

# Investigation of Sheet Resistance in Thin-Film SOFC Mixed Conductors

## Introduction

- Thin-film mixed ionic-electronic conductors (MIEC)
  - Serve as working electrodes in test cells
  - Provide simplification of reaction pathways present in porous SOFC cathodes
  - Useful for isolating and studying cathode electrochemical processes in detail
  - Examples include  $\text{La}_{1-x}\text{Sr}_x\text{MnO}_{3\pm\delta}$  (LSM) and  $\text{La}_{1-x}\text{Sr}_x\text{Co}_{1-y}\text{Fe}_y\text{O}_{3-\delta}$  (LSCF)

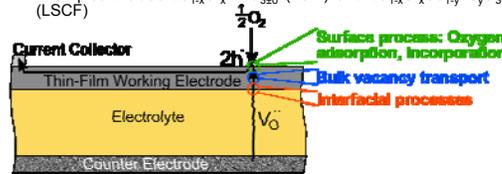


Figure 1: Schematic representation of a thin-film SOFC cathode test cell. The test cell aids the evaluation of intrinsic surface, bulk, and interfacial processes. However, the long-range electronic transport causes sheet resistance.

- Sheet resistance distorts the experimentally observable properties of a test cell
  - Caused by long-range transport of electronic charge to the current collector (CC) from heterogeneous reaction sites on the MIEC surface
  - Continuously variable film potential causes continuously variable local processes and thus the measured macroscopic properties are not representative of the intrinsic material properties
- Uniform potential across the film is the ideal case for measuring intrinsic material properties
  - Sheet resistance must be mitigated to achieve this goal
  - Current collector placement must be appropriately designed
    - Porous layers mitigate sheet resistance but interfere with electrochemical measurements
    - Mesh and patterned CCs do not interfere as much, but should be placed appropriately

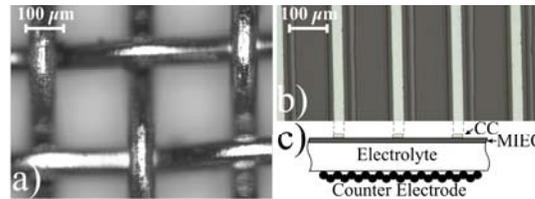


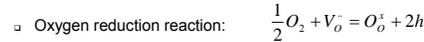
Figure 2: a) Optical micrograph of a typical woven current collector mesh. Note the likelihood of producing regularly spaced discrete-diameter circular contacts as opposed to a continuous contact grid. b) Optical micrograph (top view) and c) schematic diagram (cross-sectional view) of a continuous LSM thin-film test cell with patterned, parallel platinum current collectors deposited on top. The LSM appears dark while the CCs appear silver.

## Model

- Electrostatic potential distribution
  - 2D MIEC thin film: 
$$0 = \nabla \cdot (\sigma_m t_m \nabla \phi_m) + i_{dry}$$
  - 3D bulk electrolyte: 
$$0 = \nabla \cdot (\sigma_e \nabla \phi)$$

Matthew E. Lynch and Meilin Liu  
Center for Innovative Fuel Cell and Battery Technology  
School of Materials Science and Engineering  
Georgia Institute of Technology

- Electrostatic polarization due to oxygen reduction



- Classical, phenomenological kinetics:

$$i = nF \left[ k_f \left( \prod c_i \right) \exp\left(\frac{(1-\beta)nF}{RT} \eta\right) - k_r \left( \prod c_i \right) \exp\left(\frac{-\beta nF}{RT} \eta\right) \right]$$

- Low-polarization (linear) approximation: 
$$i_{dry} = \frac{\eta_{local}}{R_p}$$

- High-polarization (Tafel) approximation: 
$$i_{dry} = i_0 \left[ \exp\left(\frac{(1-\beta)nF}{RT} \eta_{local}\right) - \exp\left(\frac{-\beta nF}{RT} \eta_{local}\right) \right] \quad i_0 = \frac{1}{R_p} \frac{RT}{nF}$$

- The linear case has wide applicability because its parameters are simple, empirical, and available from common measurements
- The Tafel case provides an estimation of the upper bound of sheet resistance because mass-transfer effects are not considered
- Simulation of sheet resistance performed using the finite element method (FEM), on a domain formed by the symmetry of the cell

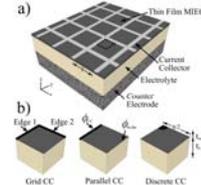


Figure 3: a) Schematic illustration of thin-film test cell geometry. The CCs are deposited onto the MIEC in the "grid" configuration. b) Domain for FEM simulation, reduced by symmetry along the dashed line. In the "grid" configuration, a constant potential is applied along Edge 1 and 2. In the "parallel" configuration, a potential is applied along Edge 1 only. In the "discrete" configuration, a constant potential is applied within and on the boundaries of the quarter-circle region.

## Impact of Experimental Factors

The model is used to evaluate the contribution of various geometric and experimental factors to the sheet resistance manifested in the test cell.

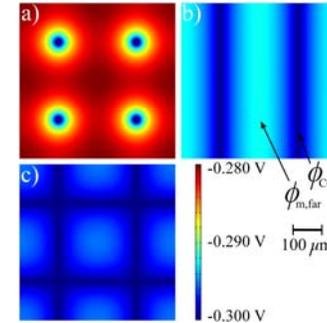
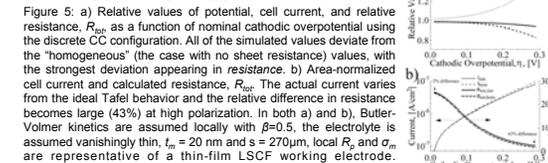
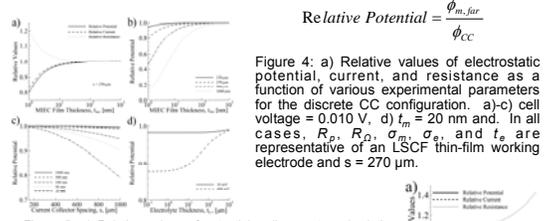
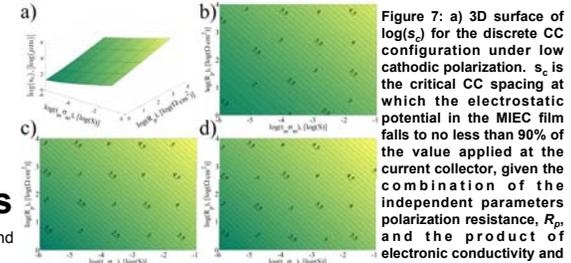


Figure 6: Distribution of electrostatic potential in a mixed conducting film for three different current collector configurations: a) 20-um diameter discrete contacts from e.g. a woven mesh; b) linear and c) grid configurations deposited by e.g. photolithography and physical vapor deposition.  $R_p$  and  $\sigma_m$  are representative of LSCF, the electrolyte is assumed very thin,  $t_m = 20 \text{ nm}$ ,  $s = 270 \text{ um}$ , cell voltage = 0.300 V.

## General Cell Design

The following figure is a set of maps for the critical current collector spacing leading to 90% reduction of potential under low cathodic polarization under different combinations of material properties. Similar plots may be constructed for different requirements on the potential drop and under high cathodic polarization. These maps may be used as selection charts for the spacing of current collectors in an arbitrary test cell.



b)-d): Contour plots of  $\log(s_c)$  for the b) 20-um diameter discrete, c) parallel CC, and d) grid CC configurations. The contours denote the level sets of  $\log(s_c)$ .

## Summary and Future Work

- Current collectors designed to minimize sheet resistance in the MIEC film will yield better measurements and more accurate conclusions about the intrinsic material properties studied by the experiments
- This general and empirical model for sheet resistance is useful to candidate SOFC materials and uses easily accessible measurements
- CC spacing maps can be used to limit the drop in potential across the film prior to the fabrication of the test cell by estimating properties
- Use of this model for CC design will aid the design of experiments within our research group as we investigate SOFC cathode processes

## Acknowledgement

The authors thank Lei Yang for supplying the representative LSCF film measurements, Xiaoyuan Lou and Songho Choi for fabricating the patterned test cell appearing in the Figure, and Professor Yingjie Liu for helpful discussion. This work was supported by the US DOE SECA Core Technology Program under Grant No. DE-NT-0006557.