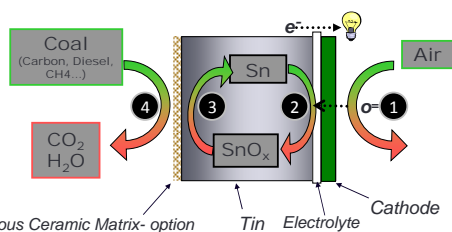
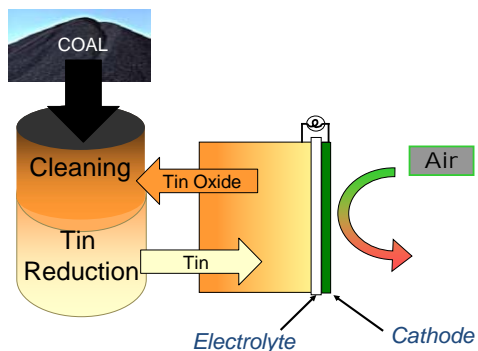


# Liquid Tin Anode Fuel Cell Direct Coal – Alternative Configurations

T. Tao, J. Bentley, M. Koslowske, M. Slaney, L. Bateman CellTech Power LLC, Westborough MA  
 DE-NT0004111, DE-ER85006 Project Manager: Paul Tortora, NETL

## ElectroChemical Looping

Based on Coal-Tin Reactor

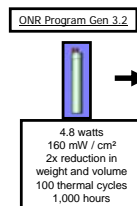
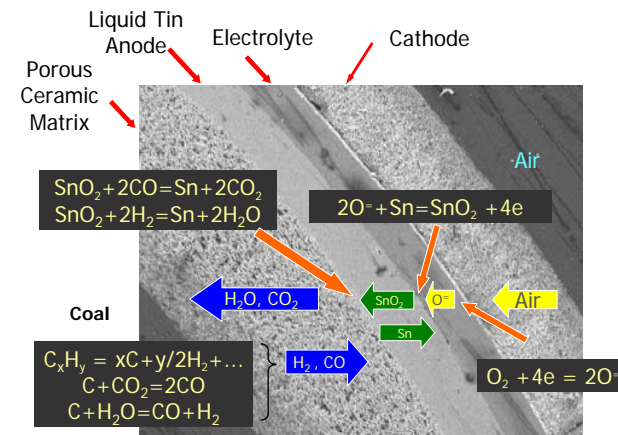


- 1 Oxygen ions extracted from air by cathode and cross the electrolyte
- 2 Ions react with tin, releasing electrons and forming tin oxide
- 3 Tin oxide is independently reduced back to tin by reaction with hydrocarbon fuel
- 4 Tin-fuel interaction can occur inside tin or across a porous ceramic membrane

## In-Situ Gasifier

Based on Portable Power Cell

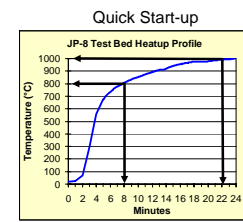
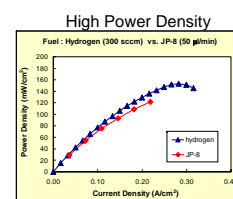
Cross-section of a Gen 3 type cell



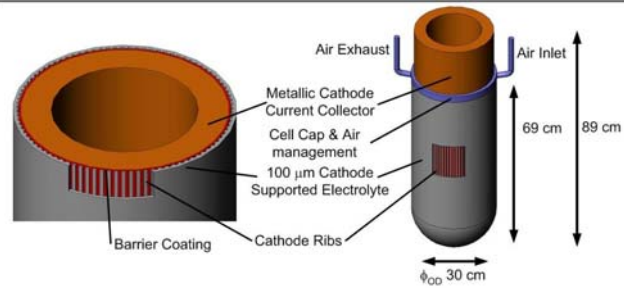
4.8 watts  
 160 mW / cm<sup>2</sup>  
 2x reduction in weight and volume  
 100 thermal cycles  
 1,000 hours



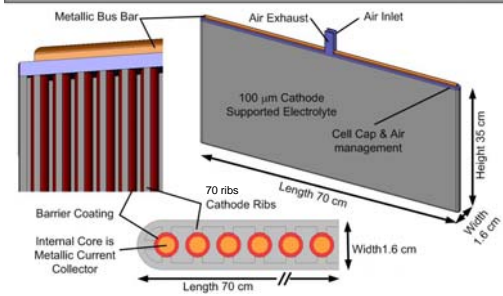
Advanced cells developed in ONR will enable direct JP-8 Fuel Cell Portable Power Generator – 500W 10kg



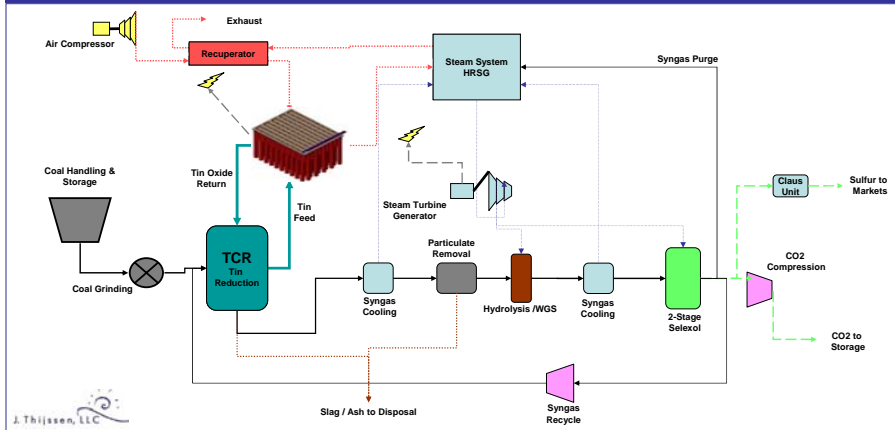
## 1 kW Tubular Cell Design



## 1 kW Flat Tube Cell Design



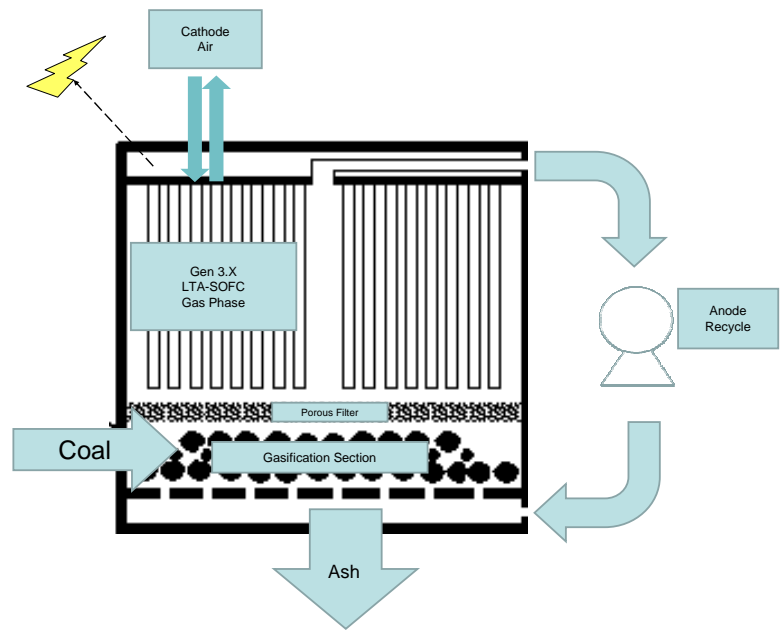
## High Level of PFD of LTA-SOFC with CCS



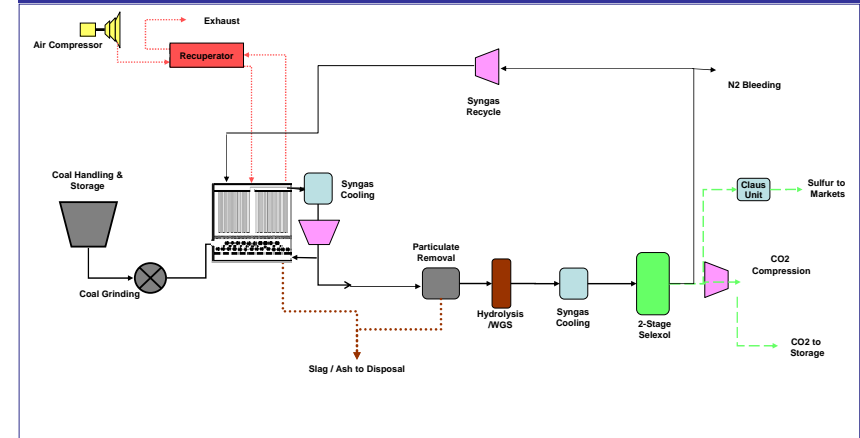
### Most thoroughly analyzed concept to-date

- 63% System efficiency with CO<sub>2</sub> capture and compression
- System CAPEX: \$1400 – 2400/kW (similar to IGCF)
- Near 100% CO<sub>2</sub> capture

- Tin provides separation of ash/impurities
- Requires development of Tin Coal Reactor similar to liquid metal gasifiers
- High tin recirculation rate required to meet O<sub>2</sub> transport requirements.
- Tin anode requires electric current break



## High Level of PFD of LTA-SOFC



### Uses cells with porous separator like existing CellTech Gen 3

- No direct contact between tin anode and solid fuel.
- Gasification is driven by CO<sub>2</sub> and H<sub>2</sub>O produced by cells (no Oxy plant required).
- Isolated anodes allow cell voltage build up.
- Ash, tar and carbon clogging of separator could be an issue.
- Volatile metal oxides in coal impact on cells unknown.
- Could test concept with Gen 3.1 cells and lab gasifier.
- Cathode air flow may increase to remove cell heat load.