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University of Florida - U.S. Department of Energy High Temperature Electrochemistry Center Workshop

Cocoa Beach, FL, January 27, 2006

Nguyen Minh, GE Hybrid Power Generation, "Industry Perspective and Requirements for SOFC Cathodes"

Jeff Stevenson, Pacific Northwest National Laboratory, "State of the Art SOFC Cathodes"

Heinz Nabielek, Forschungszentrum Juelich, "Effect of Cr Poisoning on SOFC Cathodes"

Craig Jacobson, Lawrence Berkeley National Laboratory, "Infiltration of Catalytic Secondary Phases in LSM/LSF Cathodes"

Meilin Liu, Georgia Institute of Technology, "Investigations into Cathode Mechanisms and Novel Materials Development"

Harry Tuller, MIT, "Some Insights Derived from the Study of Lithographically Defined Electrodes"

Stuart Adler, University of Washington, "What we can learn about SOFC Cathode Mechanisms from Macroscopic Measurements"

Allan Jacobson, University of Houston, "Some Insights from Studies of Thin Film Cathode Materials for Solid Oxide Fuel Cells"

Charles Mims, University of Toronto, "Some Insights from Studies of Thin Film Cathode Materials for Solid Oxide Fuel Cells"

Eric Wachsman, University of Florida, "Investigations into Cathode Mechanisms and Novel Materials Development"

Susan Sinnott, University of Florida, "Ab-Initio Study of La_xSr_{1-x}Co_yFe_{1-y}O₃ for SOFC Cathodes"

D. Wayne Goodman, Texas A&M University, "Characterization and Properties of Defects on Oxide Surfaces"

Lane Wilson, DOE National Energy Technology Lab

Michael Krumpelt, Argonne National Lab



Issues and Questions:

Performance conditioning

-What is time scale and what phenomena is it related to?

Degradation of cathode performance

- -Why does Cr degrade while Co, Fe, enhance performance?
- -Why differences between conventional LSM and advanced LSF cathodes?
- -Effect of microstructure?
- -Effect of composition?
- -Overpotential/temperature induced?
- -How to separate effects?

Phase segregation of Sr at cathode/current collector interface

- -What systems?
- -What is impact?
- -Effect on surface rates?
- -Effect of an electric field on cation distributions?

Formation of resistive phases (e.g. SrZrO₃)

- -Where do they form?
- -What are their properties?

$\mu_{\rm O2}$ effect on cathode performance

- Non-Nernstian, NEMCA, etc?
- Increase in Vo" @ cathode /electrolyte interface
 - -How much?
 - -Effect on k_o?

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Suggested Research Approaches/Investigations:

- A. Continue to Empirically Develop New Materials and Microstructures
- B. Systematically:

Computational Approach

Provide fundamental understanding Calculate surface and bulk energetics

Surface Science and Spectroscopic Techniques

Determine surface sites, vacancies, adsorbed species and effects of surface reconstruction Measure surface and bulk energetics

Catalysis Techniques

Determine O-adsorption/dissociation mechanisms Determine rate constants (k_o)

Novel Electrochemical Characterization

Separate contributions to impedance/polarization Frequency dependence and relation to mechanism

Quantify Microstructural Effects

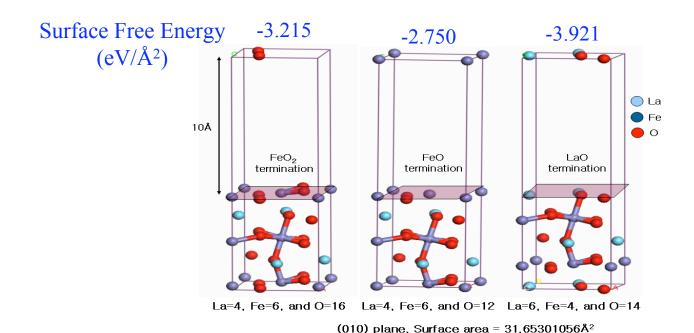
Fabricate and evaluate model architectures
Apply advanced characterization techniques such as FIB/SEM

Integrate (all of the above) and Deconvolute Mechanisms

Develop fundamental models

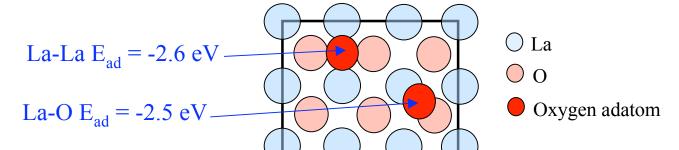


Computational Approach



Calculate preferred oxide surface and adsorption site

• LaO termination energetically more favorable



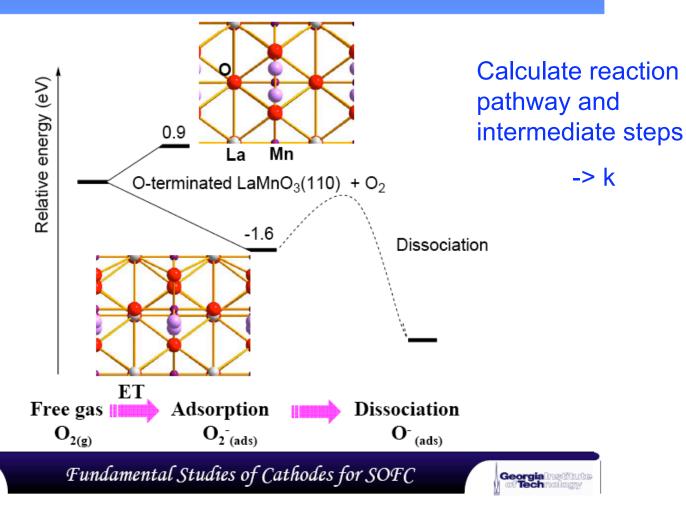
• O_{ads} on La-La site preferred

Susan Sinnott, University of Florida

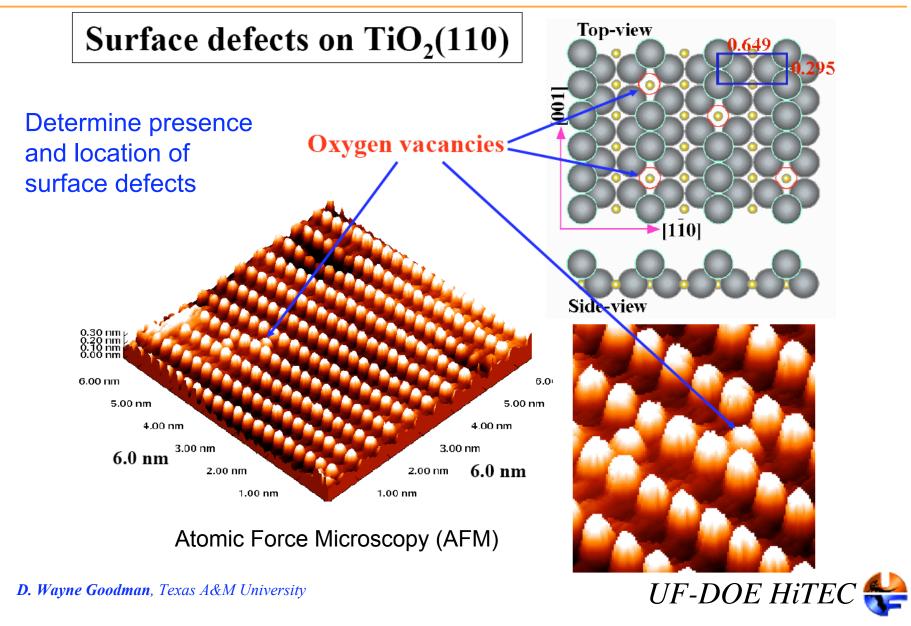
UF-DOE HiTEC

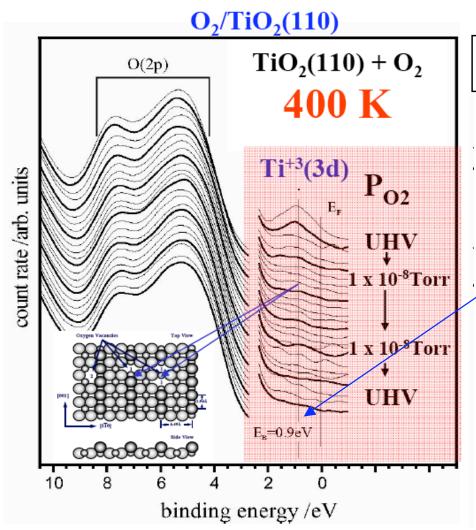
Computational Approach

Elementary steps of oxygen reduction on LaMnO₃









Ultraviolet Photoelectron Spectroscopy (UPS): Defects on TiO₂(110)

Measure energy of surface oxygen vacancies

Krischok, Guenster, Goodman, Hoefft, and Kempter, 2005

D. Wayne Goodman, Texas A&M University



Types of Defects on MgO(100)

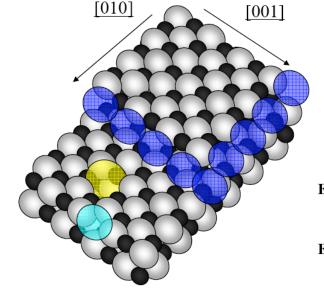
Oxygen vacancies (F, F+, F++)



Mg+ vacancies (V, V-, V--)



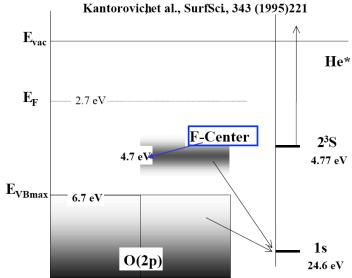
Extended defects such as steps and corners

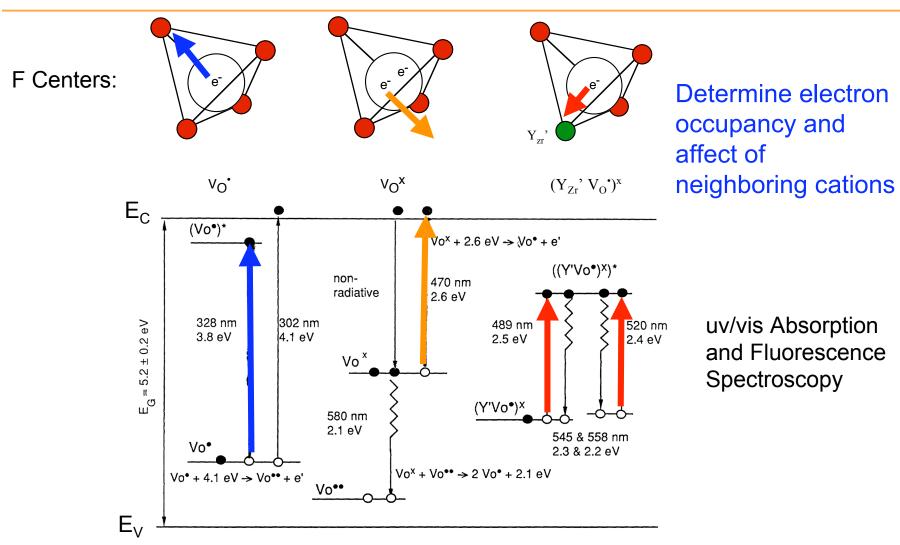


Relate defect energies to electronic band structure

Evaluate steps, etc.

MgO Electronic Structure

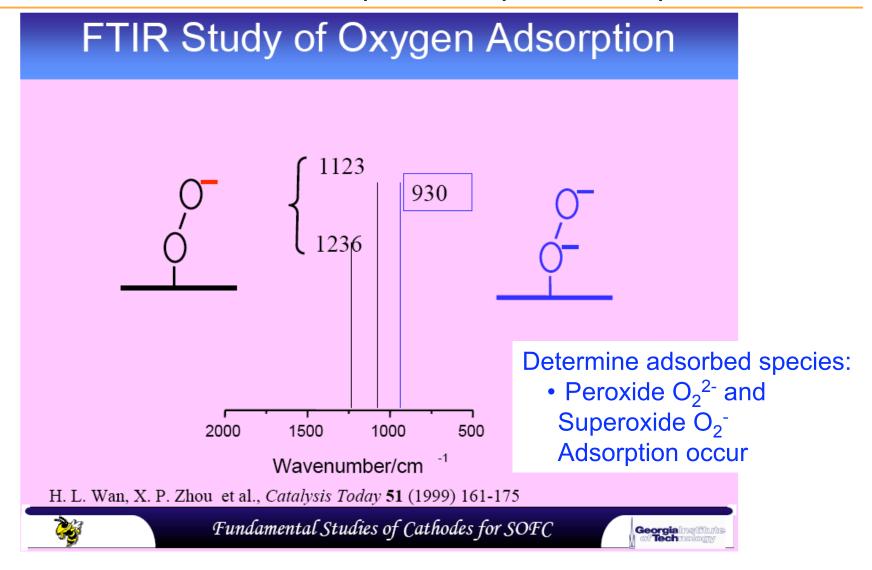




[&]quot;Spectroscopic Investigation of Oxygen Vacancies in Solid Oxide Electrolytes," E. D. Wachsman, et al., *Applied Physics A* **50**, 545 (1990).

[&]quot;Luminescence of Anion Vacancies and Dopant-Vacancy Associates in Stabilized Zirconia," E. D. Wachsman, et al., in Science and Technology of Zirconia (1993)

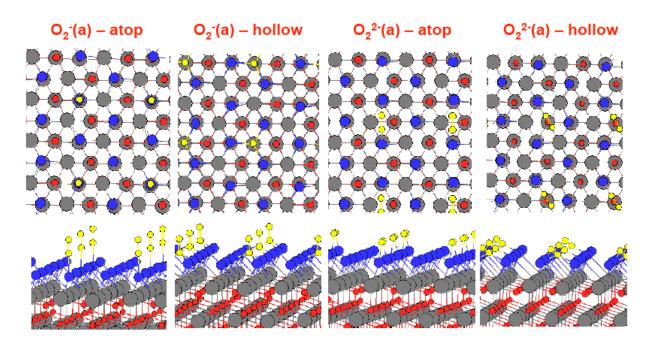






Computational and Spectroscopic Techniques

O₂ Adsorption (1)



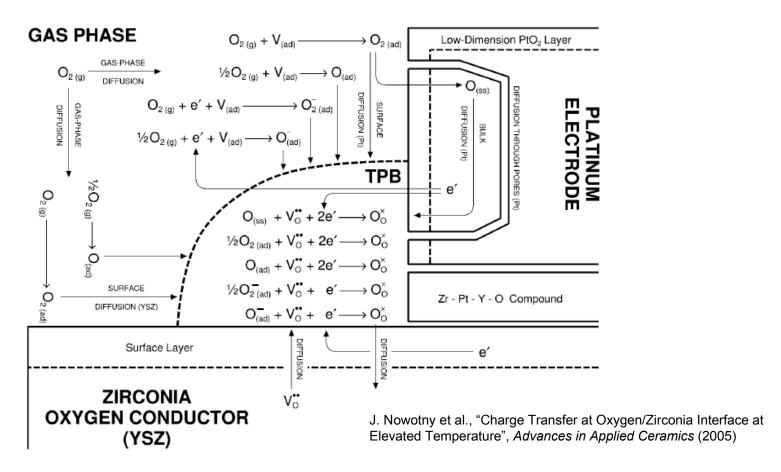
- Peroxide O₂²⁻ adsorption is more stable than superoxide O₂⁻
- Hollow side adsorption is more stable than atop adsorption

─── E_{ads} decreasing

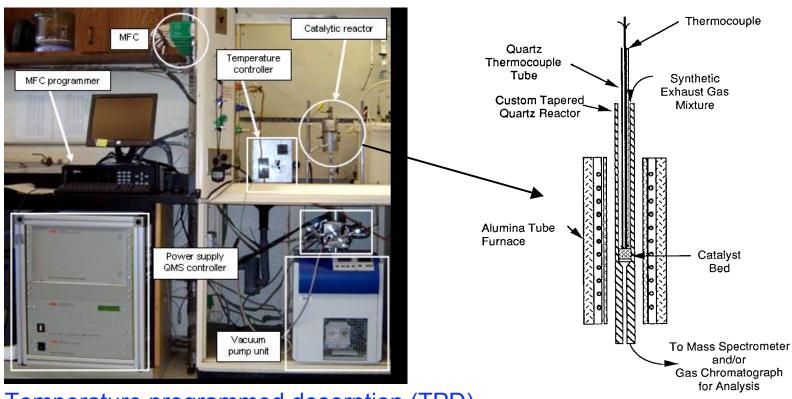
*for the most stable O_2^{2-} hollow site adsorption, $E_{ads} = 0.87$ on Ag(111), $E_{ads} = 1.31$ on Ag(110)



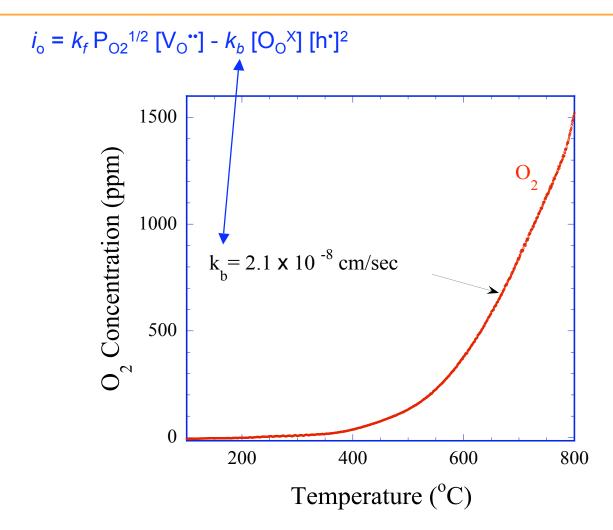
What is rate limiting step?



Multiple potential mechanisms each having P_{O2} dependence However, P_{O2} dependence not unique $UF\text{-}DOE\ HiTEC$



- Temperature programmed desorption (TPD)
 - Ramp temperature in He to determine adsorbed and/or decomposition species
- Temperature programmed oxidation (TPO)
 - Ramp temperature in O₂ gas mixture to determine reaction rates
- Isotope exchange (O¹⁶ vs. O¹⁸)
 - Switch gas to separate solid vs gas species contribution to mechanism $UF\text{-}DOE\ HiTEC$

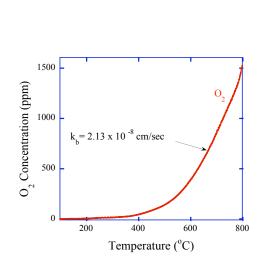


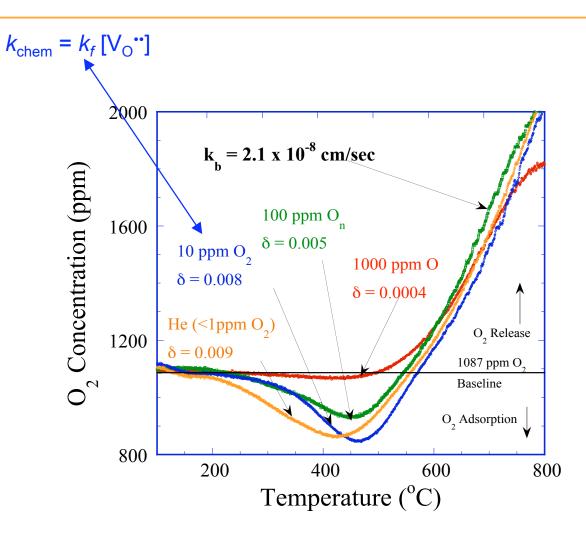
TPD of LSCF

Bulk-O desorption

 $LaSrCoFeO_{3} -> LaSrCoFeO_{3-\delta} + \delta/2O_{2}$





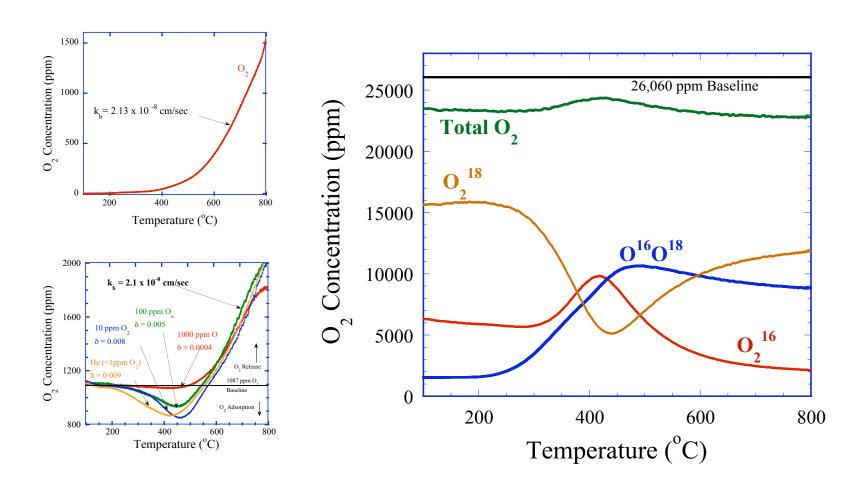


TPO of LSCF

O-Absorption to fill V_O" depending on P_{O2} history

 $LaSrCoFeO_{3-\delta} + \delta/2O_2 -> LaSrCoFeO_3$





LSCF Isotope exchange elucidates complex mechanism

 O_2^{18} = gas phase oxygen, O_2^{16} = lattice oxygen $O_2^{16}O_2^{18}$ = scrambled product due to surface reaction

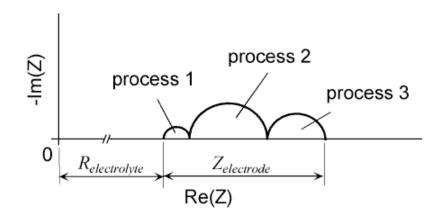


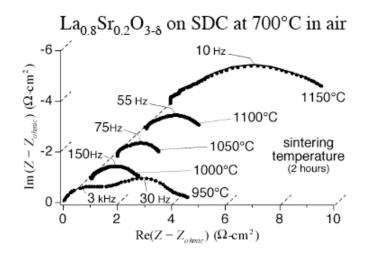
EIS as a Diagnostic Tool for Probing Electrode Mechanism

The idea:

Electrochemical Impedance Spectroscopy has been a primary tool for understanding electrode phenomena

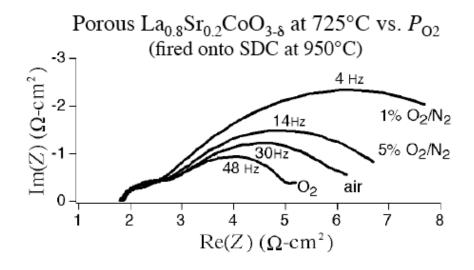
The reality...







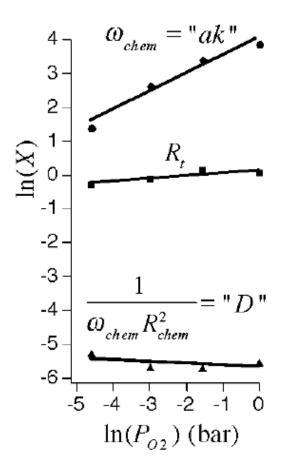
Dependence on Operating P_{O2}



If: $ak \sim \omega_{chem} \sim P_{O_2}^{0.53\pm0.08}$

Then: $r_{(O_2 \ exchange)} \sim P_{O_2}^{0.53 \pm 0.08}$

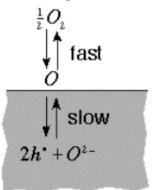
Oxygen exchange rate $\sim P_{\rm O2}^{-1/2}$





Many mechanisms are consistent with $k \sim P_{\rm O2}^{1/2}$

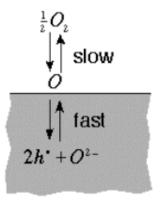
Oxygen exchange limited by vacancy exchange



$$r_{ads} = k_1 \left(\left(f_{O_2}^{surf} \right)^{\frac{1}{2}} - \left(f_{O_2}^{solid} \right)^{\frac{1}{2}} \right)$$

$$r_{exch} = k_1 \left(P_{O_2} \right)^{\frac{1}{2}}$$

Oxygen exchange limited by dissociative adsorption



$$r_{ads} = k_1 \left(\frac{\left(P_{O_2}^{gas}\right)}{\left(f_{O_2}^{surf}\right)^{\frac{1}{2}}} - \left(f_{O_2}^{surf}\right)^{\frac{1}{2}} \right)$$

$$r_{exch} = k_1 \left(P_{O_2} \right)^{\frac{1}{2}}$$

Same!

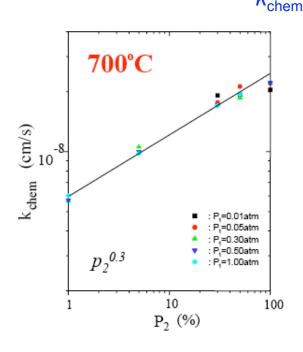
Need to combine with other techniques to determine mechanism

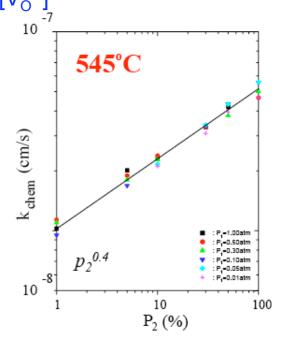


Electrical Conductivity Relaxation Data

$$i_{o} = k_{f} [V_{O}^{"}] P_{O2}^{1/2} - k_{b} [O_{O}^{X}] [h^{*}]^{2}$$

 $k_{chem} = k_{f} [V_{O}^{"}]_{2}$





as synthesized

annealed at 900 °C

Kchem

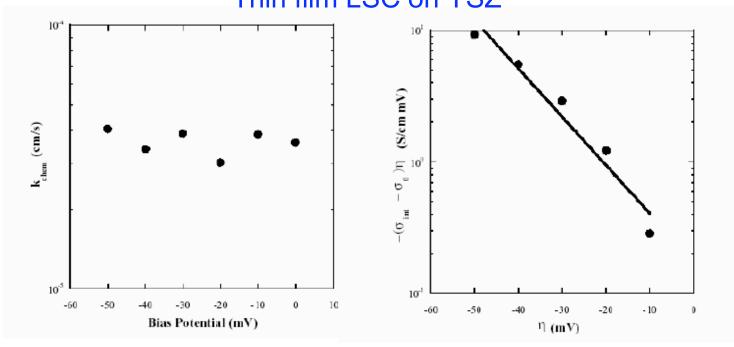
= $f(P_{O2}^n)$ - Need to combine electrochemical and catalysis techniques

= f(surface structure) - Need surface crystallographic information



Effects of bias potential

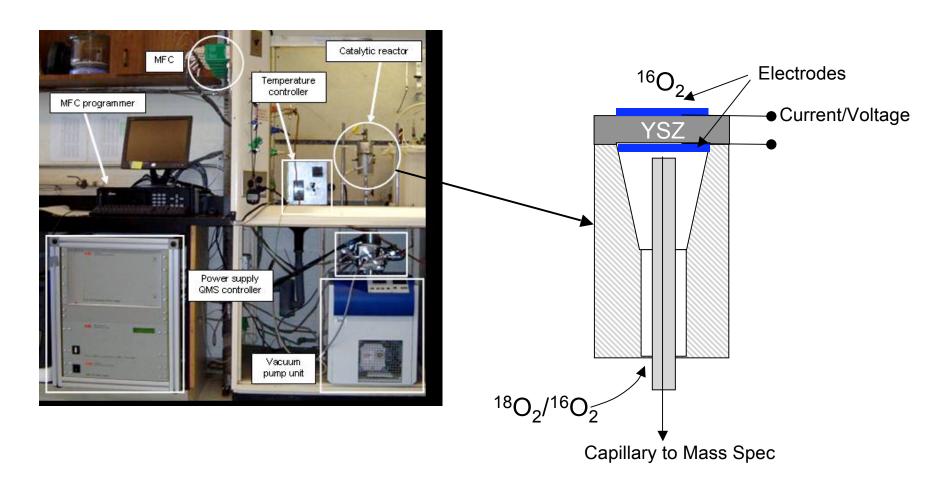




surface reaction rate independent of bias interfacial resistance decreases with increasing bias potential

Potential influences defect distribution at interfaces

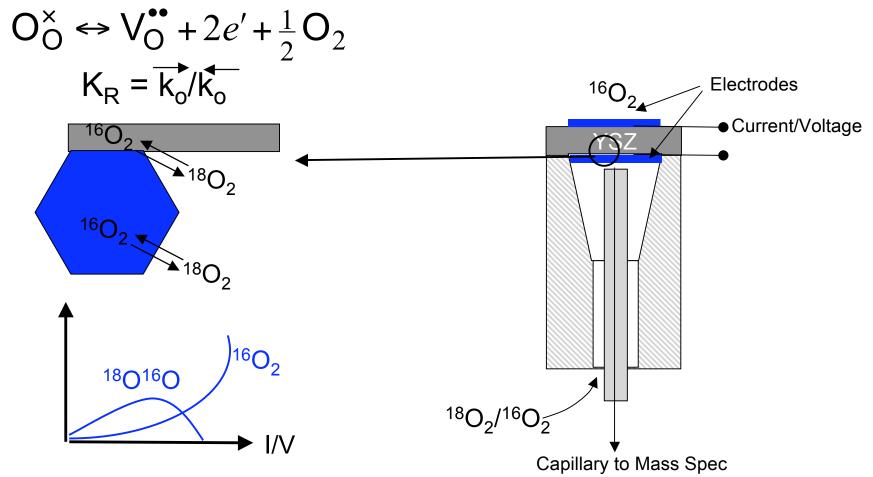




Combine electrochemical and catalysis techniques:

$$k_{\text{chem}} = k_f [V_O"] \sim f(P_{O2}^n)$$



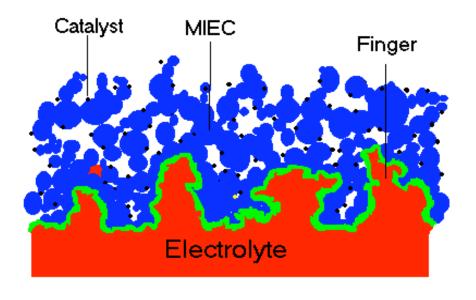


Include:

- Electrode structure
- Current-voltage behavior: $i_0 \sim k_0$, k = f(V)



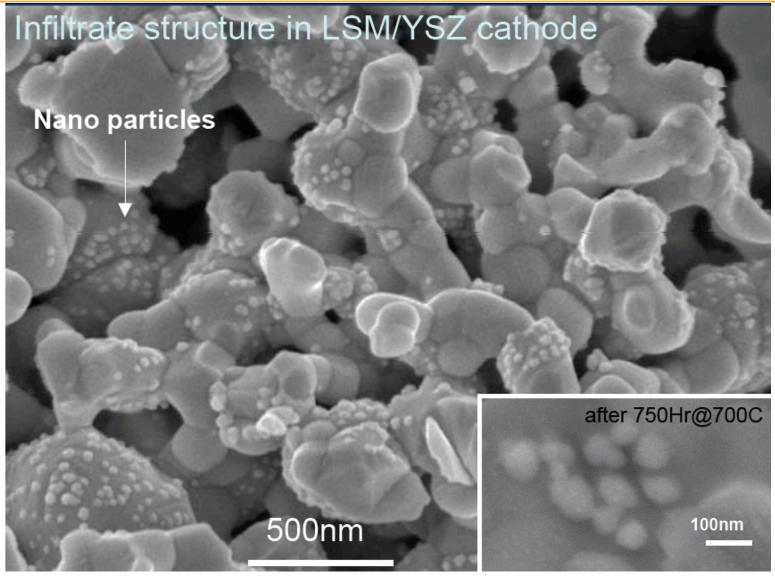
$$O_O^{\times} \leftrightarrow V_O^{\bullet \bullet} + 2e' + \frac{1}{2}O_2$$



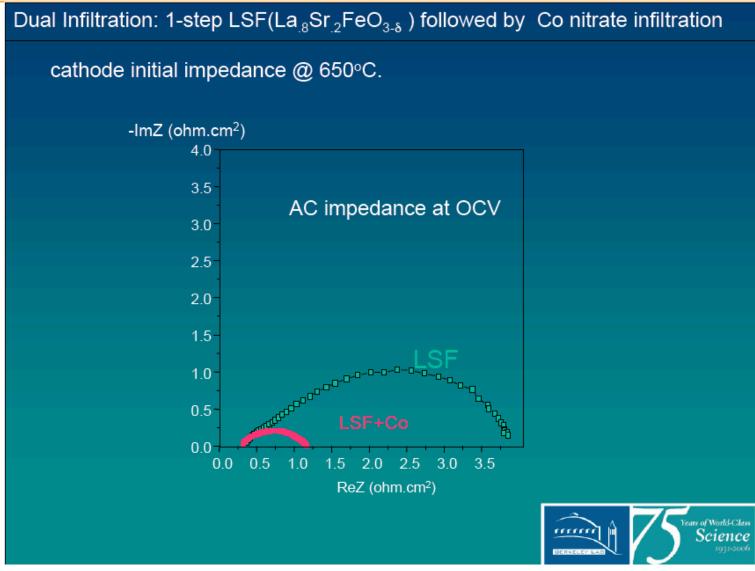
Optimize Microstructure for:

- Activation Polarization
 - Electrocatalytic Activity
 - Increase specific catalytic activity
 - Increase TPB
 - Dispersed catalyst
- Ohmic Polarization
 - Electronic vs. Ionic Transport
 - Electronic conduction path
 - Ionic conduction path
- Concentration Polarization
 - Gas transport
 - Graded porosity
 - Gas vs. solid state transport









Model materials to study individual steps



Single phase material
Surface and bulk



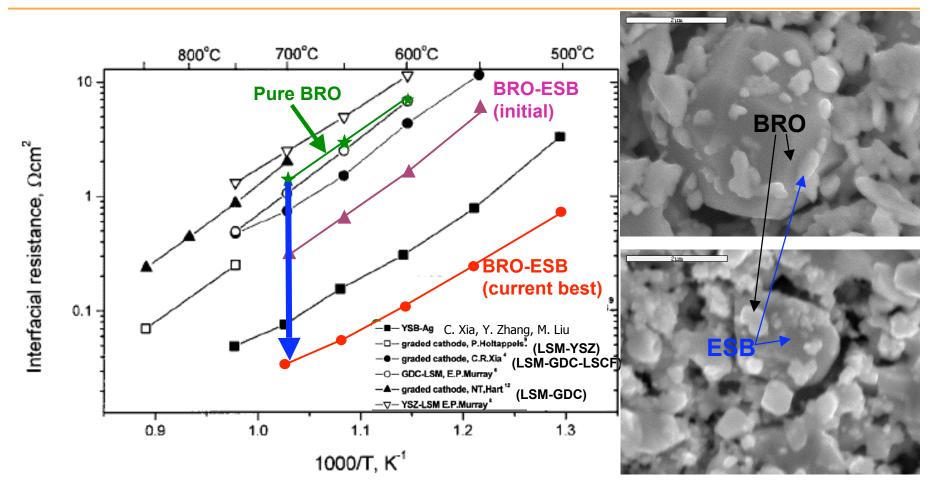
Two phase (films on single xtals)
Surface, interface and bulk(s)



Patterned materials (masked films, printed patterns) Surfaces, interface, bulk(s) and TPB Combinatorial investigations

Electronic Conductors (reaction at TPB): Pt and LSM Mixed Conductors (reaction spread over electrode): LSF, LSCF, etc.

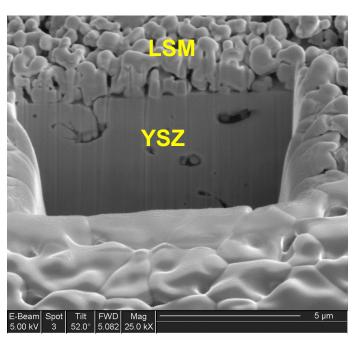




Bi₂Ru₂O₇/ESB 2-Phase Cathode

Adding ionic phase and optimizing microstructure reduced 700°C ASR from 1 Ω cm² to 0.03 Ω cm²

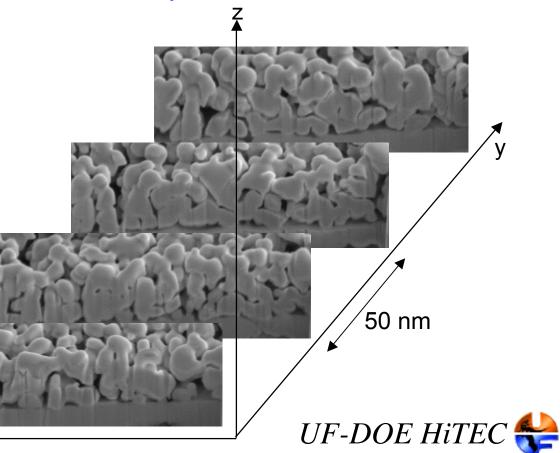


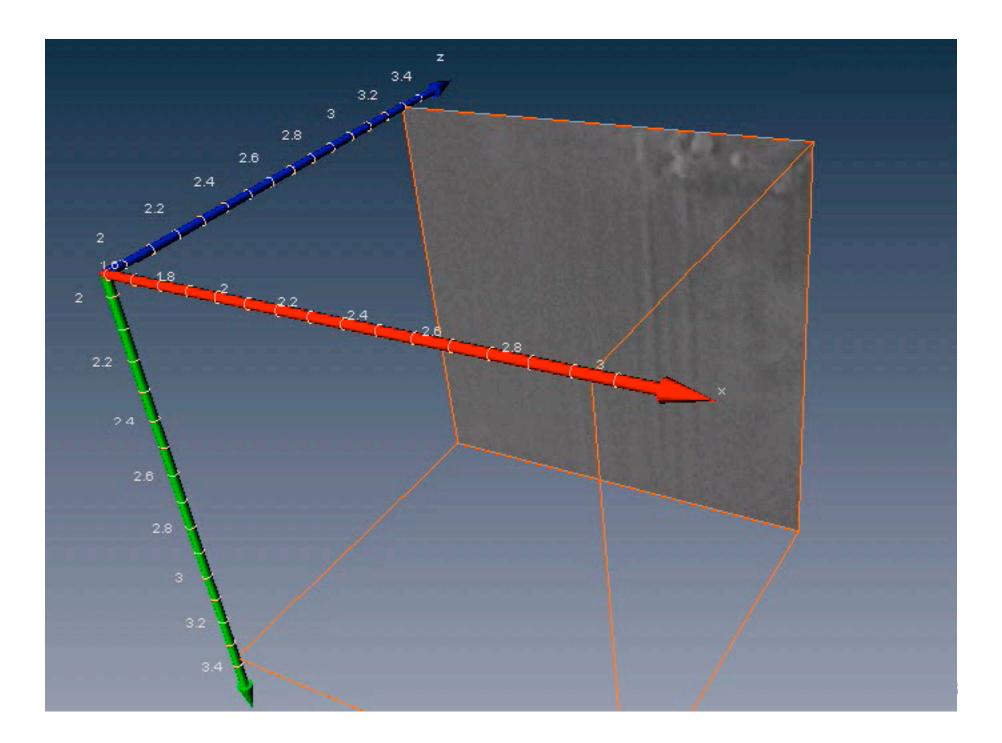


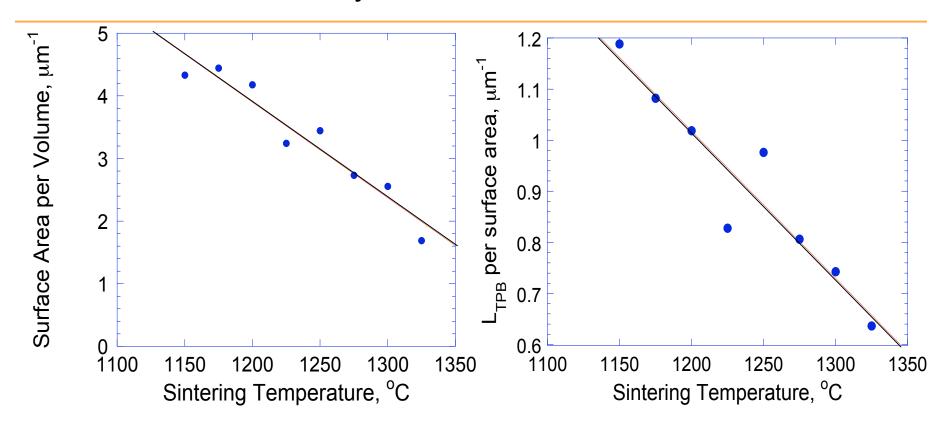
X◀

Focused Ion Beam

- •Enables 3-D analysis of electrode microstructure
 - Particle-size, pore-size, & distribution
 - Triple-phase boundary density
 - Tortuosity







LSM cathode microstructural features *directly* related to sintering:

- Pore surface area decreases linearly with increasing sintering temperature
- TPB length decreases linearly with increasing sintering temperature



Integrate and Deconvolute Mechanisms

MIEC Cathode Models

Adler and Steele: J. Electrochem. Soc., <u>143</u>, 3554 (1996); SSI, <u>135</u>, 445 (2000)

$$ASR \left(\Omega - cm^2\right) = \left(\frac{RT}{2F^2}\right) \sqrt{\frac{\tau}{(1-P)aC_0C_vD_vk}}$$

au = tortuosity; P = fractional porosity; a = surface area/volume; C_o = concentration of oxygen sites; C_v = concentration of oxygen vacancies; D_v = oxygen vacancy diffusion coefficient; k = surface exchange coefficient

Liu: J. Electrochem. Soc., 145, 142 (1998)

$$G(L) = \frac{1}{\sqrt{\rho_i \rho_r / a}} \arctan \left(\frac{L \sqrt{\rho_i}}{\sqrt{\rho_r / a}} \right)$$

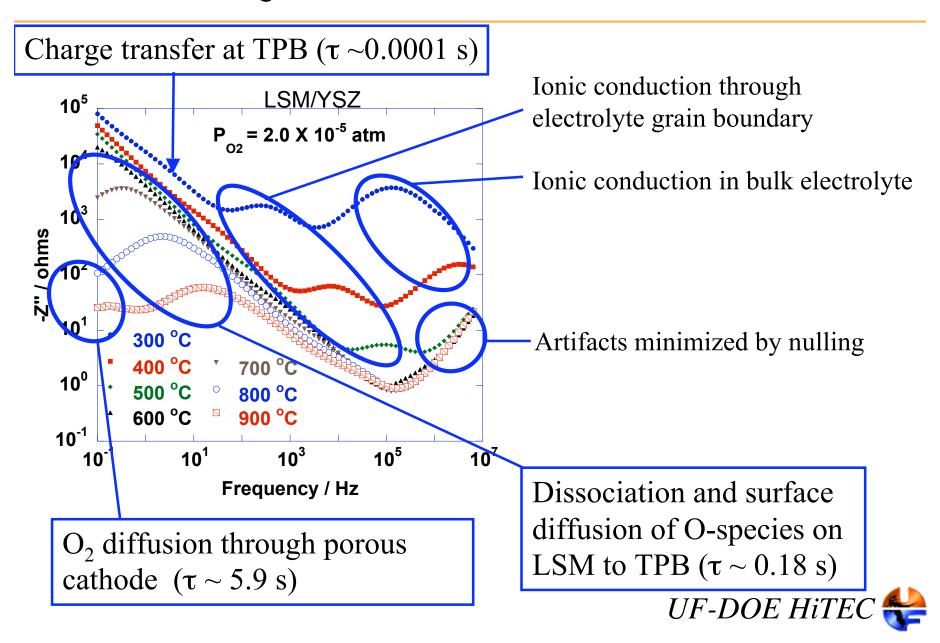
L = electrode thickness, ρ_i = ionic resistivity of cathode material, ρ_r = resistivity to the surface exchange reaction at the cathode/gas interface, a = surface area of cathode per unit volume. The arctan term reflects the fact that the rate of increase of G decreases rapidly with L.

Battelle

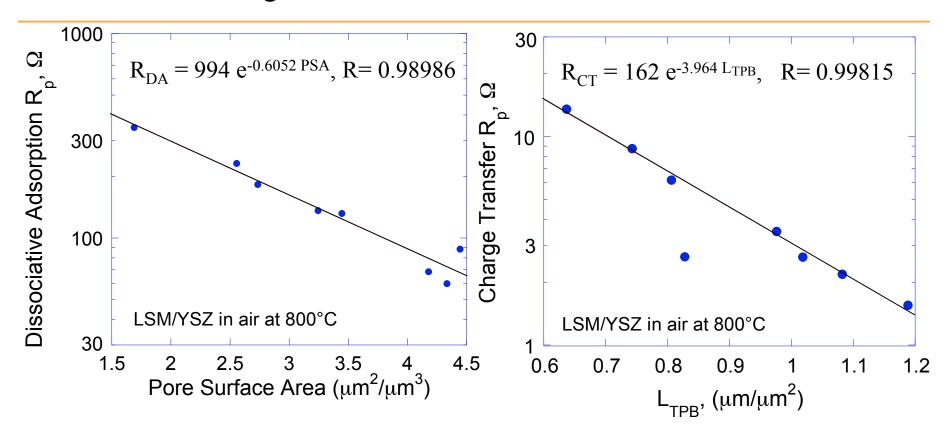
Pacific Northwest National Laboratory
U.S. Department of Energy 12



Integrate and Deconvolute Mechanisms



Integrate and Deconvolute Mechanisms



LSM cathode impedance components *directly* related to microstructure:

- Dissociative-Adsorption impedance decreases exponentially with increasing pore surface area
- Charge Transfer impedance decreases exponentially with increasing TPB length



Suggested Research Approaches/Investigations:

Computational Approach

Provide fundamental understanding Calculate surface and bulk energetics

Surface Science and Spectroscopic Techniques

Determine surface sites, vacancies, adsorbed species and effects of surface reconstruction Measure surface and bulk energetics

Catalysis Techniques

Determine O-adsorption/dissociation mechanisms Determine rate constants (k_o)

Novel Electrochemical Characterization

Separate contributions to impedance/polarization Frequency dependence and relation to mechanism

Quantify Microstructural Effects

Fabricate and evaluate model architectures
Apply advanced characterization techniques such as FIB/SEM

Integrate (all of the above) and Deconvolute Mechanisms

Develop fundamental models

Rationally Design New Materials and Advanced Microstructures

Predict performance and validate models



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Dr.'s Susan Sinnott & Simon Philpott - Computational Materials

Dr. Fereshteh Ebrahimi - Mechanical Properties

Dr. Juan Nino - Novel Oxide Materials Development

Dr. Wolfgang Sigmund - Novel Synthesis & Microstructures

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