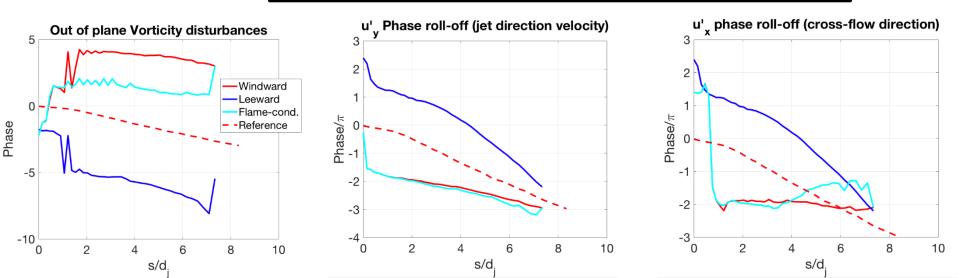
Case	R/NR	J	\boldsymbol{S}	Re_{j}	Re_{∞}	T_{∞} [K]	$f_{\rm F} [{ m Hz}]$	$A_{\mathrm{F}}\left[\mathrm{A}\right]$
1	R	5.05	0.41	1980	10520	1241	0	0.0
2	R	4.72	0.40	1990	11500	1186	177	0.6
3	R	4.69	0.40	1980	11480	1187	177	1.2
4	R	4.84	0.41	1980	10970	1218	177	1.5
5	R	4.83	0.41	1980	11060	1211	250	0.9
6	R	4.78	0.40	1990	11280	1203	250	1.5
7	R	4.60	0.39	1990	11770	1179	340	0.6
8	R	4.67	0.40	1980	11490	1191	340	1.5
9	R	23.23	0.40	4420	11480	1191	0	0.0
10	R	22.40	0.40	4400	11780	1179	177	0.6
11	R	25.19	0.42	4400	10420	1247	177	1.2
12	R	23.59	0.41	4380	11200	1203	177	1.5
13	R	23.75	0.40	4400	11150	1206	250	0.9
14	R	23.89	0.40	4400	11230	1199	250	1.5
15	R	23.38	0.40	4400	11430	1192	340	0.6
16	R	23.67	0.40	4400	11330	1197	340	1.5
17	R	5.08	1.04	2590	10660	1236	0	0.0
18	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
19	R	4.64	0.97	2590	11900	1171	177	1.5
20	R	4.68	1.00	2560	11490	1189	250	0.9
21	R	4.63	0.98	2550	11680	1178	250	1.5
22	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
23	R	4.97	1.02	2550	10810	1219	340	1.5
24	R	25.32	1.04	5750	10610	1236	0	0.0

Modeling Velocity Disturbances

- Using experiment database
- Data Sampling
 - w.r.t. jet centerline co-ordinate
 - at windward and leeward vortex centerlines
 - conditioned to flame location
 - Leeward flame was too diffuse
- Spatial variation of phase roll-off from Fourier modes



$$u'(x,t) = \operatorname{Re}\left[\left\{\hat{A}(x)\exp\left(\frac{-i\omega x}{c_0}\right) + \hat{B}(x)\exp\left(\frac{-i\omega x}{u_0} + i\varphi(x)\right)\right\}\exp\left(-i\omega t\right)\right]$$





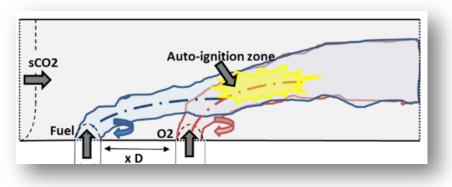
Key Takeaways from Task



- PDEs for steady state and fluctuating flame position
 - Reduce the need for a full-field mixture fraction solution
- Global dynamics through spatially integrated heat release expressed in terms of flame position dynamics
 - Simplified expression for combustion dynamics modeling
- Identification of control parameter
 - From previously measured JICF data
 - Vortex tracking
 - Phase roll-off convection speed
 - Differences in speed between windward and leeward side

Task 5: LES Studies of Supercritical Mixing and Combustion



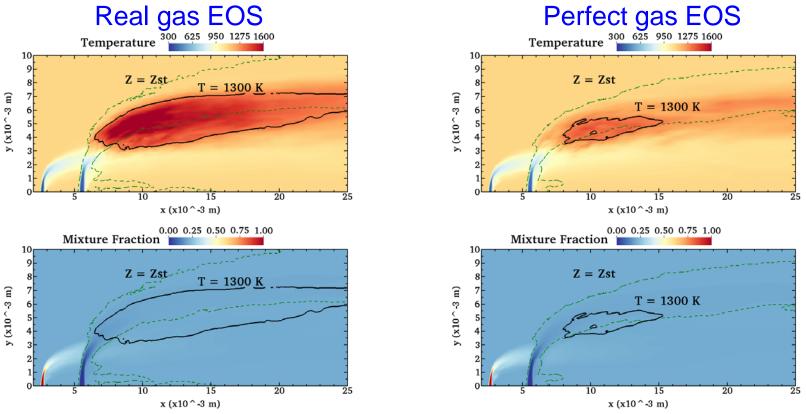


Baseline model <u>NOT</u> actual design

- <u>Mixing</u> and flame stability
- Systematic variation of design parameters
 - Momentum ratios for fuel and oxygen, flow rate, number of sets
 - Size, spacing, and locations of injectors
- Computational modeling may be more cost effective but include its own challenges
 - Autoignition kinetics (large uncertainty, maybe wrong)
 - Turbulence-chemistry closure
 - Real gas effects

Recap of Last Year: Real Gas Effect





- Global (highly simplified) kinetic model
- Reduced jet penetration with perfect gas EOS in comparison to Peng Robinson EoS – clearly shows RG effects
- Heat release also decreased with perfect gas EOS

30

Recap of Last Year: Flame Length and Combustion Efficiency

Combustion is not efficient

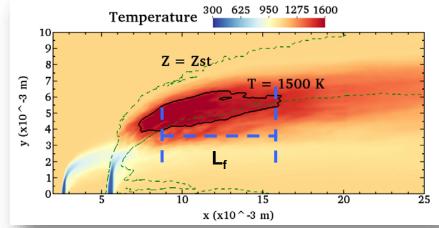
• Combustion efficiency estimated as:

$$\eta = 100 \times \frac{\dot{m}_{f,in} - \dot{m}_{f,out}}{\dot{m}_{f,in}} \sim 49\%$$

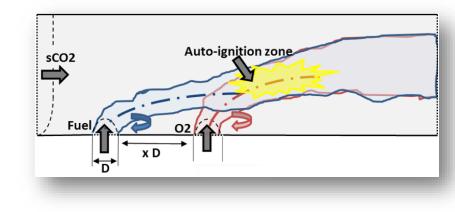
• Flame length, $L_f \sim 14.5 D_{ox}$

- estimated as intersection of Z = Z_{st} and T = 1500 K

- η needs to be improved
 - Inflow realistic turbulence
 - Modify J and jet spacing
 - Mass flow rate changes
 - Jet-staging and distributed mixing
 - Inflow swirling
- Mixing is the key



Temperature overlaid with stoichiometry line

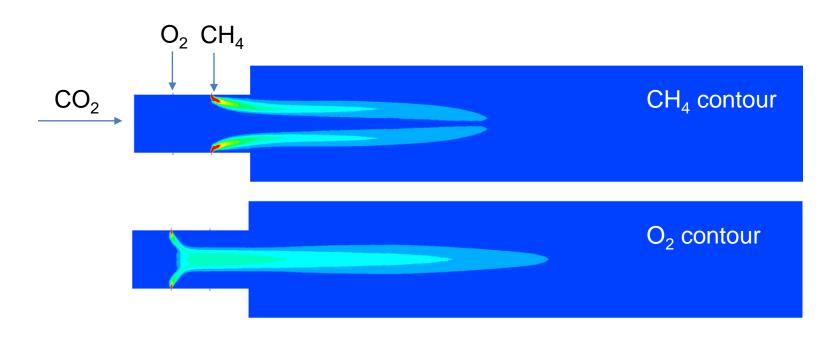




FLUENT Simulation



- Fluent simulation with circumferential injections
- Mixing is challenging



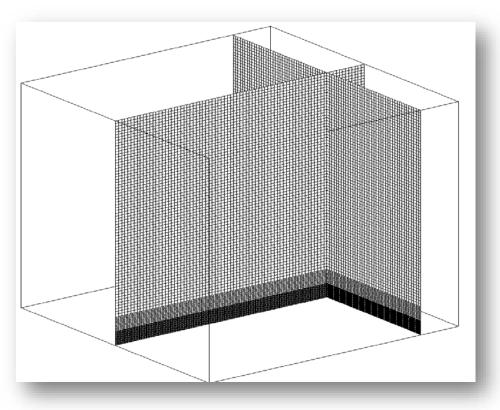
Summary of Progress for Numerical Investigation



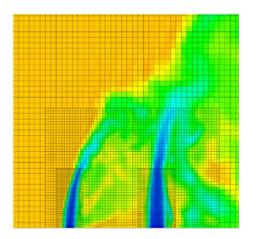
- Focus on jet mixing, LES of non-reacting mixing to identify where stoichiometric surface appear, then identify autoignition regions
 - Case 1: fuel jet behind O₂ jet by 28 mm
 - Case 2: O₂ behind fuel jet by 28 mm; Case 3: 14 mm
- LES using compressible adaptive-mesh-refinement (AMR)
 - Reduced finite-rate kinetics (from Task 3) used
 - Implemented in a PSR based network model
- Studies of reacting spatial mixing layer (SML) configuration
 - Canonical problem with some known features
 - CH₄-O₂ mixing and reactions in CO₂ background
 - Study effect of pressure, details of the kinetics

LES using AMR: Mixing in JICF

- AMR refines grid near the jet inlets.
- SGS closure accounts for AMR¹



Dynamic AMR¹



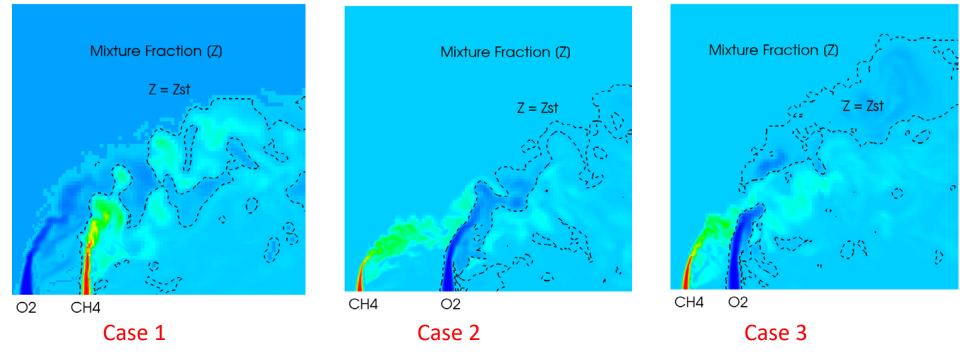
Temperature	(K)
-------------	-----

Parameters	Value
P _{ref}	300 bar
T _{cross}	1100 K
Ucross	50 m/s
Tjets	300 K
J _{Ox}	20
J _F	18.4
D _F /D _{Ox}	0.6
Channel length	75 D _{ox}



Mixing Studies Using LES



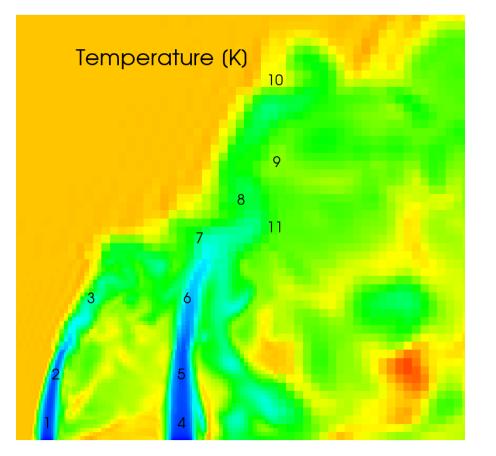


- Z= 1 (fuel), Z = 0 (oxidizer); dashed black line: stoichiometric mixture fraction
- Cross flow: sCO₂ at 300 atm; Fuel jet diameter is 3 mm, O2 jet diameter is 5 mm
- Case 1 and 3 distance between jets is 28 mm; Case 2 14 mm
- A bigger and continuous zone of stoichiometry is visible when the two jets are closer indicating enhanced mixing
- Mixing dependent on injection locations & conditions difficult to optimize

Task 5: LES Studies of Supercritical Mixing and Combustion



Equilibrium Calculations using PSR



- Points were selected from the LES as an input to PSR
- Initial concentrations of species and temperature were selected at these points.
- The equilibrium temperature, species concentrations are tabulated in the next slide.
- From the table we see that the points
 7, 8 and 9 where the oxidizer and fuel have mixed we get combustion
- Shown for Case 2

Task 5: LES Studies of Supercritical Mixing and Combustion



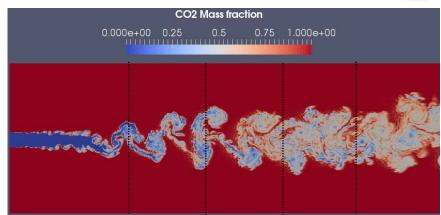
Point	Temp. Tin{K}	CH4 Conc.	O2 Conc.	CO2 Conc.	Temp. Eq.{K}	CH4 Eq.	O2 Eq.	CO2 Eq.
1	361.22	0.989	0.0	0.011	361.22	0.989	0.0	0.011
2	385.95	0.980	0.0	0.02	385.93	0.980	0.0	0.020
3	695.79	0.325	0.0	0.675	645.30	0.313	0.0	0.687
4	363.14	0.0	0.999	0.001	363.14	0.0	0.999	0.001
5	364.06	0.0	0.998	0.002	364.06	0.0	0.998	0.002
6	474.49	0.0	0.948	0.052	483.78	0.0	0.947	0.053
7	654.53	0.028	0.545	0.427	1184.1 1	0.0	0.546	0.454
8	697.67	0.044	0.414	0.542	1446.9	0.0	0.325	0.675
9	807.32	0.042	0.236	0.722	1464.7	0.0	0.151	0.849
10	1026.6	0.005	0.076	0.919	1104.5	0.0	0.064	0.936
11	859.22	0.100	0.015	0.885	762.65	0.059	0.0	0.941

2D Spatial Mixing Layer

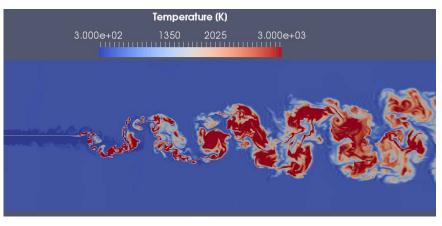




- Splitter plate: 1.2 mm
- CH₄ jet of 3mm, 30 m/s, 300K
- O₂ jet of 5 mm,30 m/s, 300 K
- Outer jets of CO₂ at 50 m/s, 500k
- 1 atm, 200 atm and 300 atm cases
- 5-species reduced kinetics from Task 3
- New analysis shows that vaporliquid equilibrium (VLE) can occur under supercritical conditions



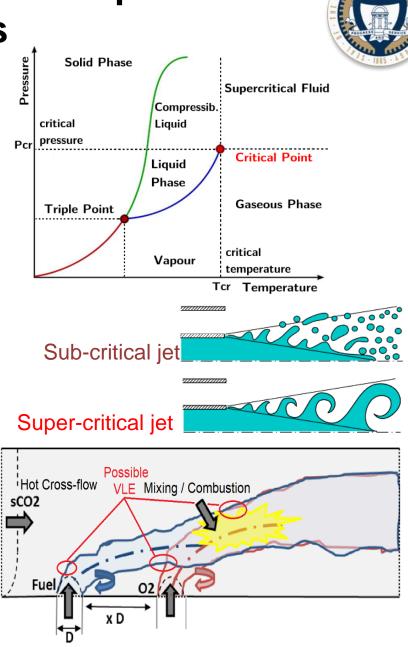
Mixing Studies, CO₂ Contours



Reacting Studies, Temp Contours

Vapor-Liquid Equilibrium in Supercritical Mixtures

- Single species: the phase is uniquely defined by the equilibrium diagram
- Subcritical regime: jet exhibits atomization, droplets, and sharp gas/liquid interface
- Supercritical regime: Interface is diffused and no droplet formation
- Mixtures: VLE exists at interface for given (*p*, *T*) and composition *z*_{*i*}.
- JICF can have local VLE regions in
 - CH₄-CO₂, O₂-CO₂ interfaces
 - CH₄-O₂-CO₂-H₂O regions
- Critical properties of each component play a crucial role to determine VLE
- Need to include VLE effects to account for mixture effects



Future of Task 5



- Revisit the earlier supercritical JICF mixing case, accounting for presence of VLE to reassess the problems seen in the past.
- Continue spatial mixing layer studies with different conditions
 - Binary mixing under supercritical conditions
 - Reacting cases under supercritical conditions
- Autoignition studies will require more detailed kinetics
 - 19 species chemistry from Task 3 available

Summary of Year 2 Achievement



- High pressure shock tube commissioned
 - System validation (vs simulation, previous work)
 - Measurement of autoignition delays with high CO_2 concentration (above critical pressure of CO_2)
- Different optimized reduced kinetic models developed and implemented in CFD
- Governing equation developed for theoretical frame work
- LES investigation of JICF
 - Not efficient on mixing
 - Sensitive to kinetic models
 - Jet mixing, quick estimation of autoignition location
 - Vapor-liquid equilibrium plays important role



Acknowledgement: UTSR Project: DE-FE0025174; PM: Seth Lawson 41