

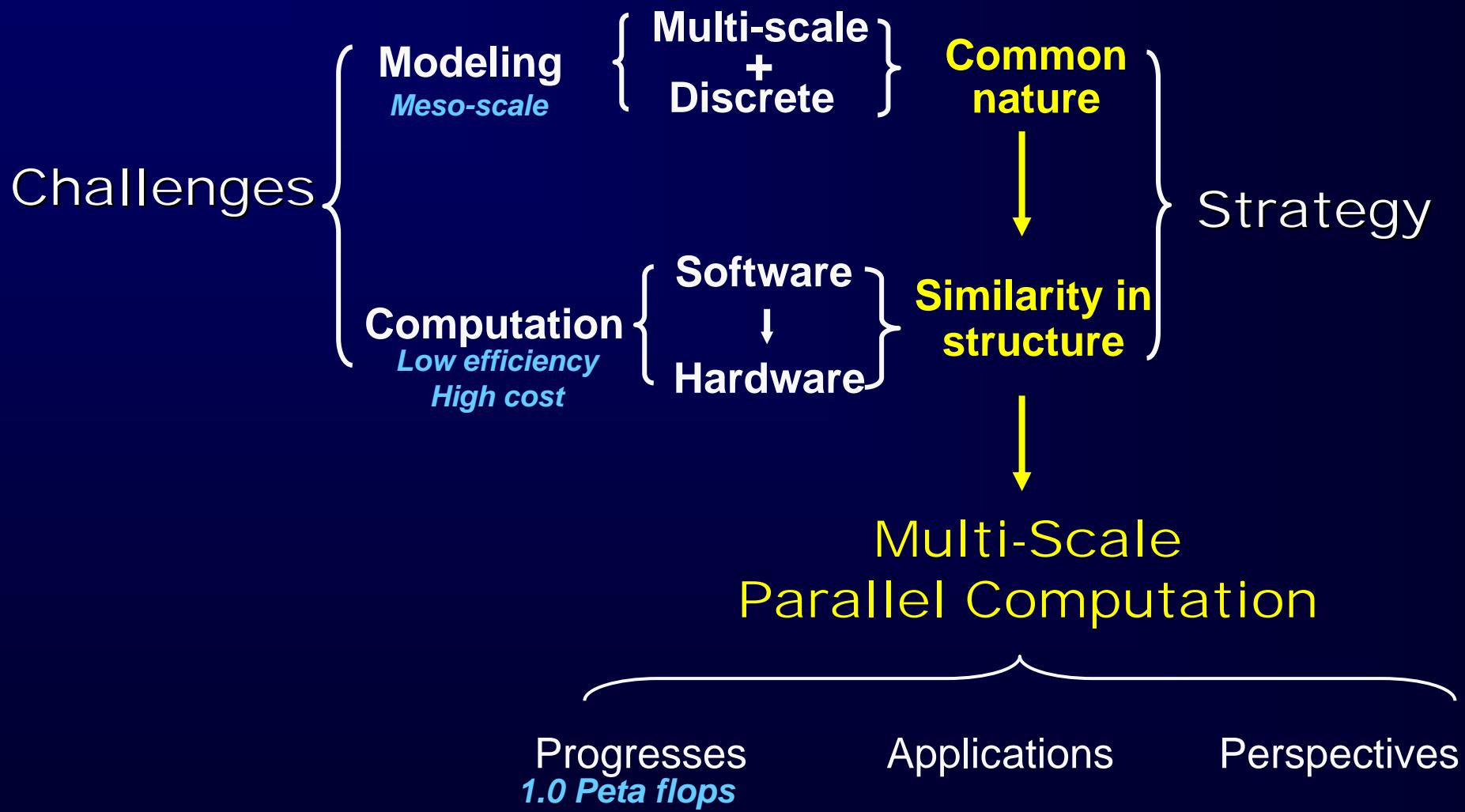
Meso-scale Structure and Multi-scale Strategy in Simulating Multiphase Systems

Jinghai Li , Wei Ge, Wei Wang, Ning Yang, and Jingdong He

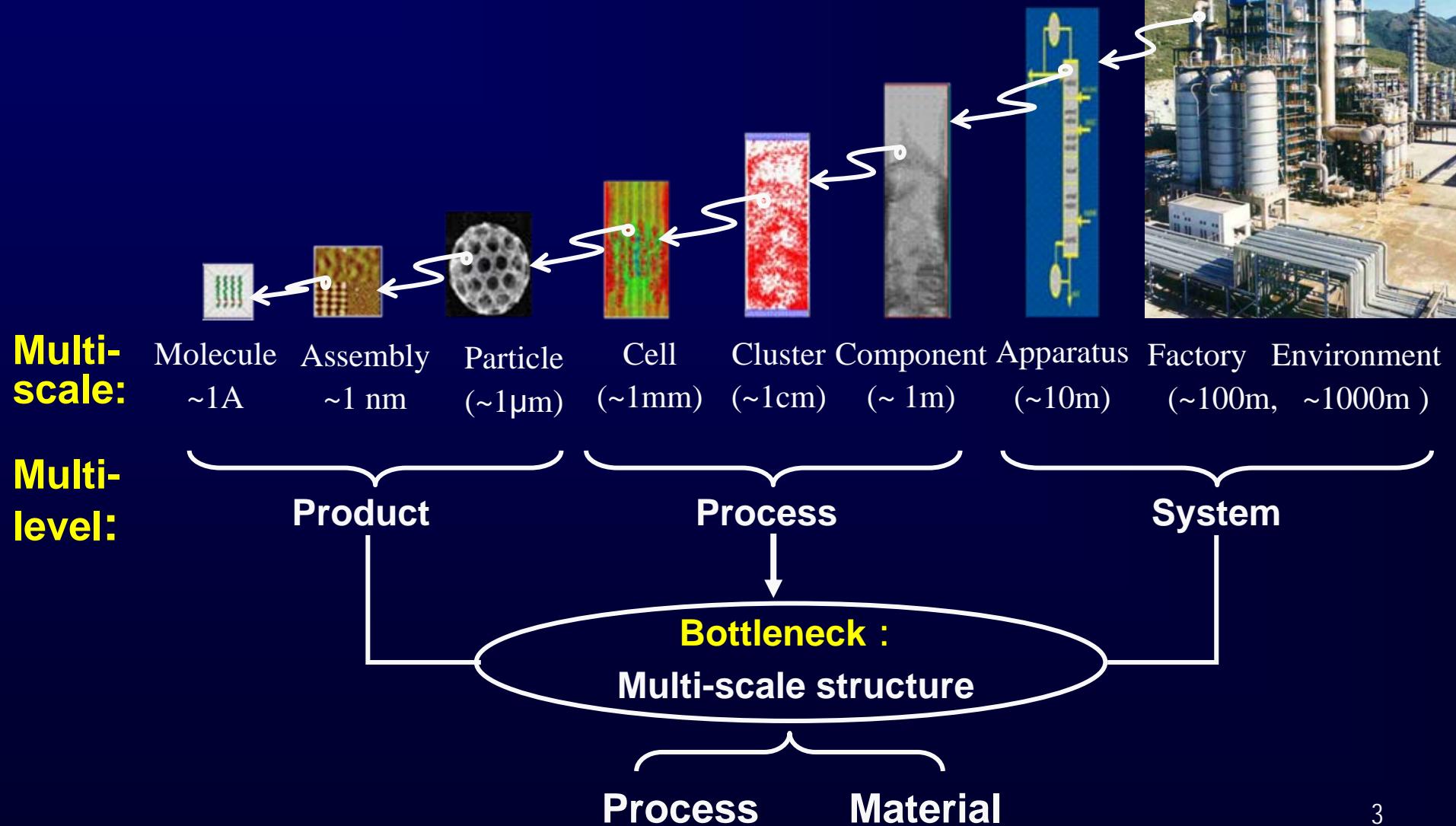
*State Key Laboratory of Multi-Phase Complex Systems
Institute of Process Engineering, Chinese Academy of Sciences
Beijing, P. R. China*

Mogantown, WV, April 22~23, 2009

Outline of presentation



Multi-scale and multi-level features of process engineering



Challenge In Physical Modeling

Poor predictability

Deviation between different methods

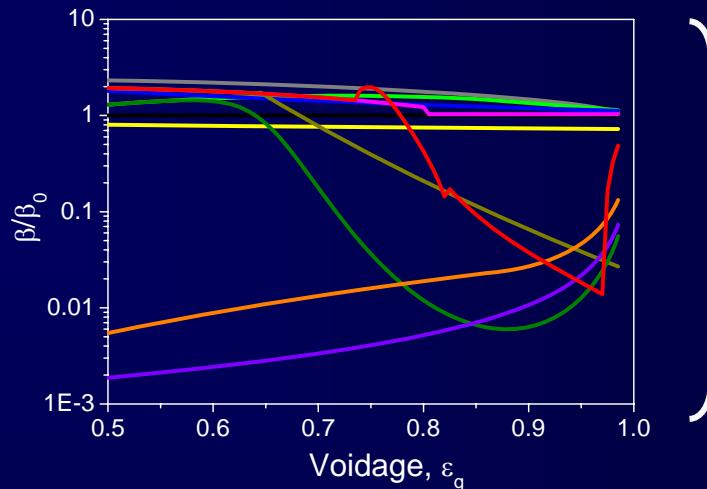
Drag
Coefficient



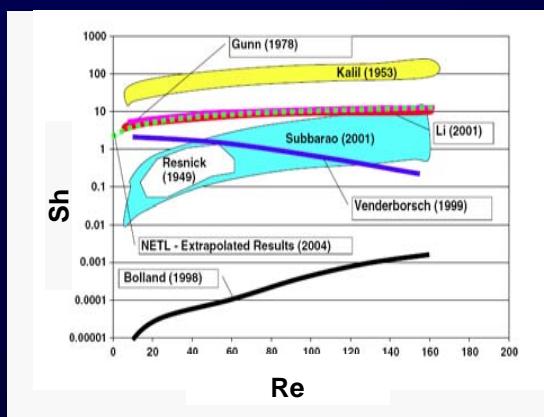
Mass
transfer



Reaction



3 ~ 4 orders of difference



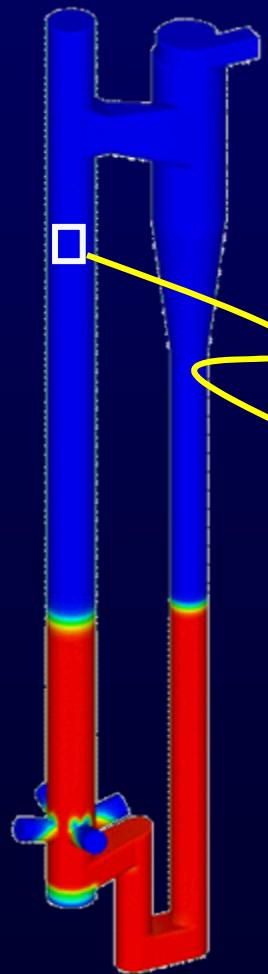
6 ~ 7 orders of difference

Almost impossible

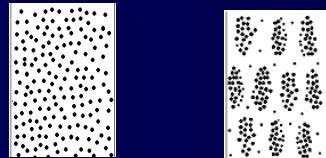
Process

EQUIPMENT SCALE

Axial and radial distribution

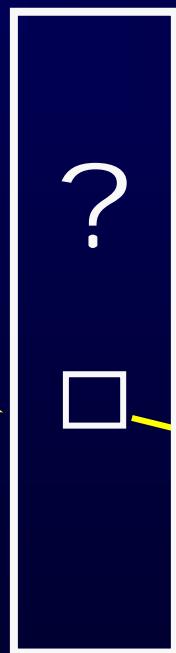


$$\bar{C}_D = 18.6 \quad \bar{C}_D = 5.43$$



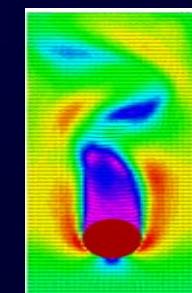
Critical influence on transport

MESO-SCALE



MICRO-SCALE

Flow, mass transfer and reaction around a particle

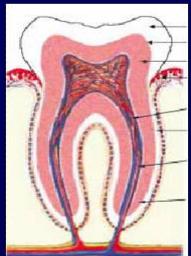


Material: *Hydroxyapatite*

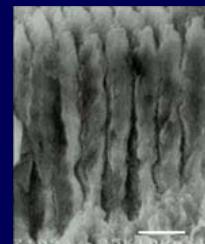
MACRO

MESO ?

MICRO



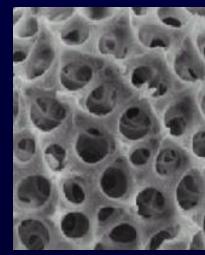
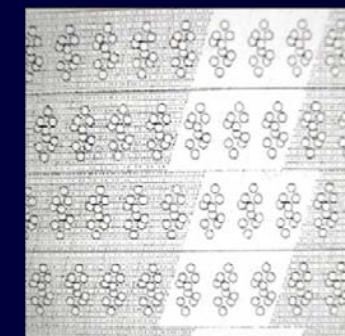
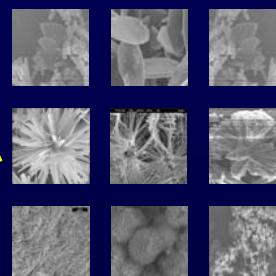
Tooth



?



Bone



Material: *Protein*

MACRO

MESO ?

MICRO



unfolding

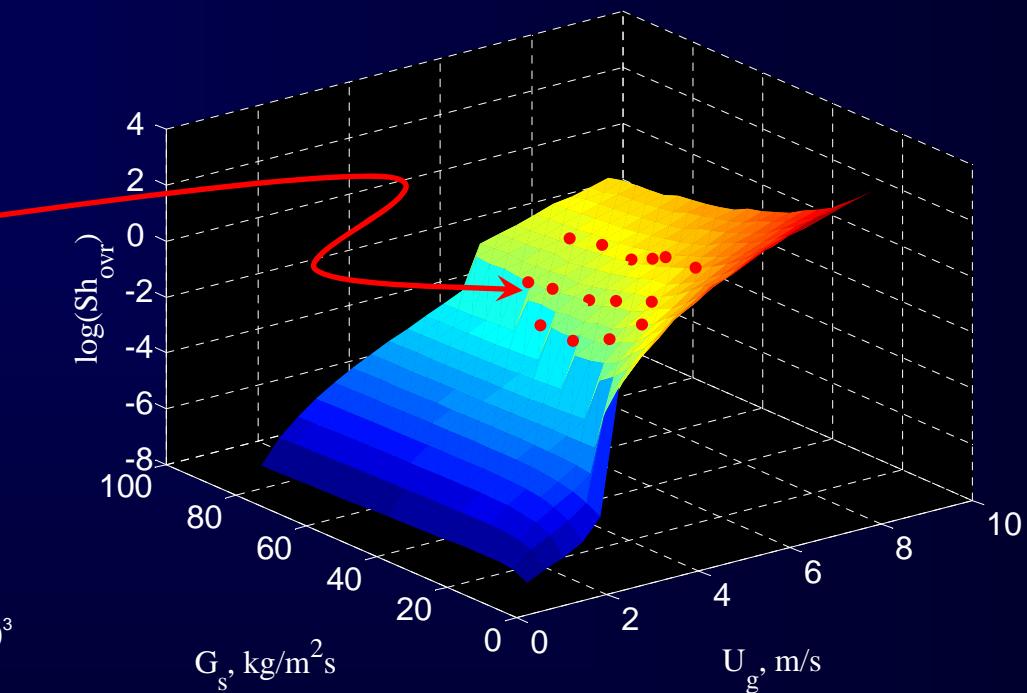
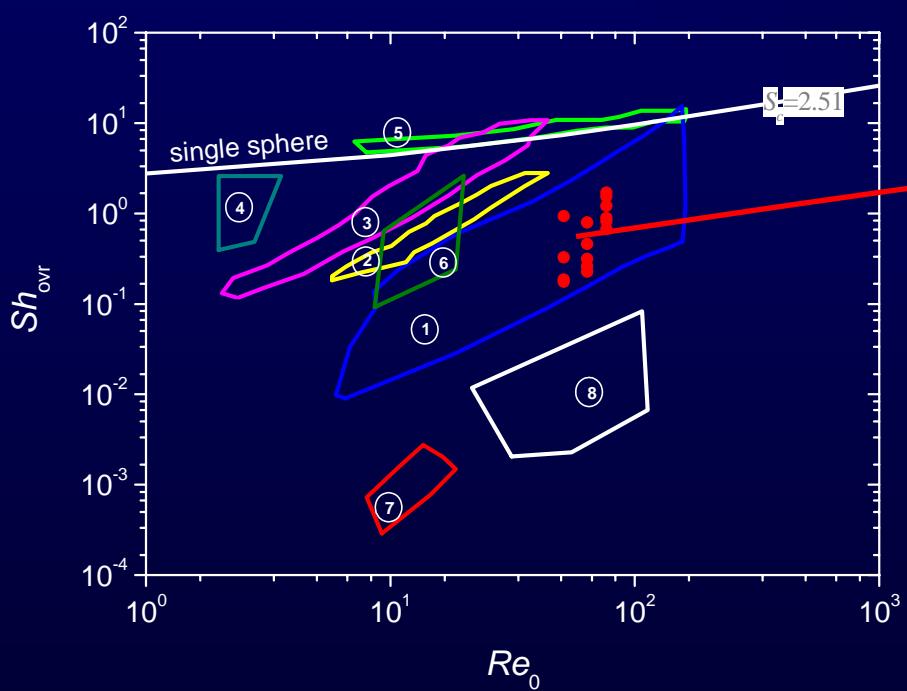


folding



- Challenge in physical modeling is poor predictability
- Understanding of meso-scale structure is the bottleneck

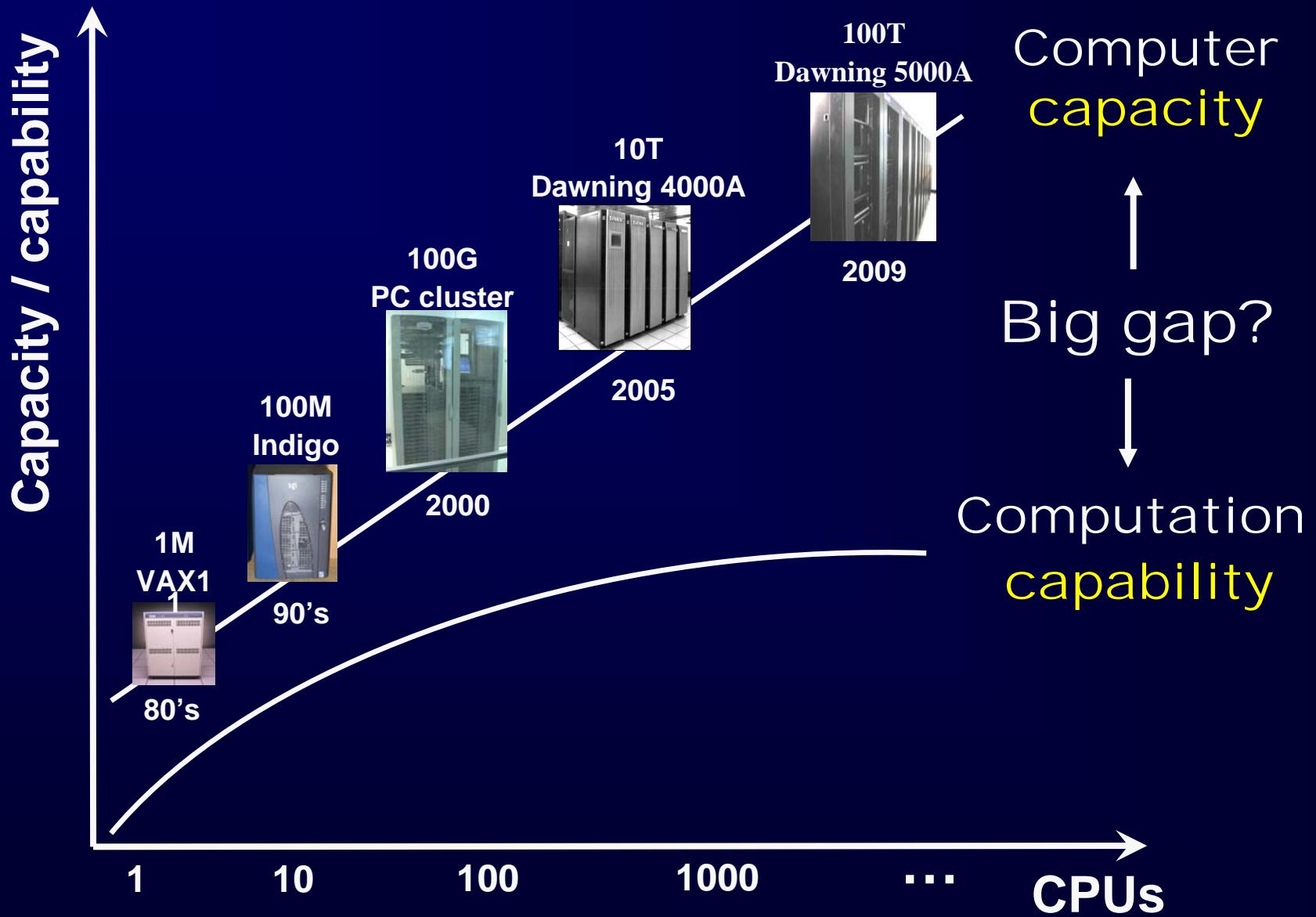
Meso-scale structure is the key to achieve high predictability:



Dong et al, Chem. Eng. Sci., 63, 2008, 2798-2823

Challenges In Computation

High cost & low efficiency

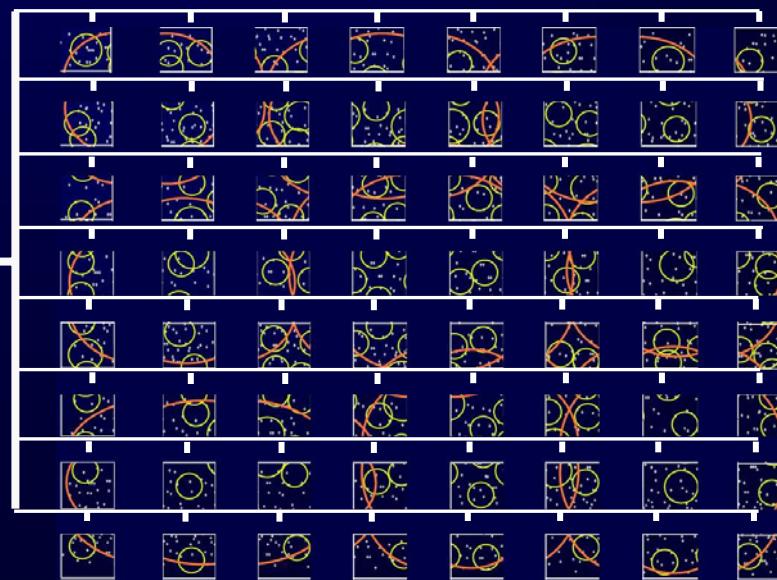


Disparity {

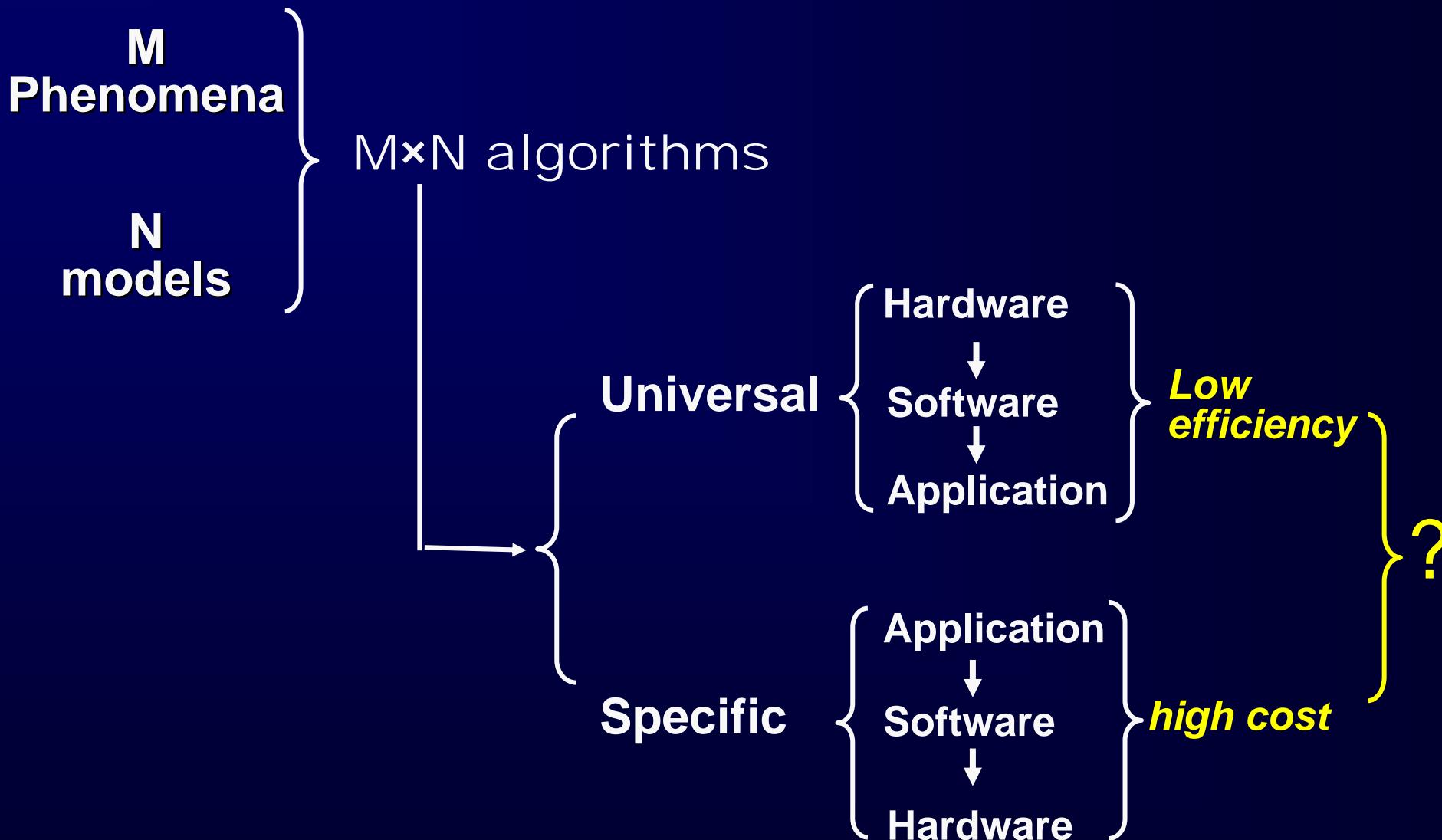
- Structure of problems : Multi-scale**
- Configuration of software : Diversity**
- Architecture of computers: Single scale**

Single-scale architecture

Long-range correlation
Global communication



Diversity in algorithms



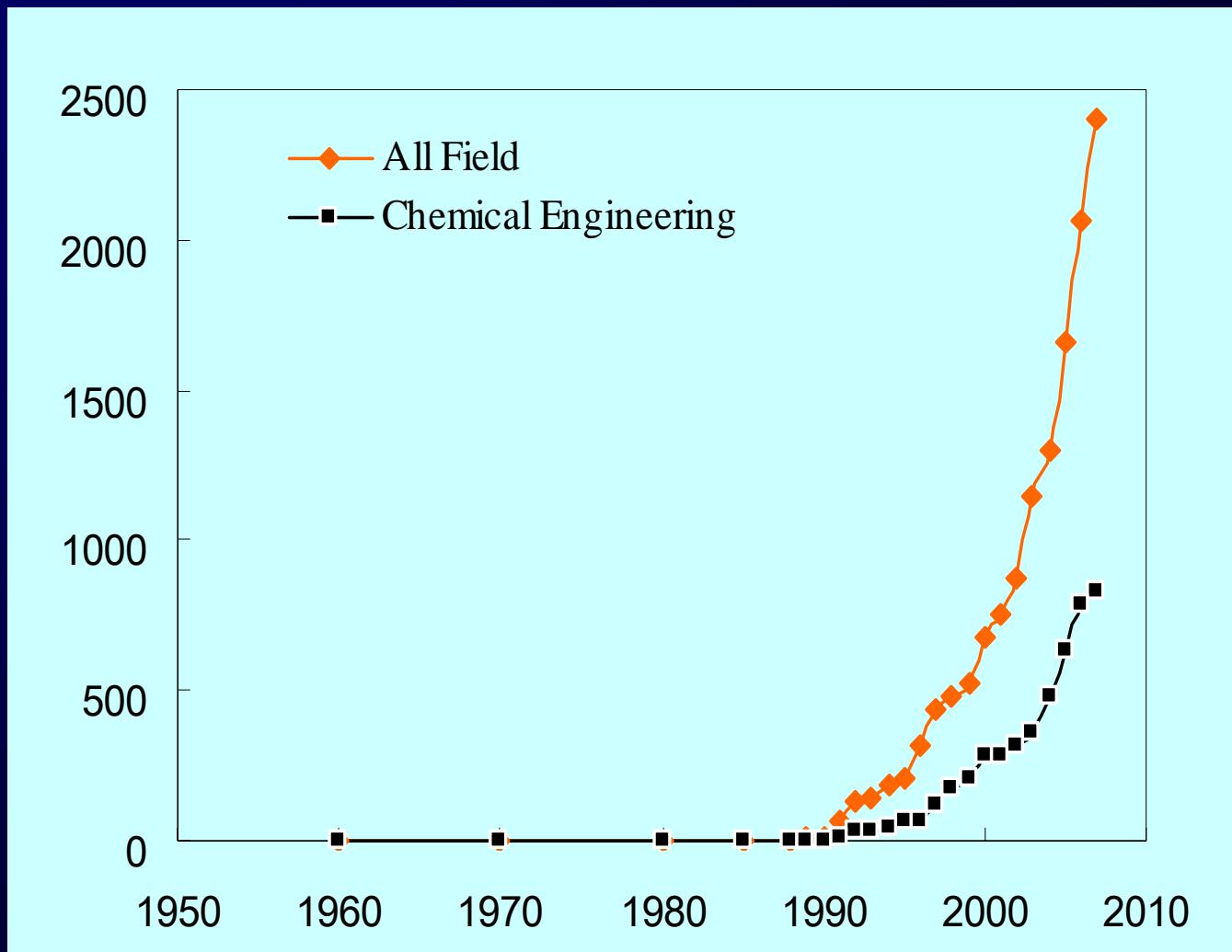


Strategy In Physical Modeling

Variational Multi-scale Methodology

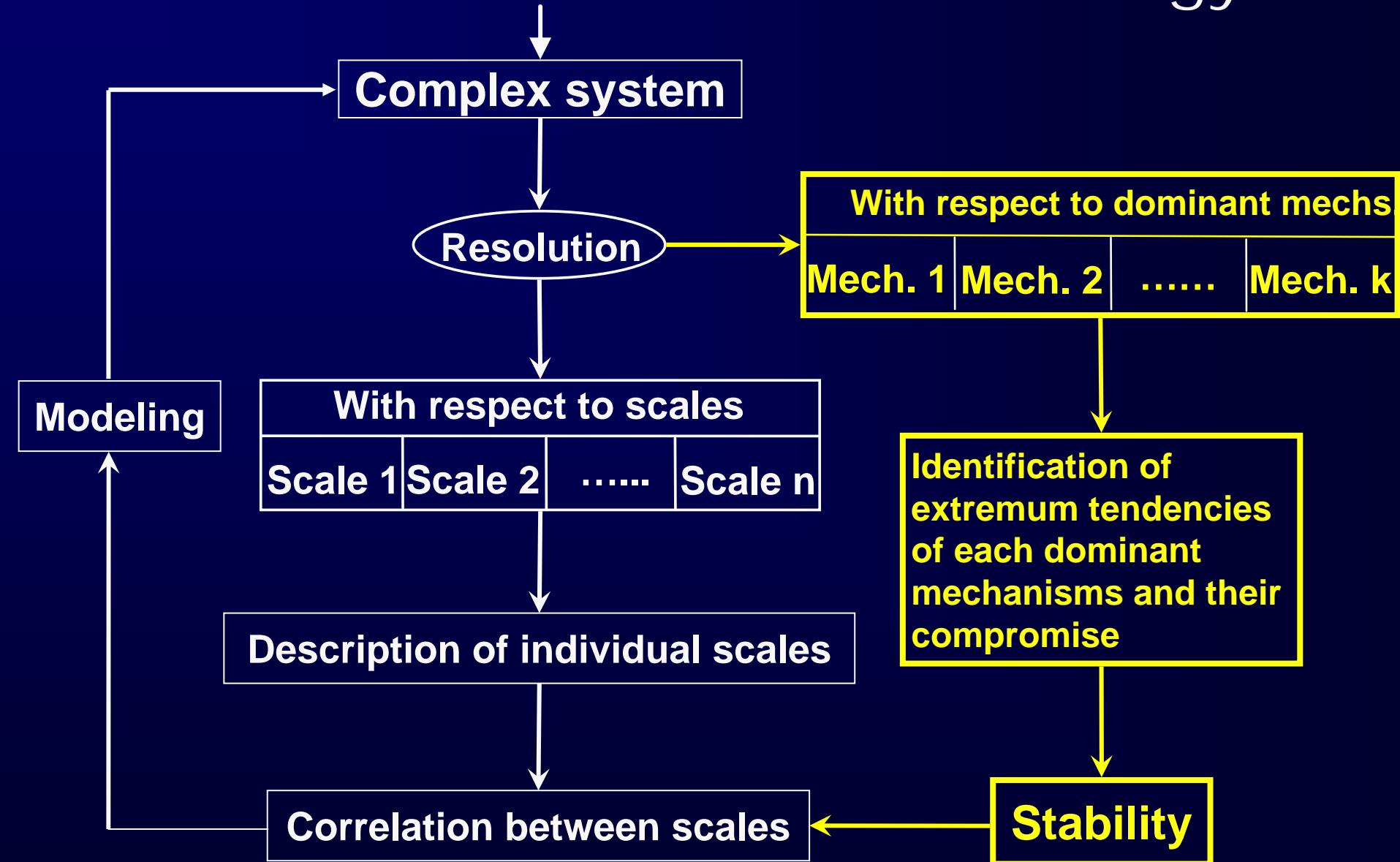
“Multi-scale science ”

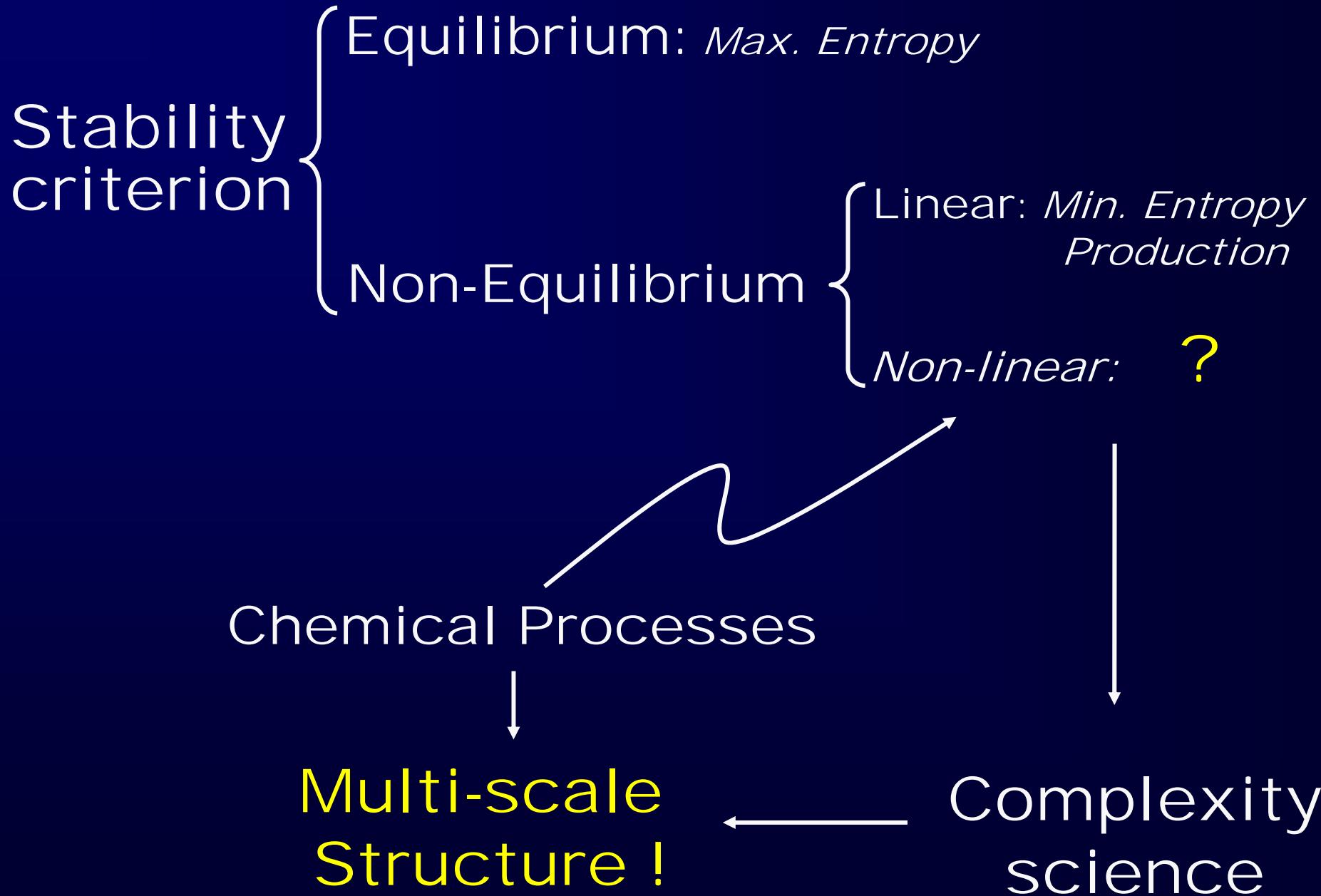
- Glimm and Sharp, *SIAM News*, 1997
Multi-scale Science
– *the challenge of 21st century*
- Krumhansl, *Material Science Forum*, 2000
Multi-scale Science
– *Material Science of 21st century*



"Multi-scale" OR "Multiscale" within Keywords/Title/Abstract <http://isiknowledge.com/> on Nov. 14, 2008

Variational multi-scale methodology



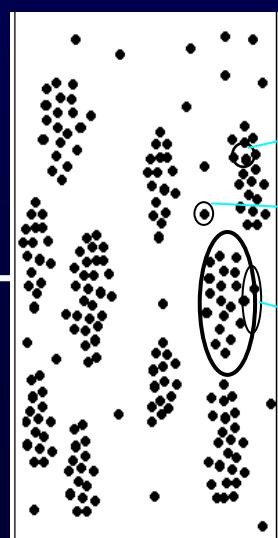


The 1st practice in
gas/solid system

Insufficiency of conservation equations

Dense phase	Gas velocity	U_c
	Solid velocity	U_{pc}
Dilute phase	Voidage	ε_c
	Volume fraction	f
	Cluster diameter	d_{cl}
	Gas velocity	U_f
	Solid velocity	U_{pf}
	Voidage	ε_f

8 variables \Rightarrow **6 equations**

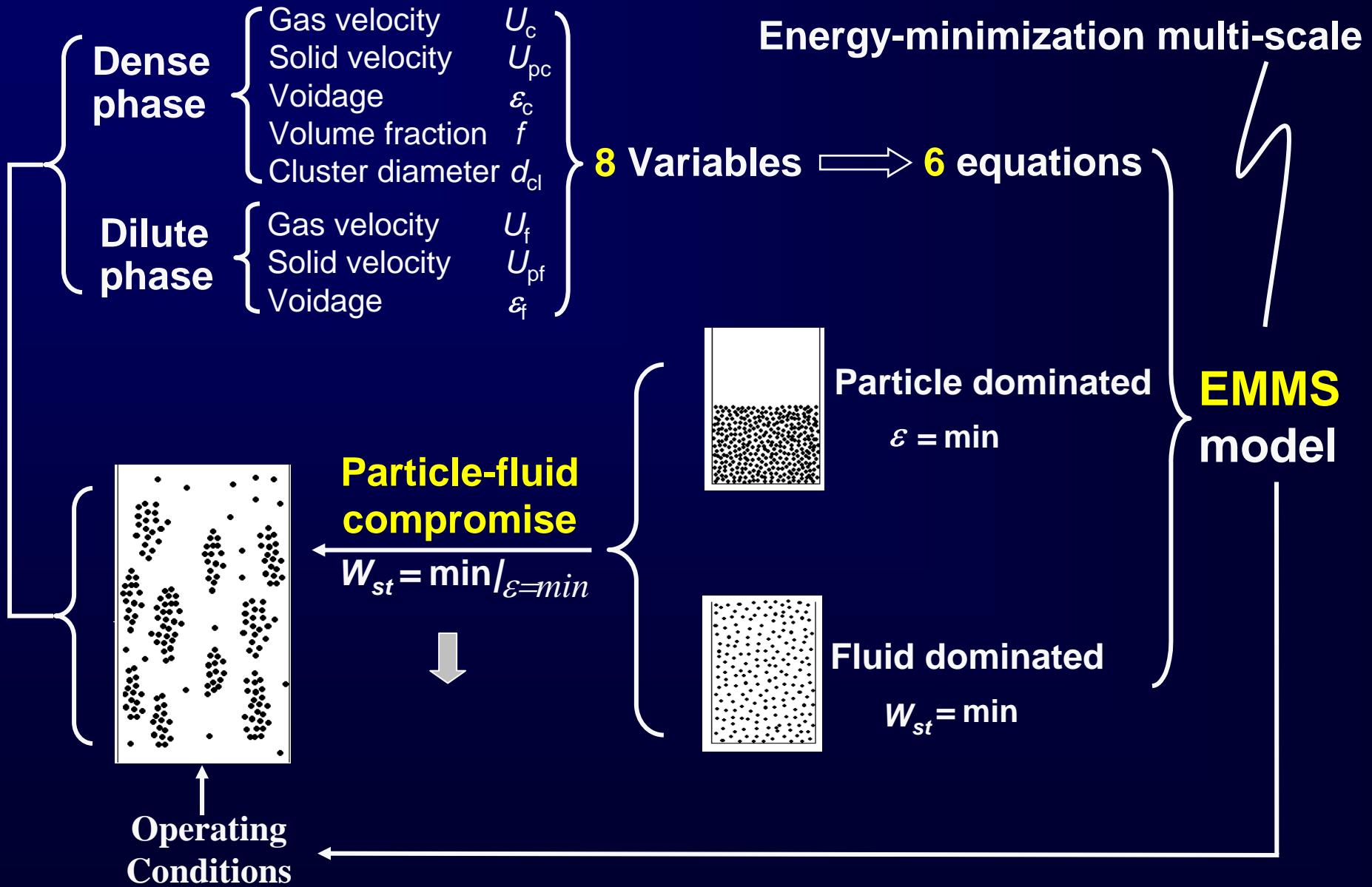


Particle-scale:
in dense-phase
in dilute-phase

Cluster-scale

Stability ?

Physical Concept of EMMS Model



Mathematical Formulation

To find : $\mathbf{X} = \{ U_{pc}, U_c, \varepsilon_c, f, d_{cl}, U_{pf}, U_f, \varepsilon_f \}$

Minimizing : $N_{st} = \frac{W_{st}}{(1 - \varepsilon)\rho}$

s.t. $F_i(\mathbf{X})=0$

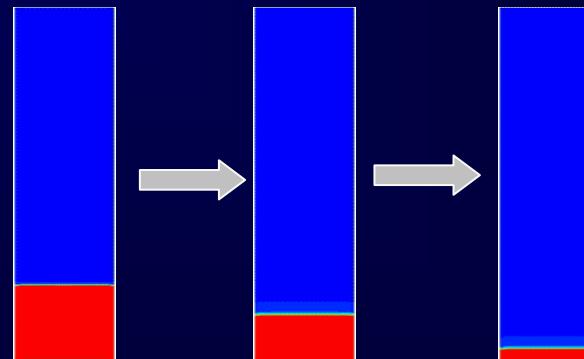
$$\left\{ \begin{array}{l} F_1(\mathbf{X}) = m_c F_c f + m_i F_i - f(1 - \varepsilon_c)(\rho_p - \rho_f)g = 0 \\ F_2(\mathbf{X}) = m_f F_f - (1 - \varepsilon_f)(\rho_p - \rho_f)g = 0 \\ F_3(\mathbf{X}) = m_f F_f + m_i F_i / (1 - f) - m_c F_c = 0 \\ F_4(\mathbf{X}) = U_p - U_{pf}(1 - f) - U_{pc}f = 0 \\ F_5(\mathbf{X}) = U_g - U_f(1 - f) - U_c f = 0 \\ F_6(\mathbf{X}) = d_{cl} - \frac{d_p \left[\frac{U_p}{1 - \varepsilon_{\max}} - (U_{mf} + \frac{U_p \varepsilon_{mf}}{1 - \varepsilon_{mf}}) \right] \cdot g}{N_{st} \frac{\rho_p}{\rho_p - \rho_f} - (U_{mf} + \frac{U_p \varepsilon_{mf}}{1 - \varepsilon_{mf}}) \cdot g} = 0 \end{array} \right.$$

Previously:

8 variables

Gas velocity	U_c
Solid velocity	U_{pc}
Voidage	ε_c
Volume fraction	f
Cluster diameter	d_{cl}
Gas velocity	U_f
Solid velocity	U_{pf}
Voidage	ε_f

- Local structural parameters



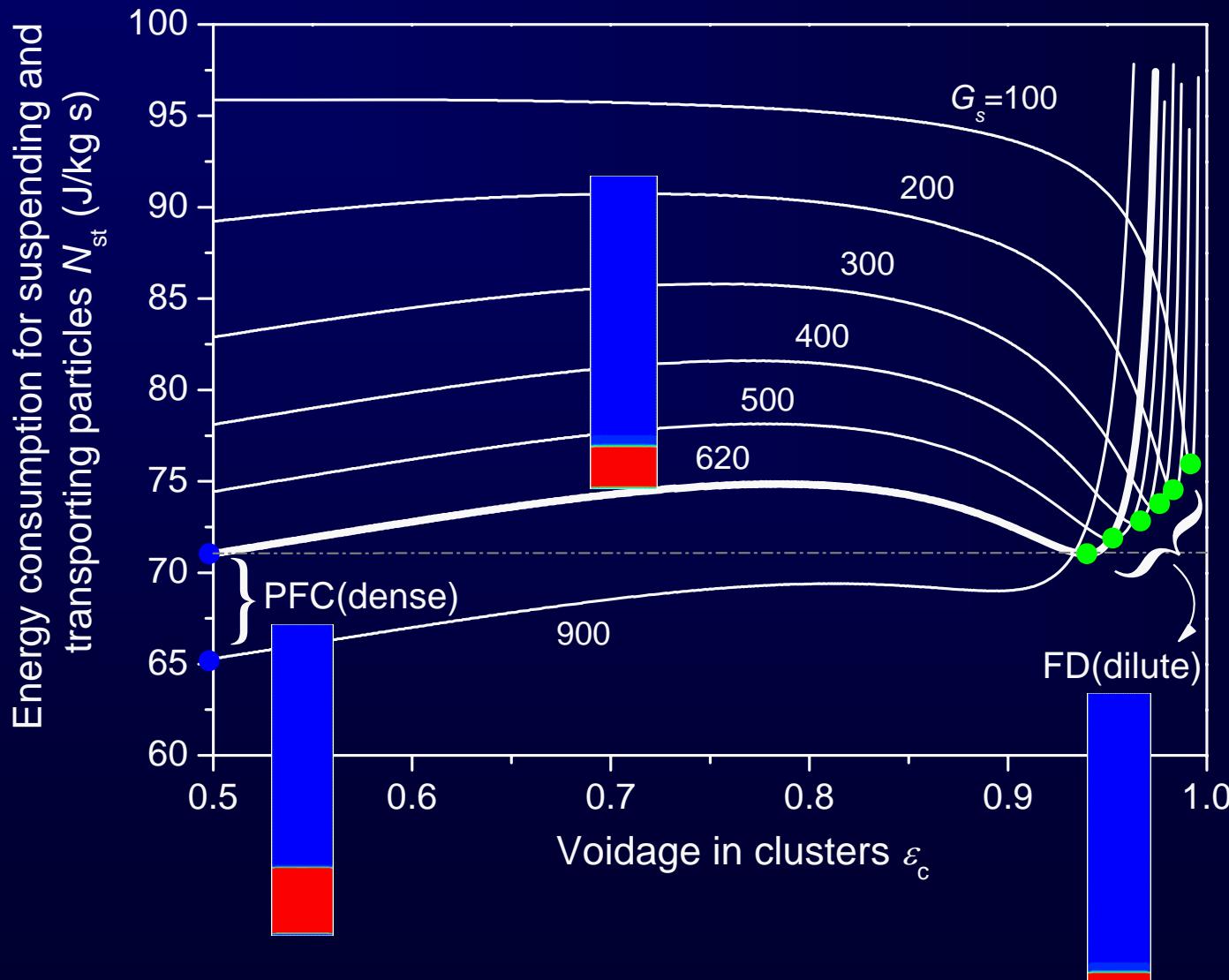
- Regime diagram

- Radial and axial distributions

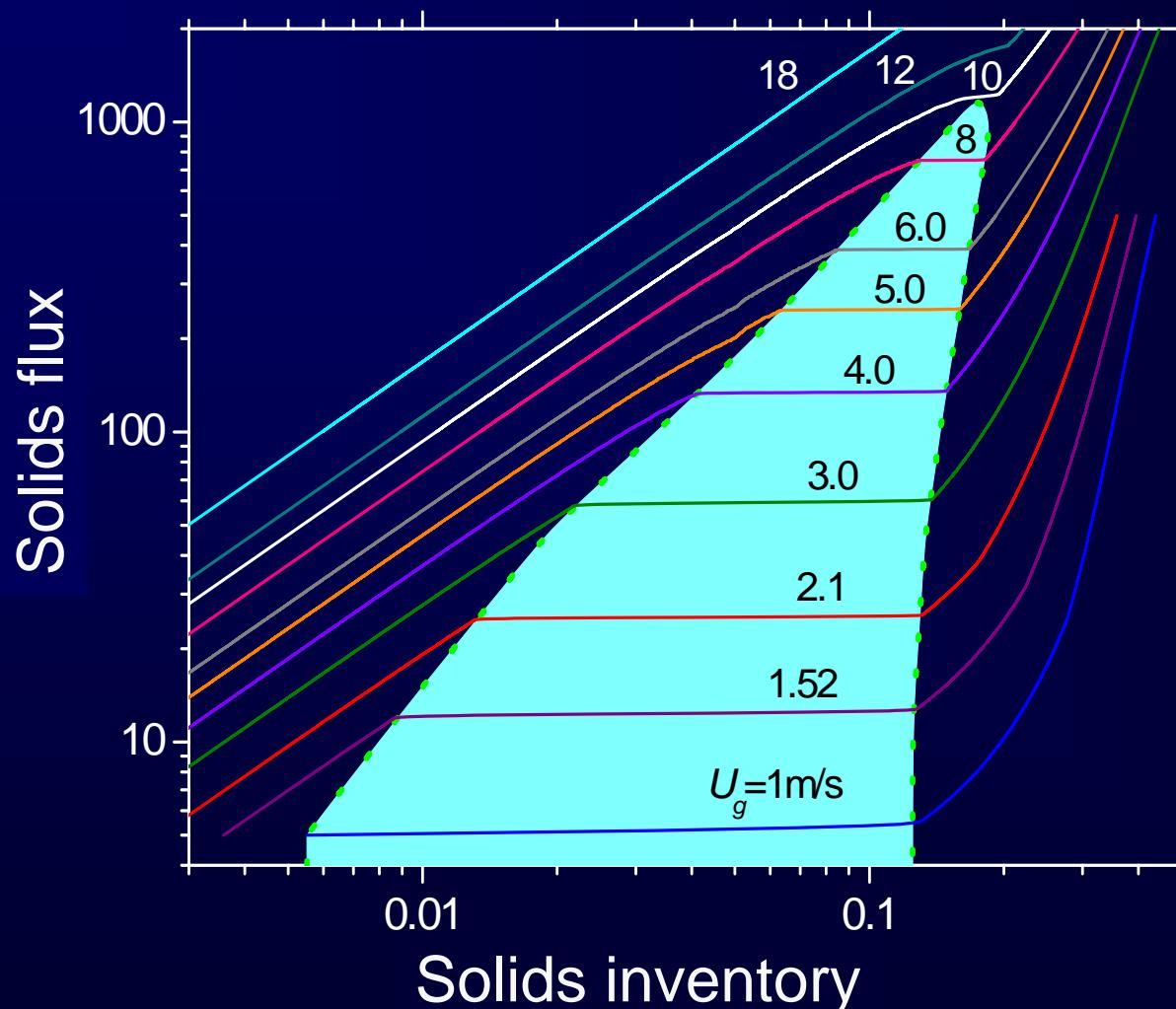


Prediction of chocking

Ge&Li, Chem. Eng. Sci. 2002, Vol. 56; Wang et al Chem. Eng. Sci. 2007 Vol. 62



● Intrinsic flow regime predicted by EMMS



● Online service

<http://pevrc.ipe.ac.cn/emms/emmsmodel.php3>

EMMS Flow Prediction Tool

Introduction:

- This is a flow prediction tool for CFB risers based on the EMMS model proposed by Jinghai Li and Mooson Kwauk. The gas-solid system here is resolved into a dense phase in clusters and a surrounding dilute phase, the phase-averaged concentrations and velocities and dense phase fraction, can be calculated from given me

Please specify your system:

[Sketch of Model](#)

DESCRIPTION	SYMBOL	UNIT	VALUE	
fluid density	ρ_f	kg/m ³	user input ($\rho_f > 0$)	or CHOOSE
fluid dynamic viscosity	μ	kg/m.s	user input ($\mu > 0$)	or CHOOSE
#1 particle diameter	d_p	m	user input ($d_p > 0$)	
#2 riser inner diameter	d_t	m	user input ($d_t > 0$)	
minimum fluidization voidage	ϵ_{mf}		user input ($0 < \epsilon_{mf} < 1$)	
particle real density	ρ_p	kg/m ³	user input ($\rho_p > 0$)	or CHOOSE
solids flow rate	G_s	kg/m ² .s	user input ($G_s > 0$)	
superficial fluid velocity	U_g	m/s	user input ($U_g > 0$)	

Please select the way of attaining the results from this tool:

- Send the results to your E-mail:
- Show the results in the current window.

Discrete simulation & verification

$N_{st} = \min ?$ { Whether or not ?
If yes, why ?

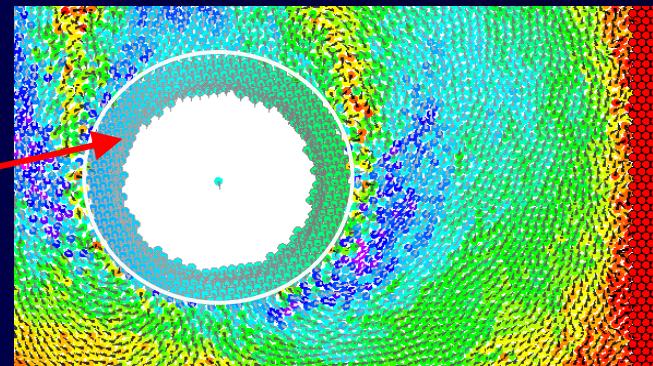


**Pseudo-
Particle** { Micro-scale description
Macro-scale phenomena

Macro-scale Pseudo-Particle Modeling

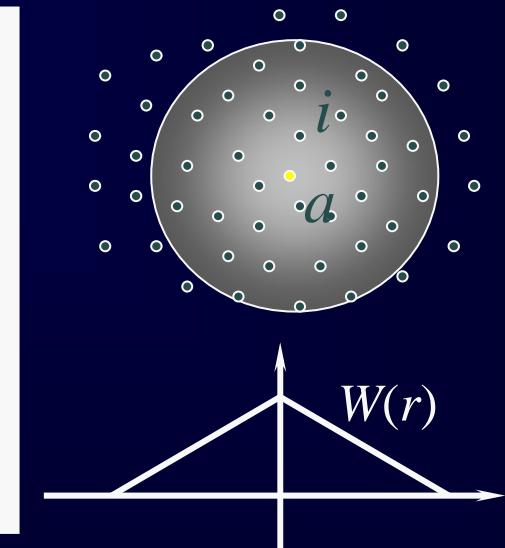
Numerical Operators → “Interactions” between “Particles”

Physical {
Particles
Fluid → Pseudo-particles

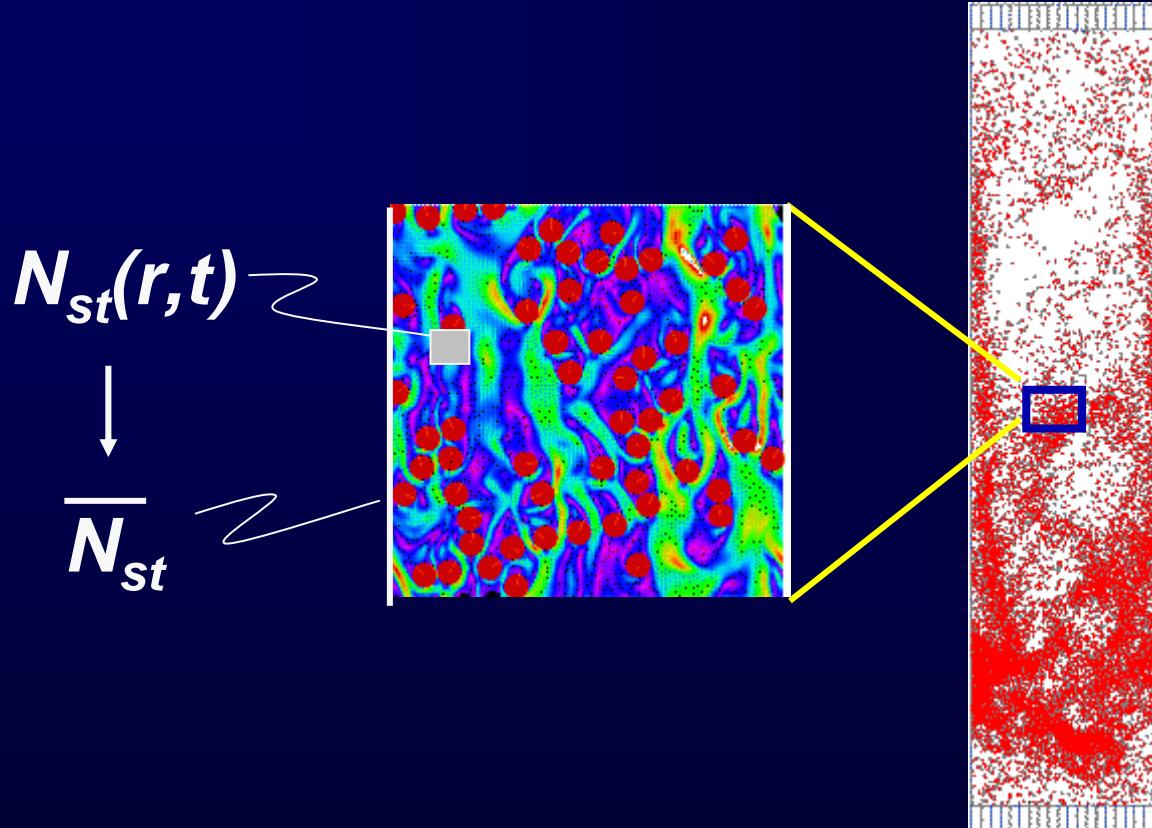


Mathematical {

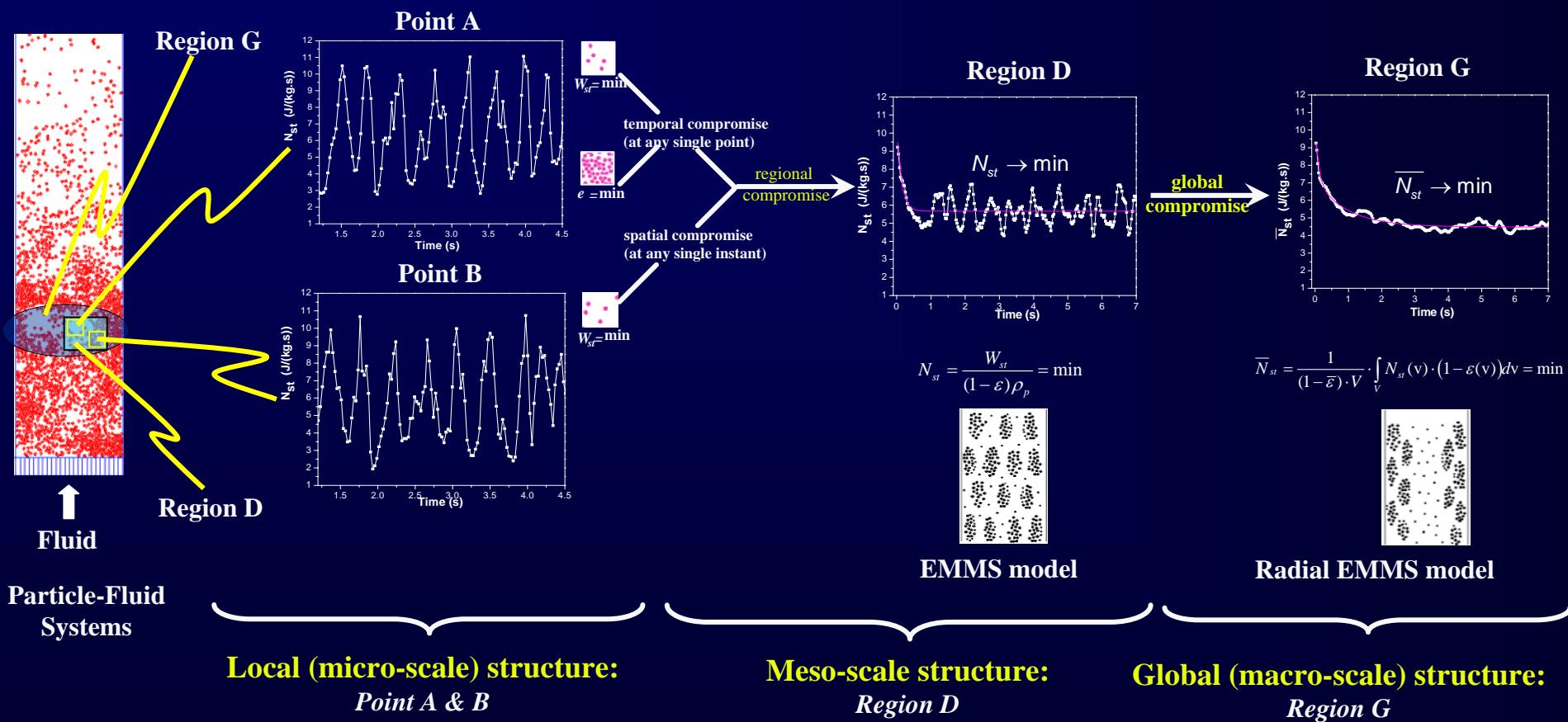
$$\dot{V} = g - k' \nabla \rho + v \Delta V$$
$$\nabla \rho |_a = \sum_i \frac{W_{ai}}{r_{ai}^2} \mathbf{r}_{ai}$$
$$\Delta V |_a = \frac{2}{\rho_m} \sum_i \frac{V_{ia}}{r_{ai}^2} W_{ai}$$



Generating meso- and micro-scale structures with micro-phenomena:

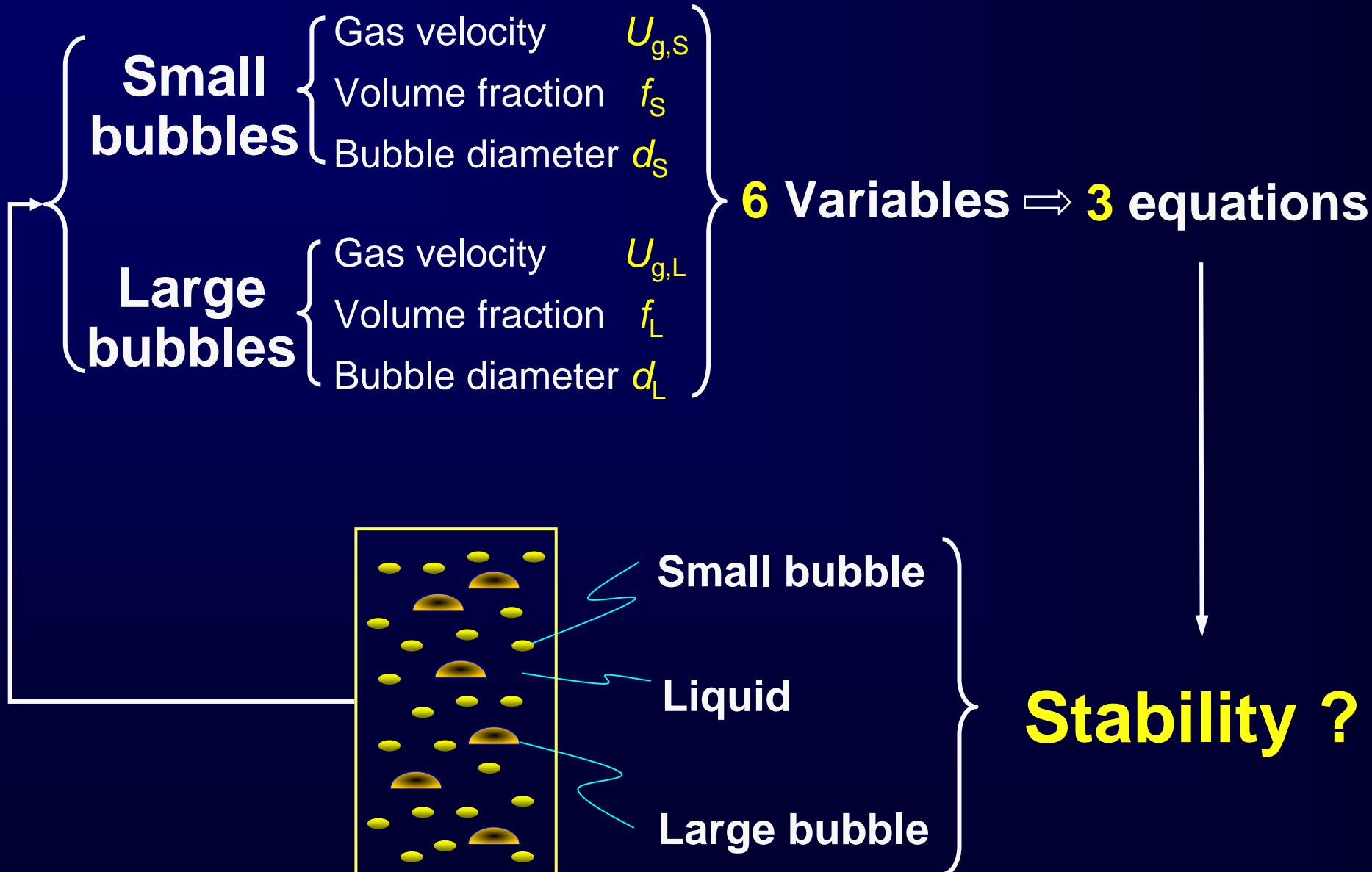


$N_{st} \rightarrow \min$ was verified in 2004



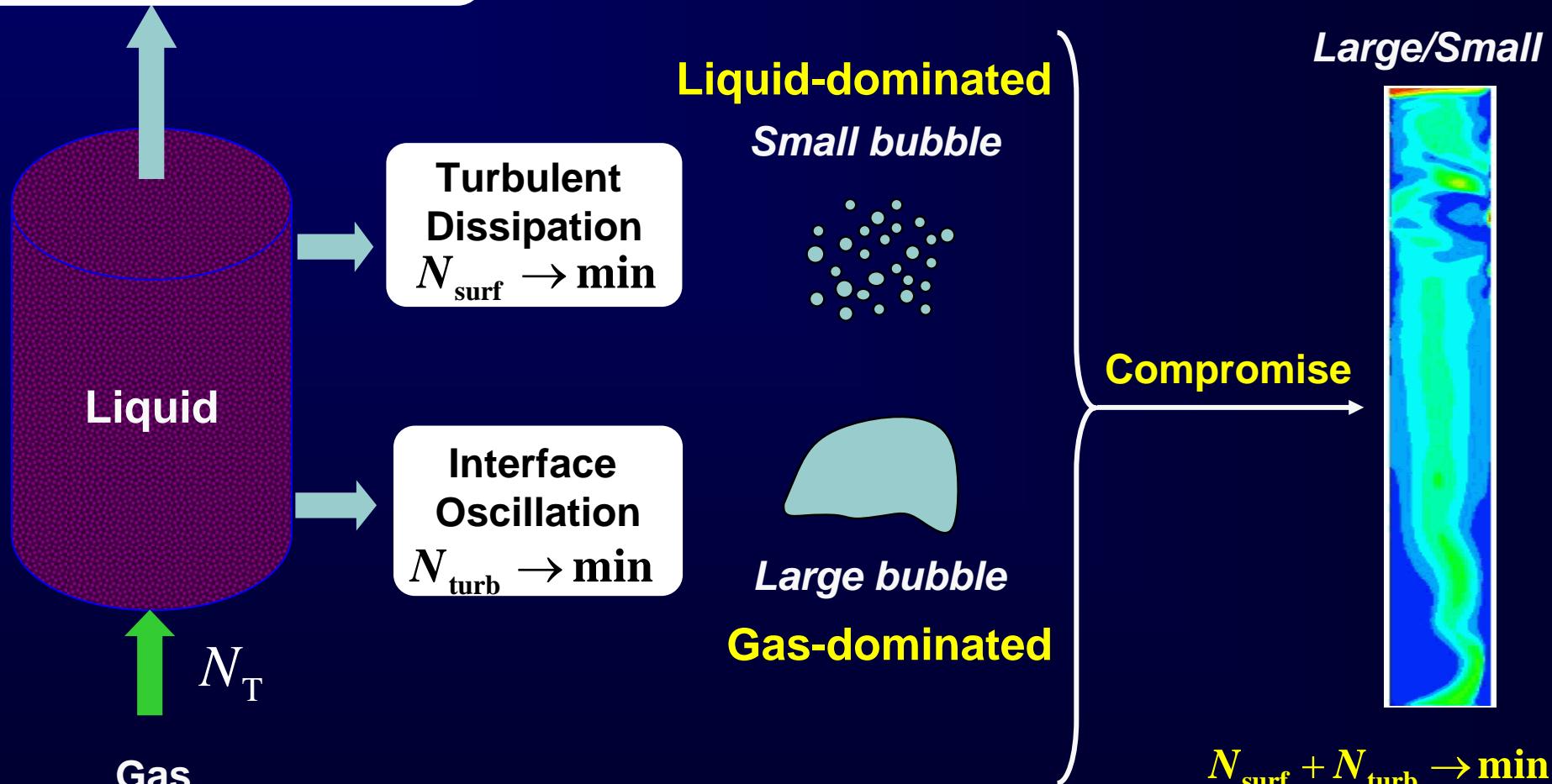
**The 2nd practice in
gas/liquid system**

Insufficiency of conservation equations:

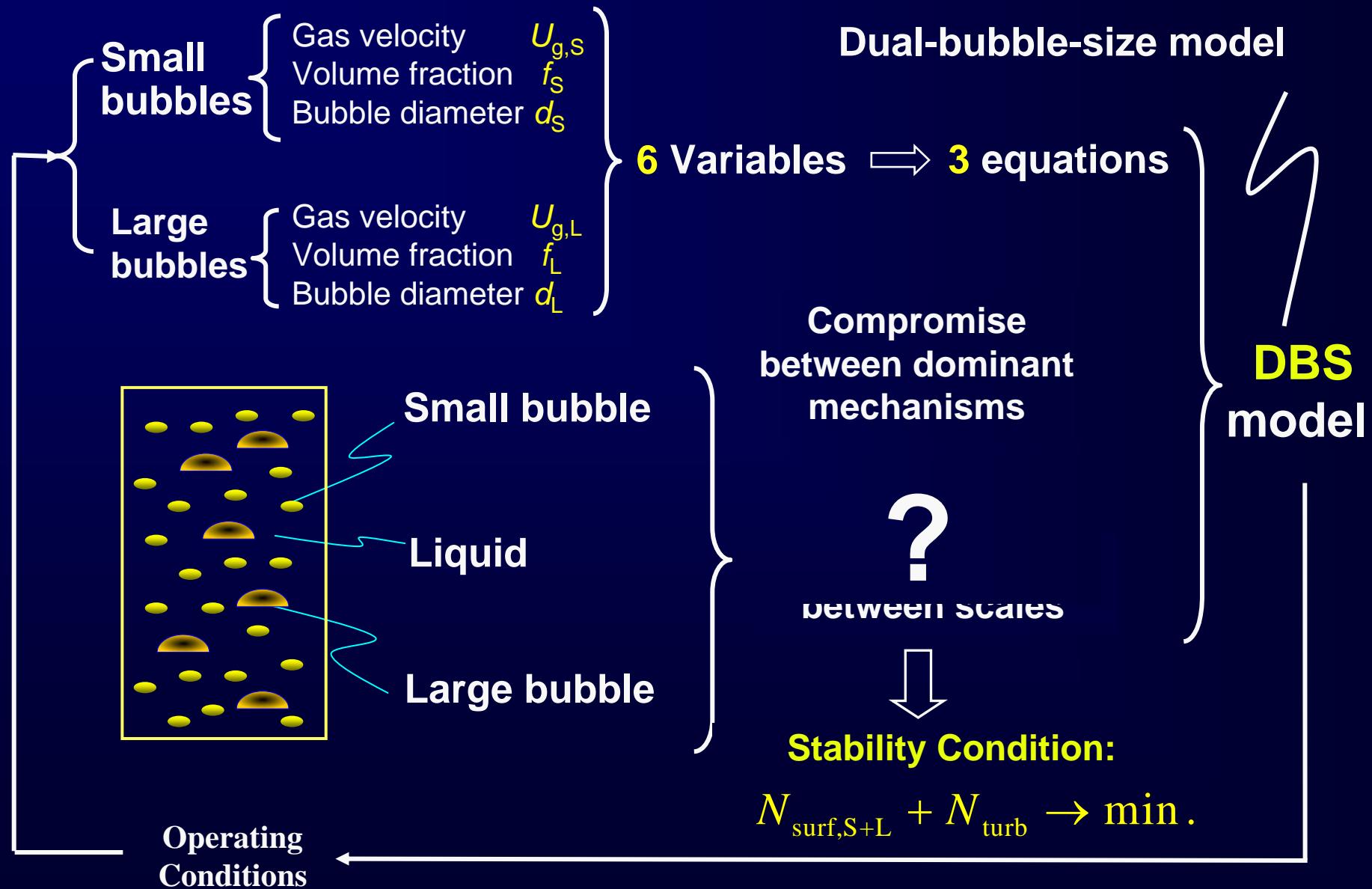


Path of energy transfer and dissipation

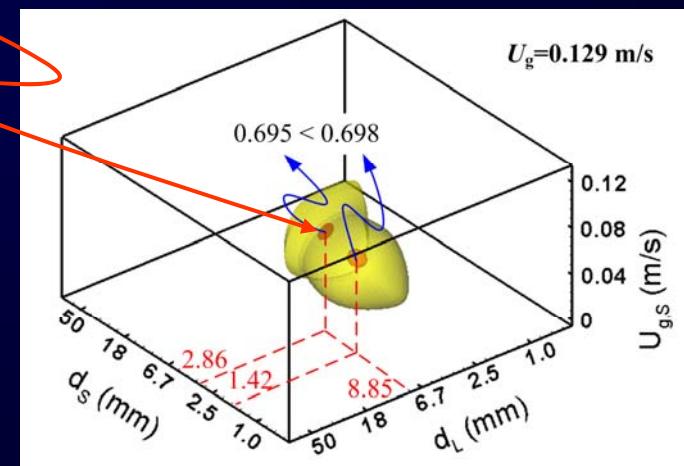
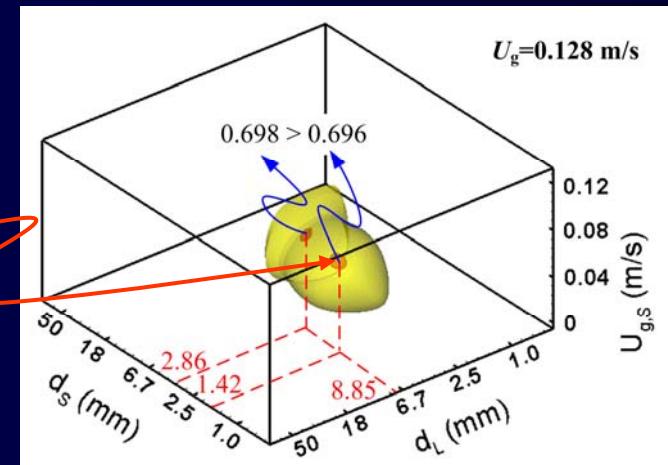
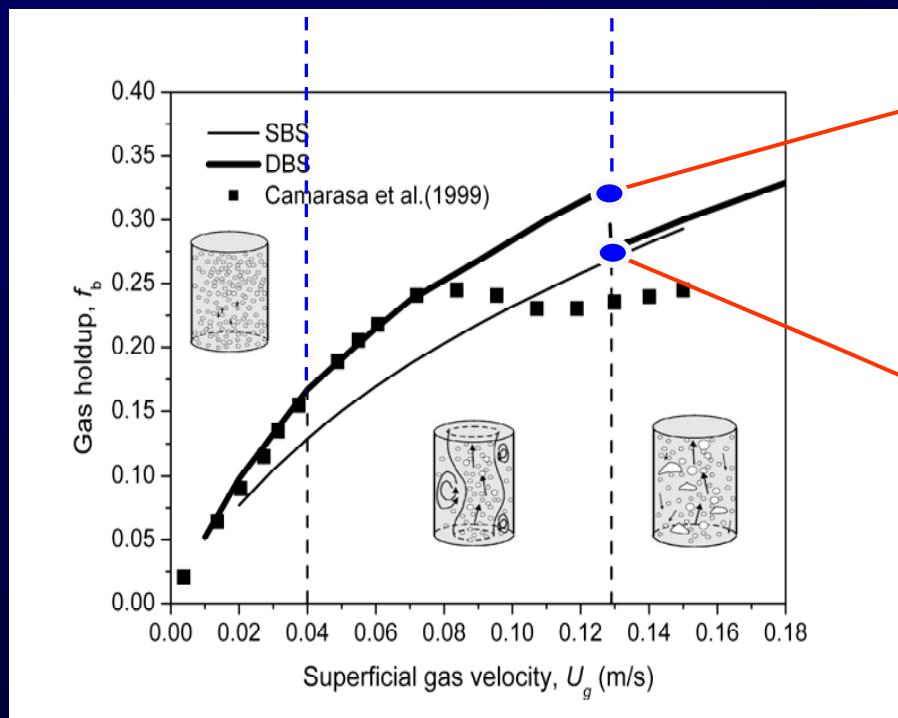
Energy consumption due to meso-scale structural change:



Physical Model



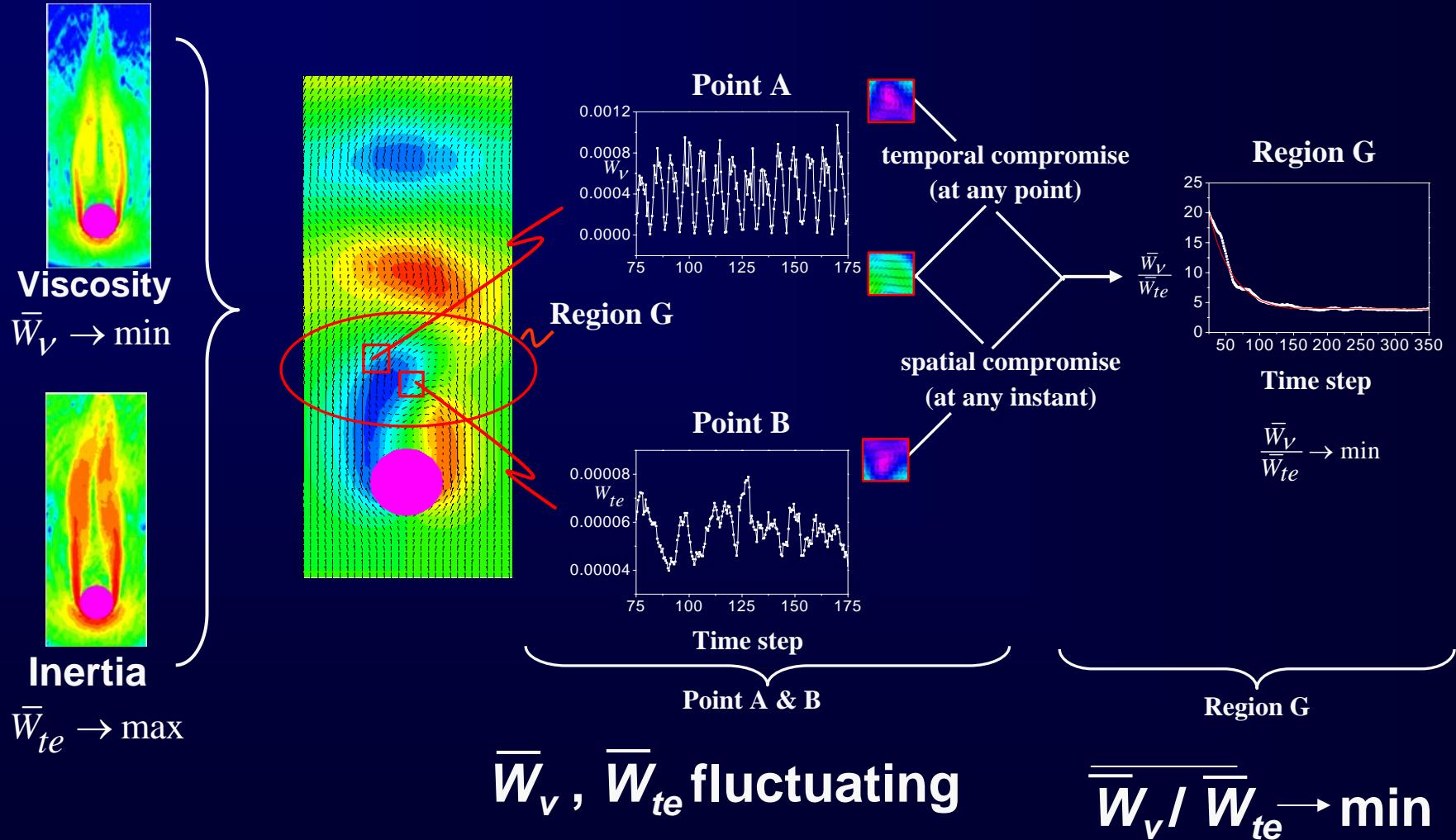
The jump change of flow structure



**Extension to more systems
for generalization**

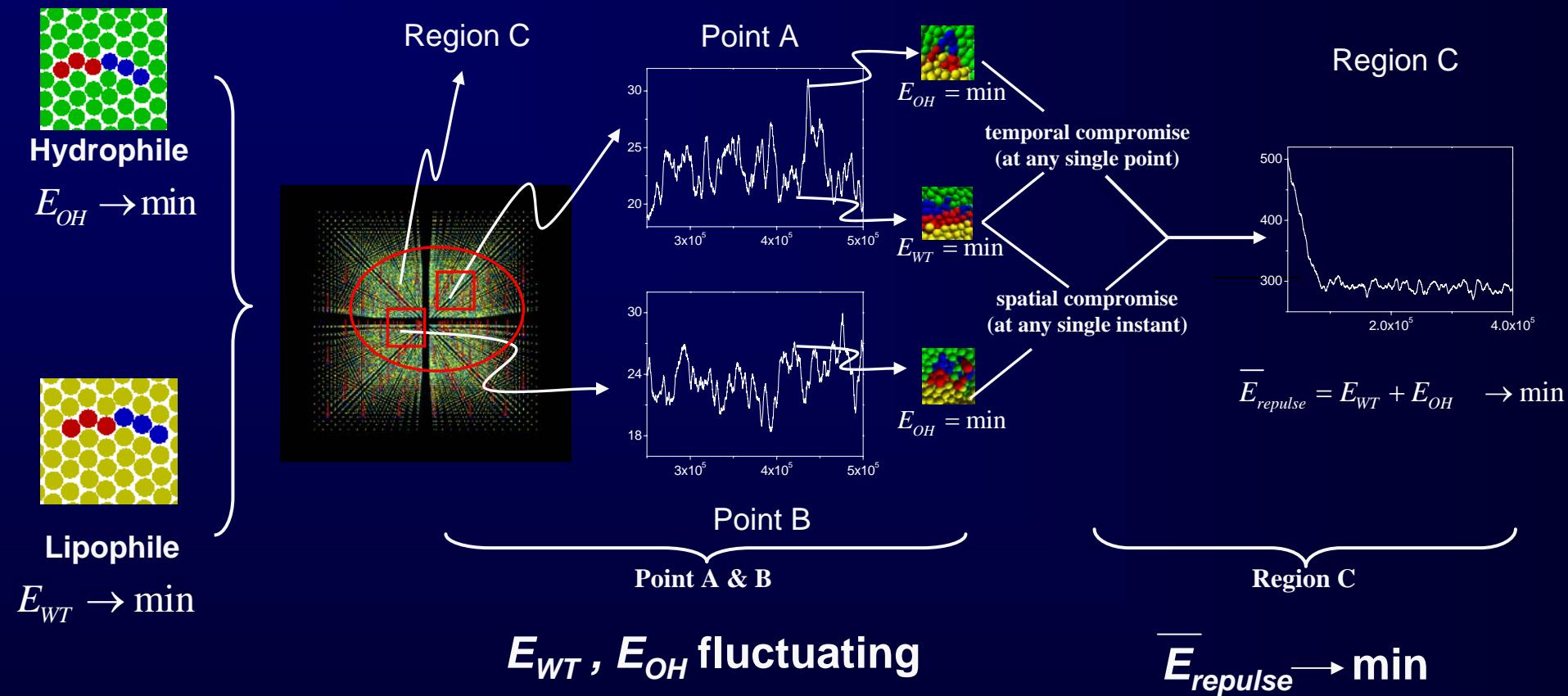
Extension 3: Turbulent Flow

Compromise between Viscosity and Inertia



Extension 4: Microemulsion

Compromise between Hydrophile and Lipophile



H: Hydrophile group (red)

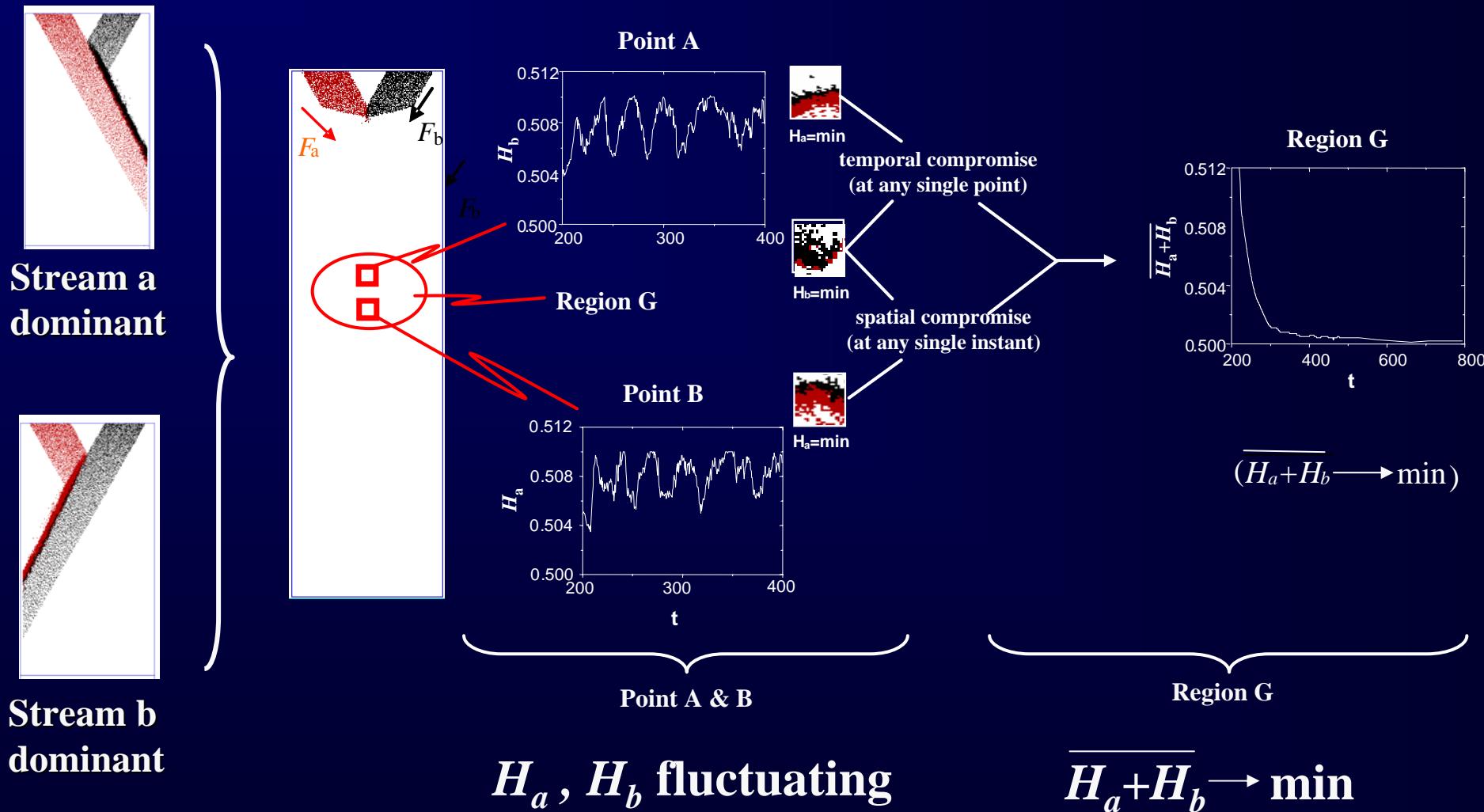
T: Lipophile group (blue)

W: Water (green)

O: Oil (yellow)

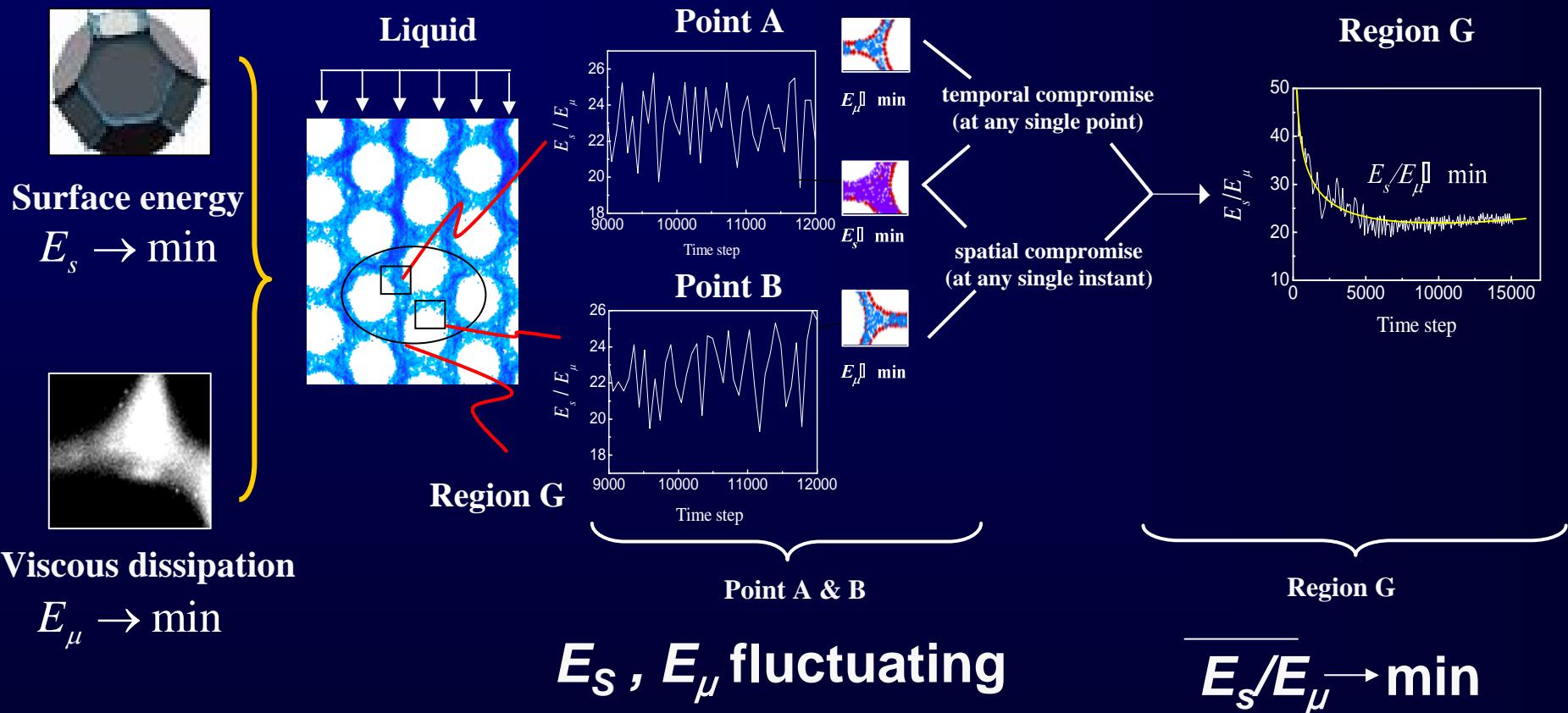
Extension 5: Granular Flow

Compromise Between Two Streams of Granular Flow



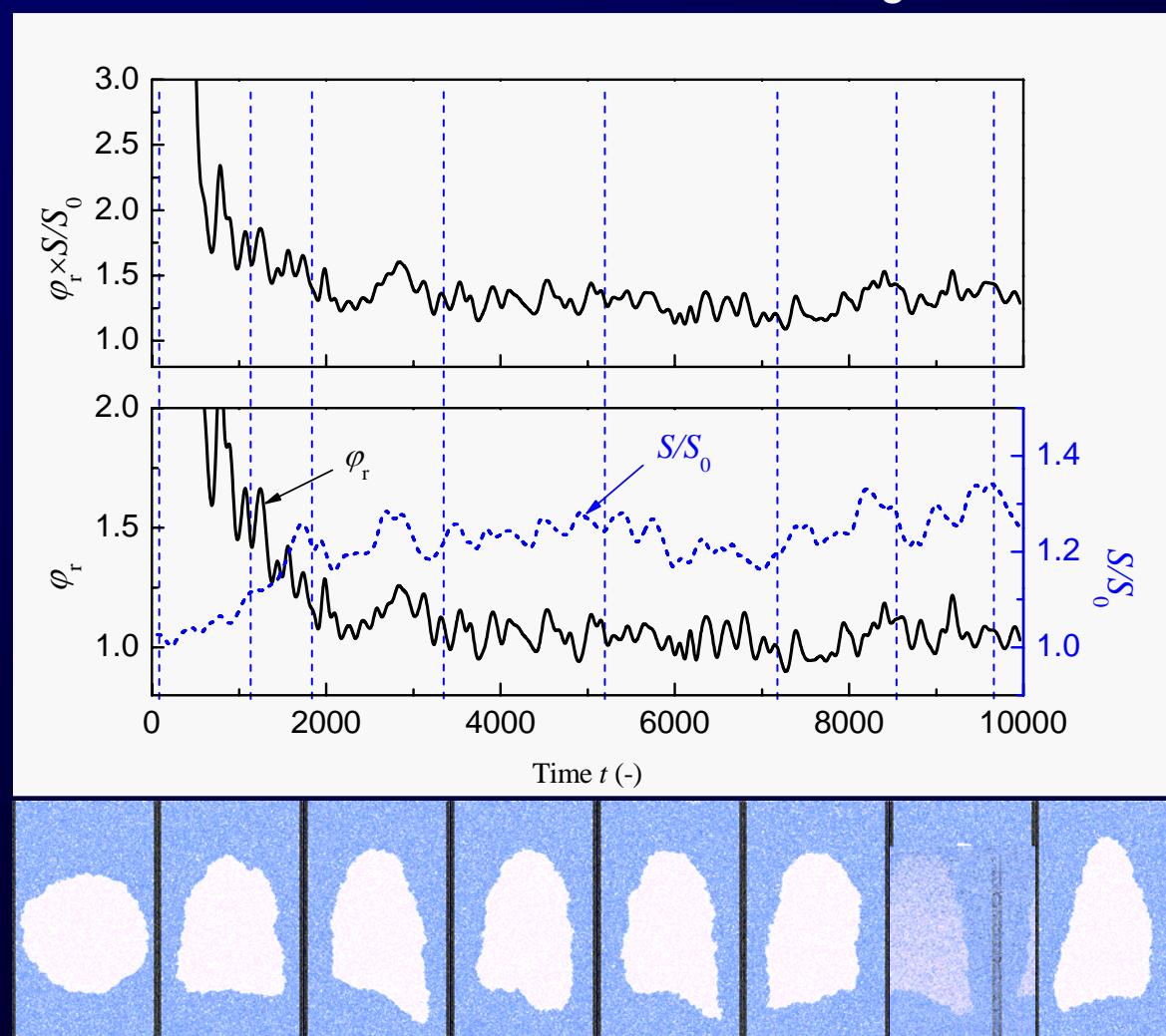
Extension 6: Foam Drainage

Compromise Between Surface Energy and Viscosity



Extension 7: Nano Gas-liquid Flow

Compromise Between Interfacial Potential and Viscosity



φ_r The “cost–benefit” ratio of the energy transportation.

$$\varphi_r = \frac{F \int_A V_m(A) dA / \int_A dA}{\frac{1}{2} \int_A \rho_m(A) V_m^3(A) dA}$$

S Interfacial area

Compromise

$$\varphi_r S \rightarrow \min$$

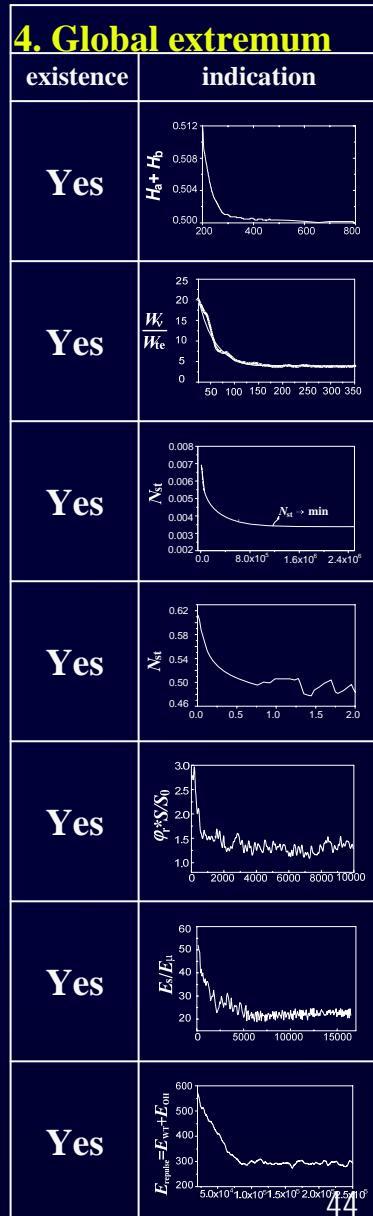
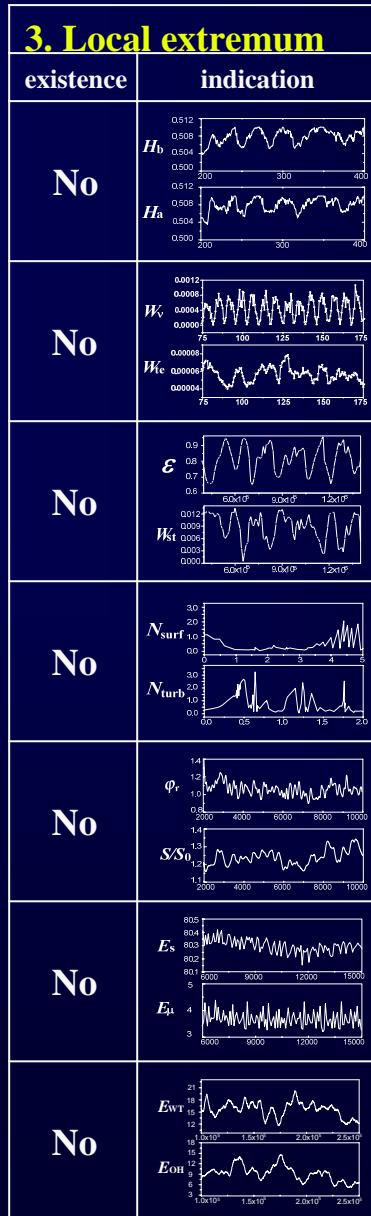
a b c d e f g h

Summary:

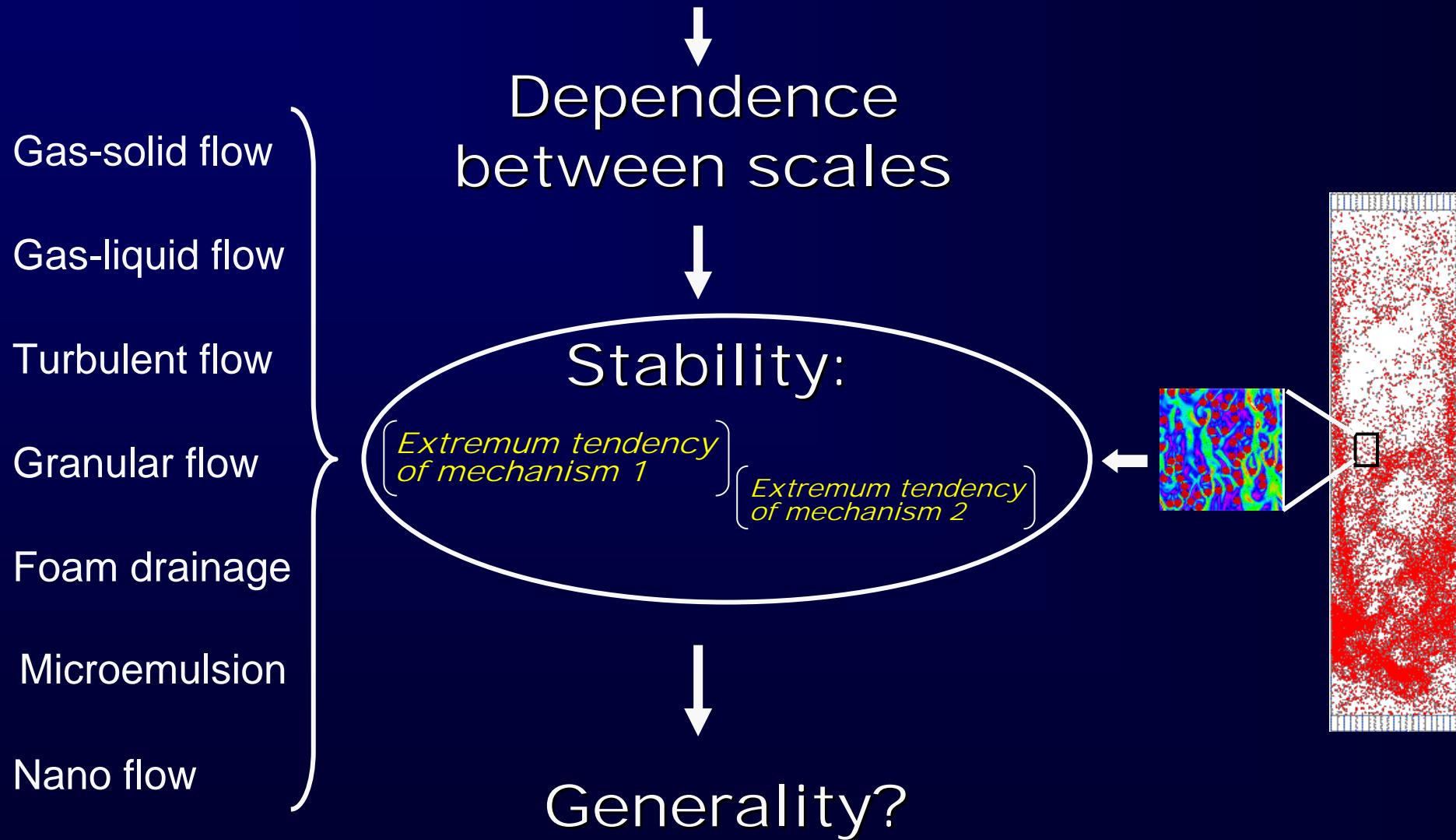
Ge et al Chem. Eng. Sci. 2007

1. Systems	
Cross flow of granular materials	
Turbulent flow	
Gas-solid system	
Turbulent gas-liquid flow	
Nano gas-liquid pipe flow	
Foam drainage	
Emulsion	

2. Dominant mechanisms	
Compromise	$(H_a = \min) _{H_b = \min}$
Definition	H_a --- potential a H_b --- potential b
Compromise	$(\bar{W}_v = \min) _{\bar{W}_{te} = \max}$
Definition	\bar{W}_v --- viscous dissipation \bar{W}_{te} --- turbulent dissipation
Compromise	$(W_{st} = \min) _{\varepsilon = \min}$
Definition	W_{st} --- volume specific energy consumption for transporting and suspending particles ε --- local voidage of the identified area
Compromise	$(N_{turb} = \min) _{N_{surf} = \min}$
Definition	N_{turb} --- dissipation liquid in the turbulent N_{surf} --- surface dissipation
Compromise	$(\varphi_r = \min) _{S = \min}$
Definition	φ_r --- dissipation associated with the transportation of unit amount of kinetic energy across unit length S --- surface energy in the system
Compromise	$(E_s = \min) _{E_\mu = \min}$
Definition	E_s --- surface energy E_μ --- viscous dissipation
Compromise	$(E_{WT} = \min) _{E_{OH} = \min}$
Definition	E_{WT} --- lipophilic potential E_{OH} --- hydrophilic potential



Compromise between dominant mechanisms



Mathematical model of complex systems

$$X = \{x_1, x_2, \dots, x_n\}$$

min

$$\begin{cases} E_j(X) \\ \vdots \\ E_k(X) \end{cases}$$

$$\text{s.t. } F_i(X)=0, \quad i=1, 2, \dots, m$$

Multi-objective
variational problem

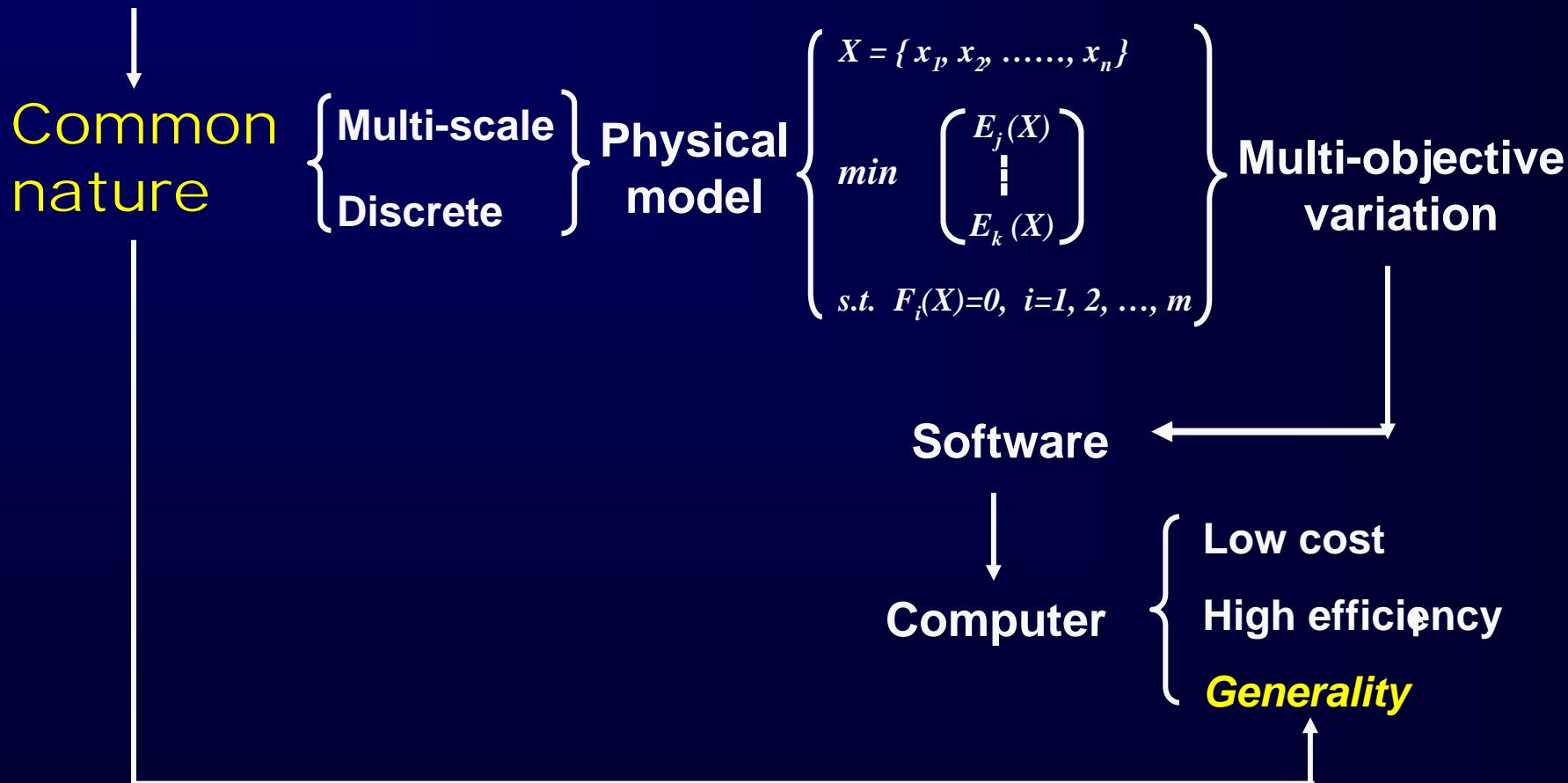


Strategy in Computation

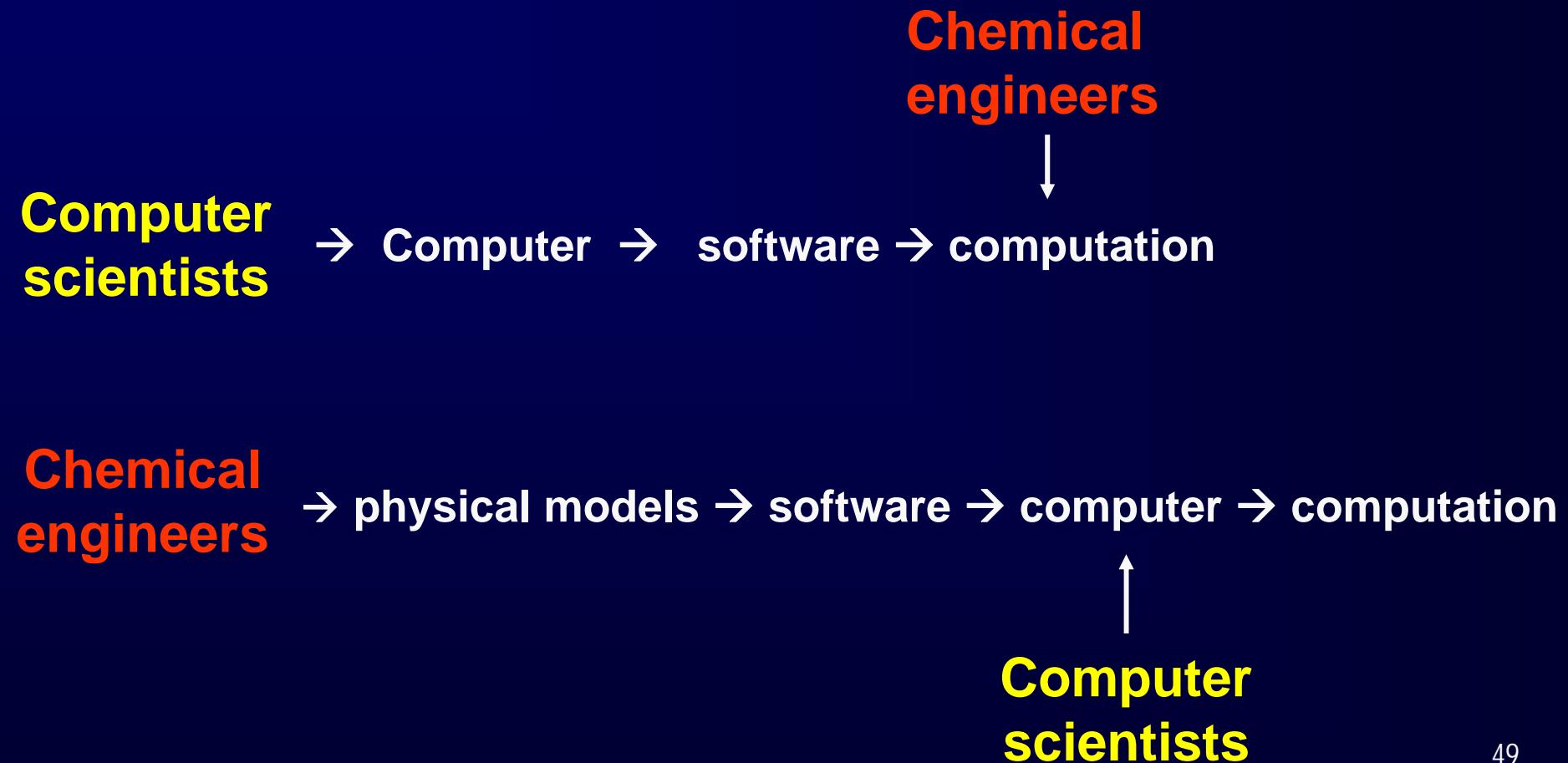
Multi-scale structure $\left\{ \begin{array}{l} \text{Problems} \\ \text{Software} \\ \text{Hardware} \end{array} \right\}$ **Similarity**

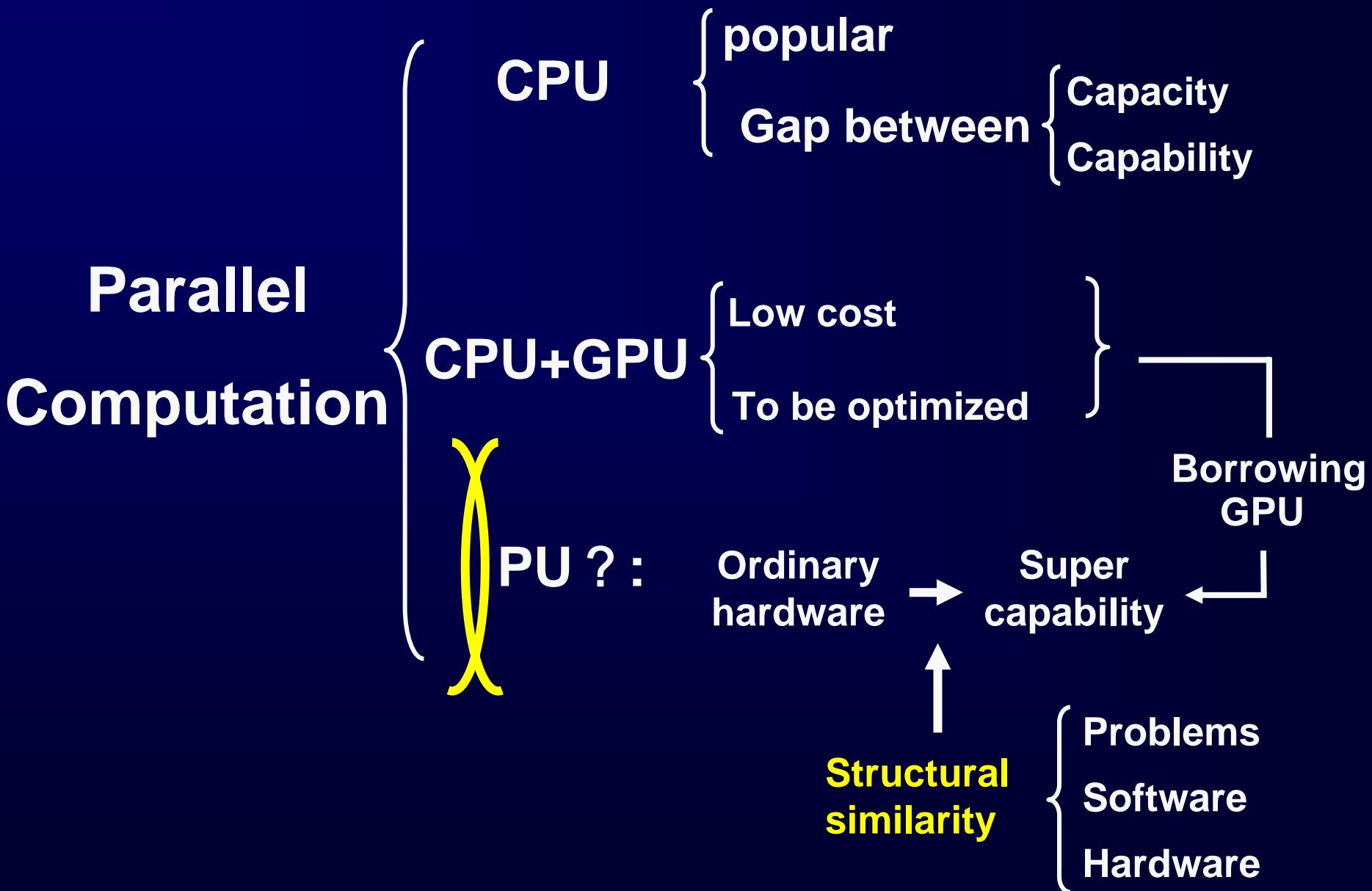
New computation approach

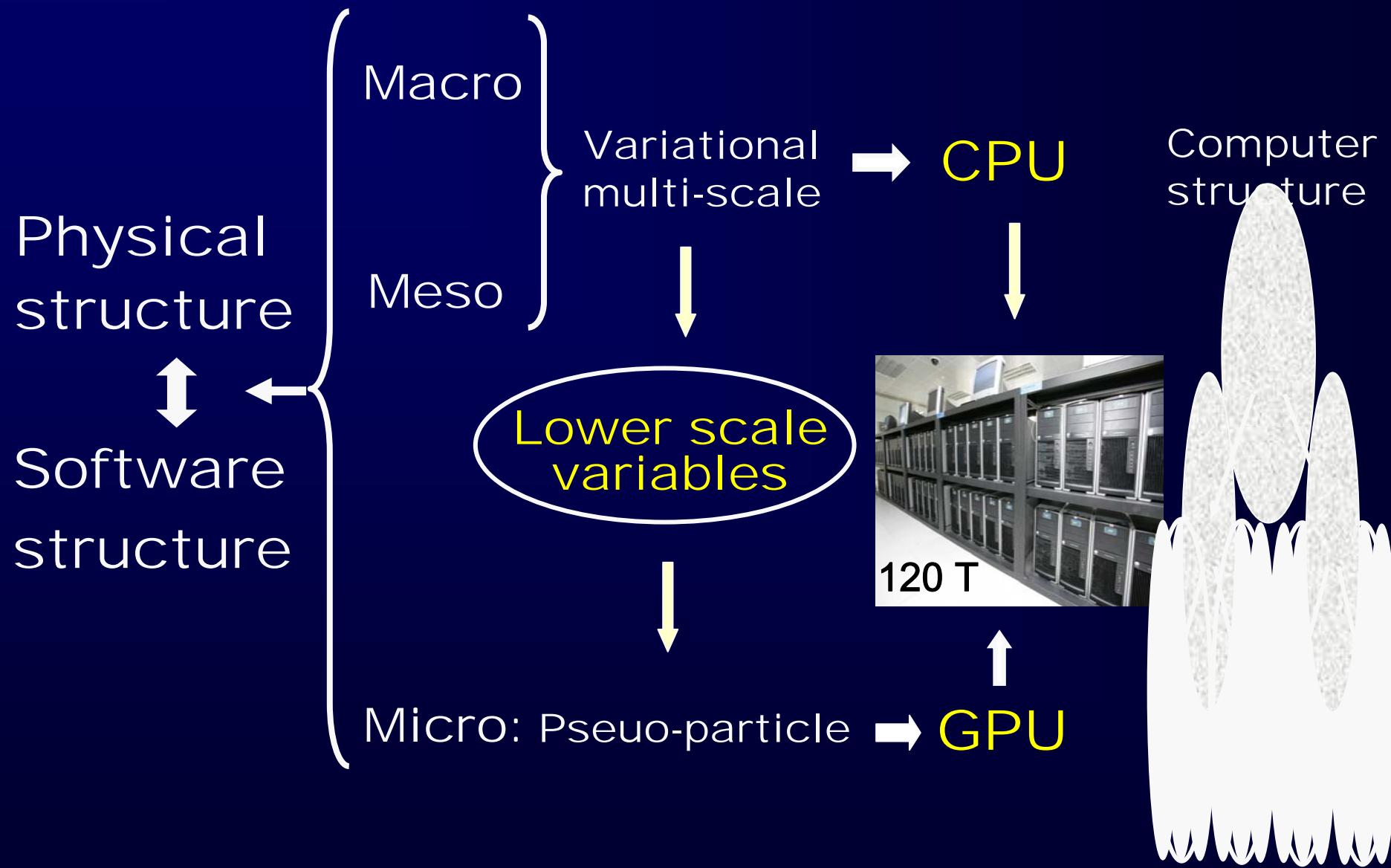
Different problems
in engineering



Two different strategies:







Multi-scale Discrete Parallel Computation

Progresses

The 1.0 Peta flops system

Cooperation

Lenovo Co. /NV, 200T, Cuda

Dawning Co./AMD, 200T, Brook/CAL

1P flops

150T / AMD built by IPE

Upgrading 120T → 450T



200T(Dawning)



200T(Lenovo)

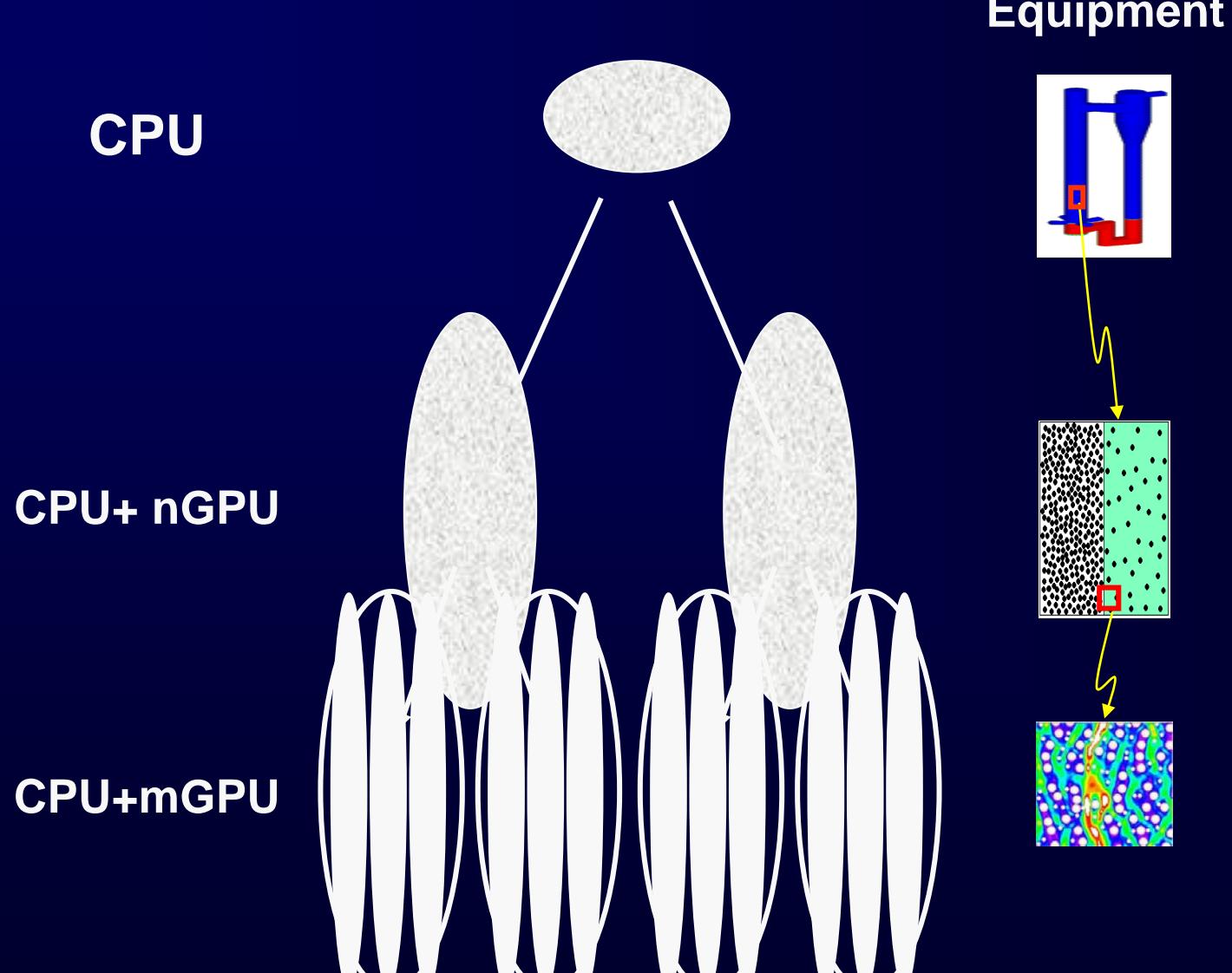


150T(IPE)



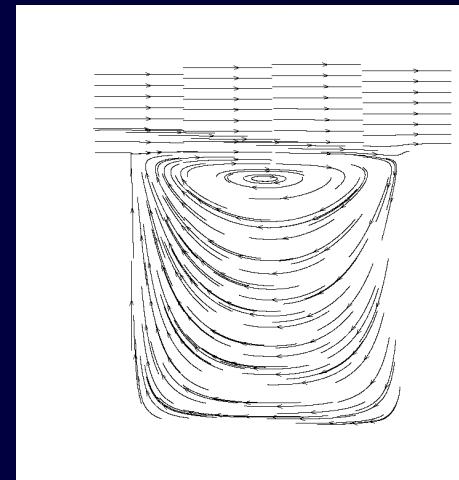
450T(IPE)

System Architecture



Real performance in couette-cavity flow

Mode member	Computational load	Performance (flops)	Efficiency
150T / AMD	.5x	51T	8.5%
+ 450T / NV	1x	102T	17%
	2x	162T	27%
	5x	324T	54%



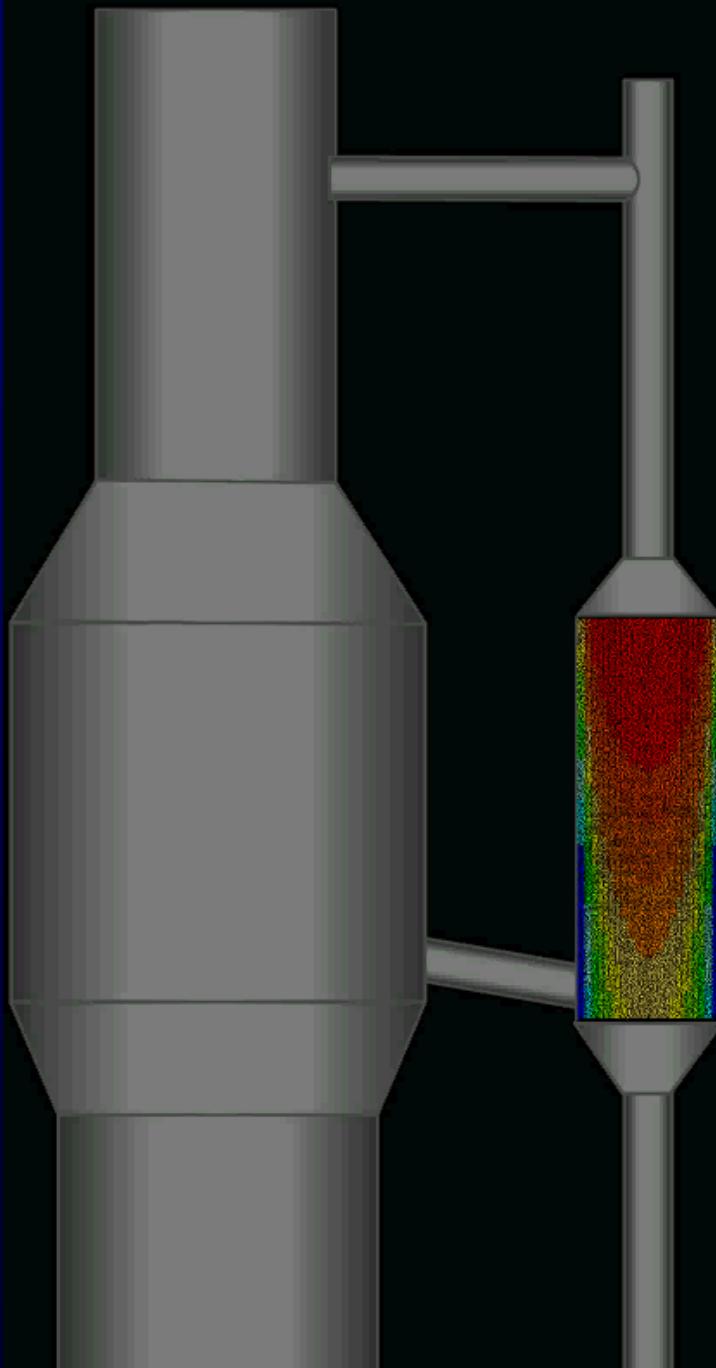
Simulation of gas-solid system

Comparison
of capability

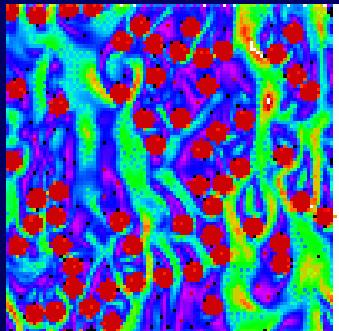


120T (GPU) → 1 Day

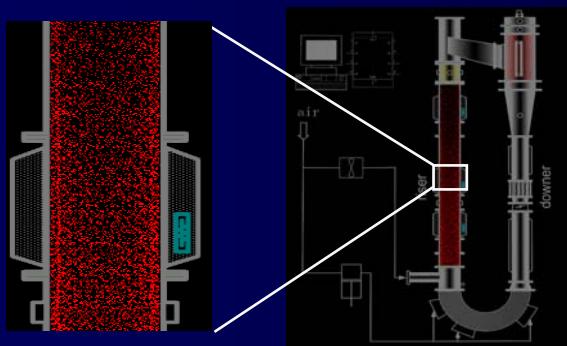
1000T {
 GPU → 2 Hours
 Variational multi-scale → 2 Minutes



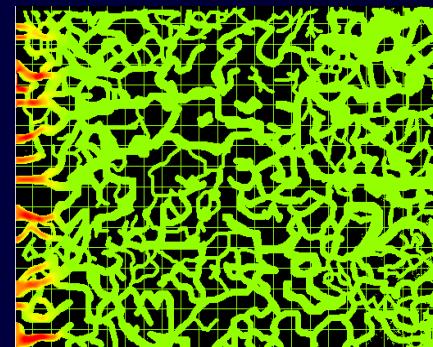
MIP
reactor



1024 Particles



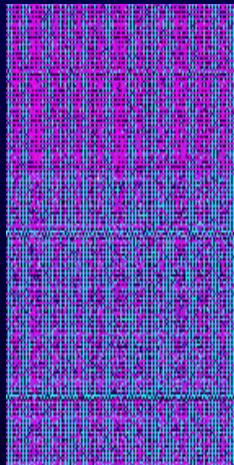
Experimental apparatus



Sample of rock



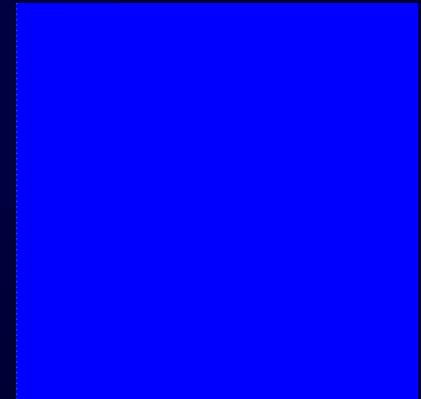
20000 Particles



Industrial apparatus

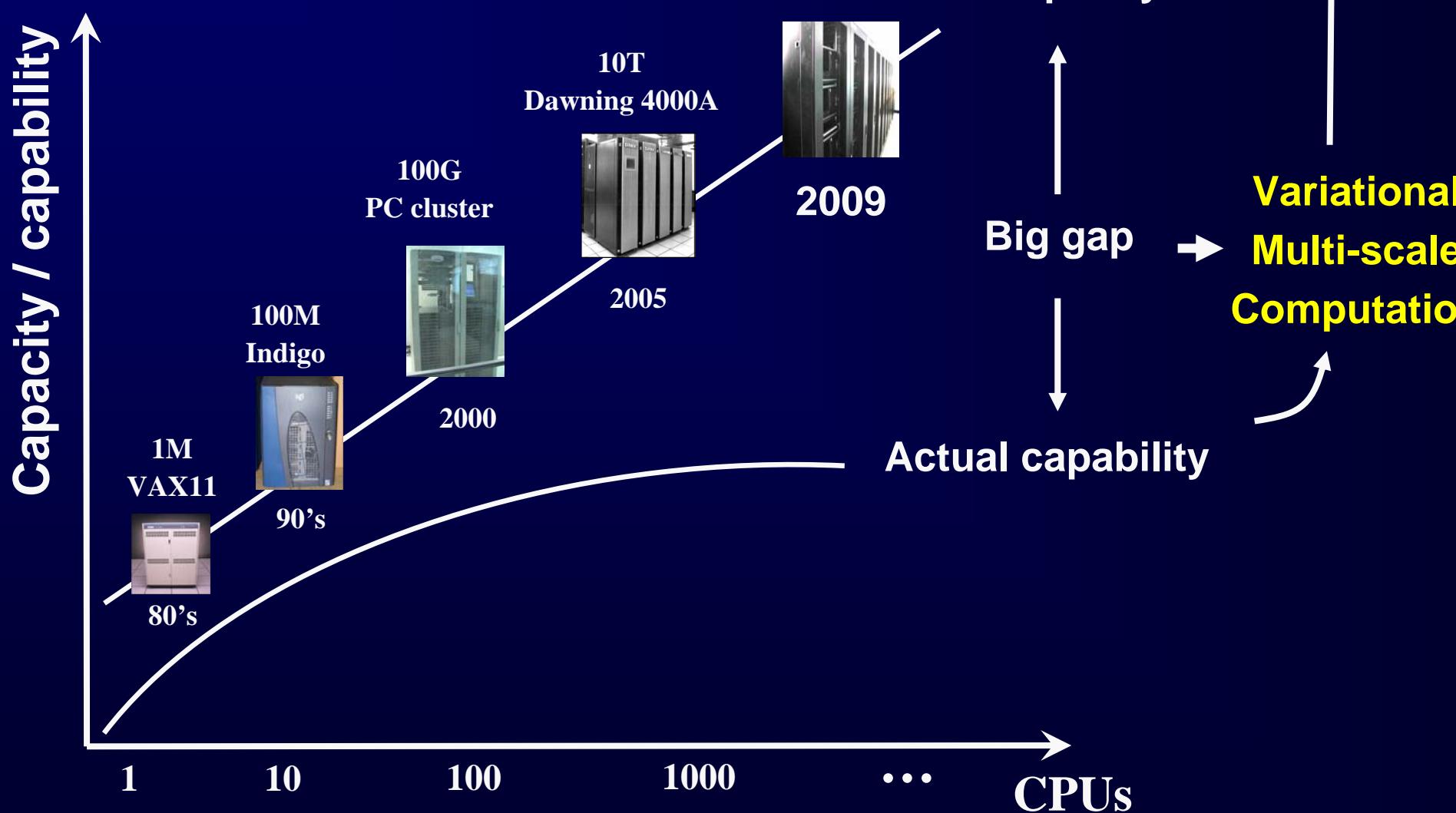


Oil-field



Huge potential

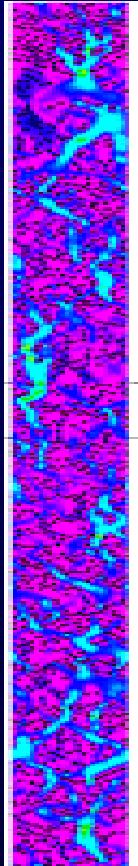
Theoretical Capacity



Applications

Direct simulation of gas/solid system

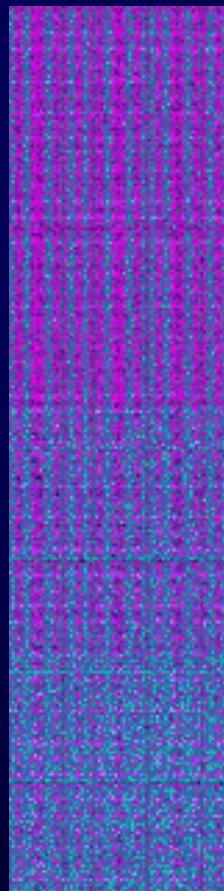
2006



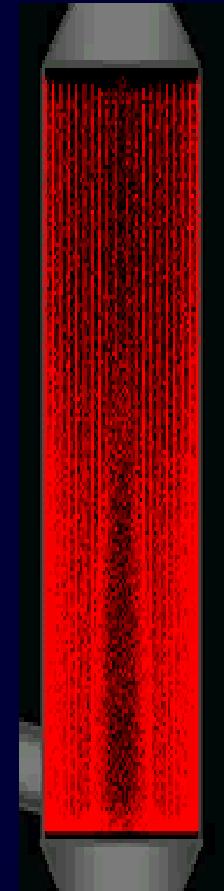
Ma et al., Chem. Eng. Sci., 61: 7096, 2006.

Ma et al., Chem. Eng. Sci., 64: 43, 2008.

2008



2009

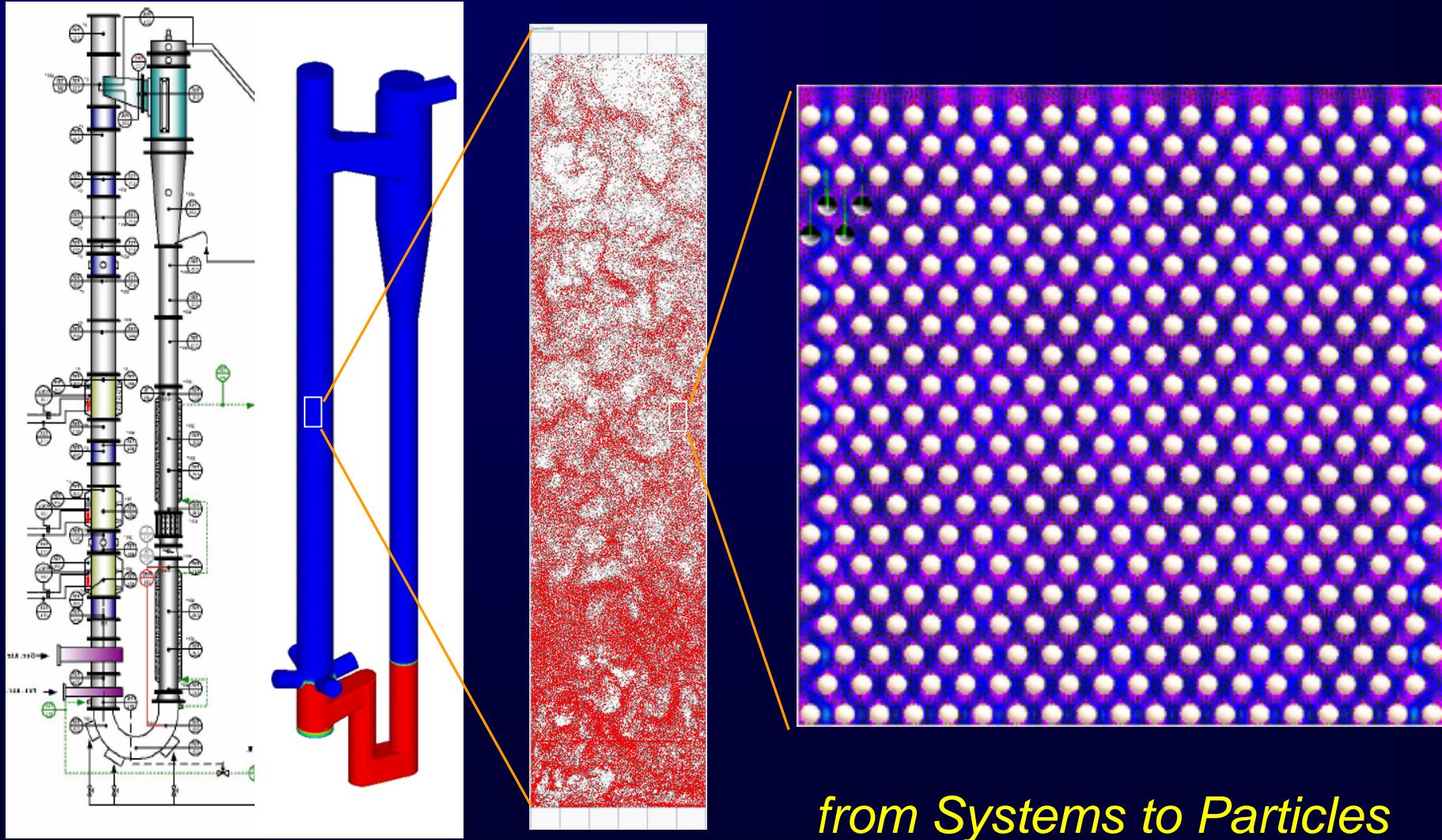


1024 Particles
1024CPU

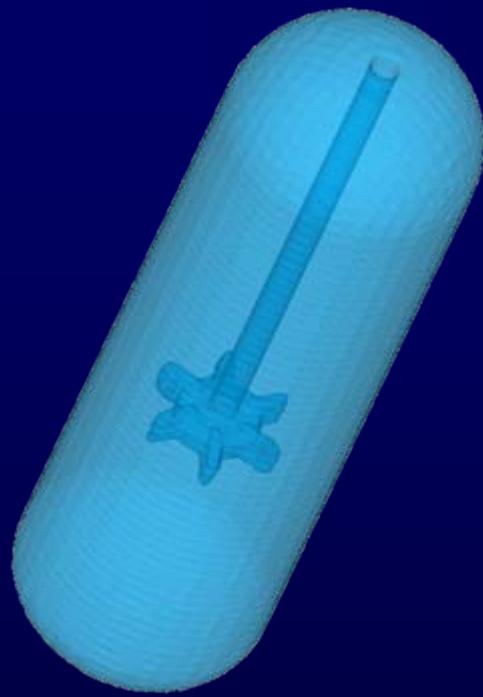
25 K Particles
200GPU

2.5M Particles
240GPU

GPU computation : 100K Particles +200M pesudo-particles



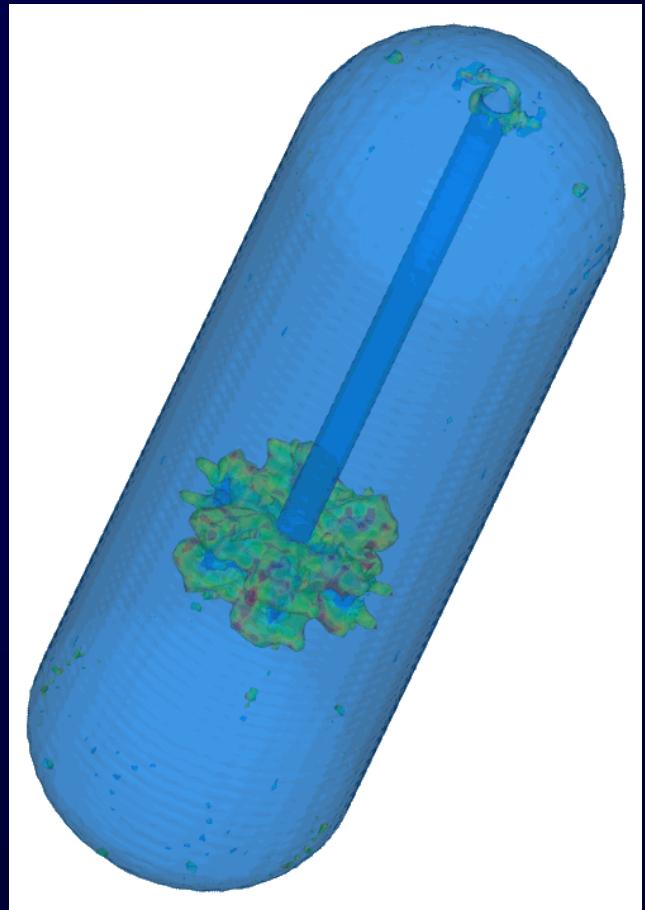
Direct simulation of industrial stirred tank

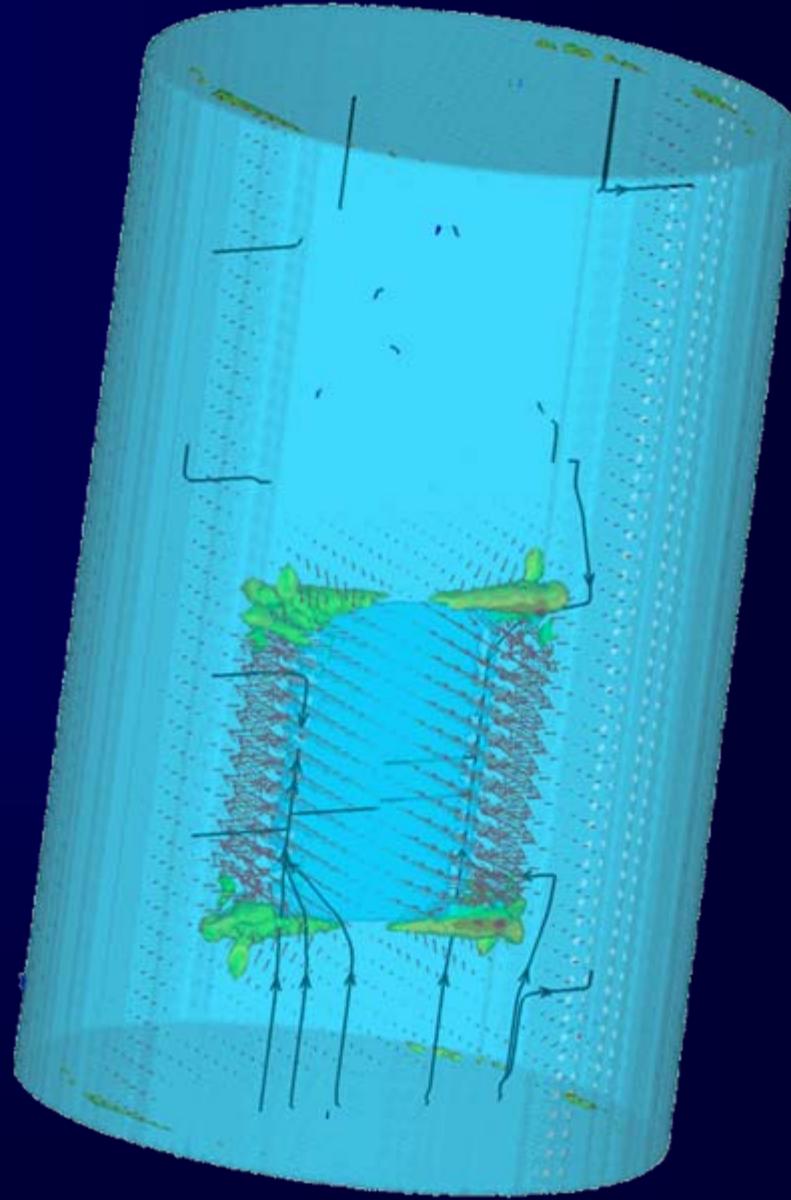
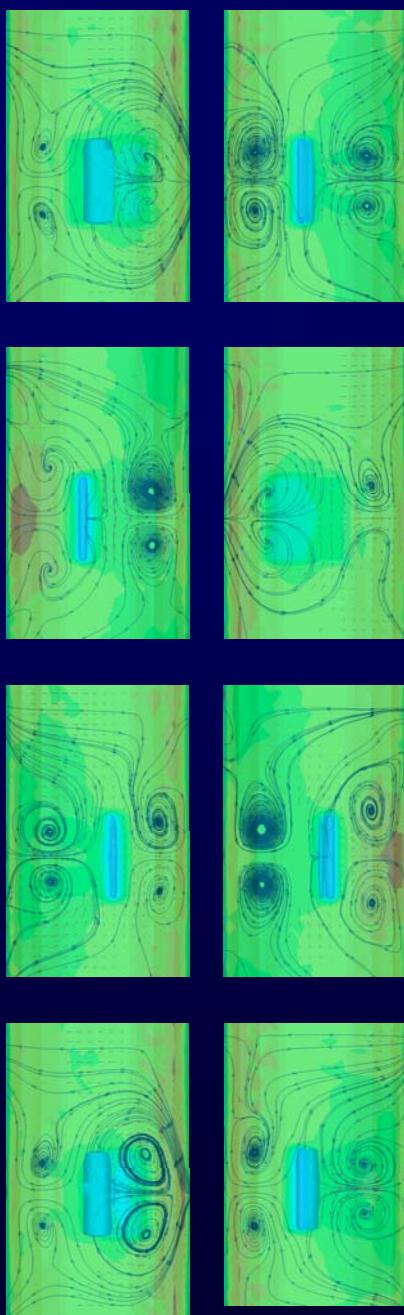


Commercial
software
2D steady

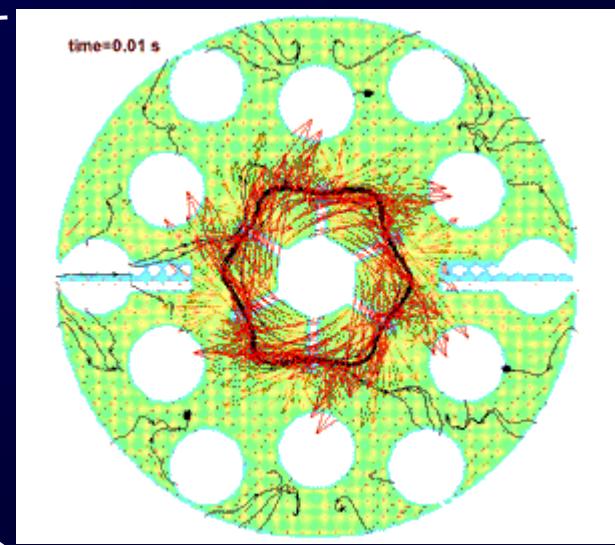
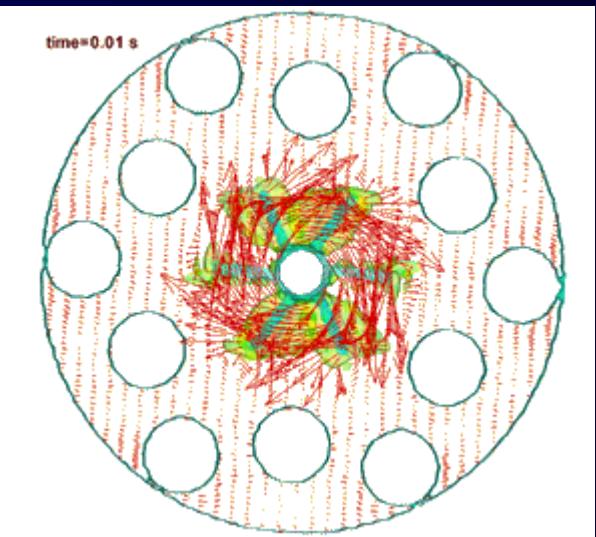
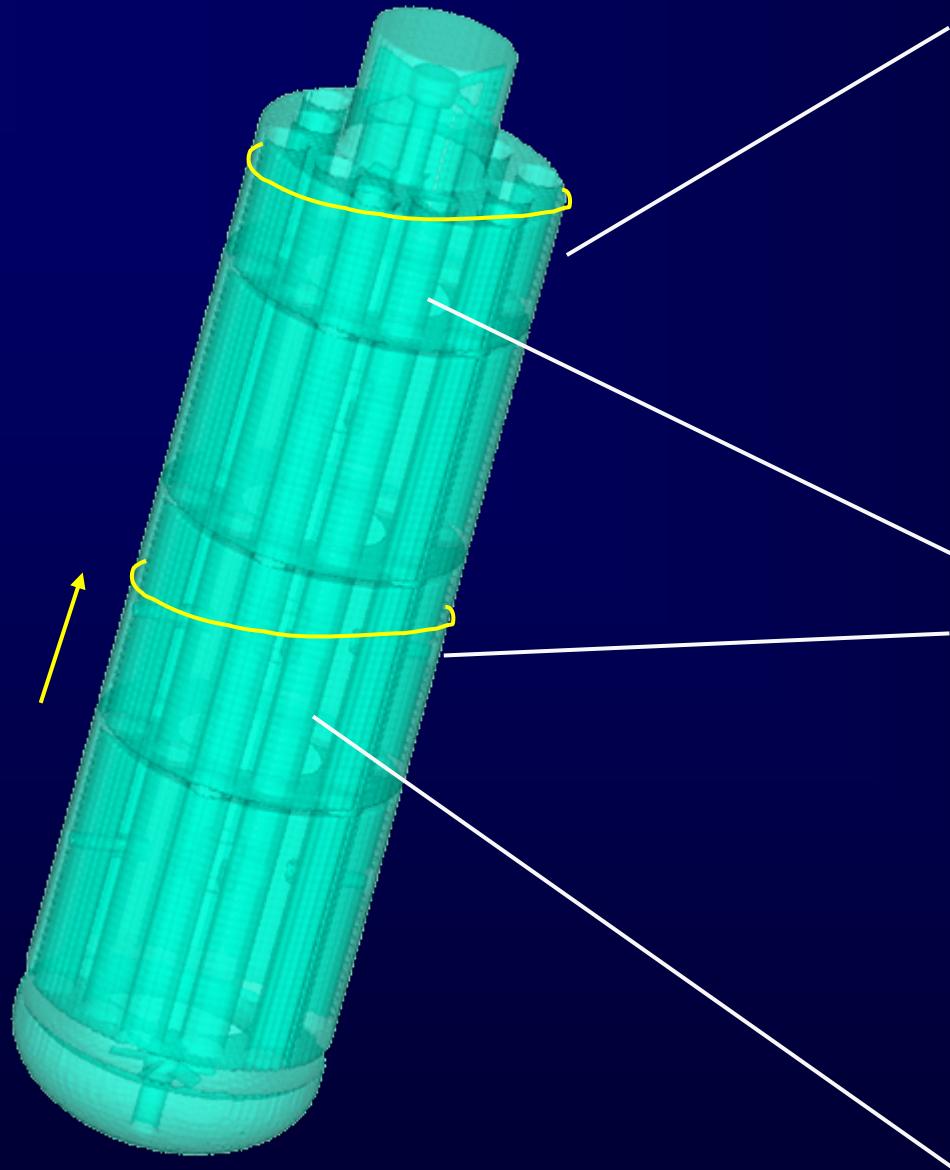
Parallel
computation
200GPU

This system
3D Dynamic





Stirred Tank
3D MaPM, 200 GPU

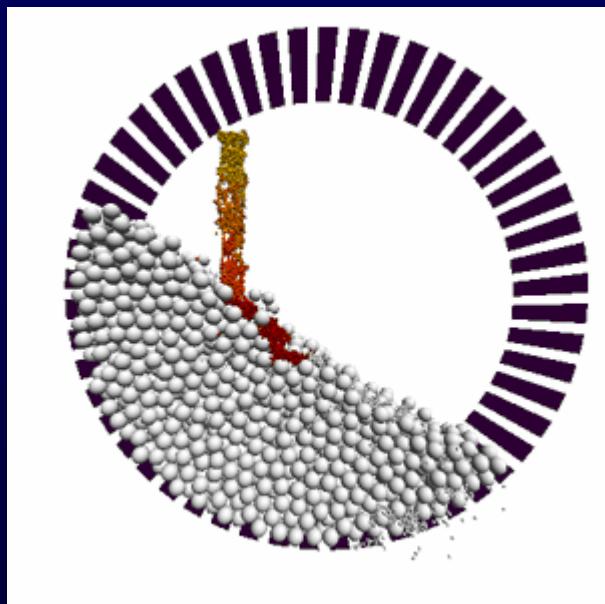


Stirred tank

$\sim 100\text{ M}$ particles, 32GPU , 5.5s/step , 61h/round

Metallurgy process

Slurry of steel



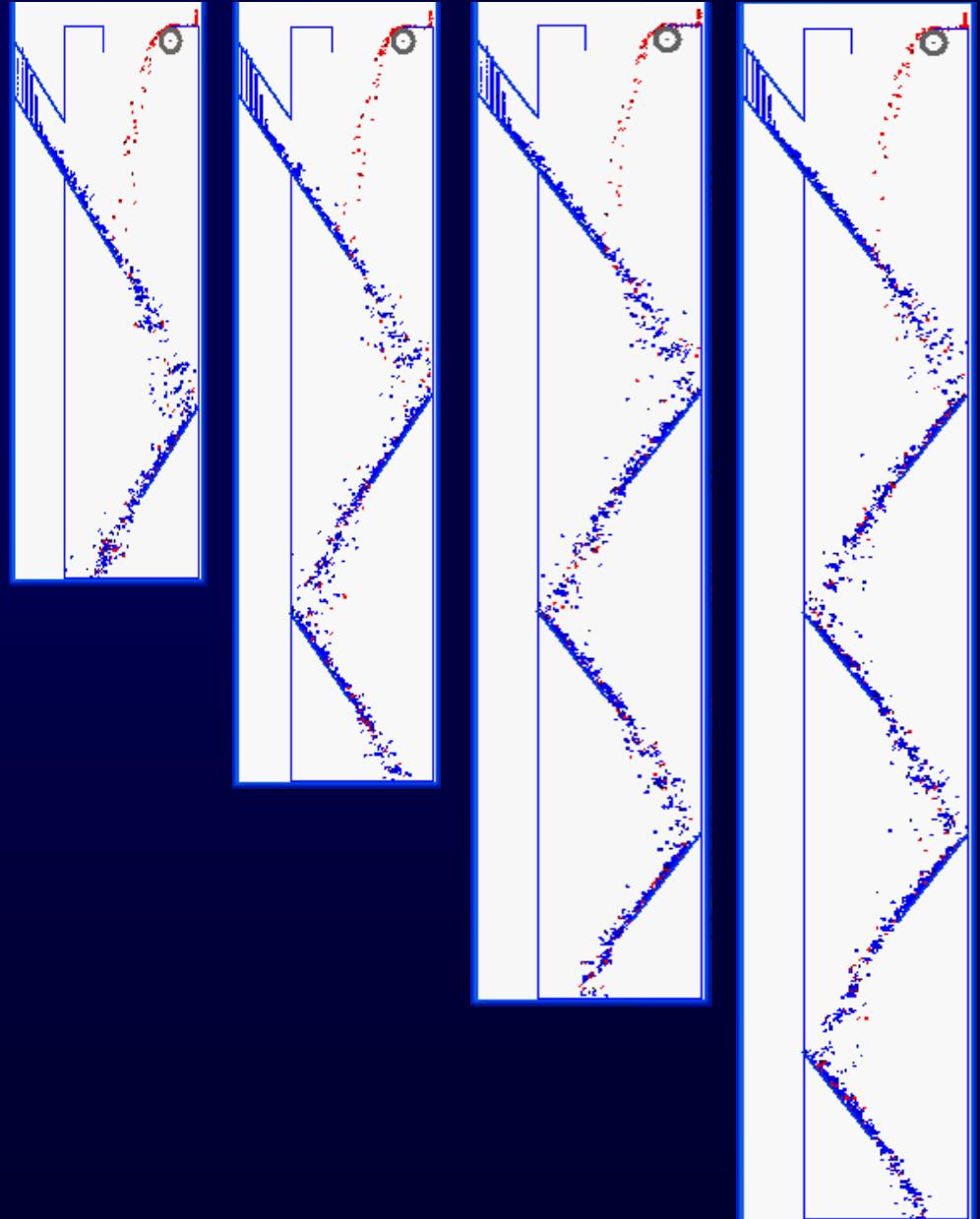
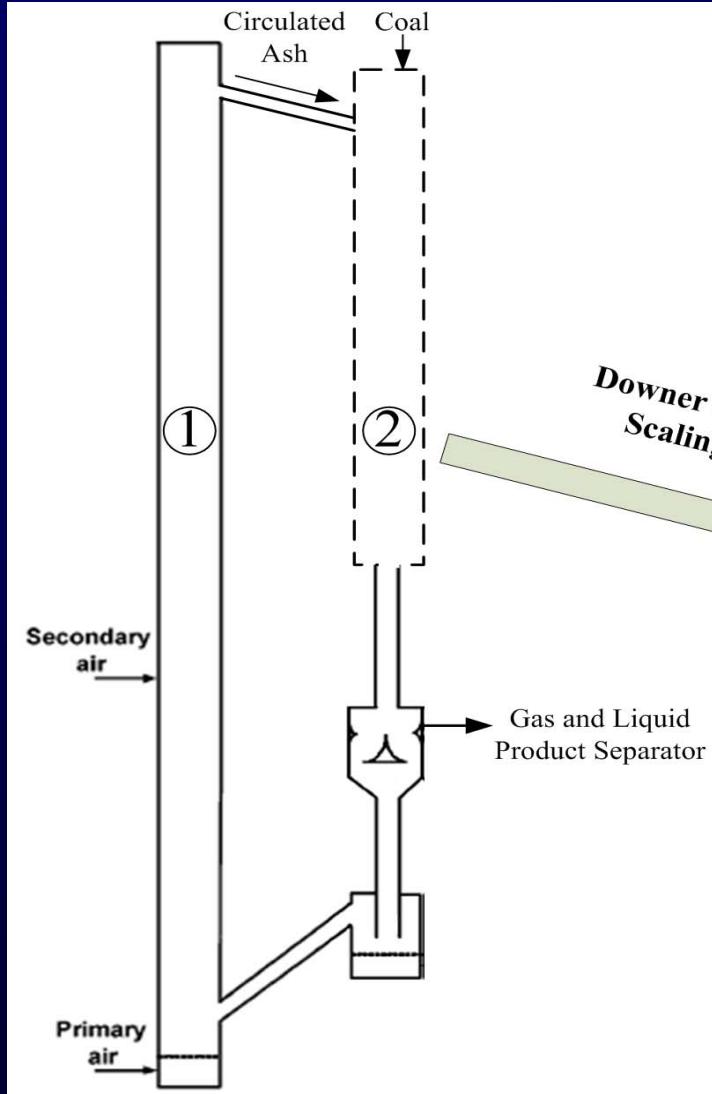
3D simulation of
granular flow in
blast furnace



2007-08 : 10CPU/2GPU

2009 : 20GPU

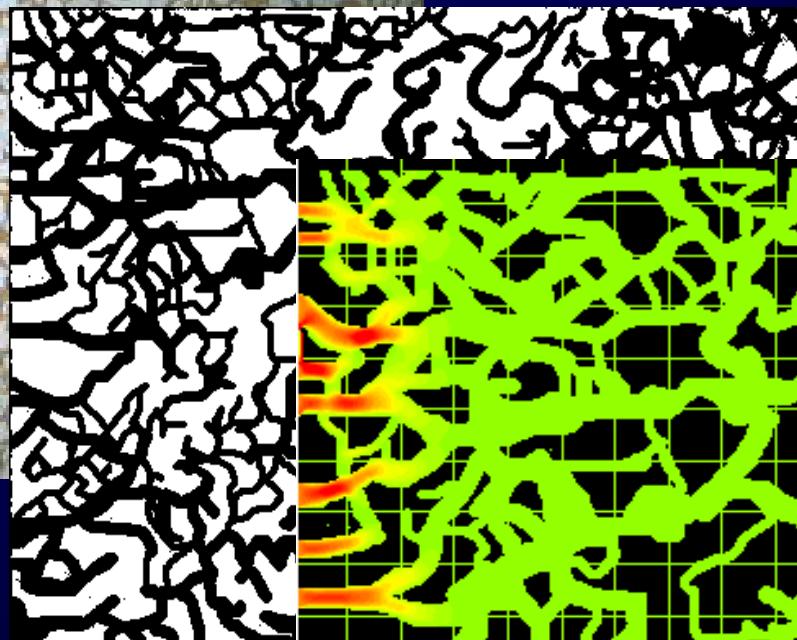
Coal-ash mixing in coal topping



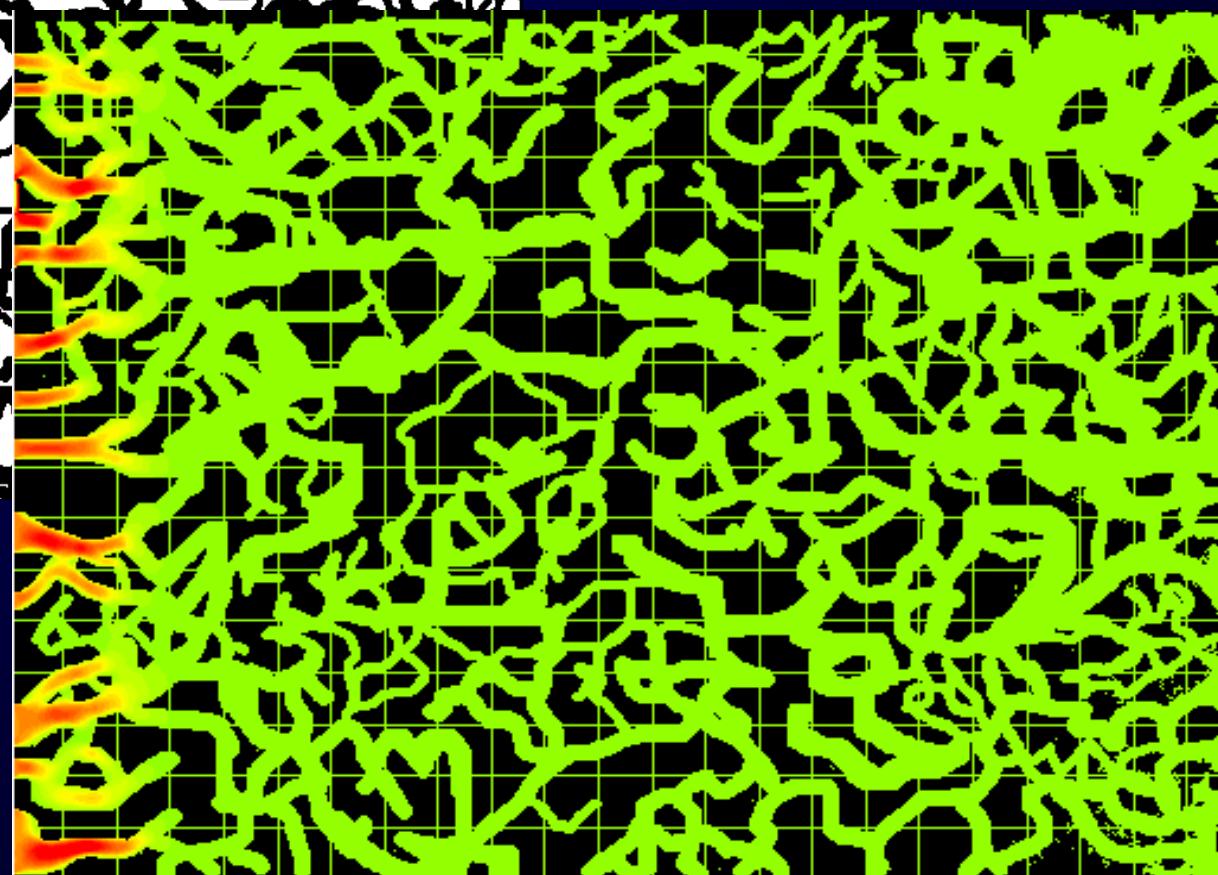
DNS of flow in porous media



Measurement

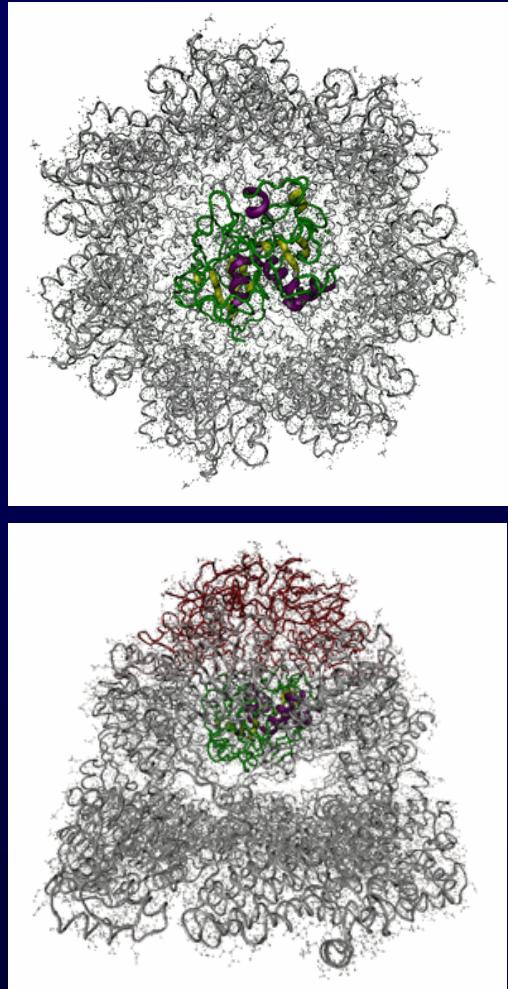
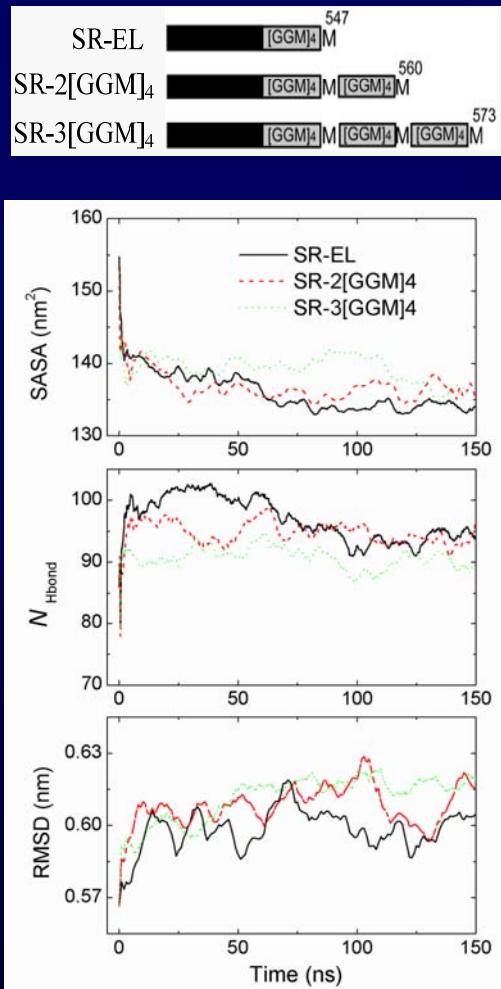


Initial condition

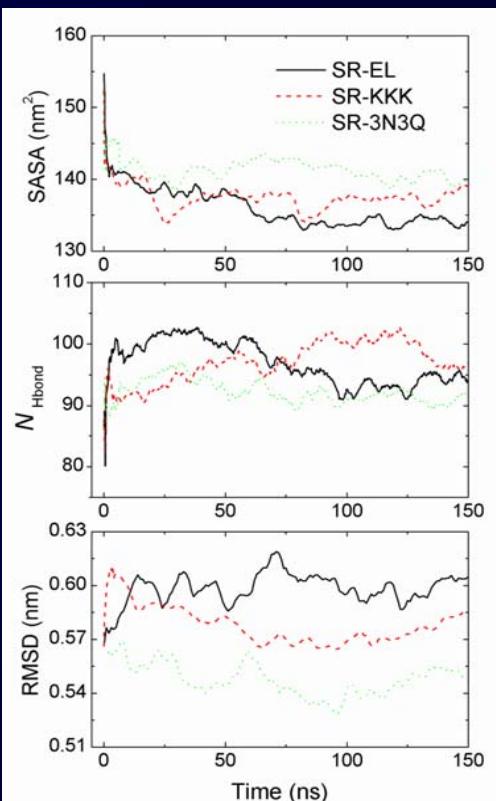


Flow field

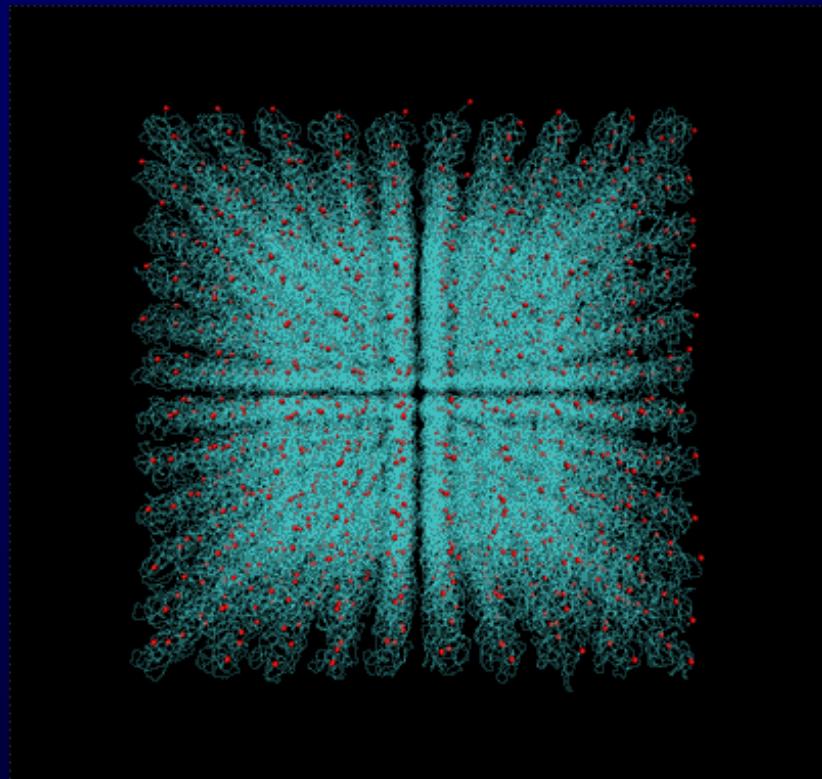
Protein folding in vivo



SR-KKK D358K, D360K, E362K
SR-3N3Q E251Q, D252N, E254Q,
D358N, D360N, E362Q



Polymer dynamics

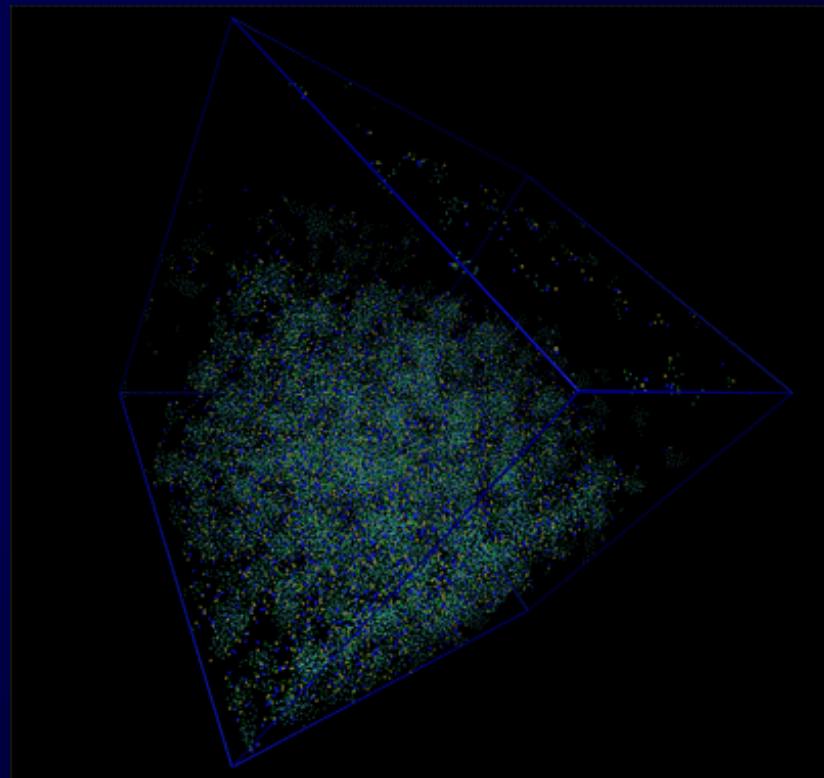


1200 polyethylene chains

Chain length : 300 CH₂

NVT Ensemble

Vesicle formation

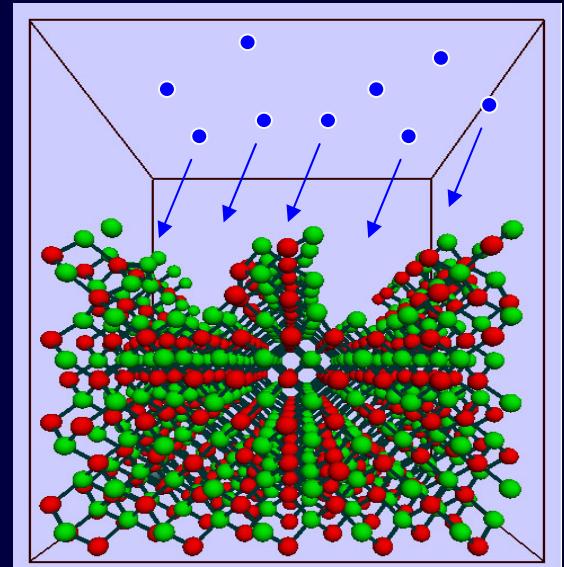
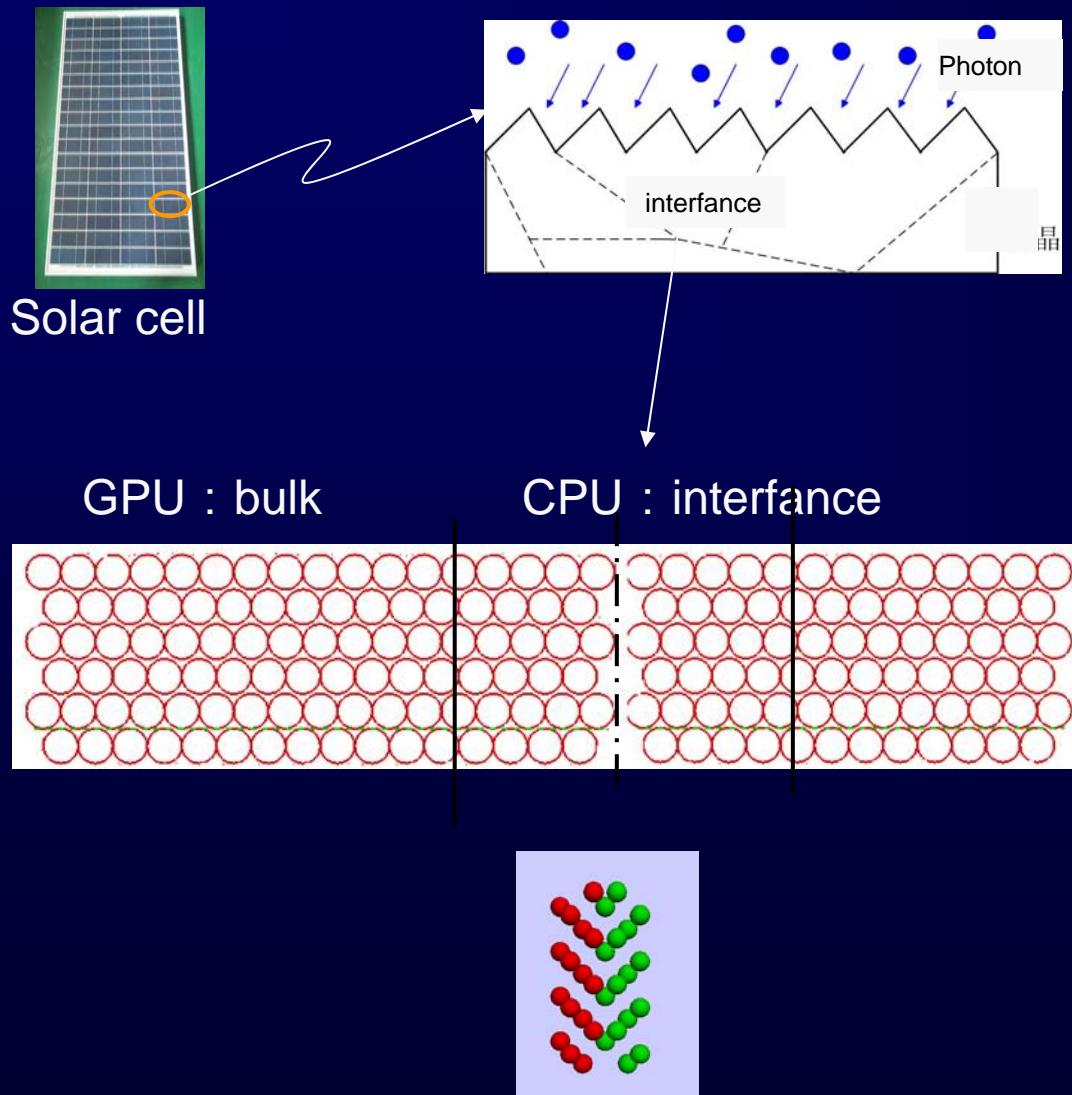


1392656 water

3375 dipalmiteyl phosphatidyl choline

NPT Ensemble

Silicon crystal for solar cell

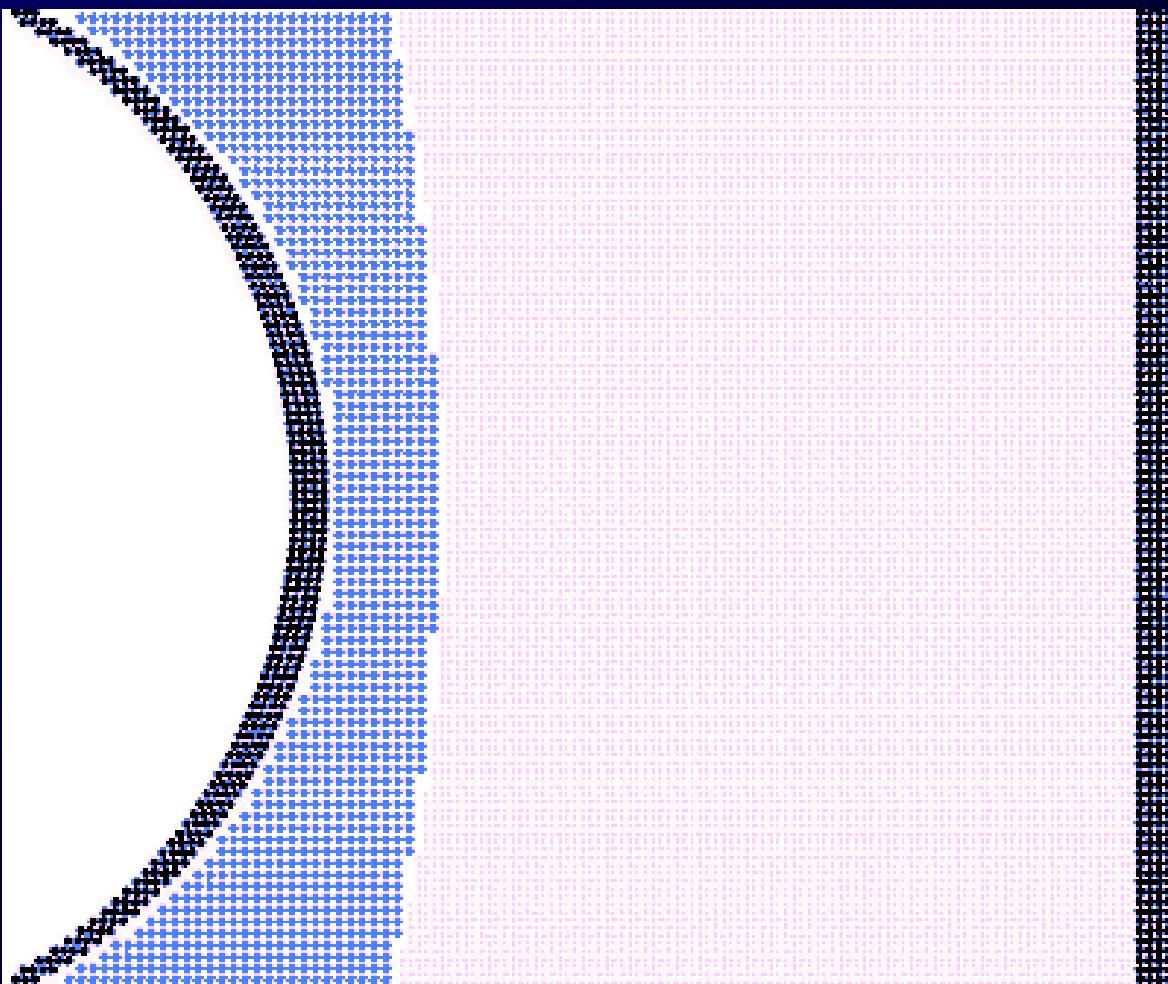


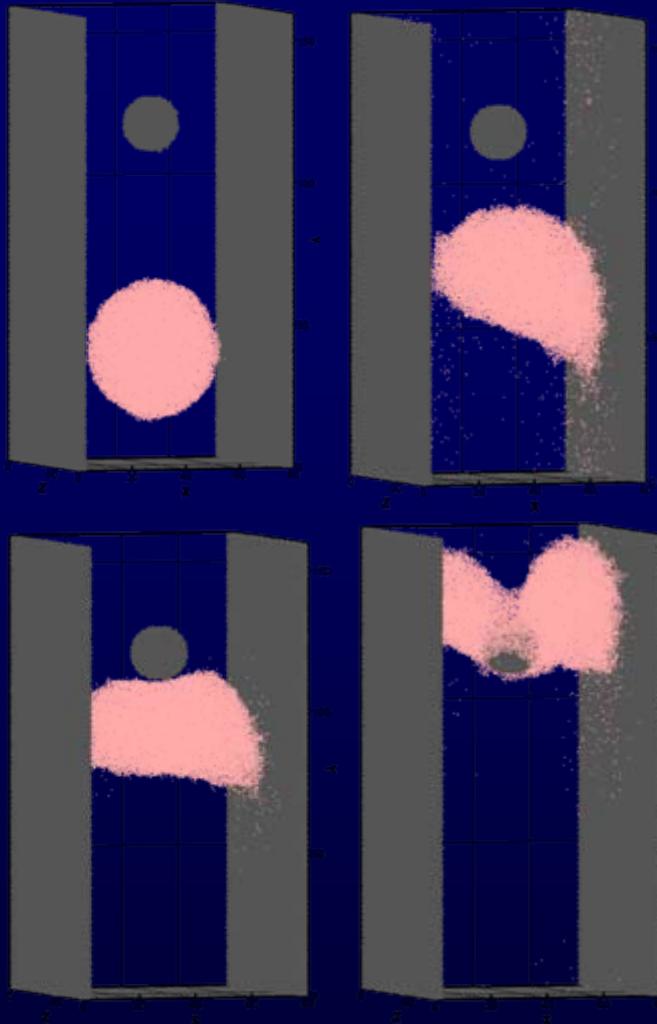
Atom number : 10^{10}
Scale : $1\mu\text{m}^3 \rightarrow$
Thickness on silicon film

From Angstroms to Microns: MD-PPM simulation of interactions

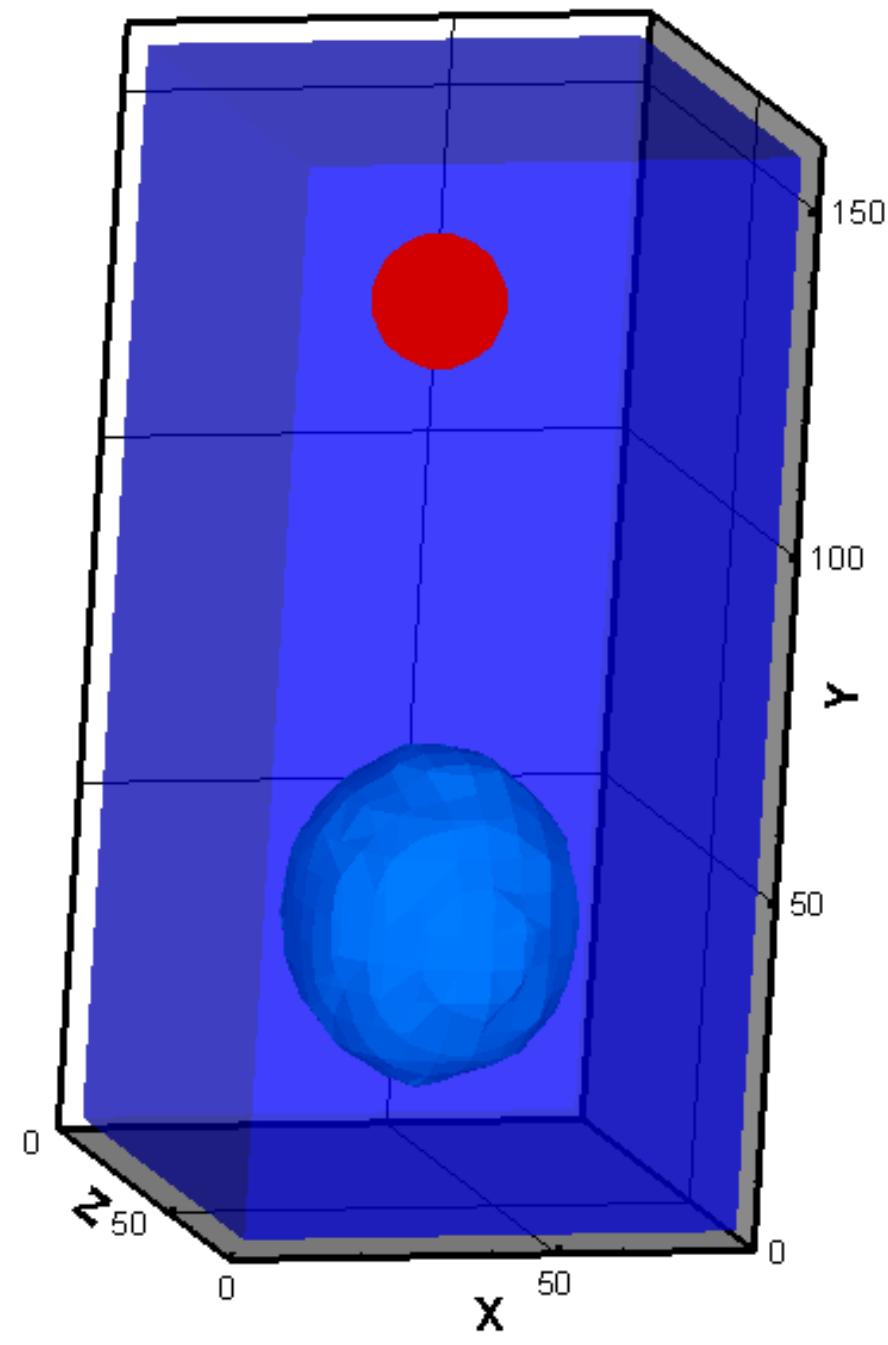
2D simulation of
liquid film rupture
40nm×35nm,
solid velocity 3.2m/s
LJ/PP fluid at 60K,
constant P & V

10000 particles,
3.2G Intel CPU
(1core)

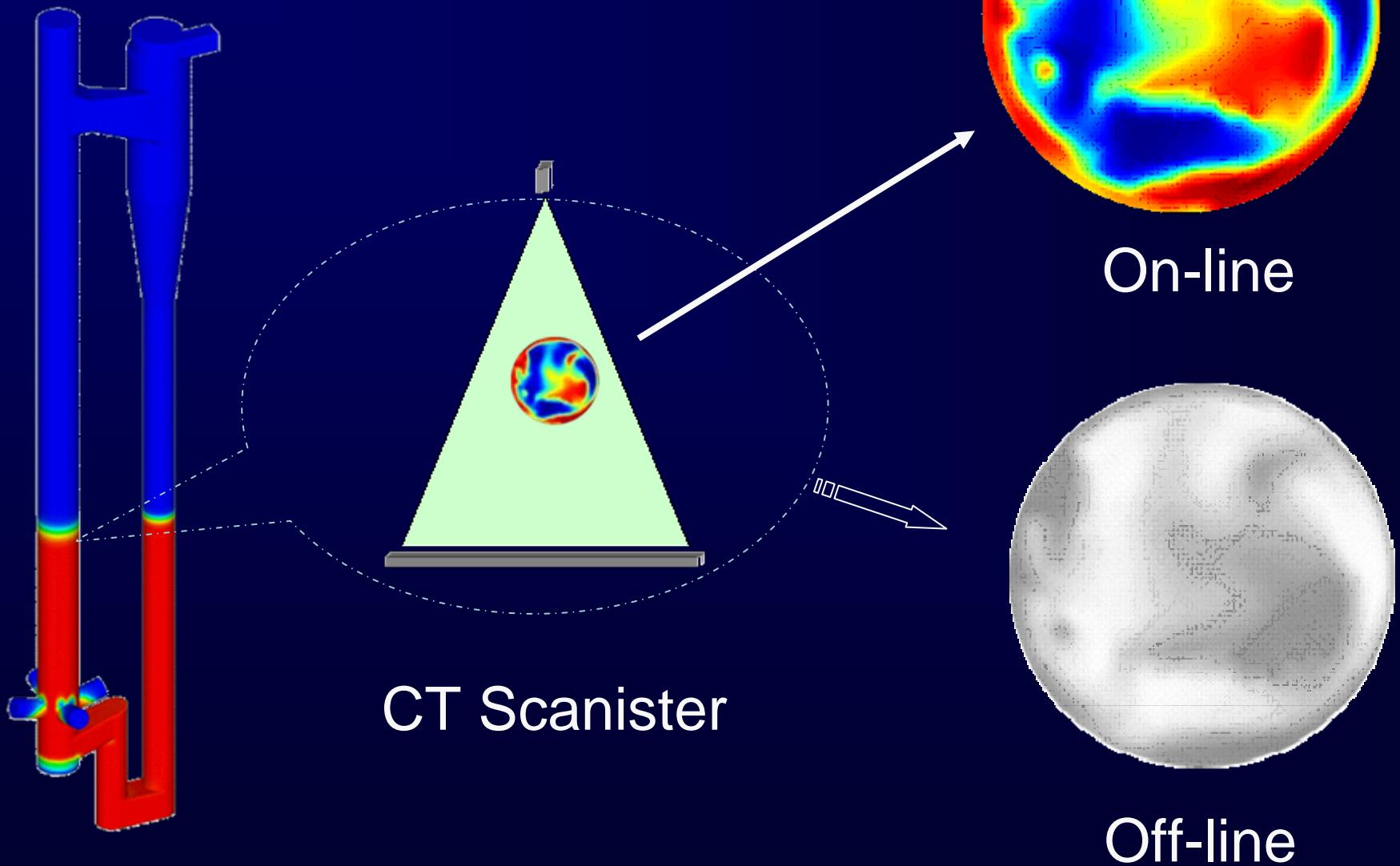


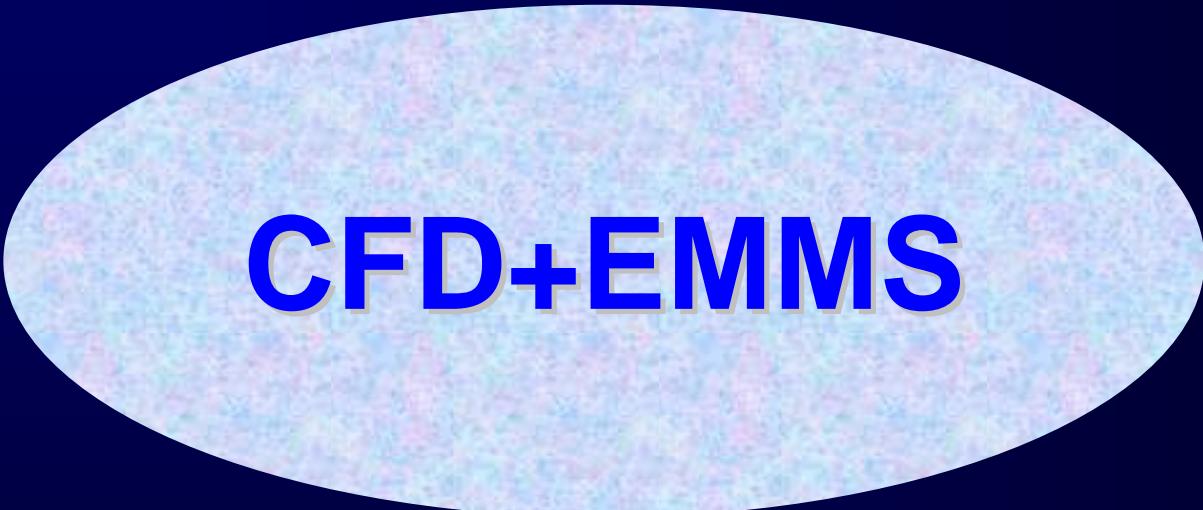


3D simulation: bubble-particle in liquid
0.1*0.1*0.15 μ m, bubble mean velocity 3m/s
LJ/PP fluid at 60K, NVT ensemble
7M particles, 2 GPUs

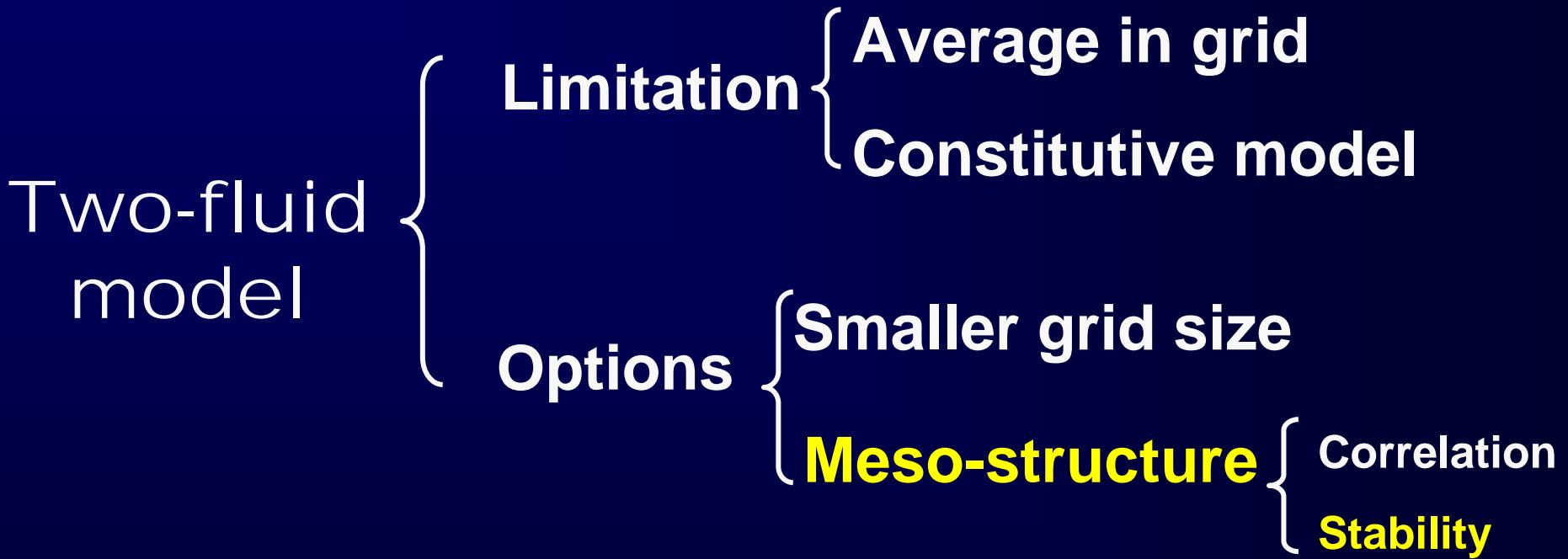


Real-time CT Image Reconstruction

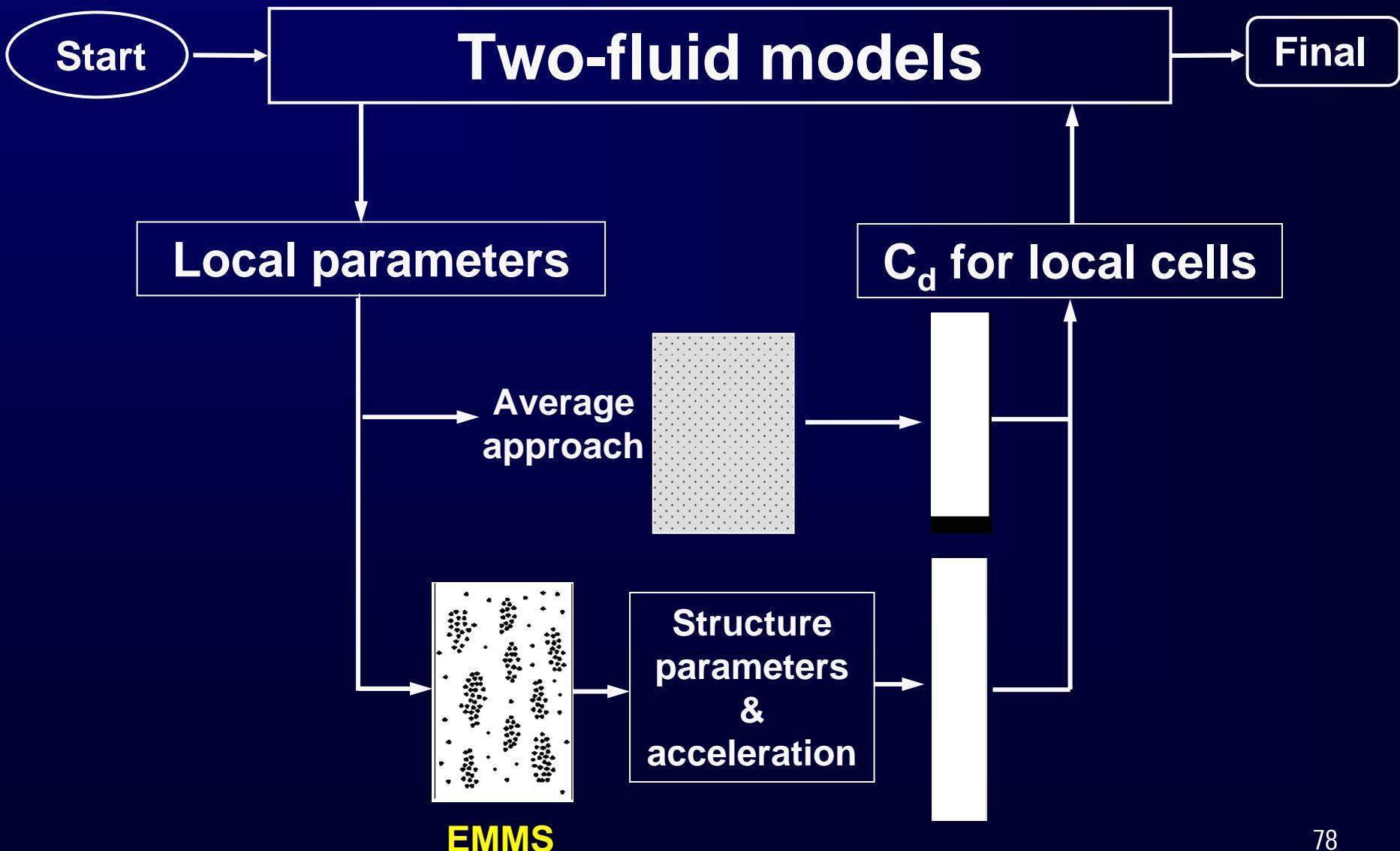




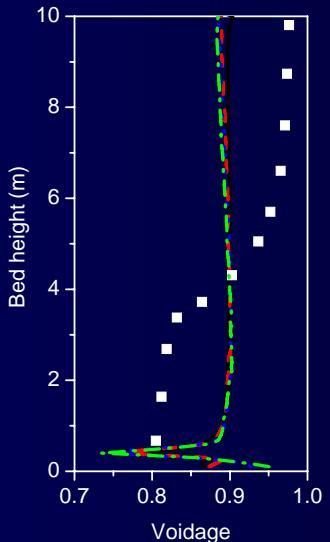
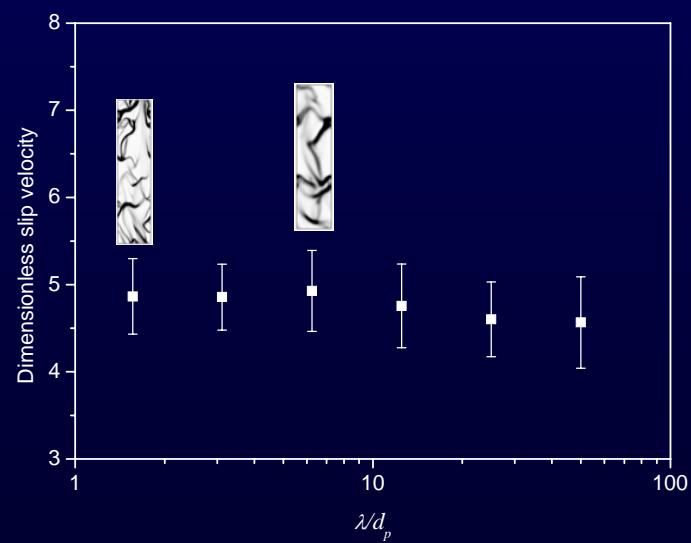
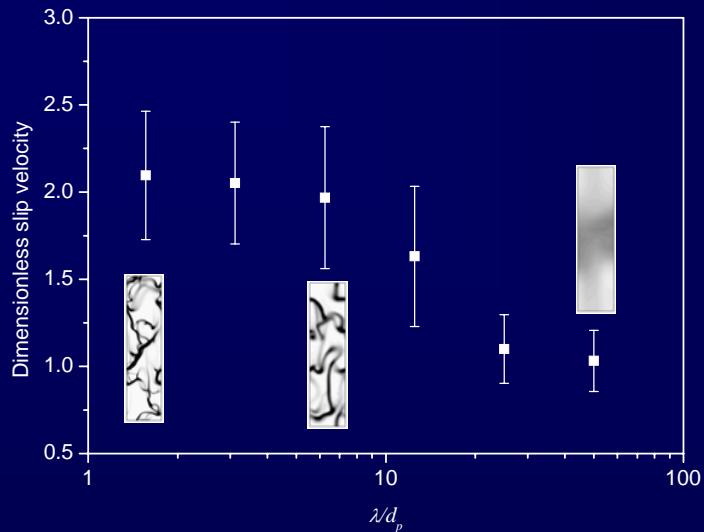
CFD+EMMS



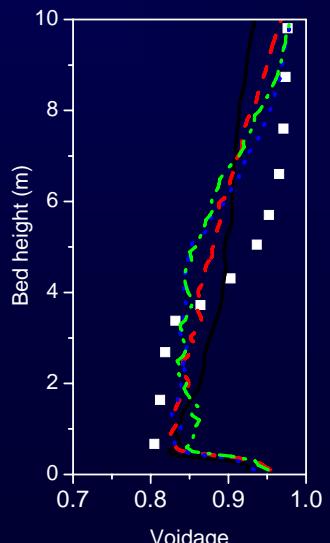
Spatial-temporal correlation



CFD + EMMS



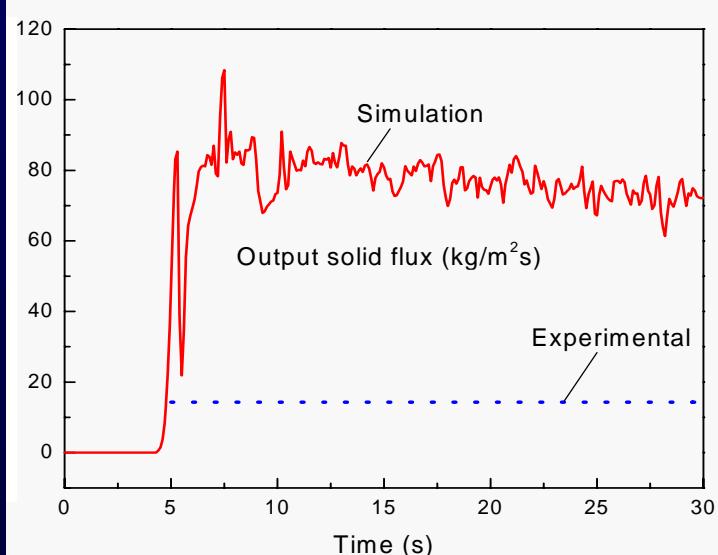
Fine-grid TEM, big deviation from experiments



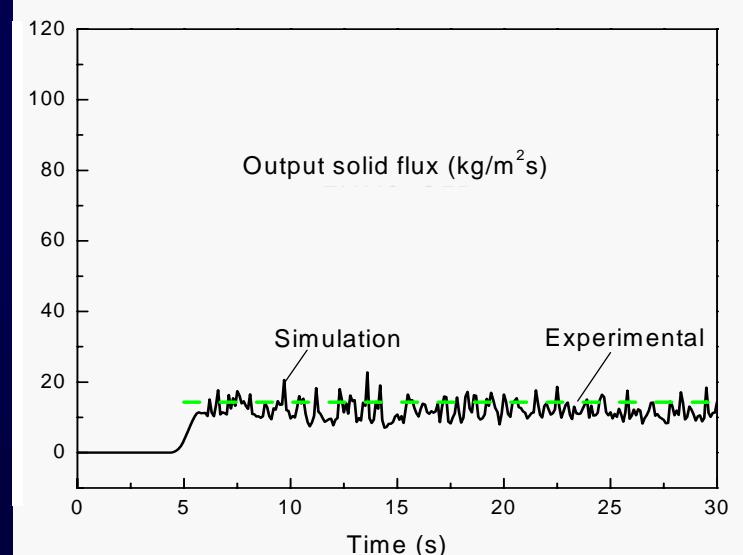
EMMS+CFD, good agreement and mesh independent

Solid flux: comparison between experiment & simulation

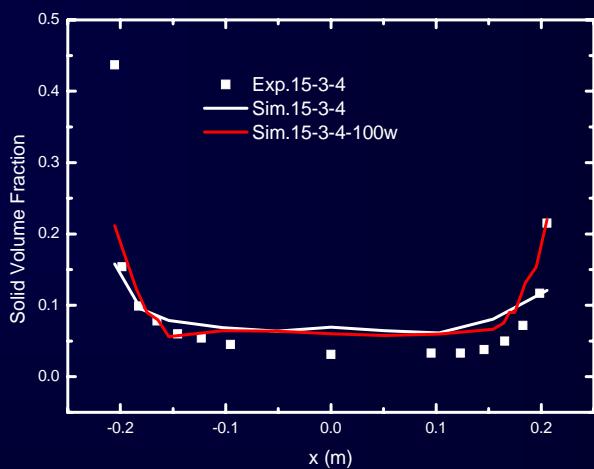
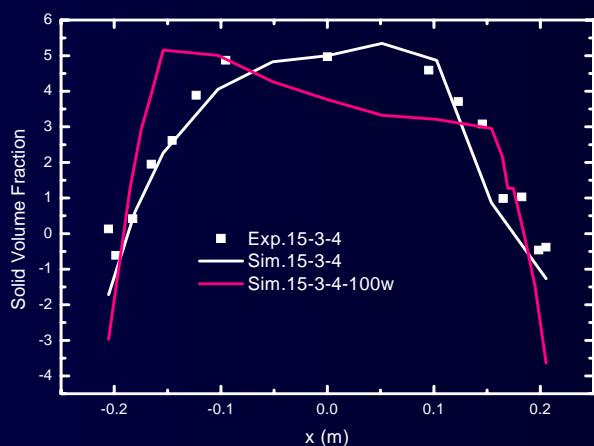
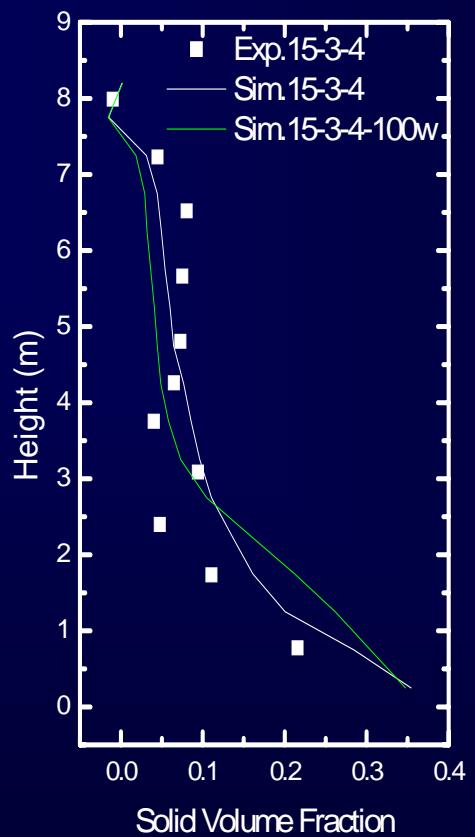
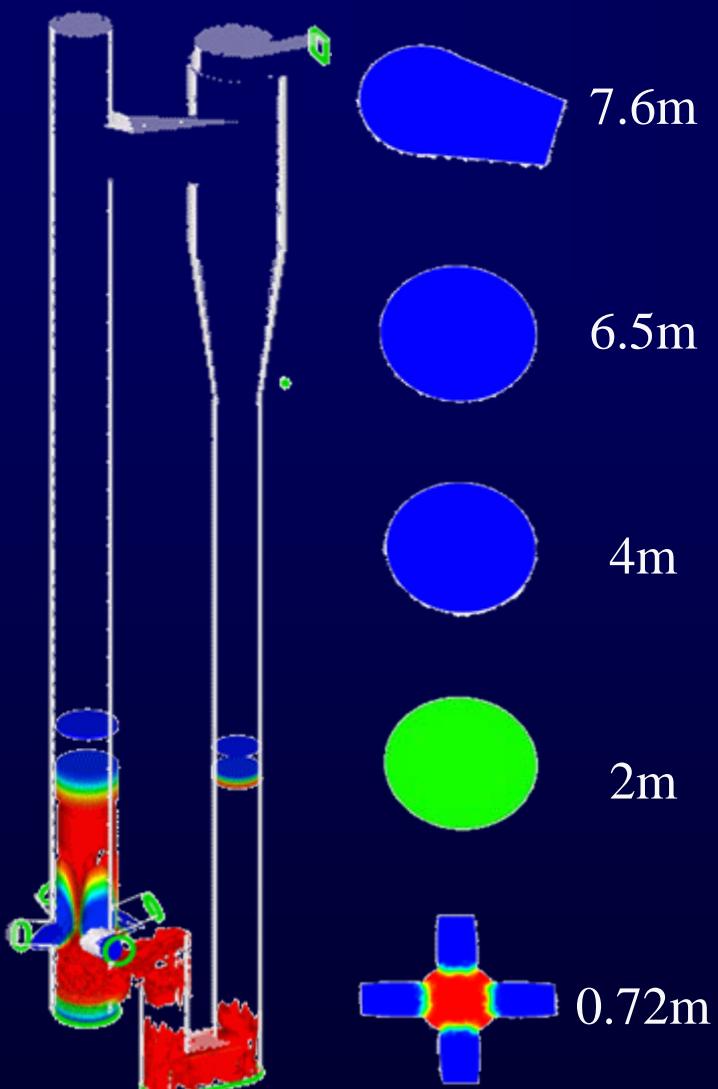
**Simulation:
with only CFX**



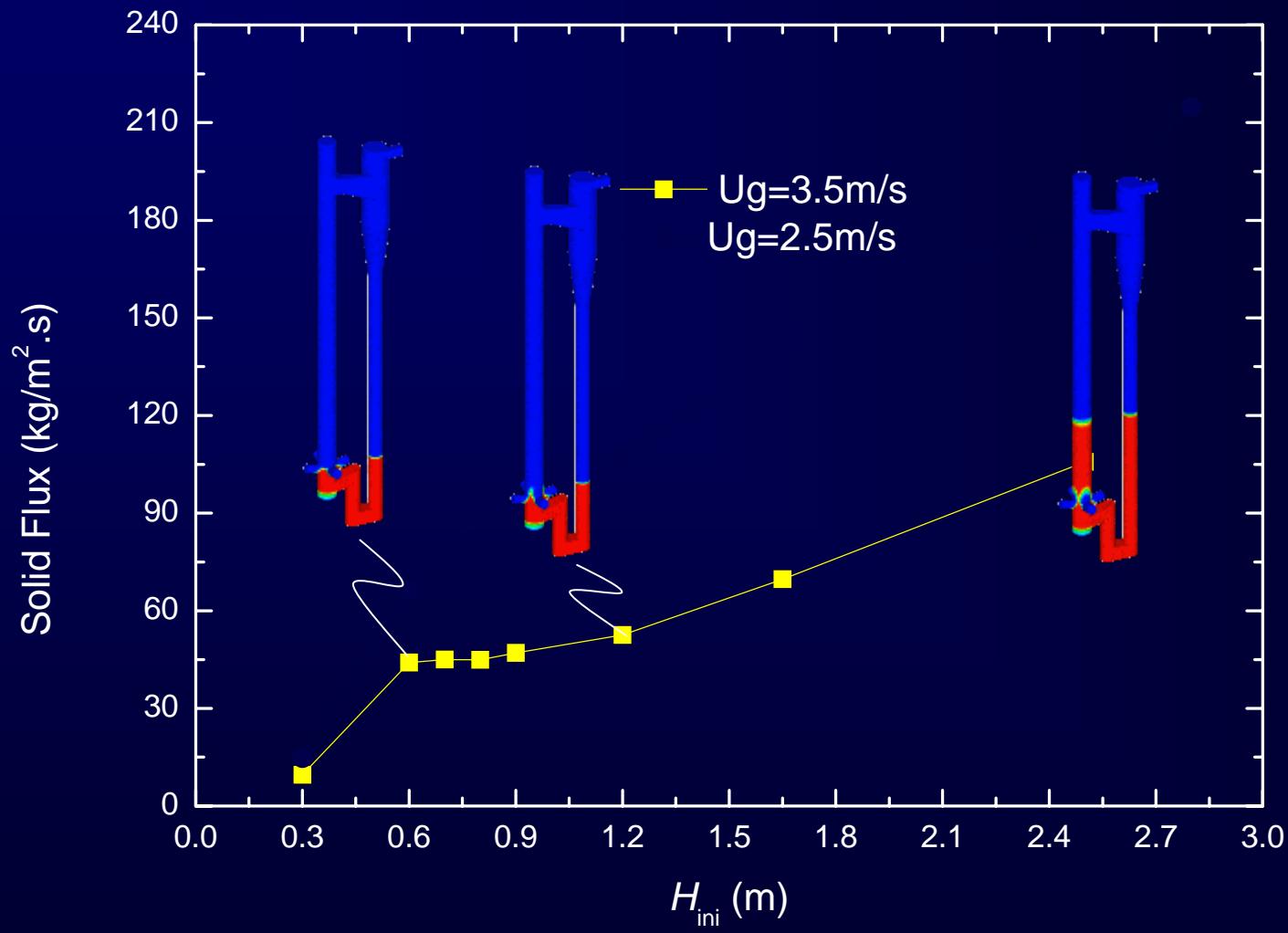
**Simulation:
CFX + EMMS**



Comparison between experiment & simulation

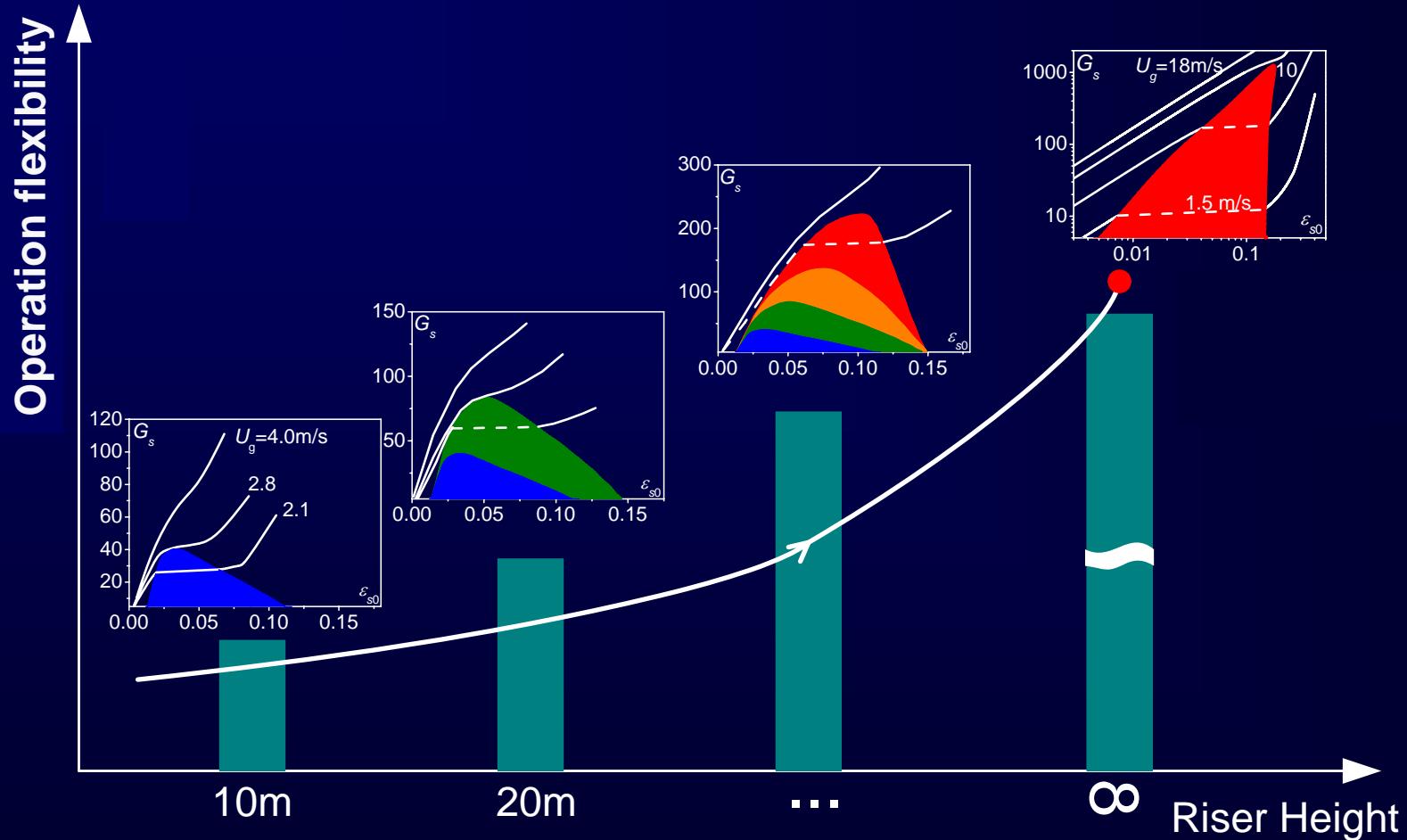


$$U_g = 3.5 \text{ m/s} \quad H_{\text{init}} = 1.70\text{m}$$

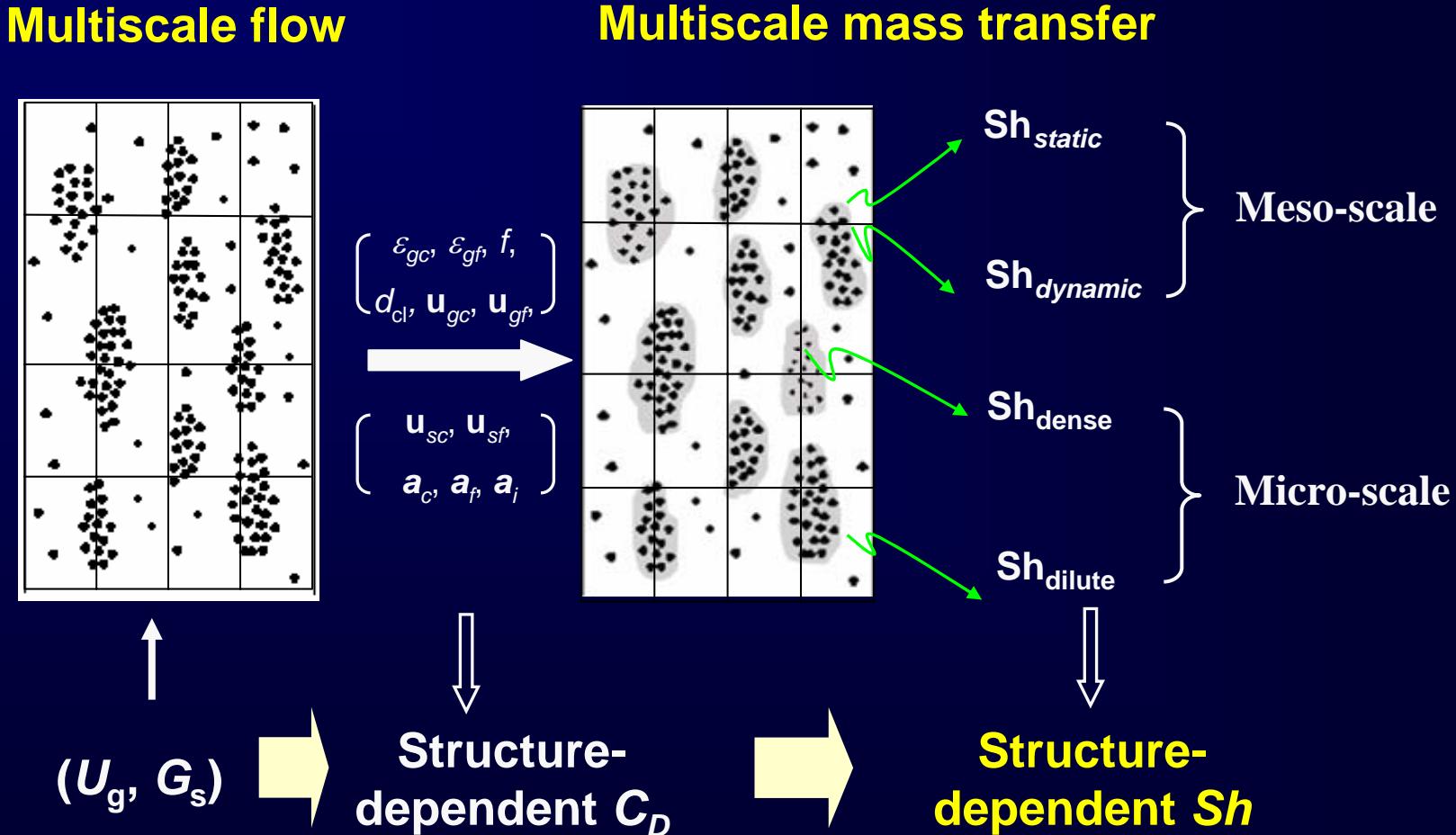




Riser height is a key factor !

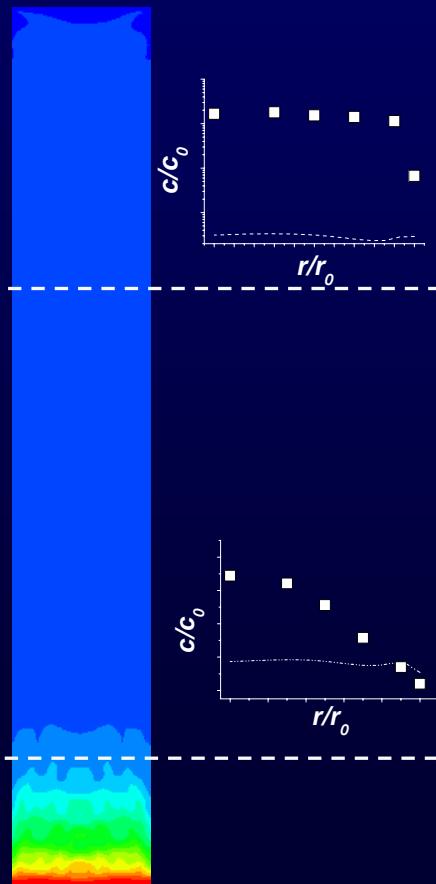


EMMS/mass: Sub-grid mass transfer

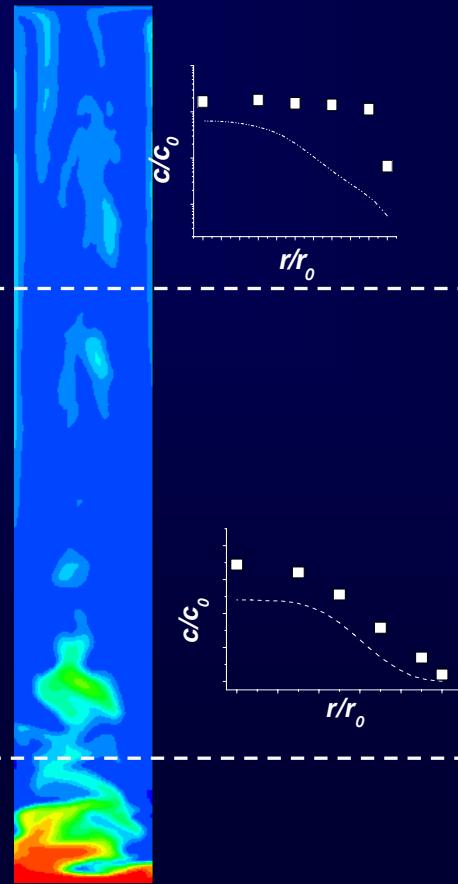


Comparison between CFD computation and experiments

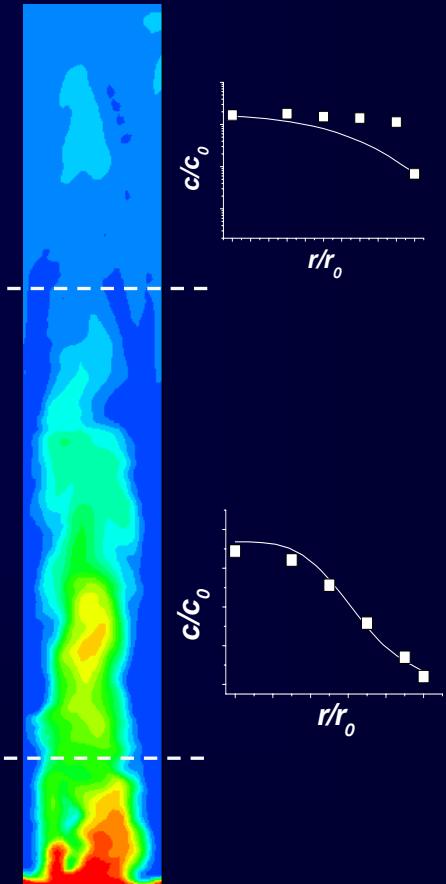
Averaged flow &
averaged mass transfer



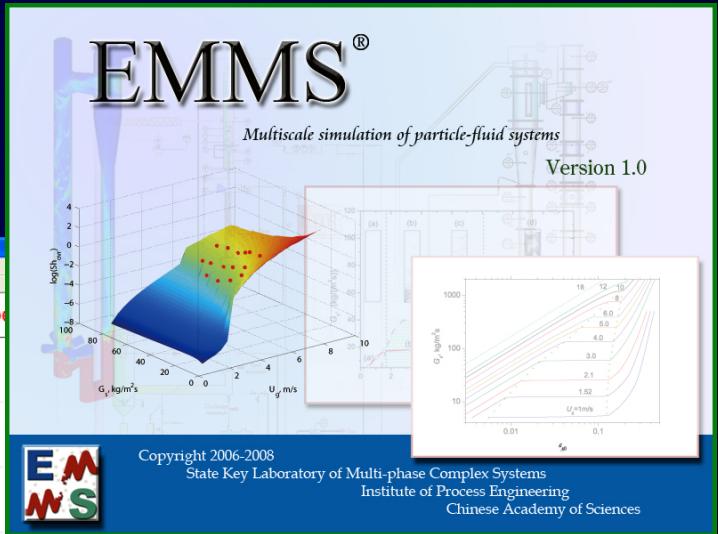
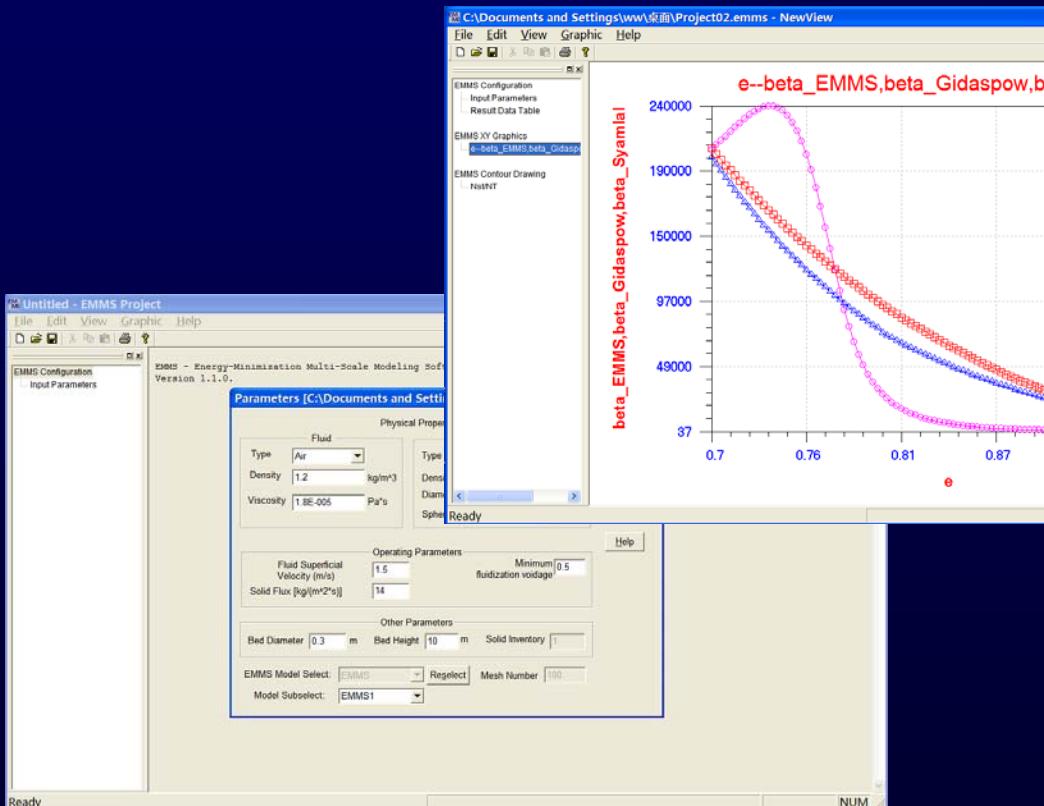
Multi-scale flow &
averaged mass transfer



Multi-scale flow
multi-scale mass transfer



Commercial codes of EMMS



Applications to industries

SINOPEC Stage 1 : MIP (max. iso-paraffins) process

Novel FCC Riser

Height: 40 m

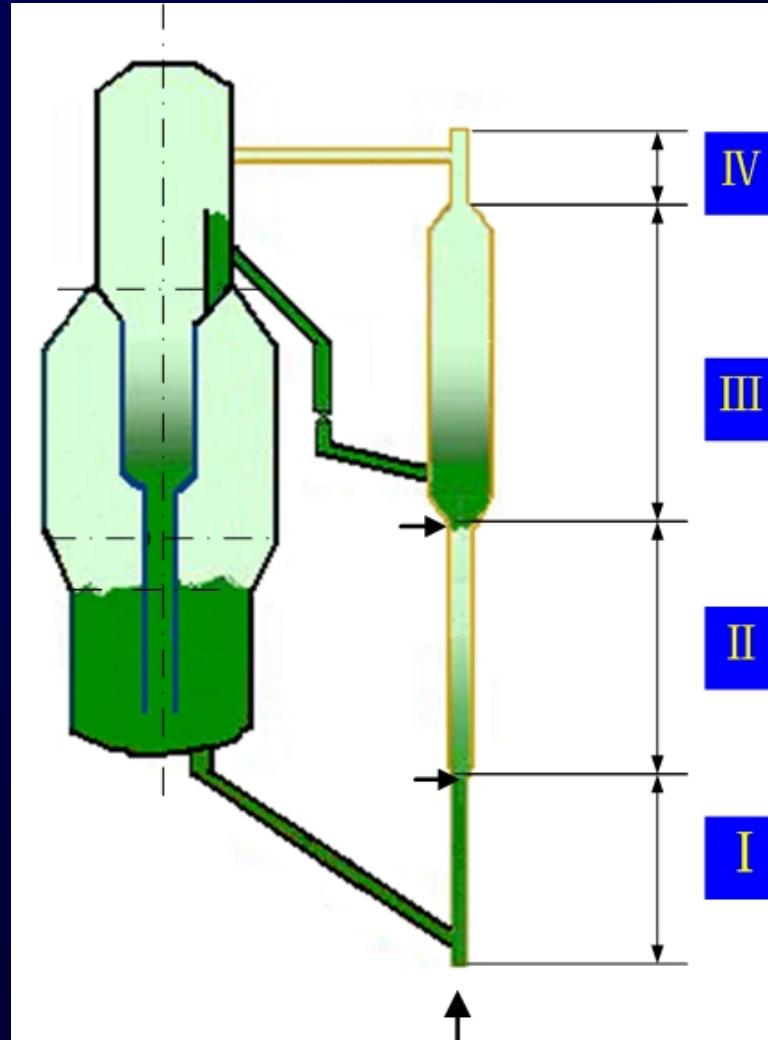
Diameter: 1~3.5 m

Determine design parameter

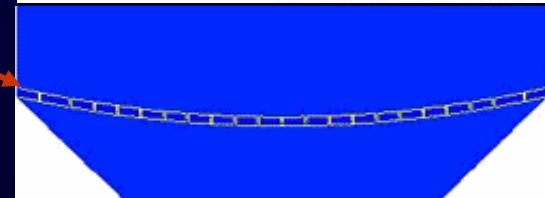
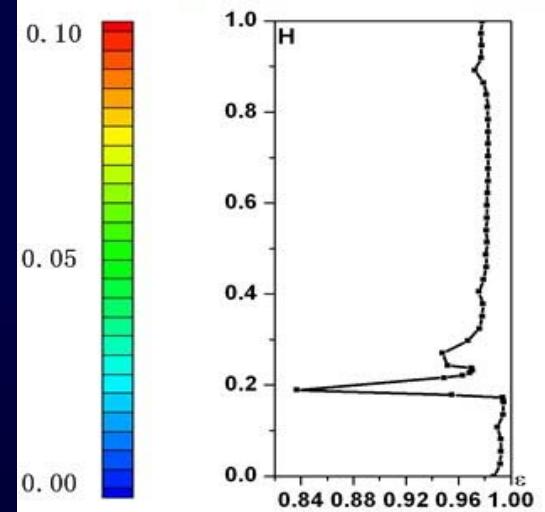
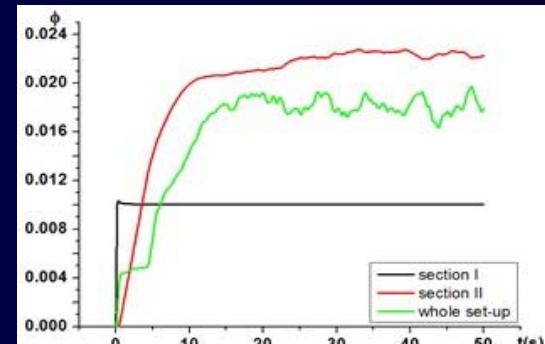
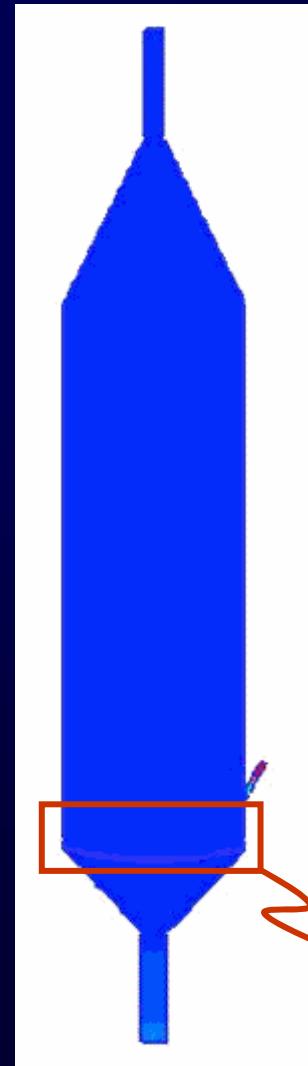
Diameter

velocity

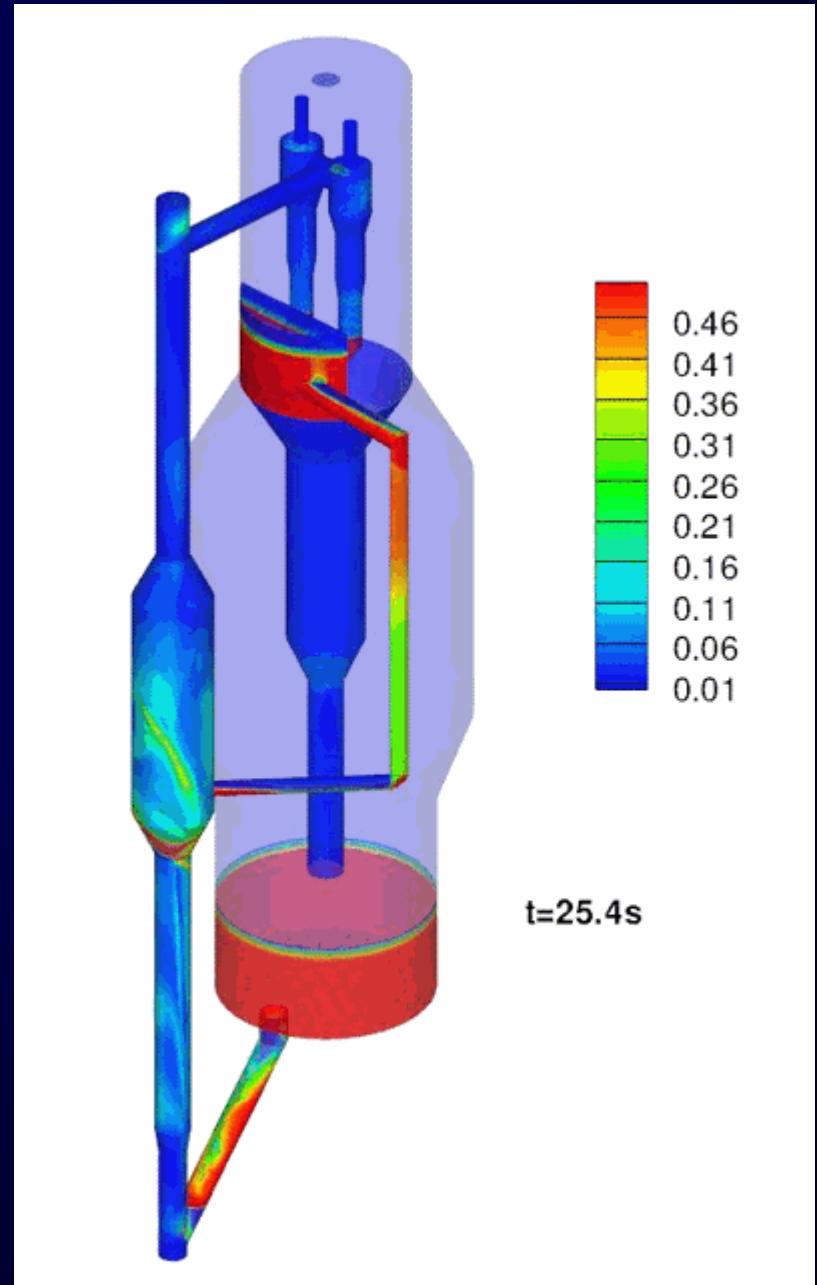
Inventory



SINOPEC Stage 2 : Further optimization of MIP process

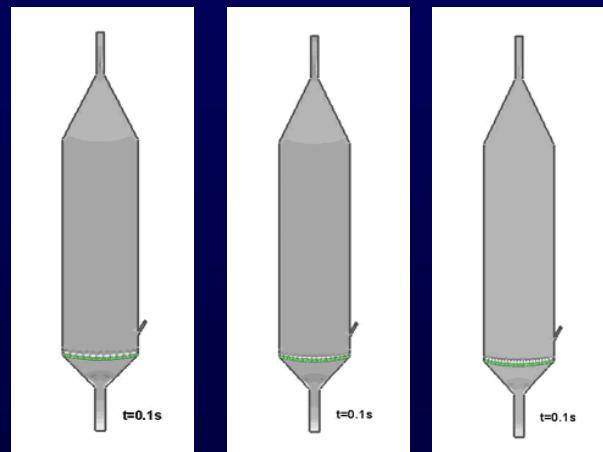


SINOPEC Gaoqiao MIP process, 1.4 M tons/a



SINOPEC: the influence of

{
Orifice number
Distributor shape
Outlets

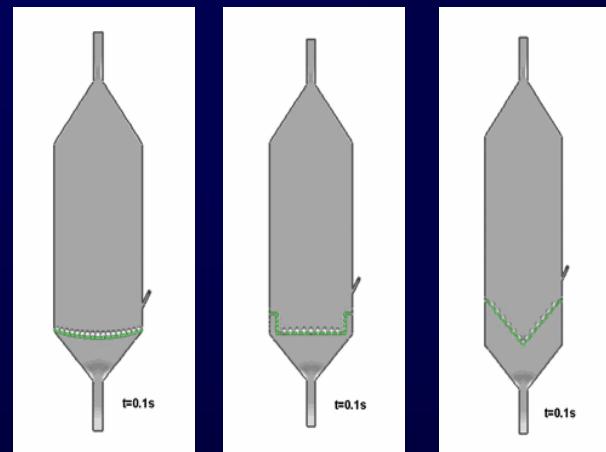


98

169

390

Orifice number

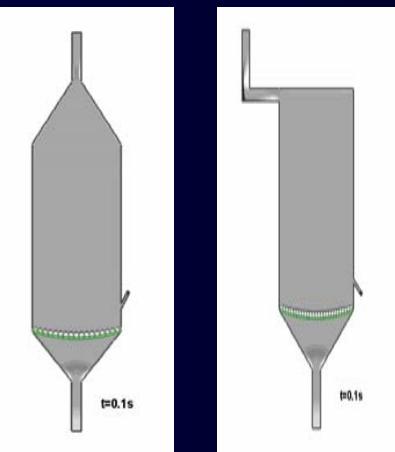


Arc

Basin

Cone

Distributor shape

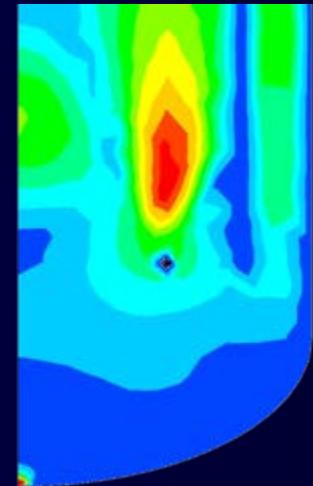


Upright

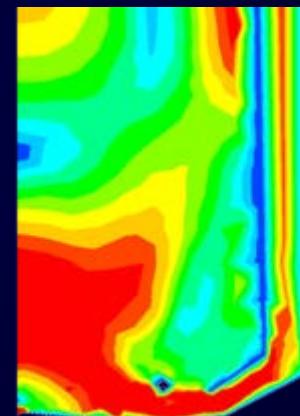
Sideward

Outlet

PetroChina: slurry bed loop reactor



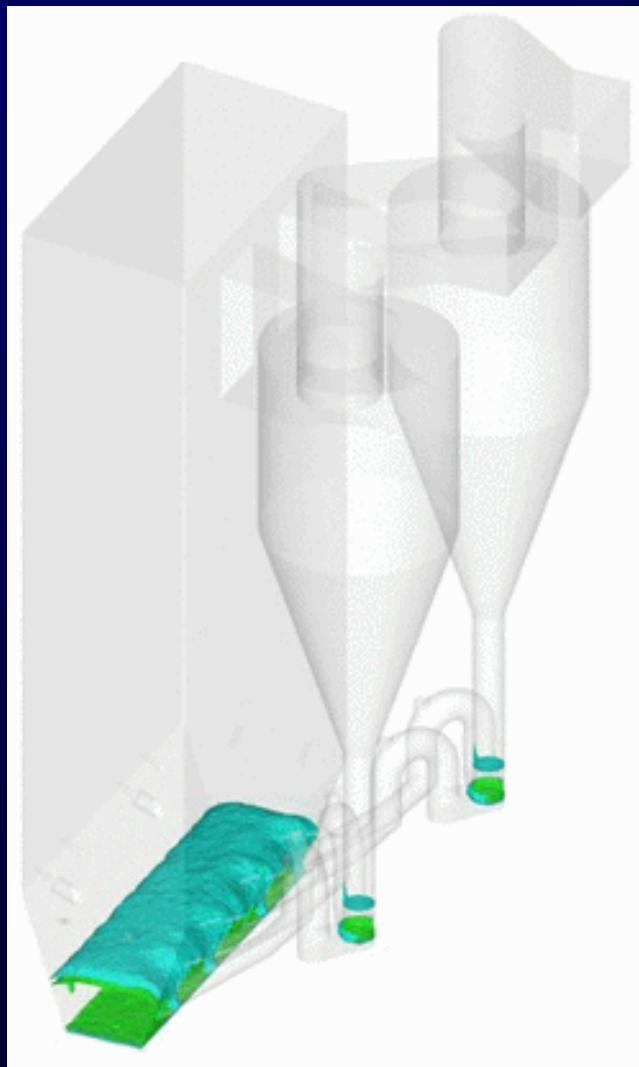
Before optimization



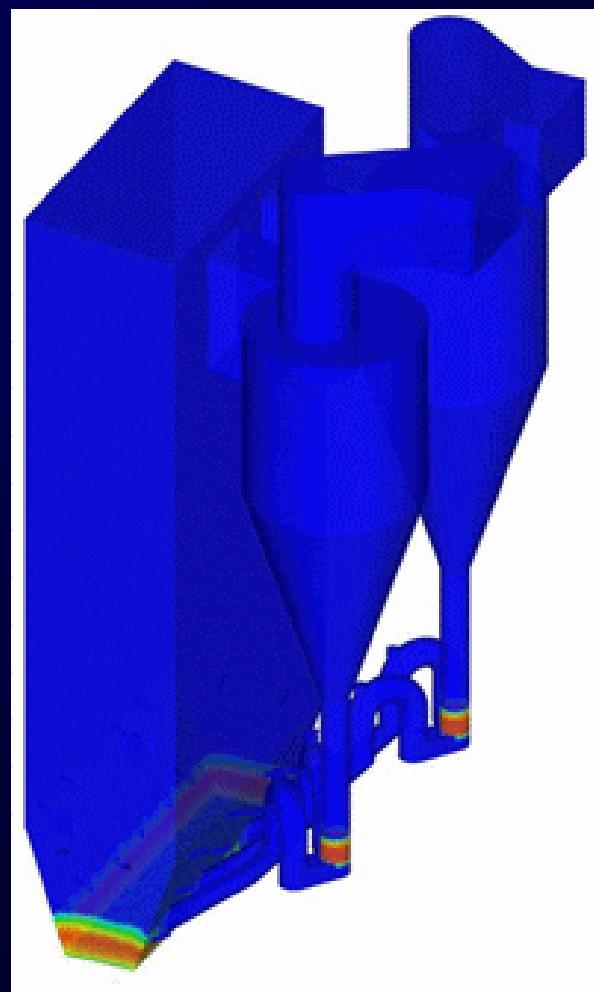
After optimization

Xinhui Power plant

480t/h (150MW)CFB boiler

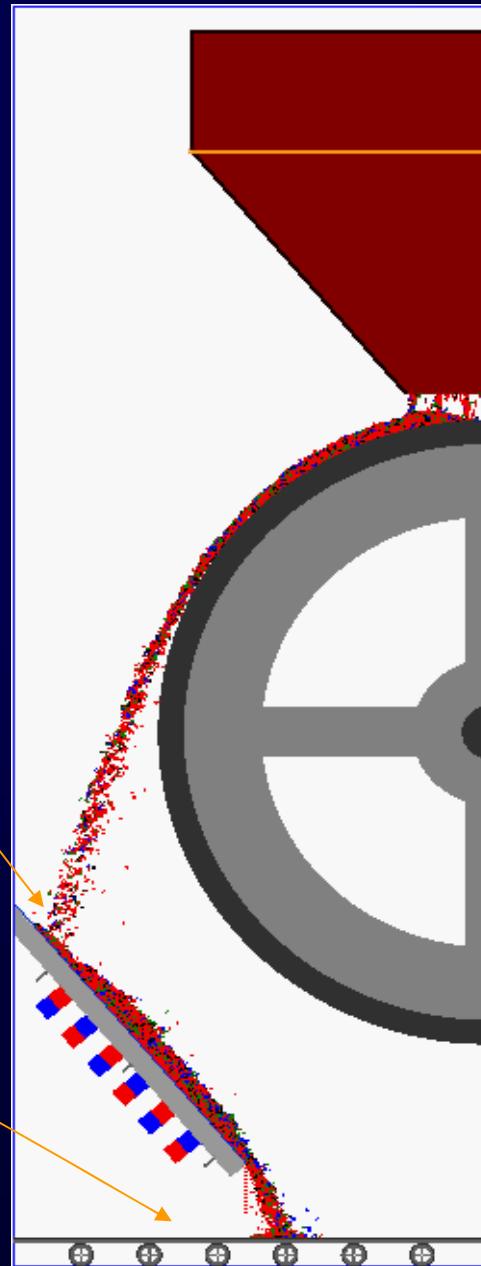
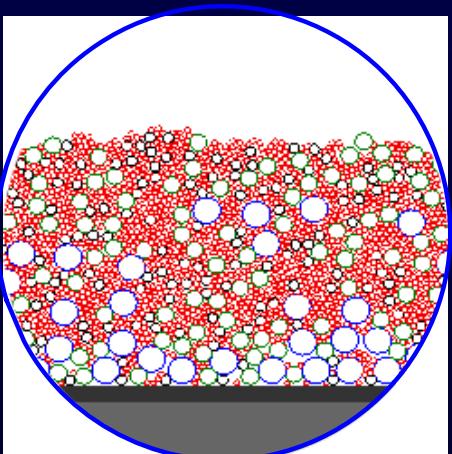
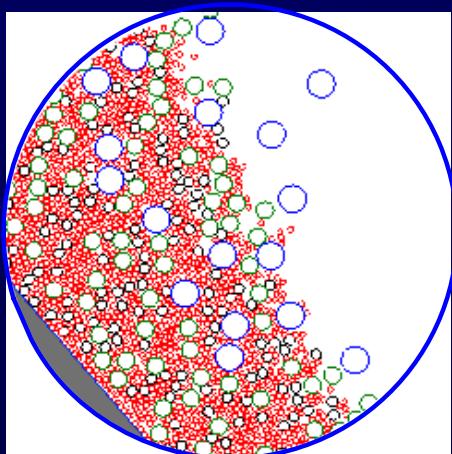


Height:36.5 m
Width:15.3 m
Depth:7.22 m

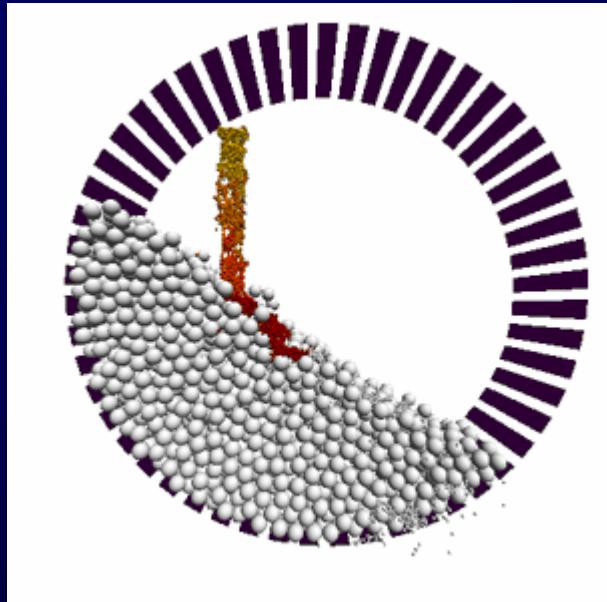


Dispersive particle

Classification of ore



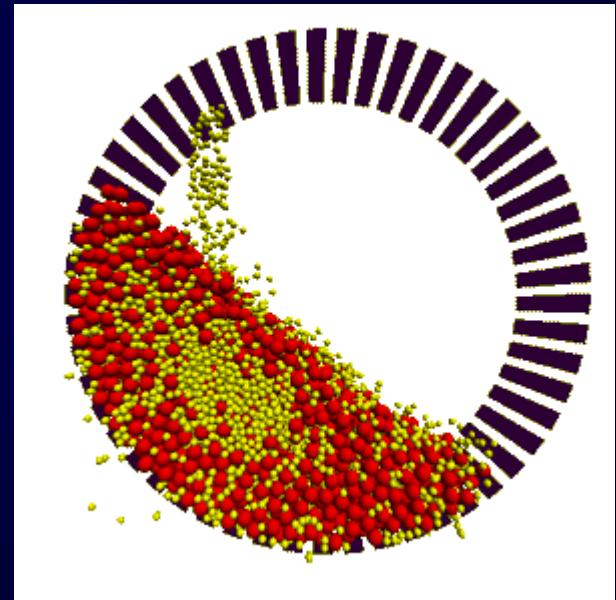
Slag processing in metallurgy



Cool model

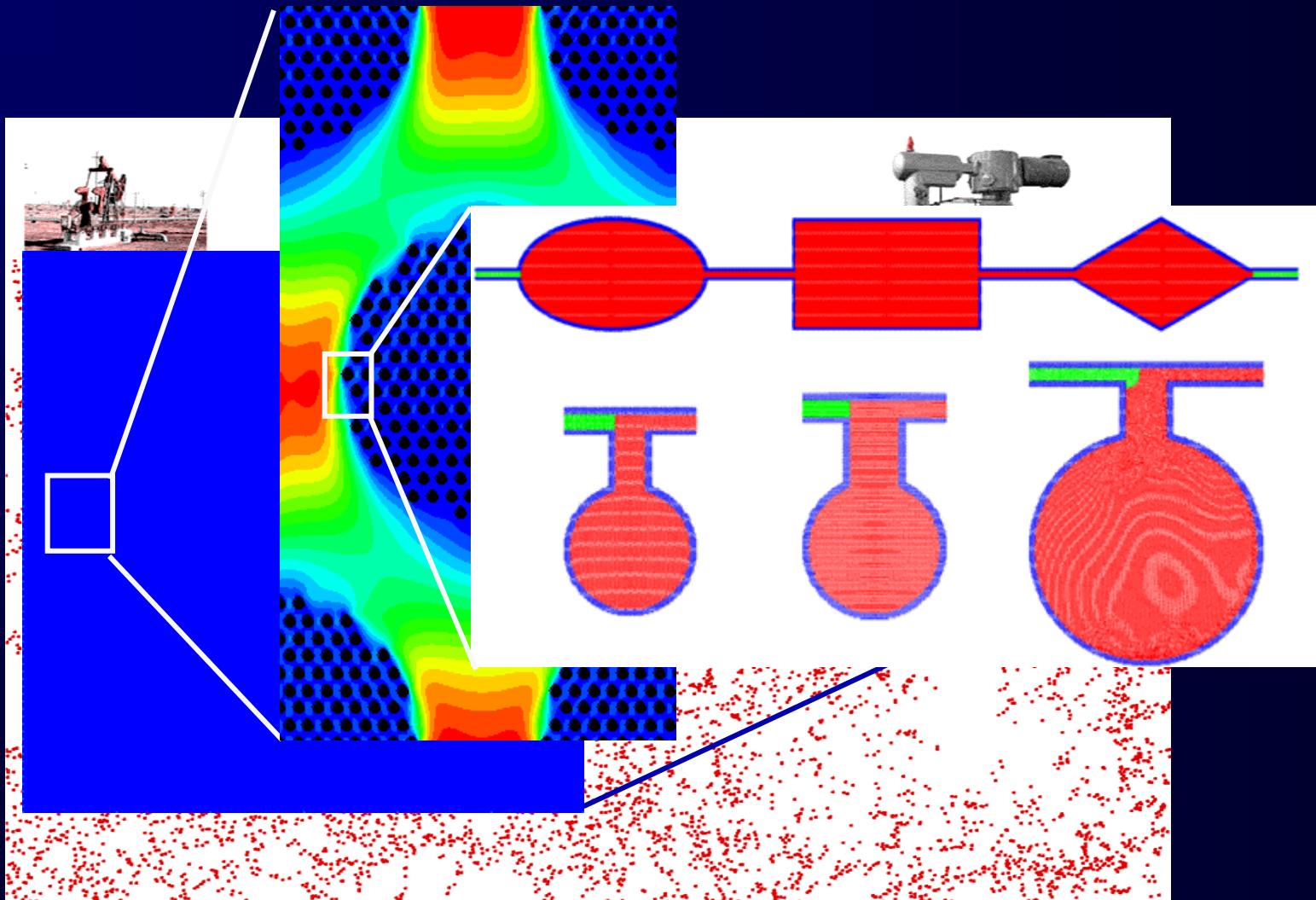


Coarse particle → Fine
particle/multi particle
1 billion particles



Hot model with phase
transition

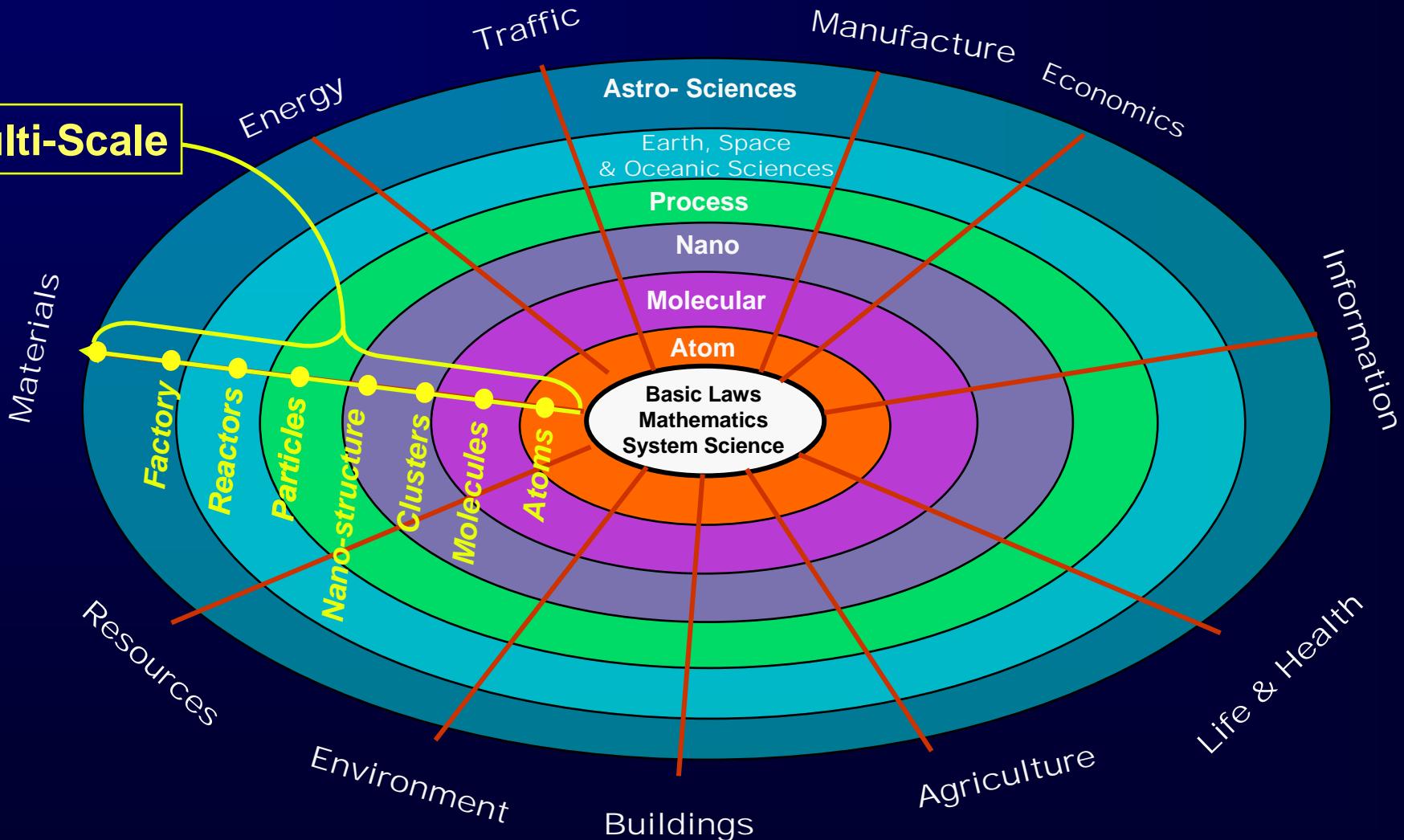
Secondary oil recovery from fractures to oil fields



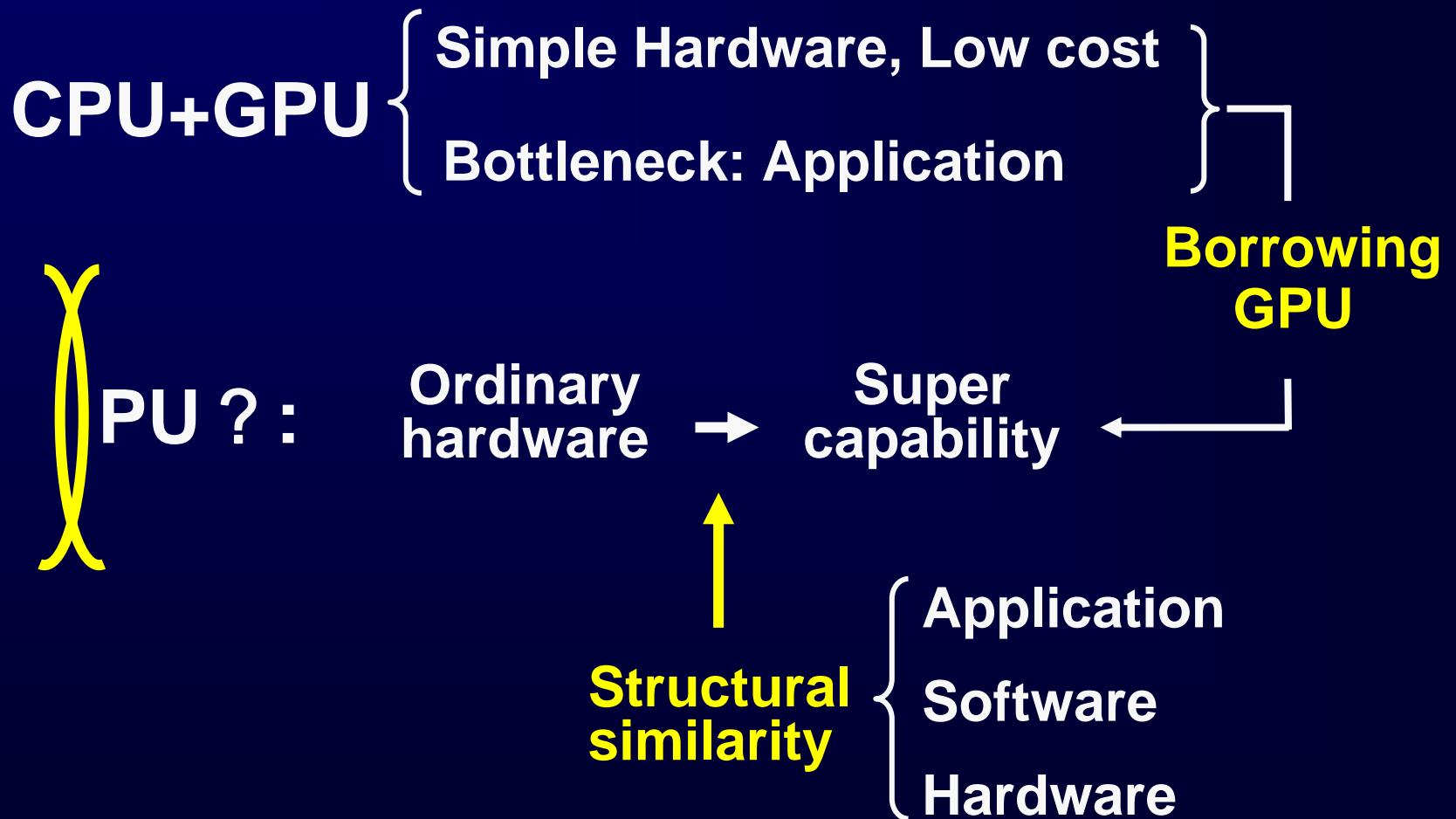
Perspectives

Multi-scale Structure

A common challenge for different areas



- Breakthrough of computation capability is expected in near future





Application-oriented

Application

Hardware → Software → Application

Universal
Easy to use

Software → Hardware

High efficiency
Special purpose
High cost

Diversity

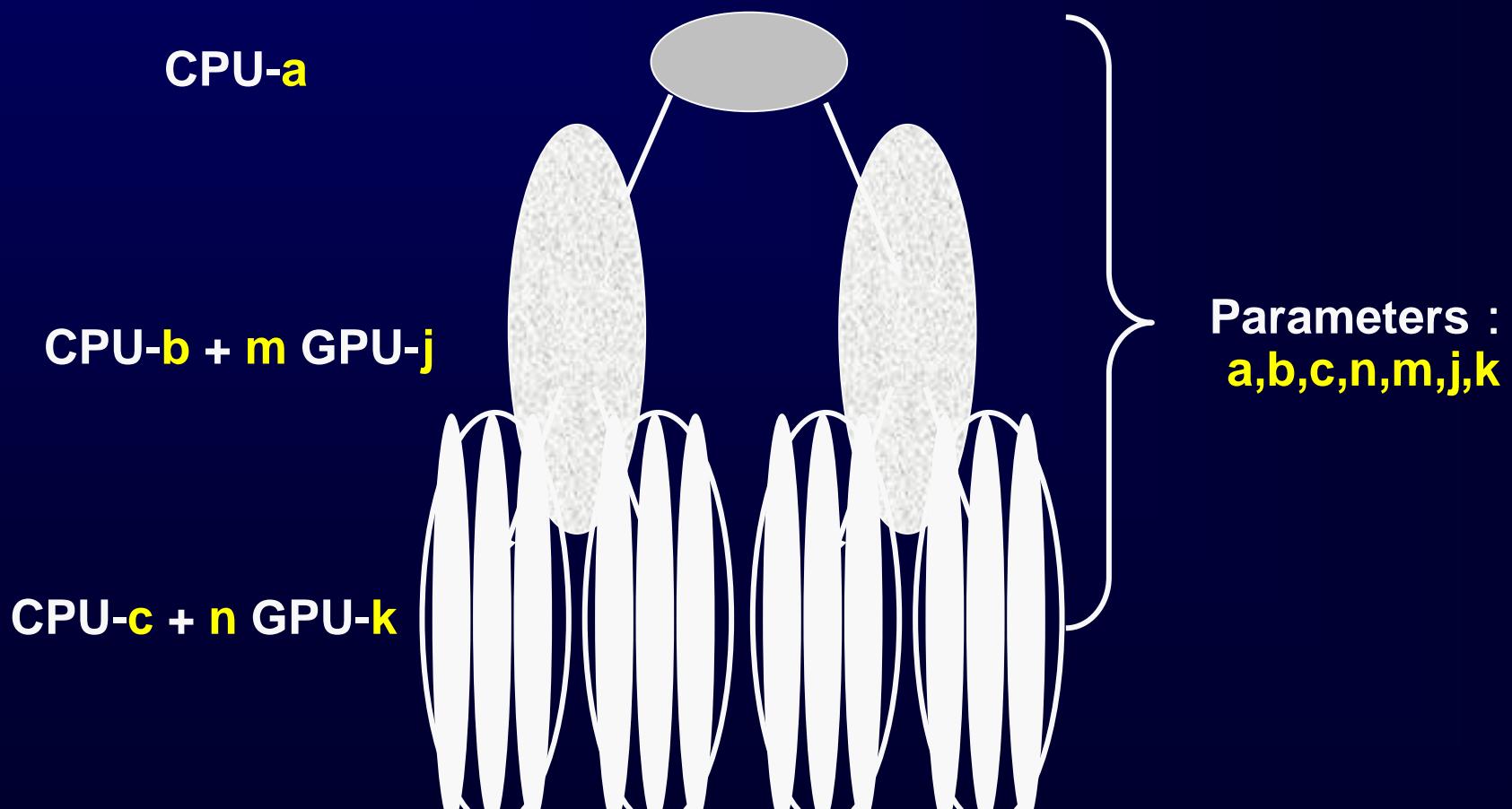
Generality

Common nature → Software → Hardware

Conditionally universal
High efficiency
Classified design
Flexible design

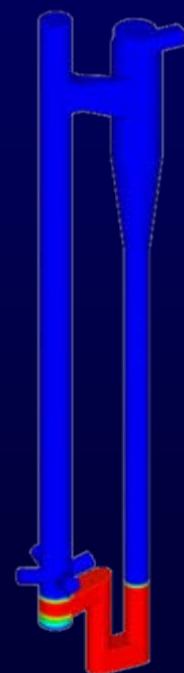
Particularity

- Principles for designing variational multi-scale computer systems



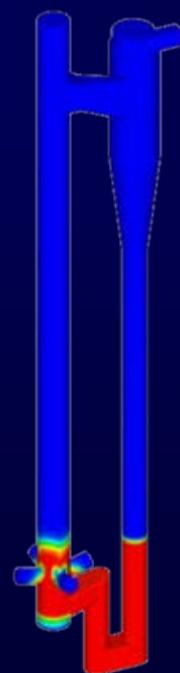
- Breakthrough in understanding meso-scale structures:

Virtual Process Engineering: Dream → reality



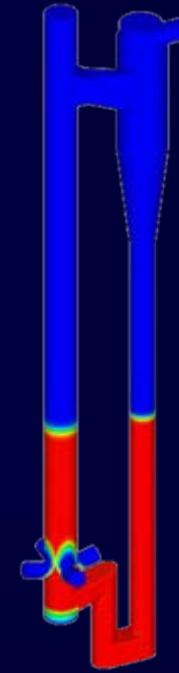
$U_g = 3.5 \text{ m/s}$

$G_s = 40 \text{ Kg/m}^2\text{s}$



$U_g = 2.5 \text{ m/s}$

$G_s = 40 \text{ Kg/m}^2\text{s}$



$U_g = 2.5 \text{ m/s}$

$G_s = 60 \text{ Kg/m}^2\text{s}$

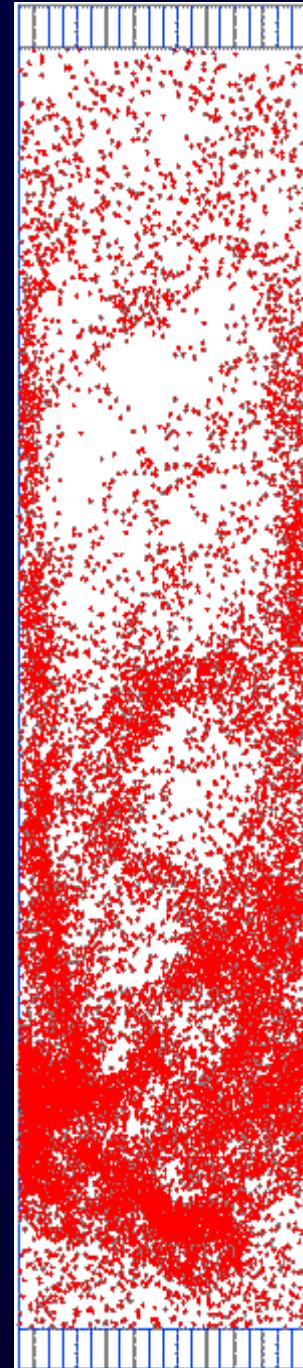
Acknowledgement

Supports from: NSFC (Natural Science Foundation of China)
 MOST (Ministry of Science and Technology)
 CAS (Chinese Academy of Sciences)

Coworkers:



Thanks for
your attention !



Retrospect and prospect:

