

# Effect of Carbon Dioxide on the Cathodic Performance of Solid Oxide Fuel Cells

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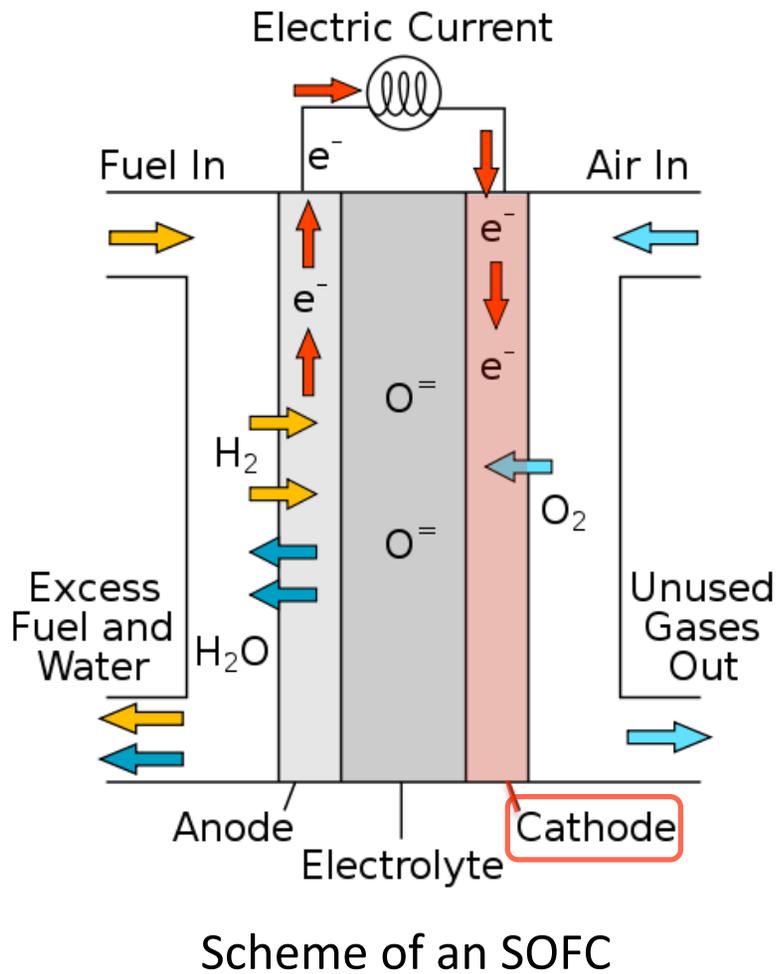
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July 23, 2014

# Outline

- Motivation
- Experimental
  - Sr surface segregation
  - Effect of CO<sub>2</sub> on Sr segregation in LSCF
- DFT results
- Implication for SOFC cathodes

# Motivation



## Advantages

- Long operation: >50,000 hours
- High Efficiency: >65% with cogeneration
- Fuel Flexibility

## Challenges

- High temperature operation
- Thermal expansion mismatch
- Sealing difficulty – cross leaks
- Degradation of stack components

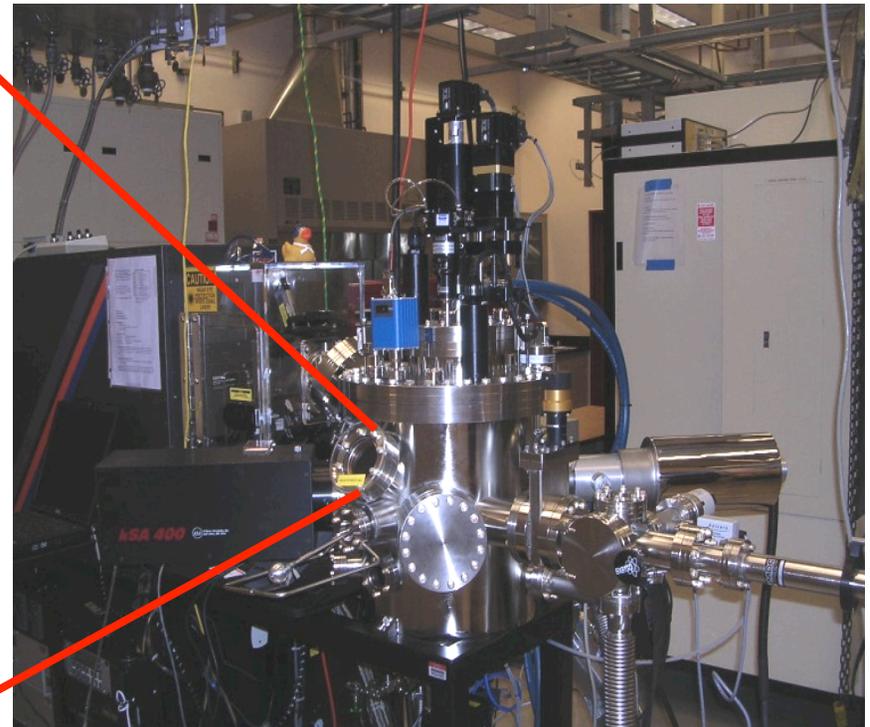
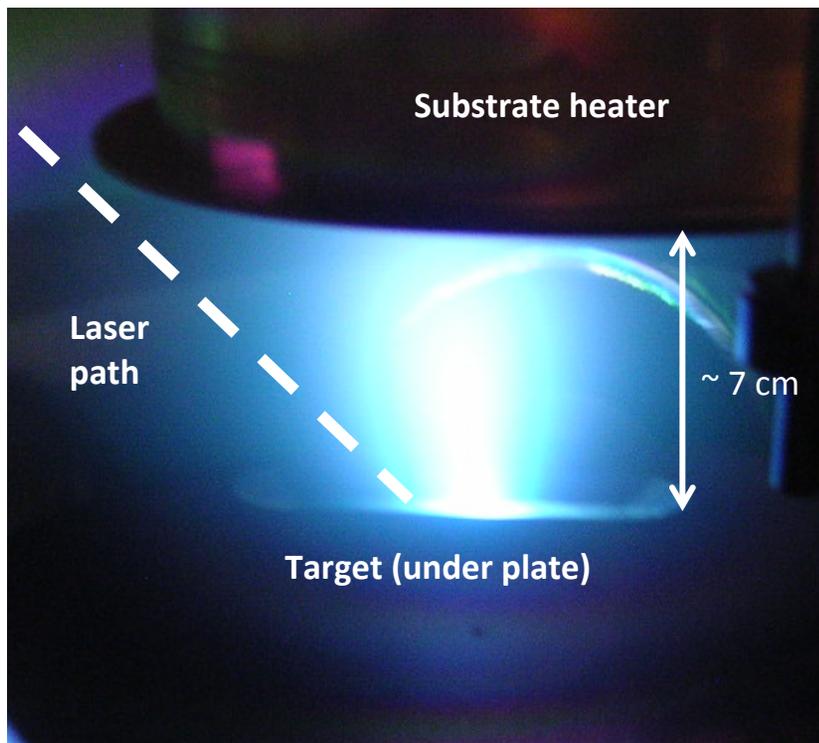
One potential degradation mechanism is degradation of cathode materials (eg, LSCF.) by gas phase impurities such as  $CO_2$  and  $H_2O$ , including from cross leaks.

# Questions

- What happens to the surface of the LSCF cathode upon exposure to air side impurities such as  $\text{CO}_2$  and  $\text{H}_2\text{O}$  present in trace quantities?
- What happens to the cathode when there are larger scale accidental cross-leaks from the anodic side due to compromised seals and/or leaks from large numbers of pinholes?
- What are the implications for cell performance including long term performance?

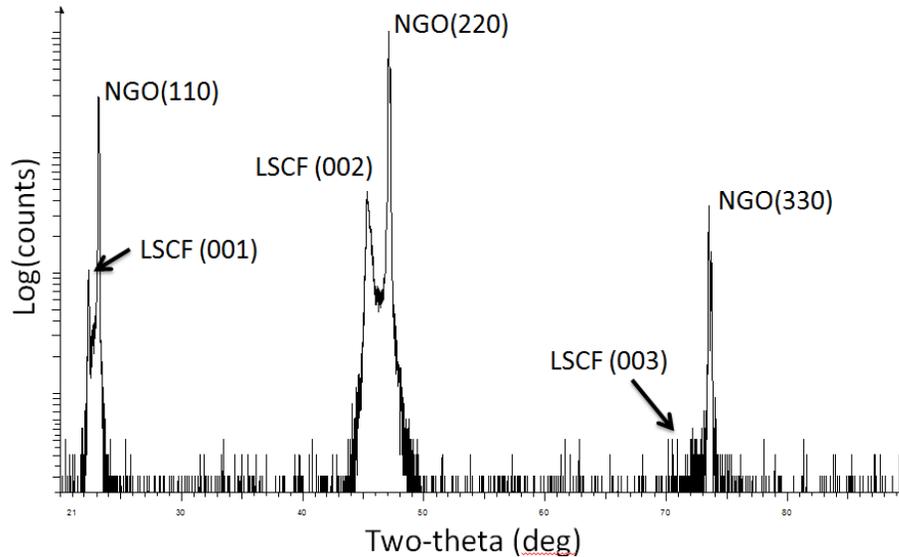
# Experimental: Thin Film Deposition LSCF-6428 on $\text{NdGaO}_3$ (NGO)

- Pulsed Laser Deposition (PLD) at Environmental Molecular Sciences Laboratory (EMSL) at Pacific Northwest National Laboratory (PNNL).

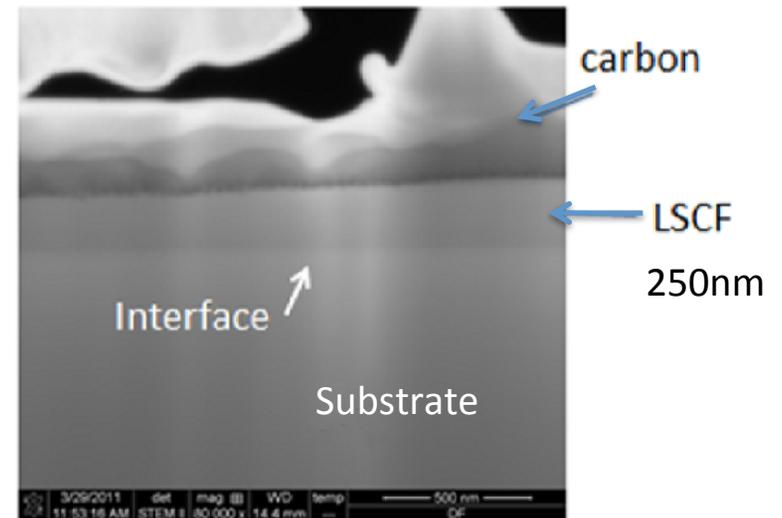


# Thin Film Characterization LSCF-6428 on NGO

## XRD

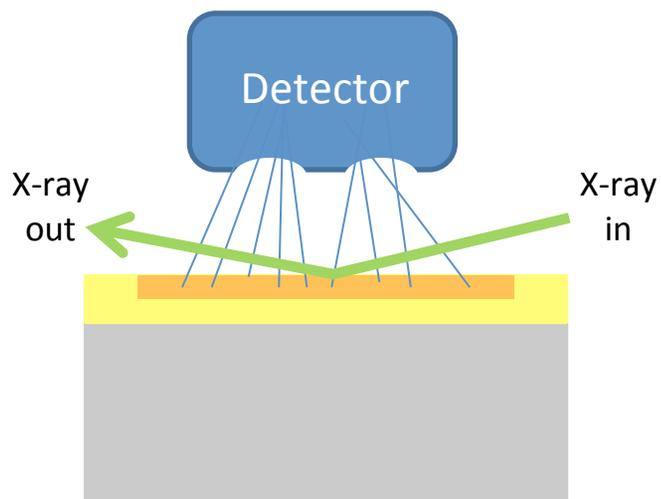
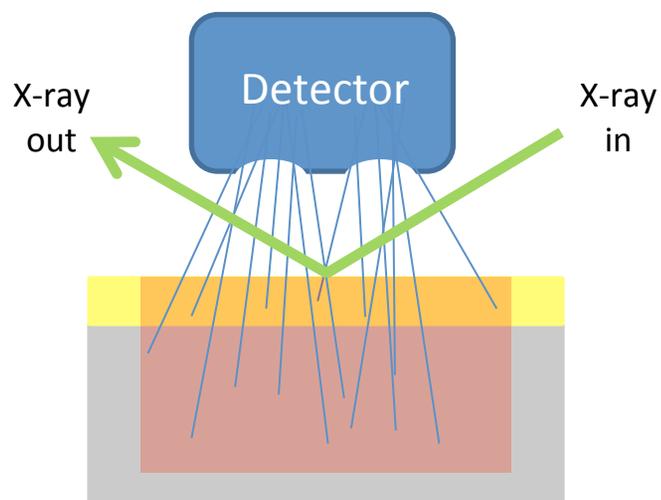


## FIB-SEM

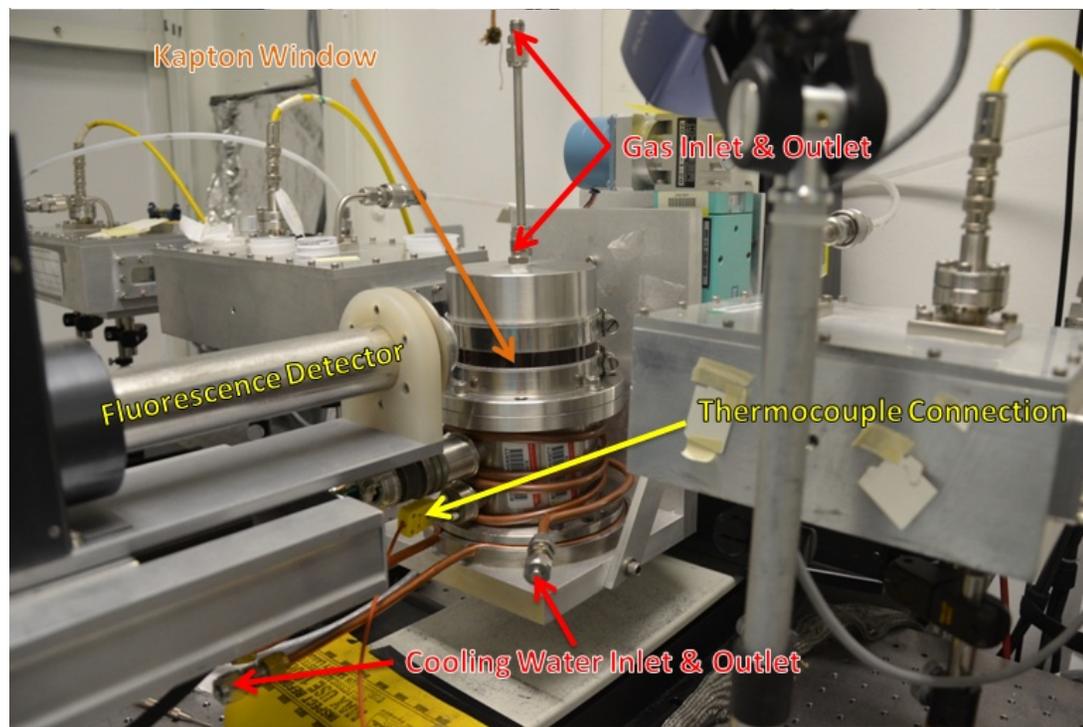


X-ray diffraction shows good alignment and the SEM image shows clean interfaces at the film/substrate.

# Total Reflection X-ray Fluorescence (TXRF)



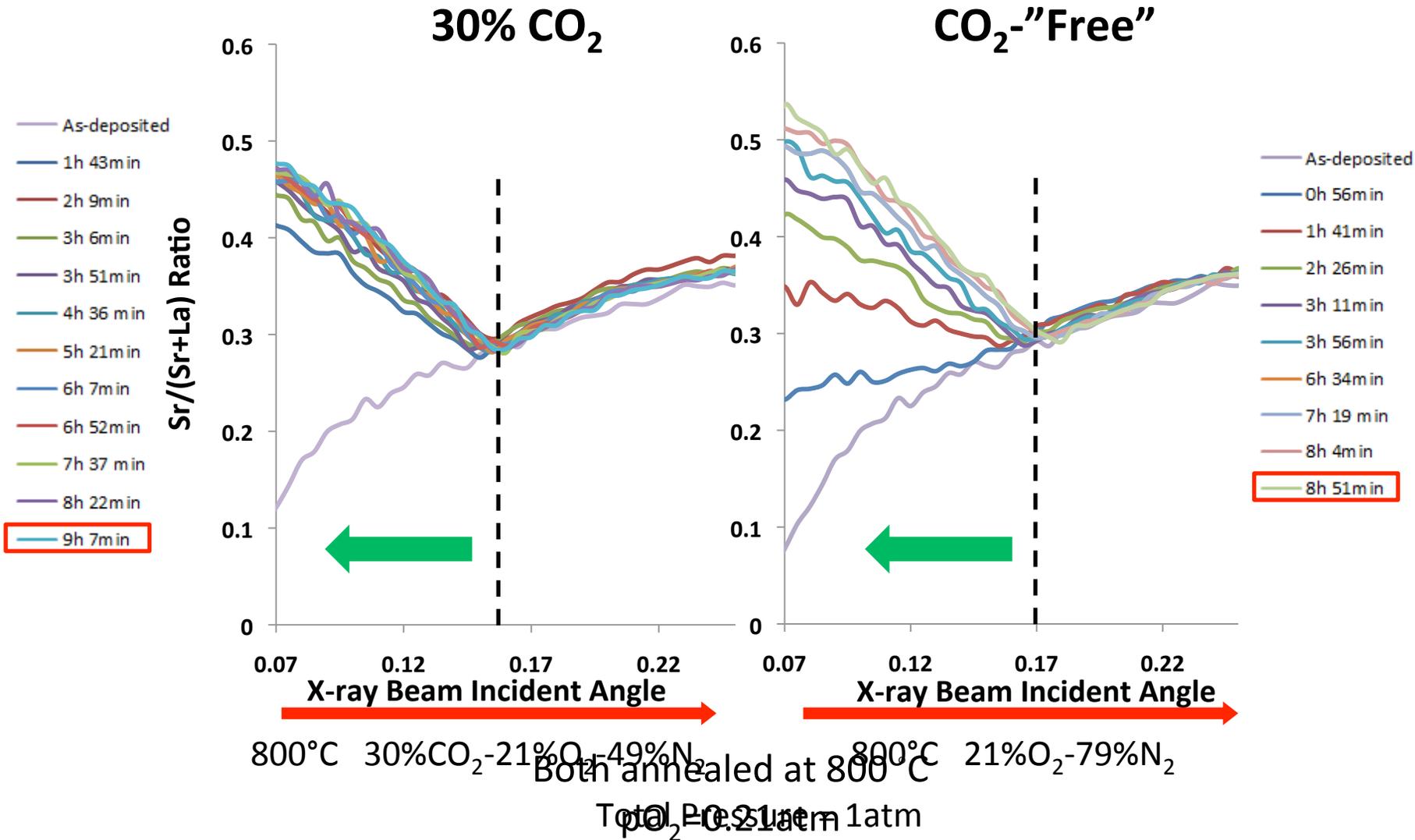
TXRF working principle



TXRF Setup at X23A2,  
National Synchrotron Light Source-I,  
Brookhaven National Laboratory



# Real-Time TXRF Analyses of LSCF-6428

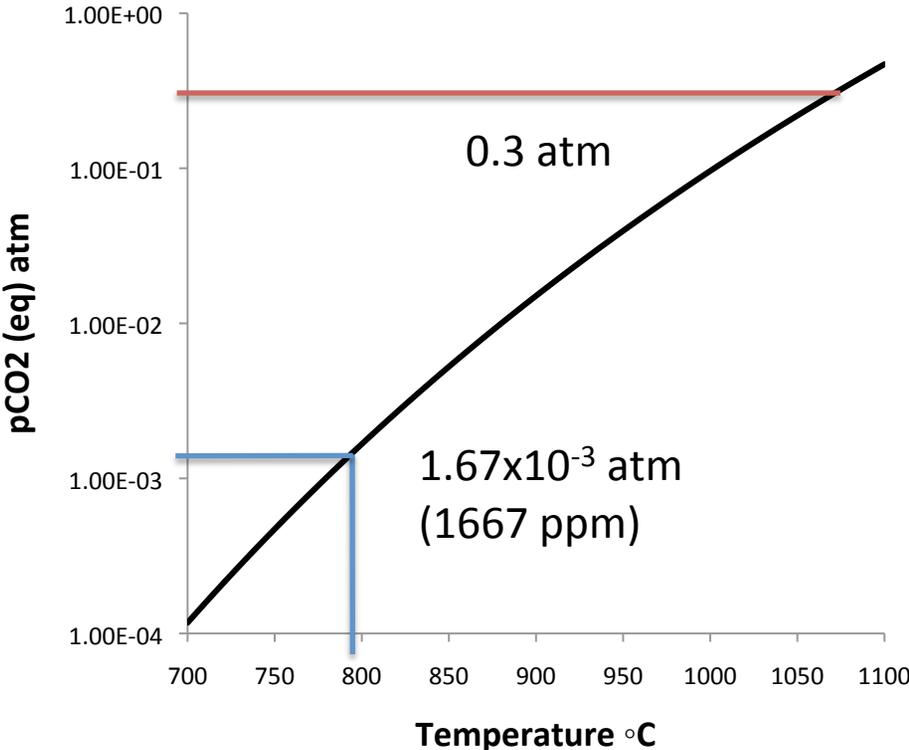




# Mechanisms of Enhanced Kinetics of Sr Surface Segregation

- Step 1. Sr from LSCF lattice +  $\frac{1}{2} \text{O}_2 \rightarrow \text{SrO}$  (by Sr Surface Segregation)
- Step 2.  $\text{SrO} + \text{CO}_2 \rightarrow \text{SrCO}_3$   $\Delta G^\circ = -230,290 + 161.43T$  (J/mol)

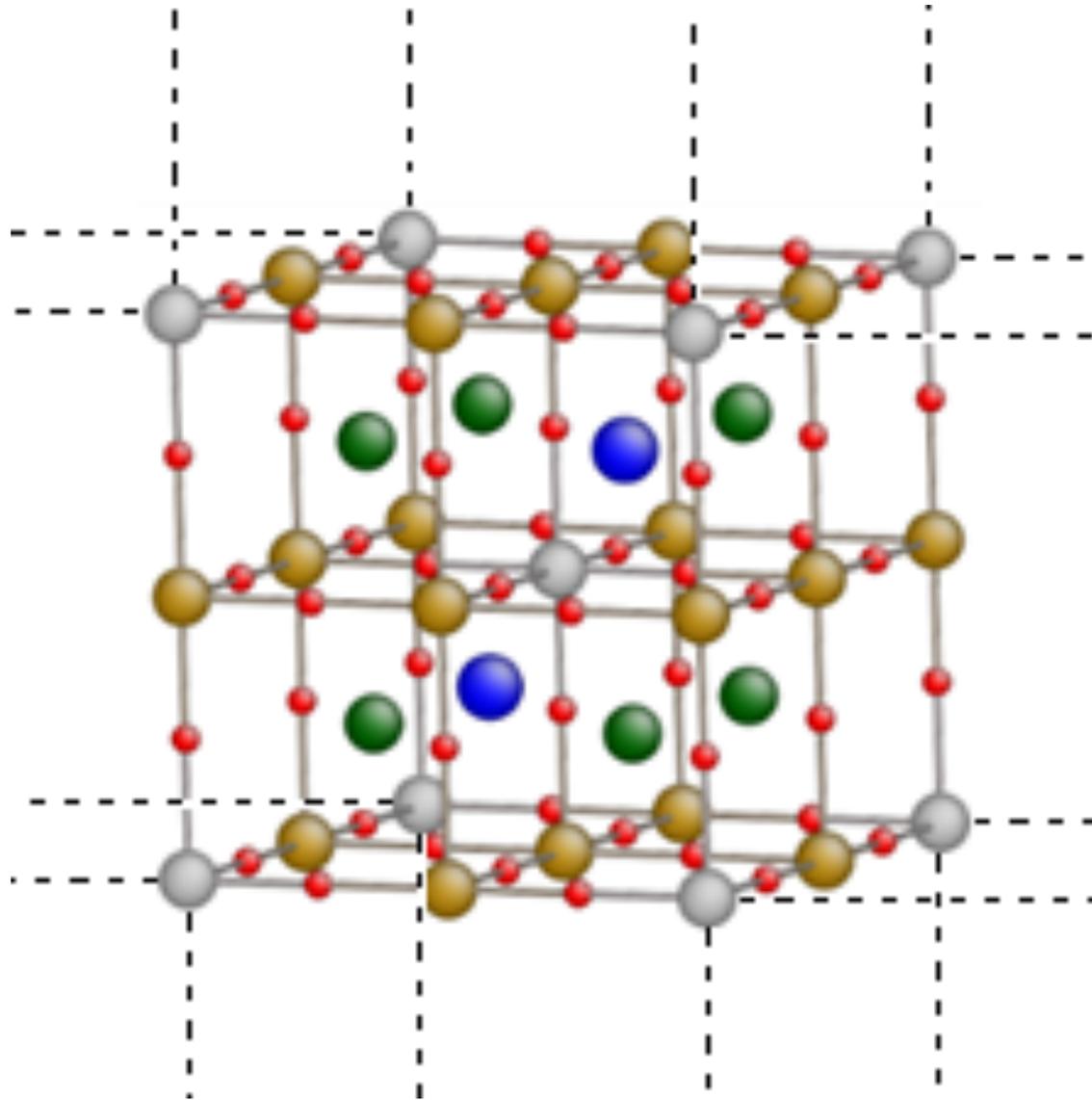
Equilibrium pCO<sub>2</sub> as Function of T



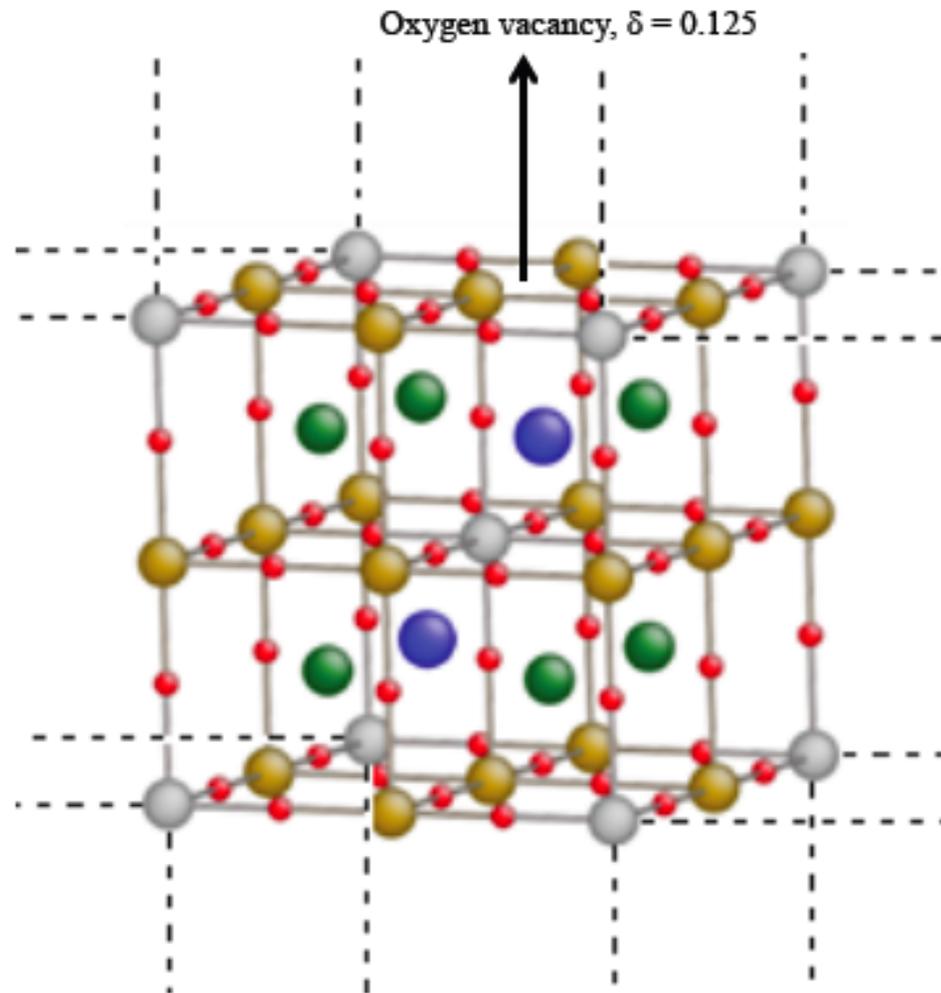
At T = 800 °C  
 $p\text{CO}_2 = 0.3\text{atm} \gg p\text{CO}_2(\text{eq})$

Expecting the formation of  
 $\text{SrCO}_3$

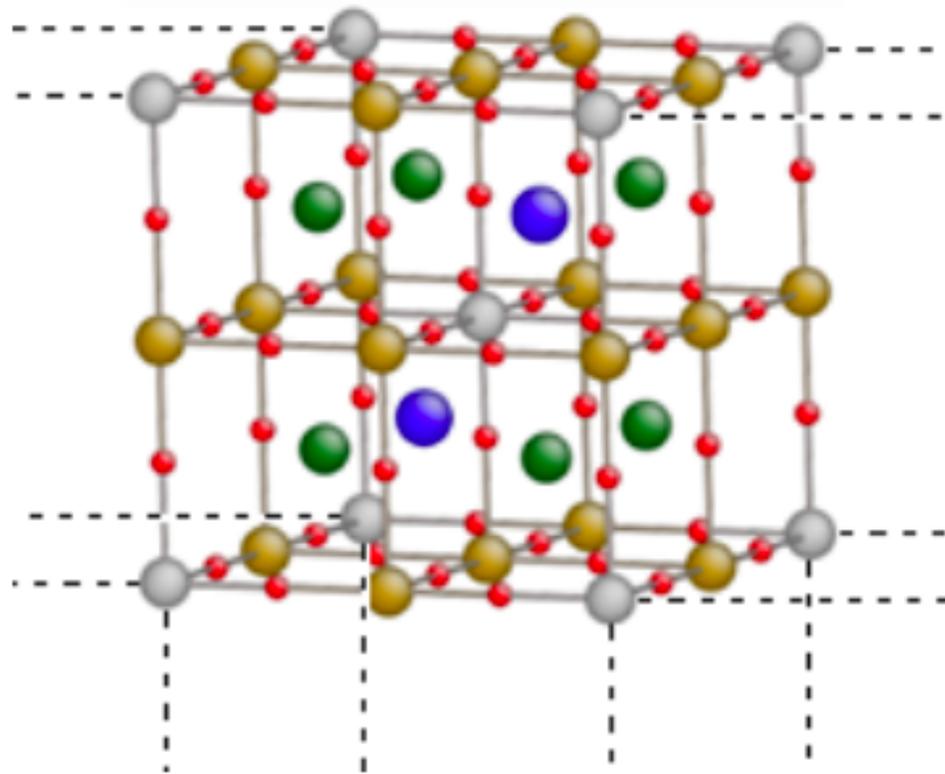
# Bulk Phase



## Bulk Phase with Oxygen Vacancy

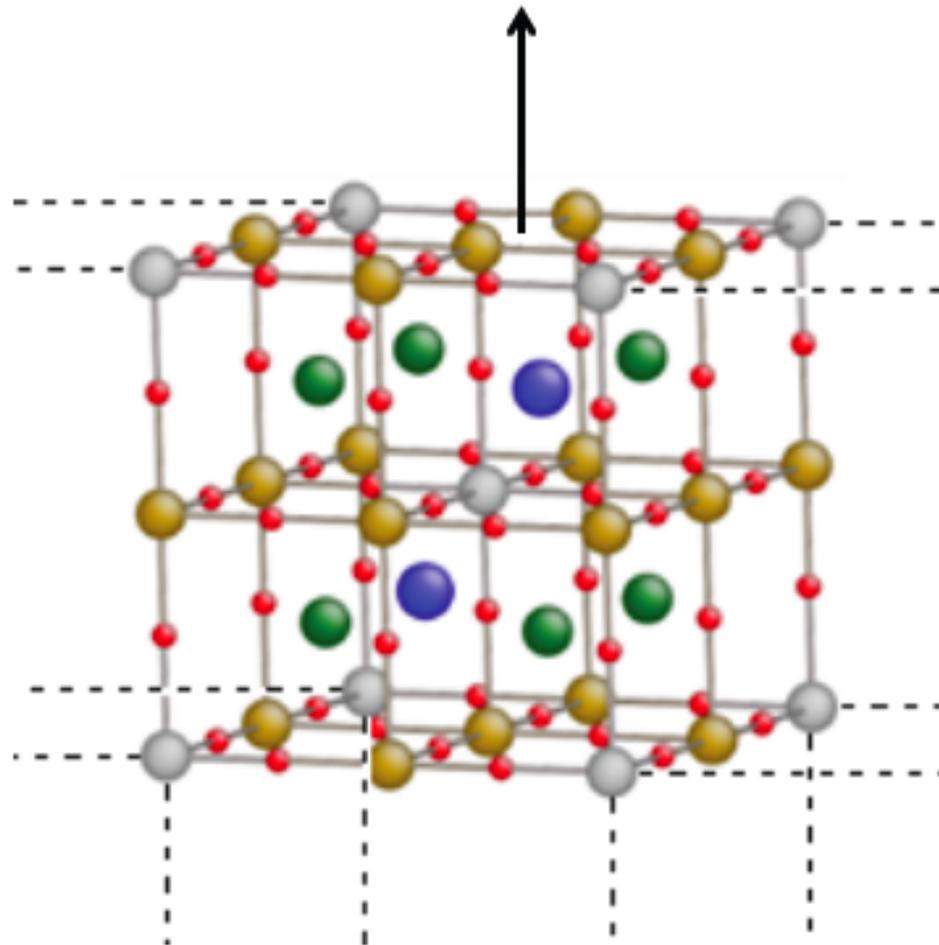


## Surface Phase

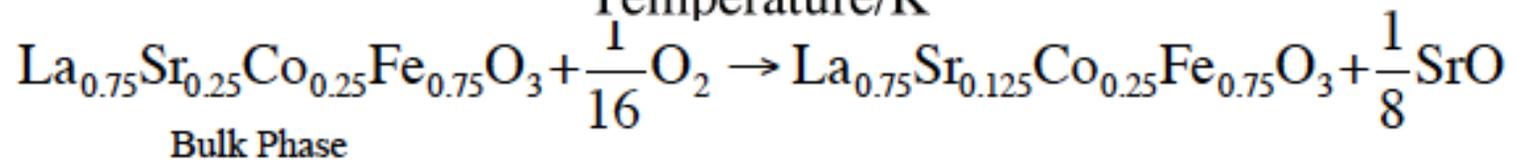
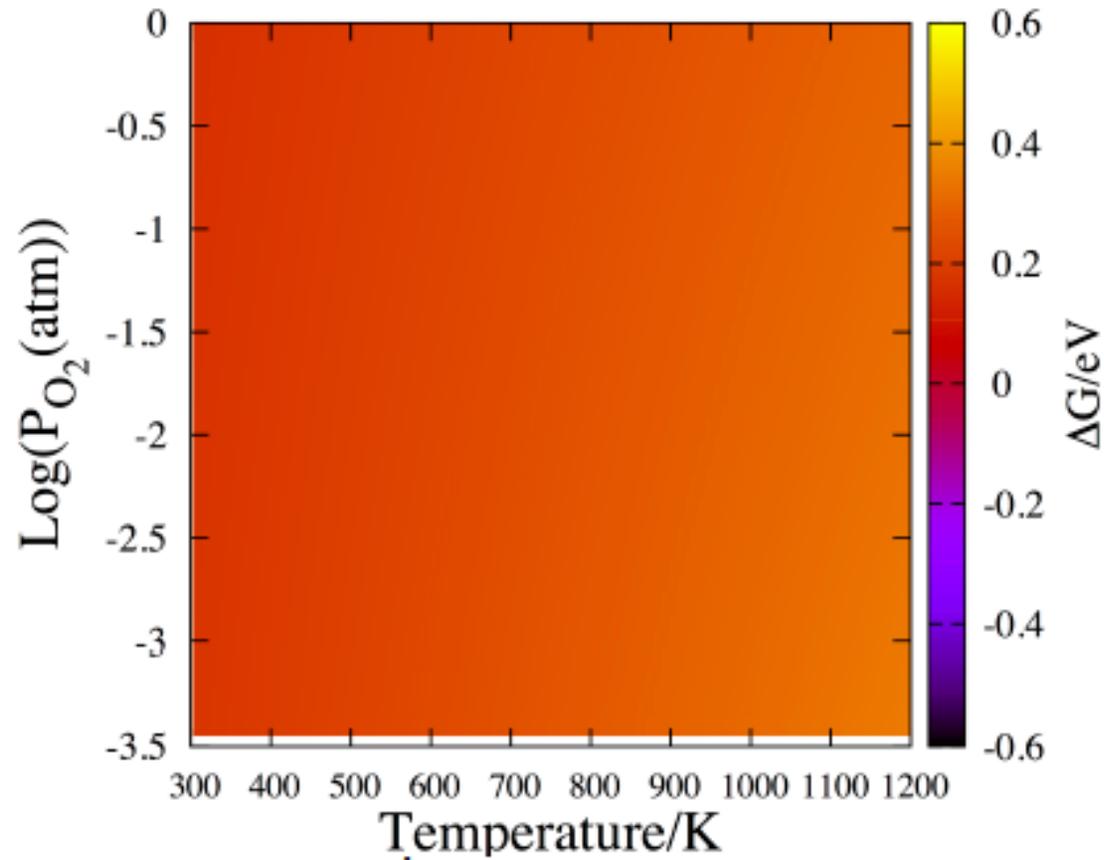


## Surface Phase with Oxygen Vacancy

Oxygen vacancy,  $\delta = 0.125$

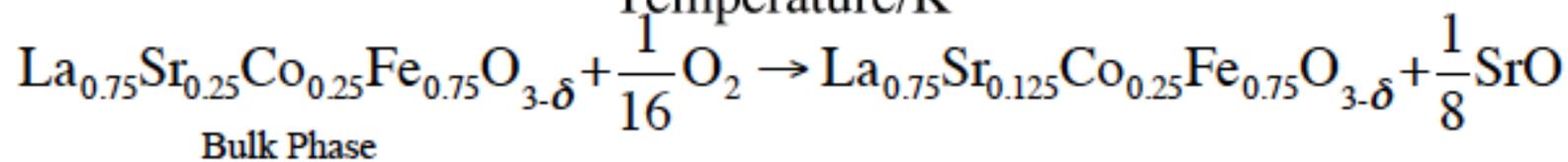
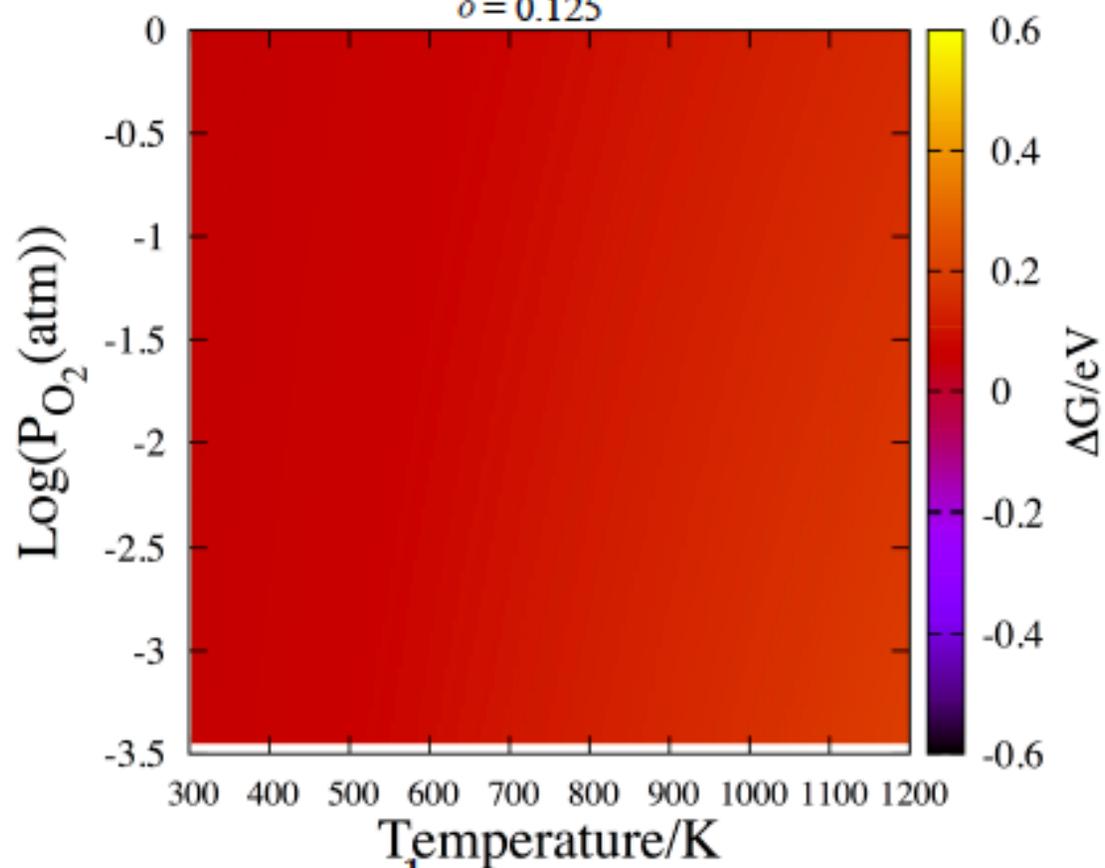


### Bulk Phase

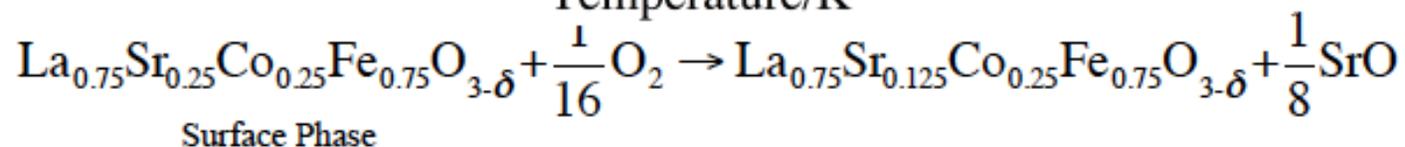
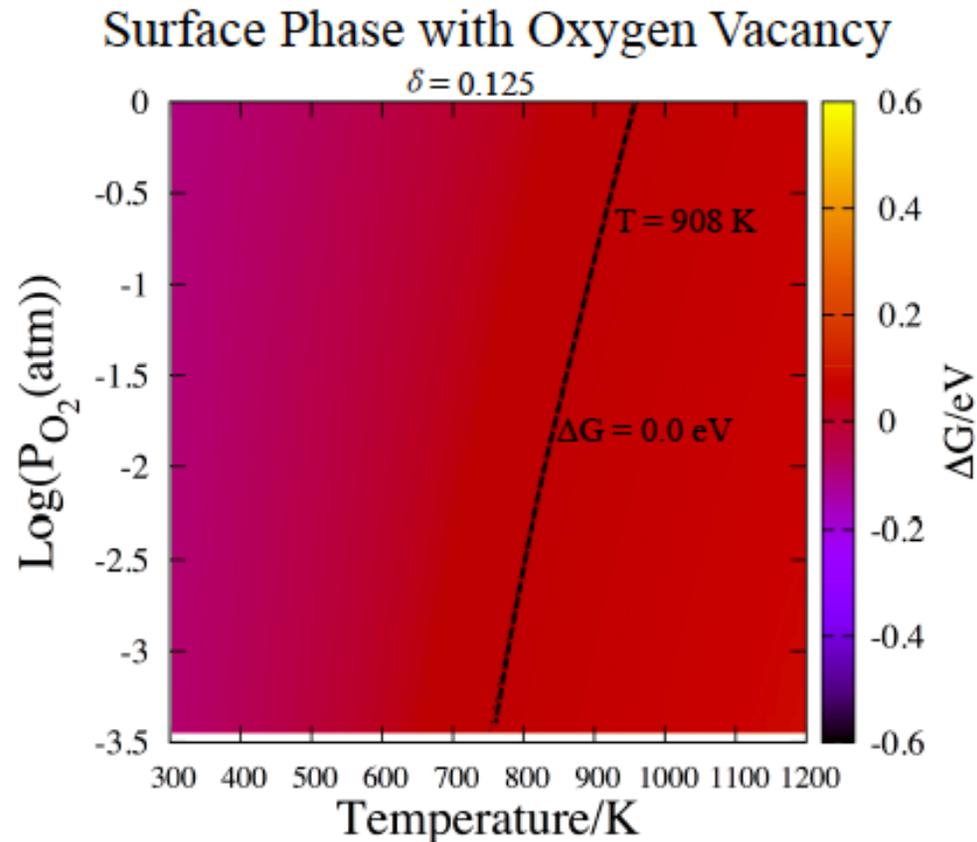


## Bulk Phase with Oxygen Vacancy

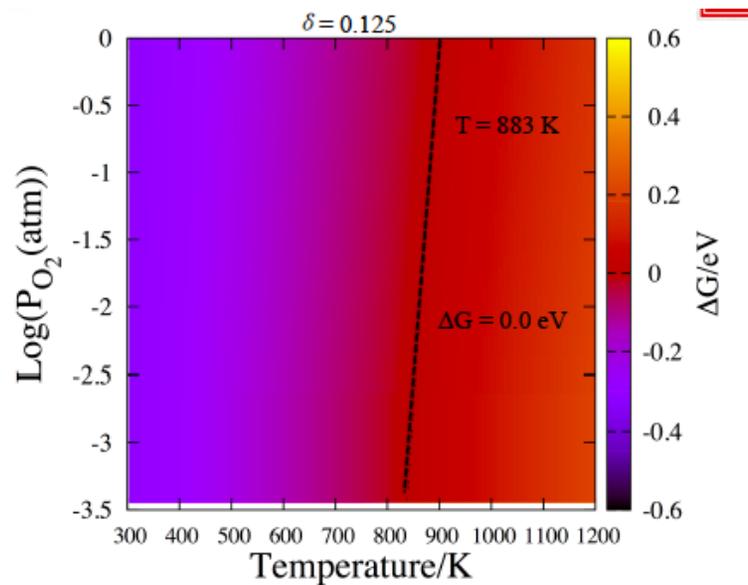
$$\delta = 0.125$$



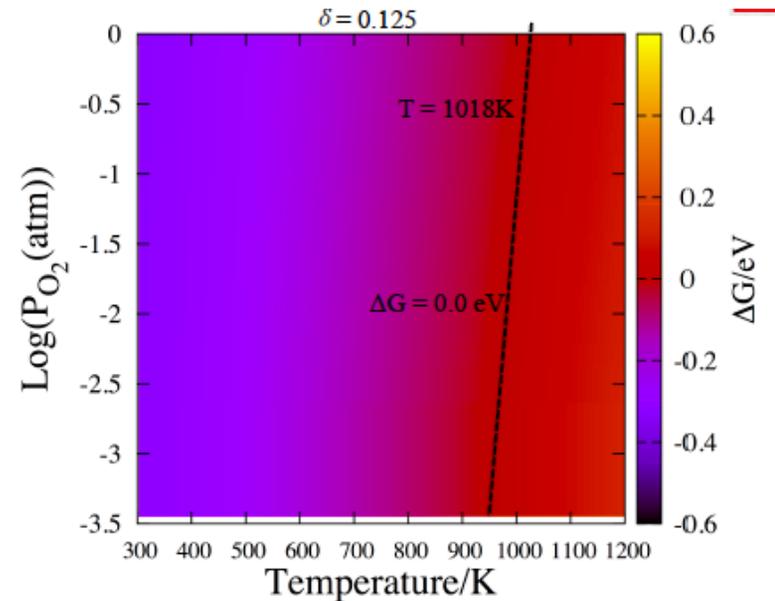
# Surface segregation in the absence of CO<sub>2</sub>



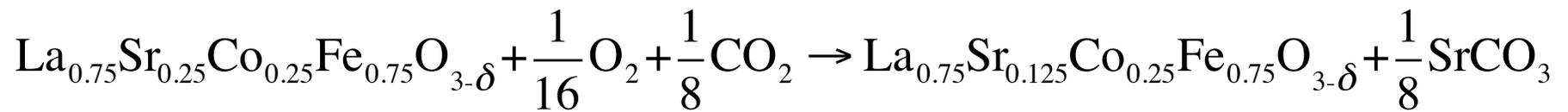
# Surface carbonate formation



$$P_{\text{CO}_2} = 4.0 \times 10^{-4} \text{ atm}$$

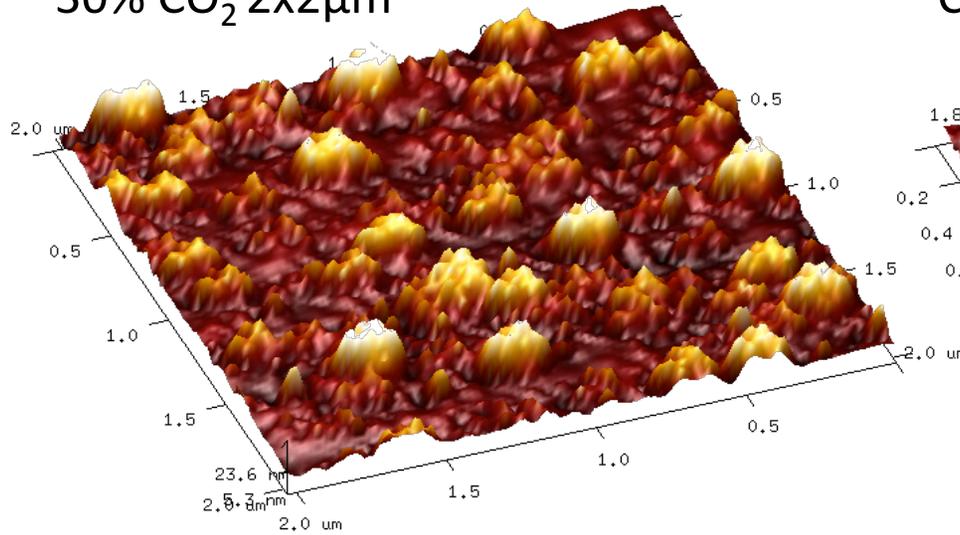


$$P_{\text{CO}_2} = 0.5 \text{ atm}$$

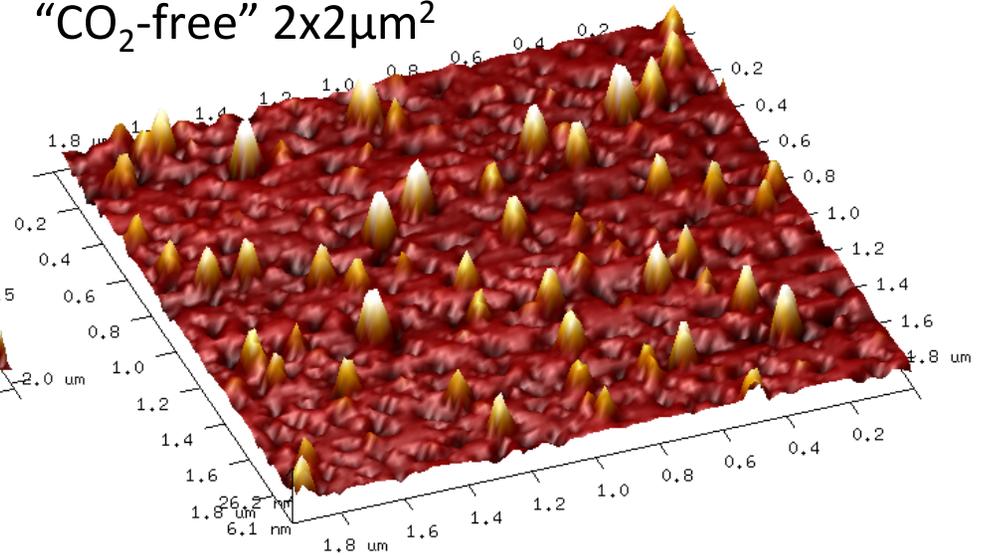


# Atomic Force Microscope (AFM) Analyses

30% CO<sub>2</sub> 2x2μm<sup>2</sup>



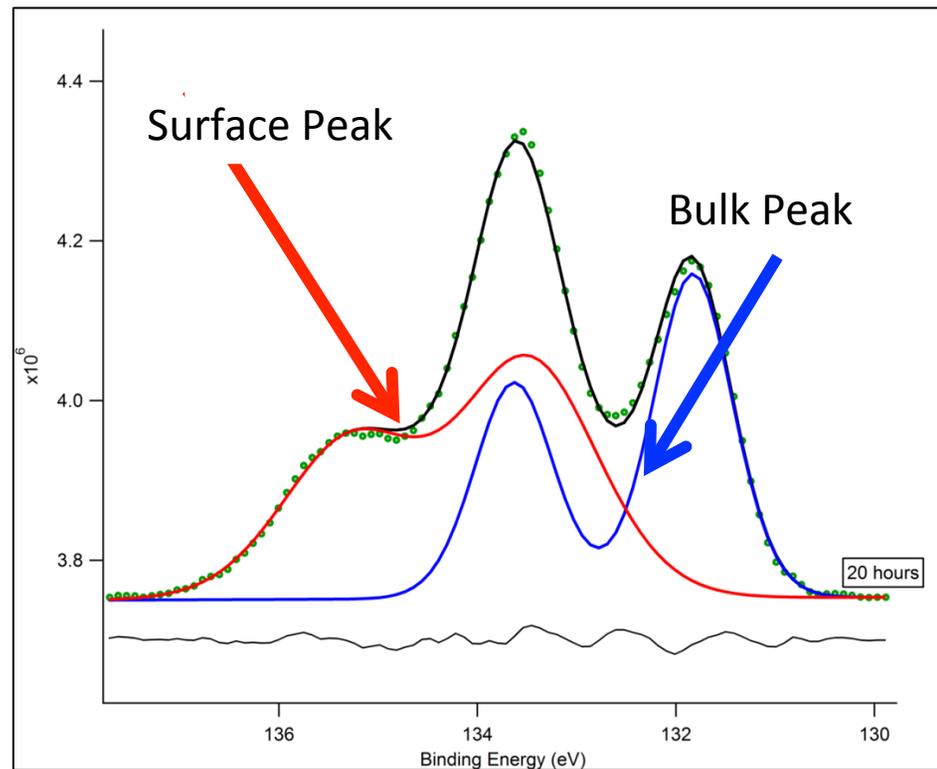
“CO<sub>2</sub>-free” 2x2μm<sup>2</sup>



	<b>Roughness RMS (nm)</b>	<b>Number of Particles per μm<sup>2</sup></b>	<b>Average Base Diameter of Particles (μm)</b>	<b>Surface Area Coverage Ratio (%)</b>
30% CO <sub>2</sub>	5.59	10.25	0.276	61.3%
“CO <sub>2</sub> -free”	4.18	12.63	0.111	12.2%

# HAXPES analysis of Sr3d<sub>3/2</sub> & Sr3d<sub>5/2</sub> orbitals

- $h\nu=2140\text{eV}$ .
- Doublet from spin orbit splitting
- Surface Sr 3d signal consistent with:  
Sr-O            133.0eV  
Sr-CO<sub>3</sub> 134.0eV\*



\*P.A.W van der Heide, *Surf. Interface Anal.* 2002

# Consensus on Sr segregation

- Sr segregation occurs in the case of LSCF
- Need to distinguish between enrichment/depletion due to the usual space-charge effect present at grain boundaries and surfaces of all ionic materials, and actual precipitation and formation of second phases.
- SrO formation indeed occurs in the case of LSCF.

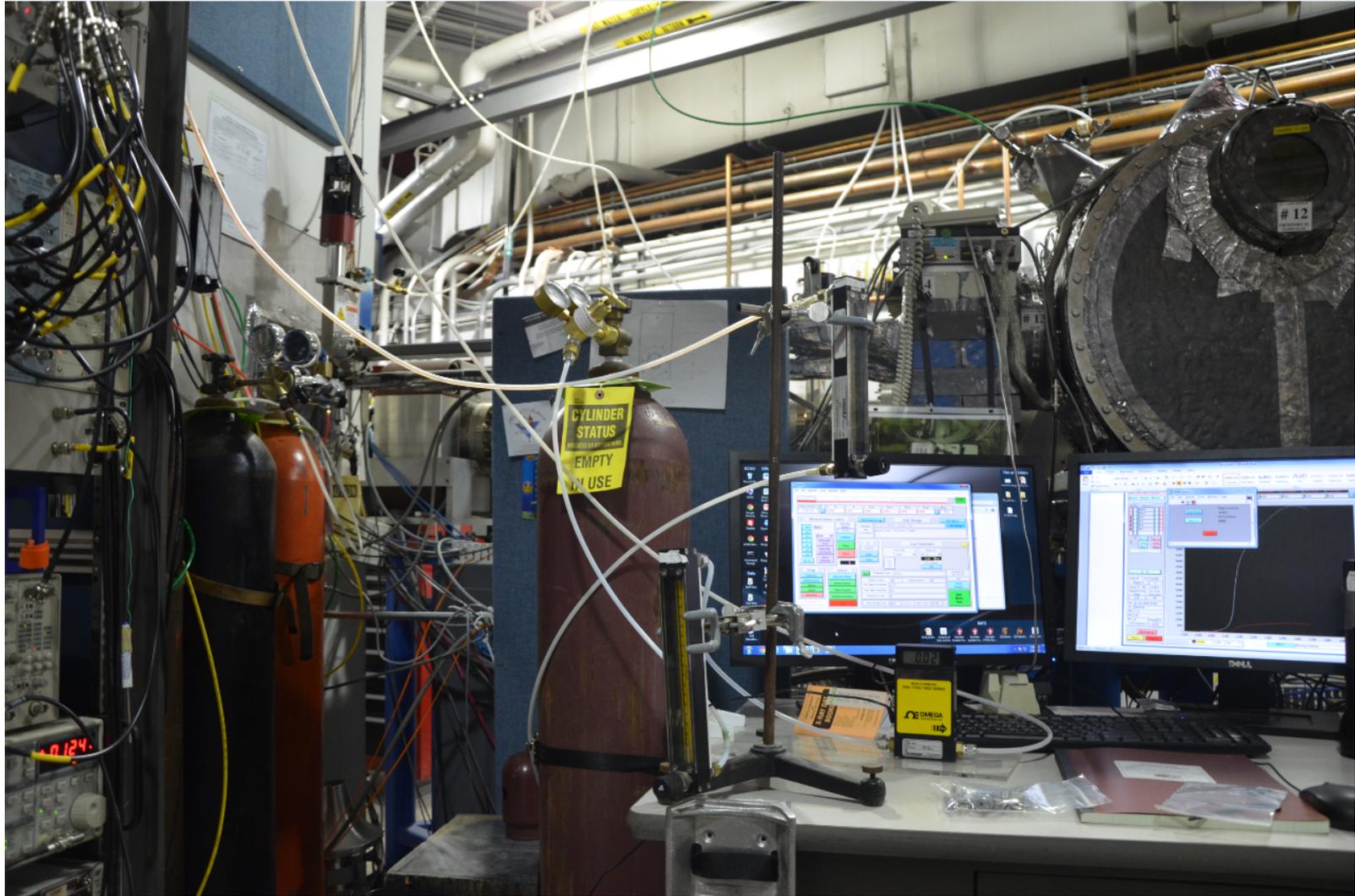
More Pic (if needed)



Feedback System



View inside the hutch



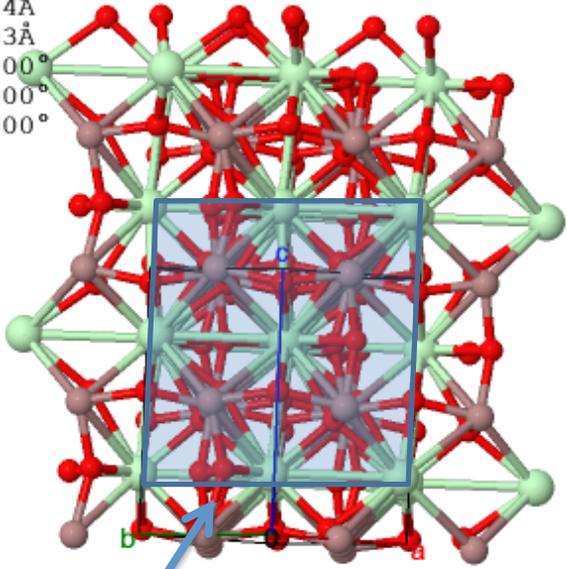
View outside the hutch



Monitoring the Temp

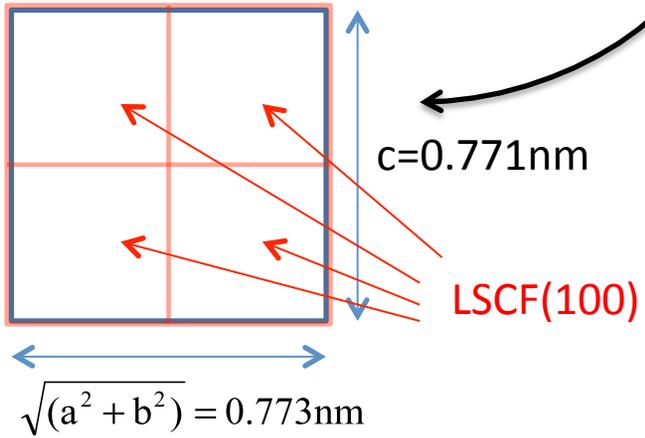
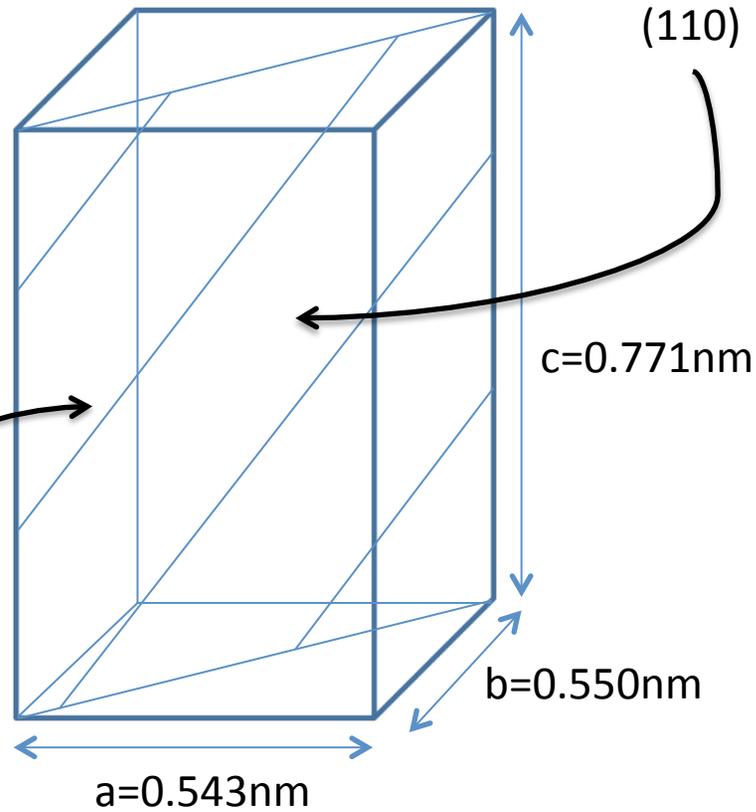
Additional slides (for questions)

HM: P 1  
 a=5.472Å  
 b=5.614Å  
 c=7.803Å  
 α=90.000°  
 β=90.000°  
 γ=90.000°



NGO crystal structure

NGO unit cell

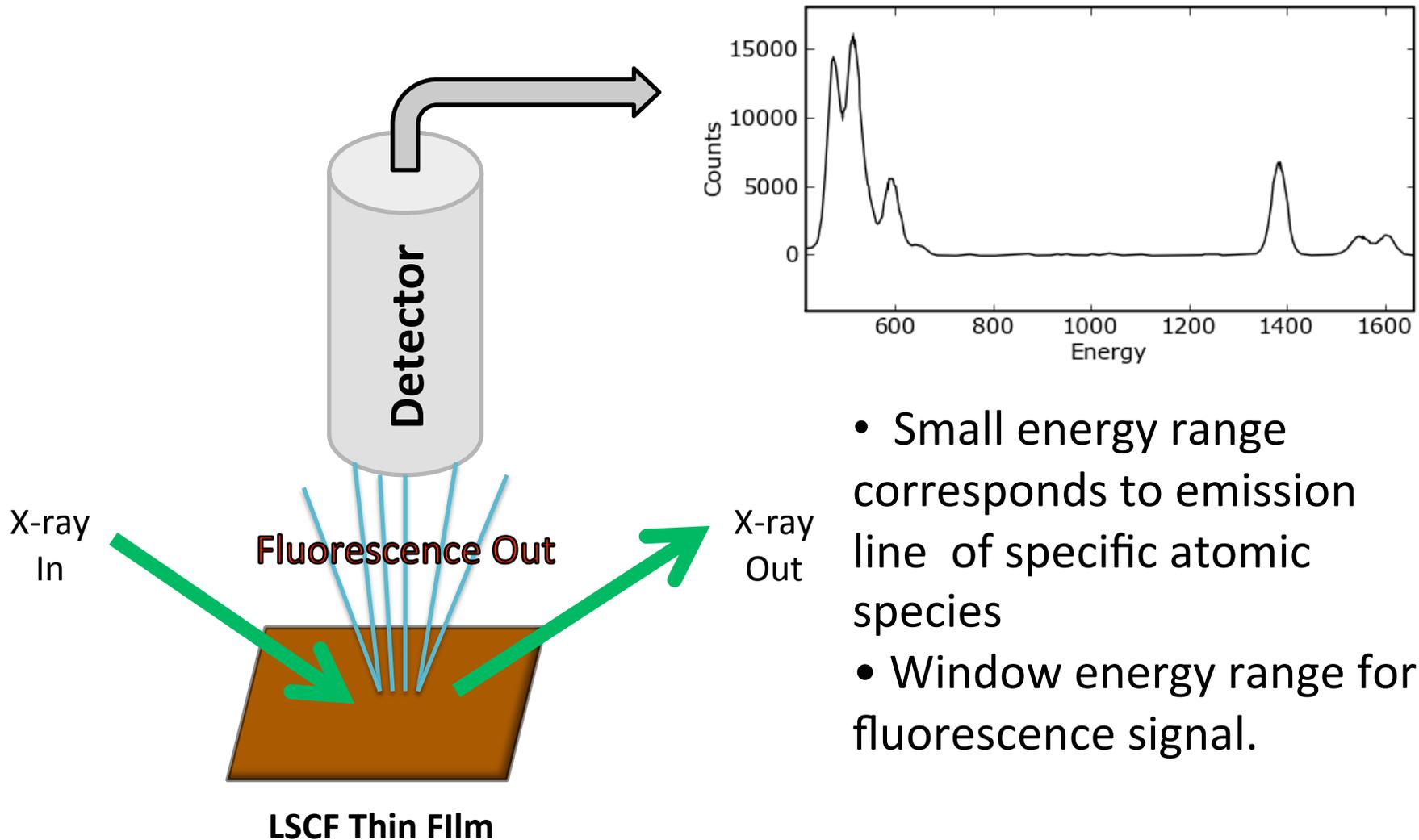


LSCF (100) NGO (110) top view

Table: LSCF lattice parameters (cubic structure)

Composition	6428	7328	8228
Lattice C(nm)	0.3893	0.3886	N/A
X2 (nm)	0.7786	0.7772	N/A

# Energy Resolving Fluorescence



# Method of TXRF Analysis

$$N(\theta) \propto I(\theta) \qquad N_{Sr} = \alpha \cdot I_{Sr} \qquad N_{La} = \beta \cdot I_{La}$$

$$\text{Want } R_{Sr/(Sr+La)} = \frac{N_{Sr}}{N_{Sr} + N_{La}}$$

$$R_{Sr/(Sr+La)} = \frac{N_{Sr}}{N_{Sr} + N_{La}} = \frac{I_{Sr}}{I_{Sr} + \frac{\beta}{\alpha} I_{La}} \qquad \text{Define } C = \frac{\beta}{\alpha}$$

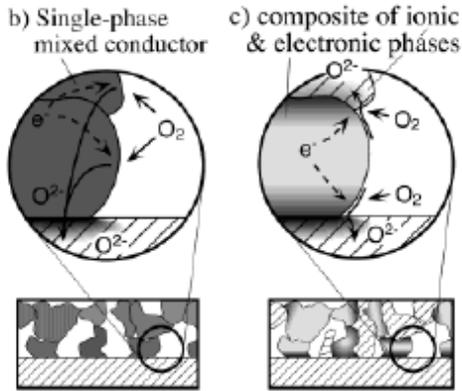
$$C = \frac{I_{Sr} (1 - R_{Sr/(Sr+La)})}{R_{Sr/(Sr+La)} I_{La}} \quad \text{For } \theta > \theta_c, R_{Sr/(Sr+La)} = 0.4$$

Can now plot  $R_{Sr/(Sr+La)}$  for all angles.

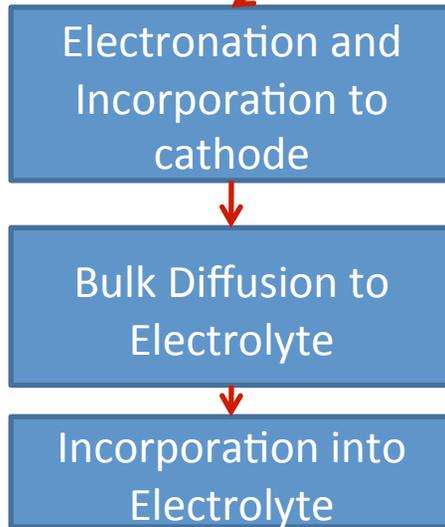
# Reason for SSS

- The different vacancy-formation energies of the components.
- The elastic strain energy due to lattice distortion around a defect.
- The effect of the ambient atmosphere.
- The macroscopic electrostatic potential, which appears as a consequence of the locally non-stoichiometric charged species.
- The effect of surface energy.
- The energies due to the interactions between the defects

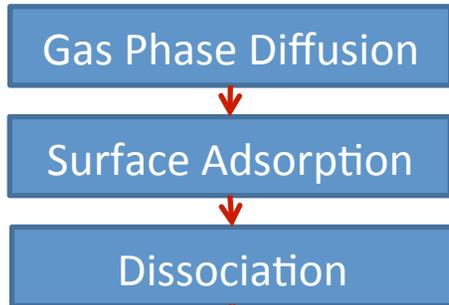
# 2 Pathways for Oxygen Reduction Reaction...



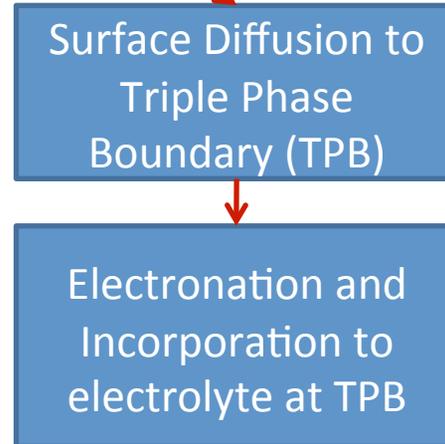
The "Bulk Path"



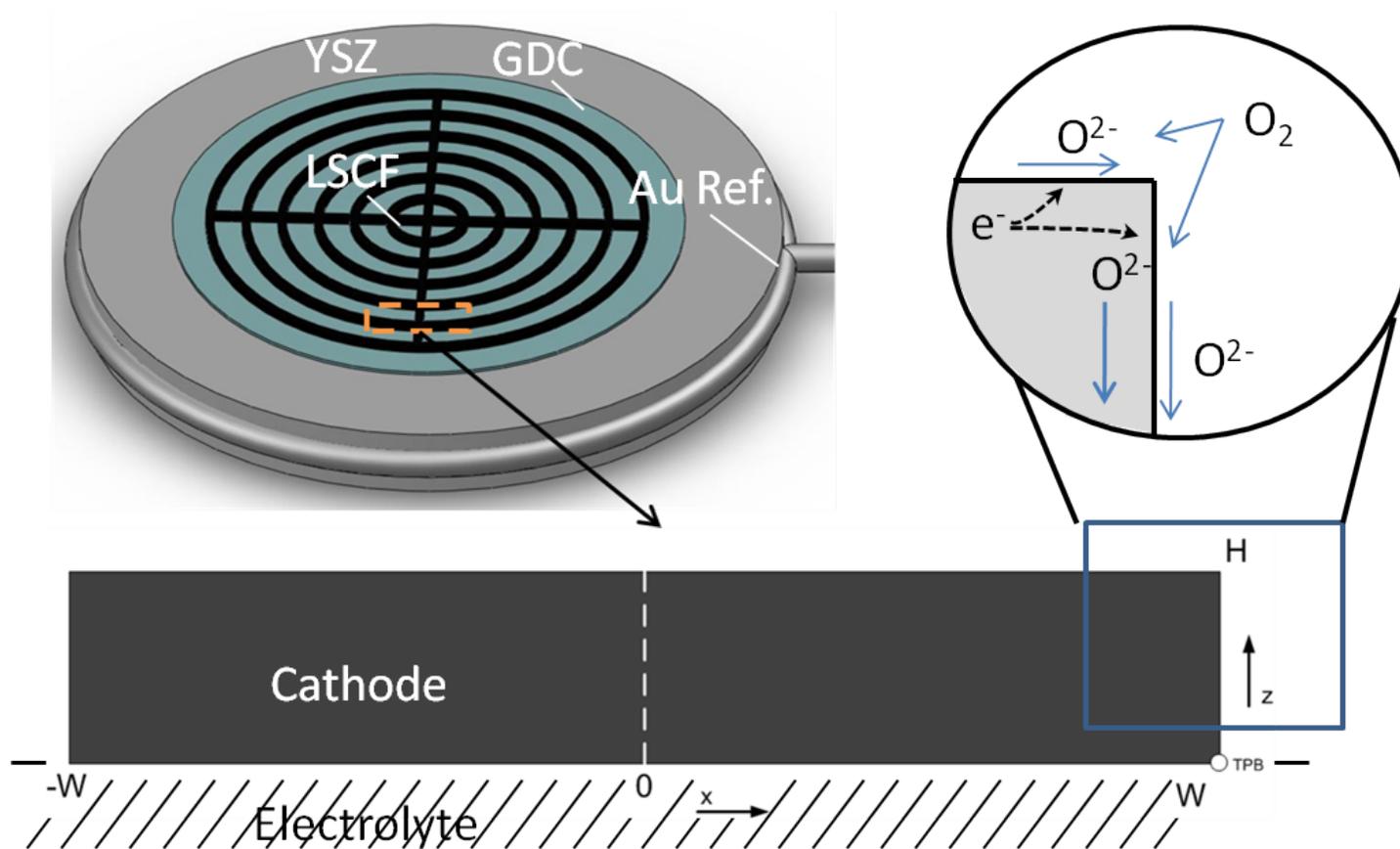
## Necessary first steps:



The "Surface Path"



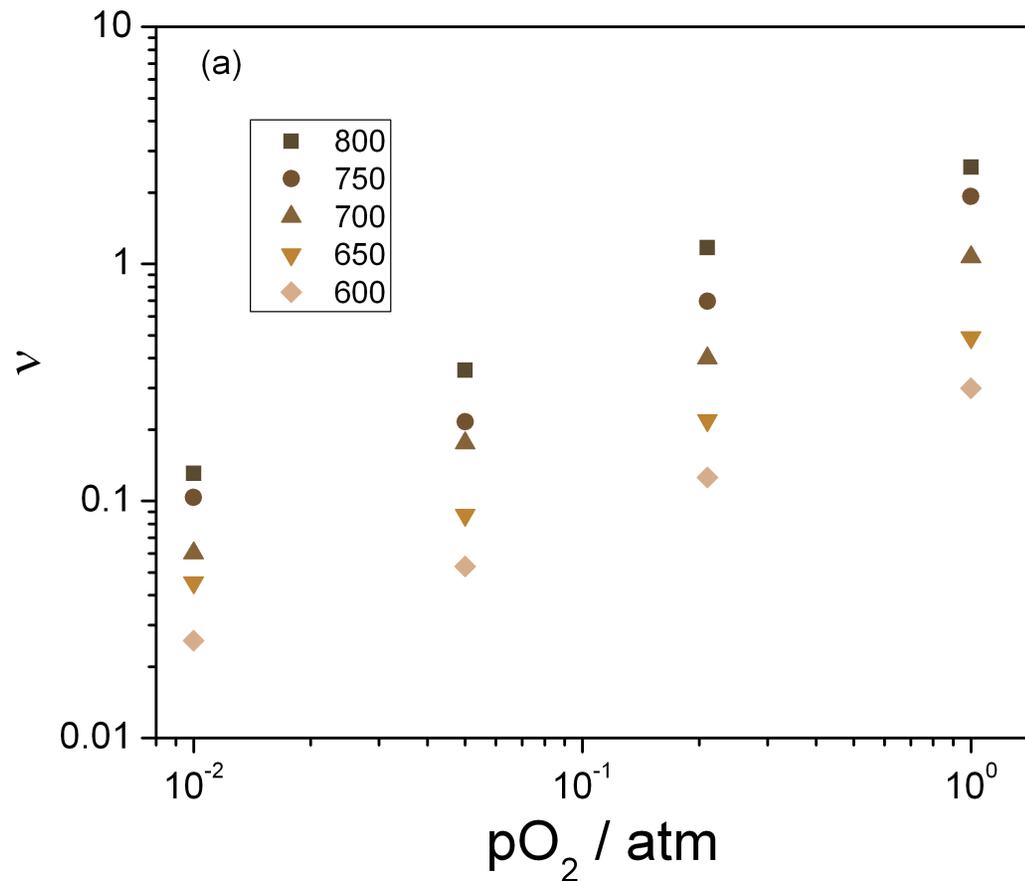
# Patterned electrode experiments (LSCF- 6428)



"2D Numerical Model for Identification of Oxygen Reduction Reaction Mechanisms in Patterned Cathodes of  $La_{0.6}Sr_{0.4}Co_{0.2}Fe_{0.8}O_{3-\delta}$ ", L.J.Miara, S.N. Basu, U.B.Pal, and S.Gopalan, *J.Electrochem.Soc.*, 159 (8) F419-F425 (2012)

# Surface diffusion versus bulk diffusion

$$\nu = \frac{\Gamma_o \theta_{O_s}^o D_{O_s}}{W c_o x_v^o D_v} \equiv \frac{\text{surface oxygen diffusion}}{\text{bulk oxygen diffusion}}$$



# Implications for SOFCs

- Prior work shows that bulk diffusion is more important at lower oxygen partial pressures, presumably due to higher oxygen vacancy concentrations.
- Prior work also shows that at lower temperatures, bulk diffusion is more dominant, in contradiction with expectations.
- The present work on the surface chemistry of Sr segregation and the attendant SrO and SrCO<sub>3</sub> provides a plausible explanation.
- Does the formation of these second phases inhibit surface diffusion thereby forcing the oxygen transport through the bulk pathway even at lower temperatures?
- Experimental work underway to answer these questions.

# Ongoing work

- Cathodes with lower Sr dopant levels and alternate cathode materials (e.g. BSCF)
- Impedance measurements in air passed through CO<sub>2</sub> getter and comparison to CO<sub>2</sub> containing atmospheres
- Time studies to understand longer term effects

# Acknowledgments

- This work was funded through DOE's SECA program.
- Helpful discussions with Dr. Patcharin Burke, Dr. Briggs White, Dr. Harry Abernathy, and Dr. Kirk Gerdes are acknowledged.
- EMSL personnel Dr. Tiffany Kaspar and Dr. Lax Saraf are acknowledged for fabrication of thin films.