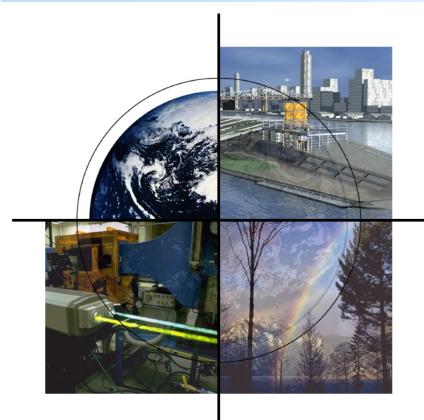
## FutureGen – Electricity, Hydrogen and Carbon Sequestration from Coal



### SECA Annual Workshop and Core Technology Program Peer Review

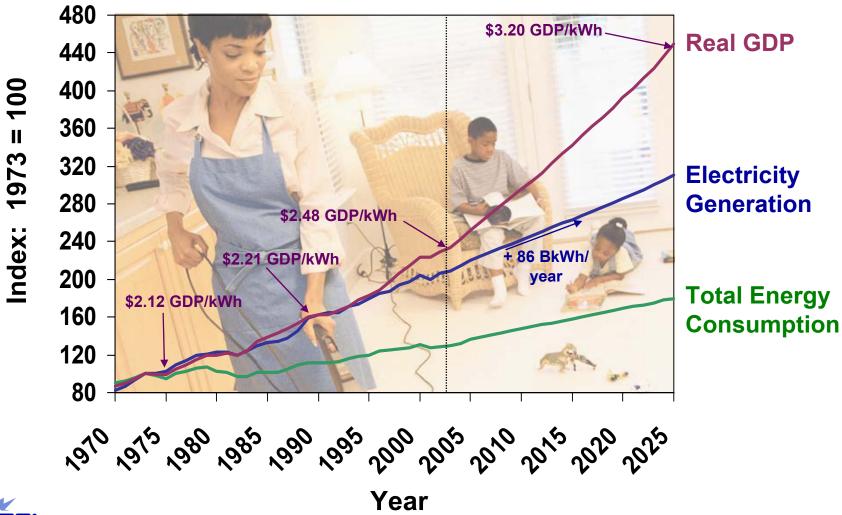
**May 11, 2004** 

Mike Eastman, Technology Manager
National Energy Technology Laboratory



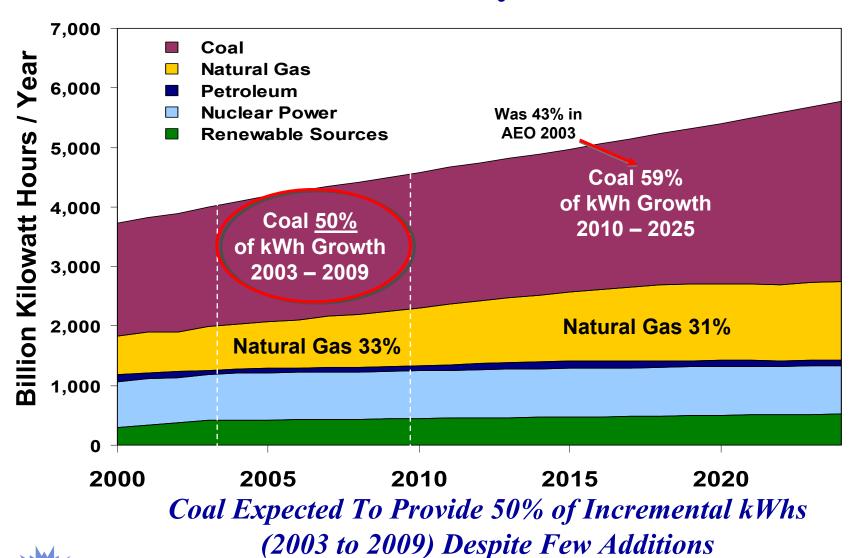


## **Energy Use Compared to Economic Growth**





## Fuel Mix for Electricity Growth AEO'04



Coal

56% of Overall

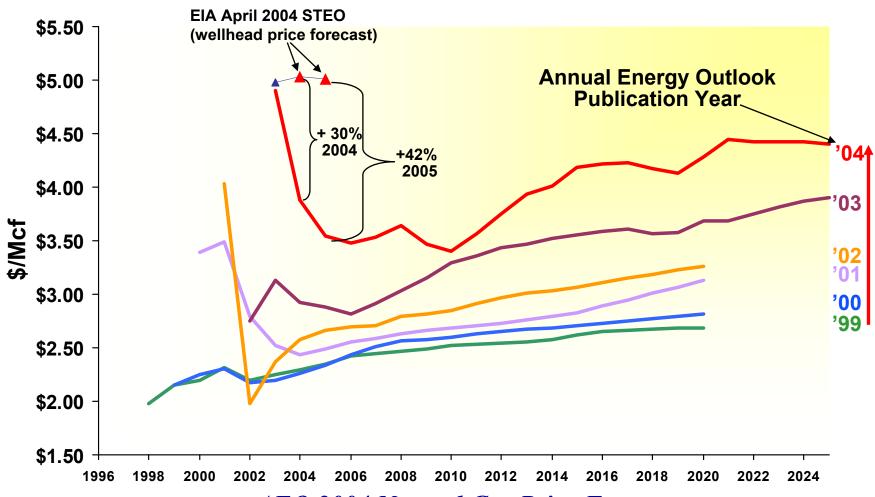
kWh

Growth

2003-

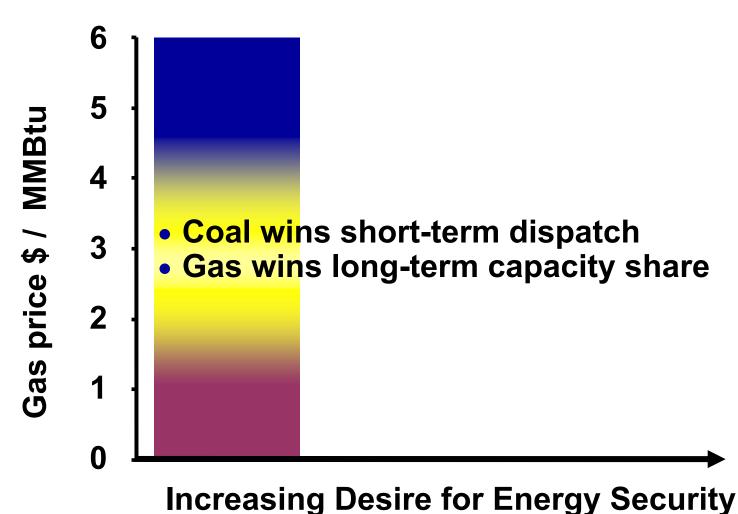
2025

## **Increasing Natural Gas Price Forecasts**



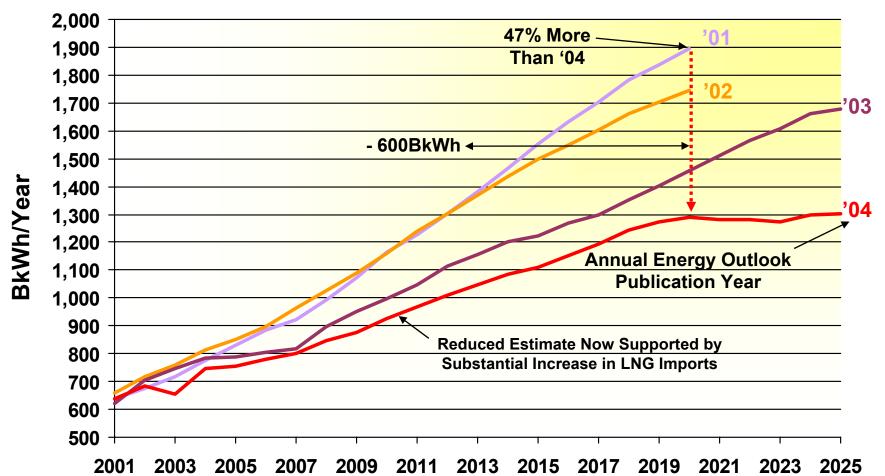


## **Natural Gas / Coal Competition**



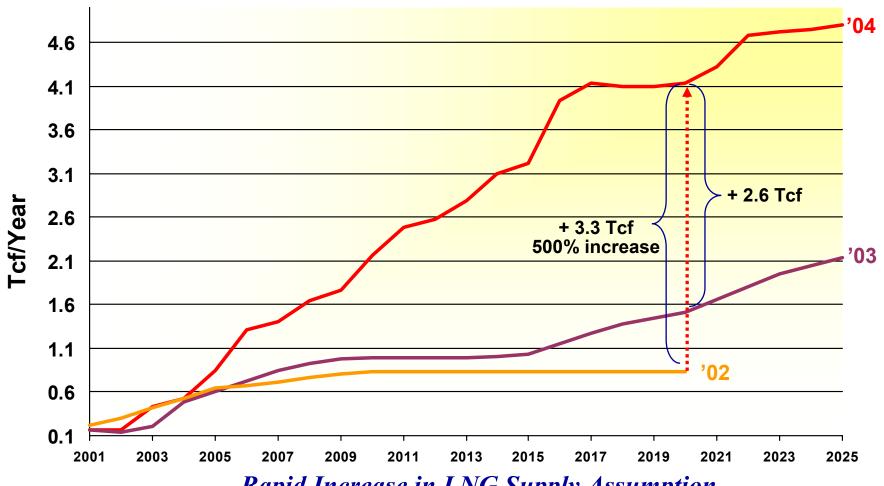


## Changing Natural Gas Generation Forecasts Paradigm Shift in Fuel Use for Electricity



Gradual Recognition of Natural Gas Supply Constraints
Three Year Decline (2020) Nearly Equal to Today's Gas kWh Production

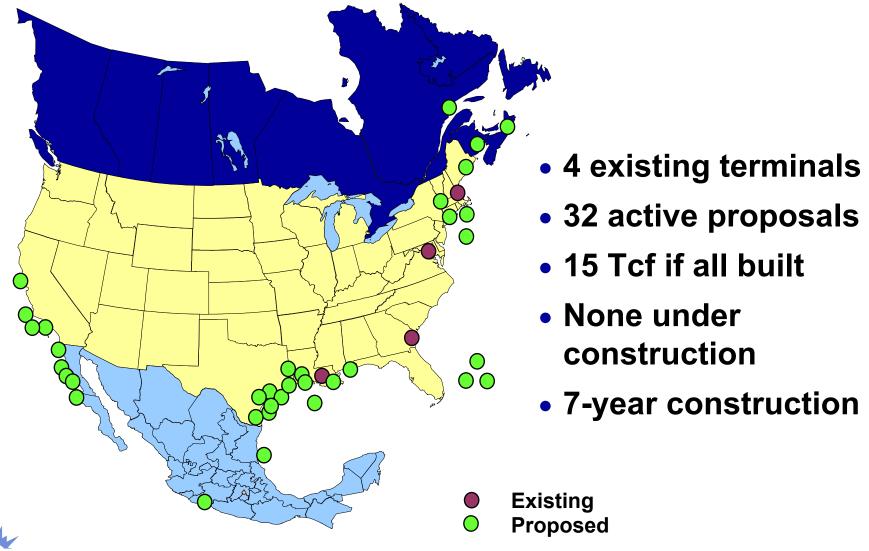
## Changing LNG Import Forecasts Shift in Imported Fuel for Gas-fired Generation





Rapid Increase in LNG Supply Assumption Supports Natural Gas Generation Potential

## North American LNG Regasification Terminals



# Dramatically Changed Perspectives On Infrastructure Security



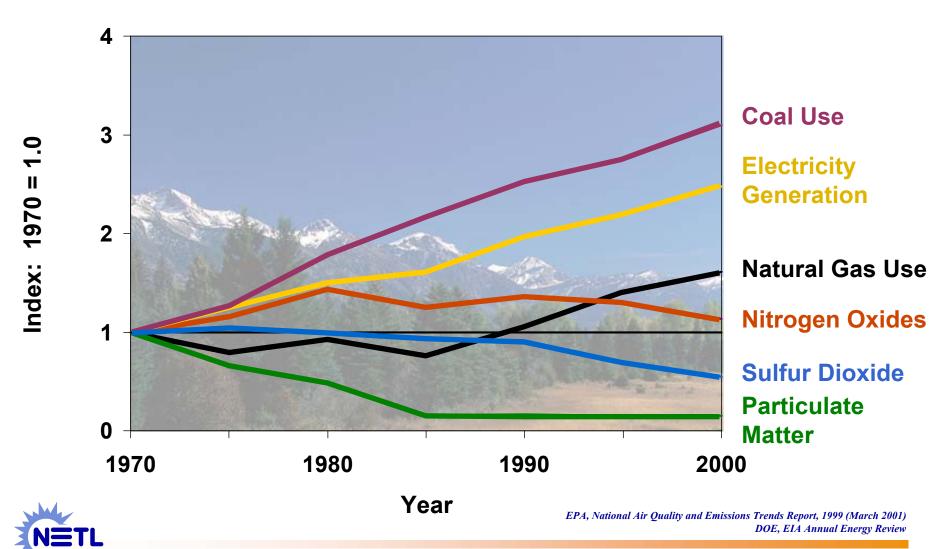


Tanker Docked at Everett, Massachusetts

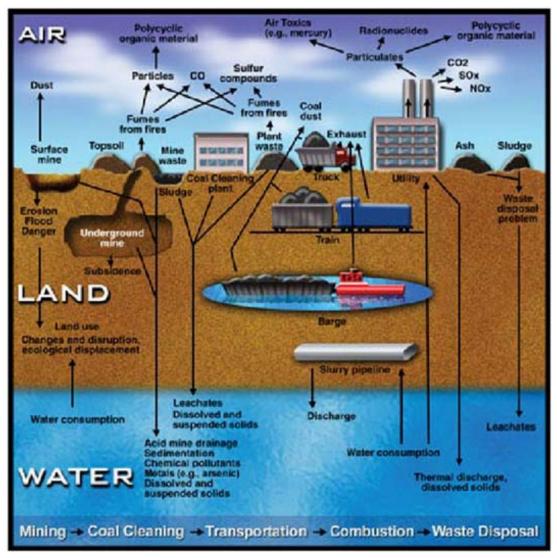


## **Contaminant Emissions Down Sharply**

U.S. Power Plants



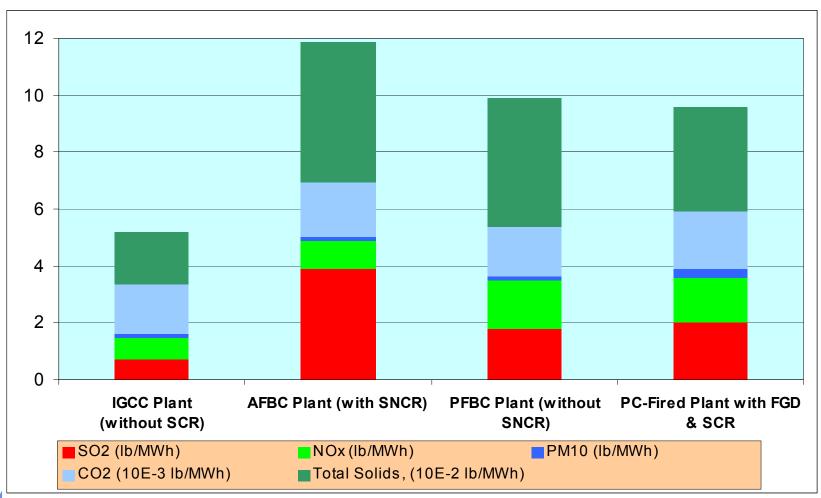
### **Broad Environmental Concerns About Coal**





Cradle to Grave: The Environmental Impacts from Coal, Clean Air Task Force, Boston, MA,June 2001

# Comparison of Emissions Between IGCC and other Coal-Fired Technologies

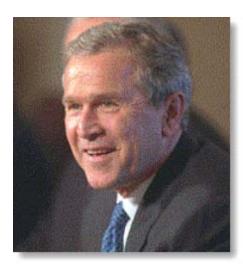




#### **Presidential Initiatives**

#### **February 27, 2003**

**FutureGen Initiative** --"...the United States will sponsor a \$1 billion, 10-year demonstration project to create the world's first coal-based, zero-emissions electricity and hydrogen power plant ..."



#### **January 28, 2003**

*Hydrogen Fuel Initiative* – "Tonight I'm proposing \$1.2 billion in research funding so that America can lead the world in developing clean, hydrogen-powered automobiles."

#### **February 14, 2002**

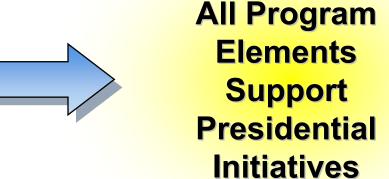
*Clear Skies Initiative* -- calls for "... new tough standards to dramatically reduce the three most significant forms of pollution from power plants, sulfur dioxides, nitrogen oxides, and mercury."

*Climate Change Initiative* – "will set America on a path to slow the growth of our greenhouse gas emissions and, as science justifies, to stop and then reverse the growth of emissions."

## **Elements of Coal & Power Program**

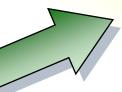
#### Core R&D Program

- Innovations for Existing Plants
- FutureGen Support



#### **FutureGen**

 Integrated Sequestration, Hydrogen, and Power Research Facility





#### **Demonstration Program**

Clean Coal Power Initiative



## Clean Coal Technology Roadmap Addresses Near- and Long-range Needs

## Short-term: existing fleet

 Cost-effective environmental control technologies to comply with current and emerging regulations

#### Long-term: future energy plants

 Near-zero emissions power and clean fuels plants with CO<sub>2</sub> management capability

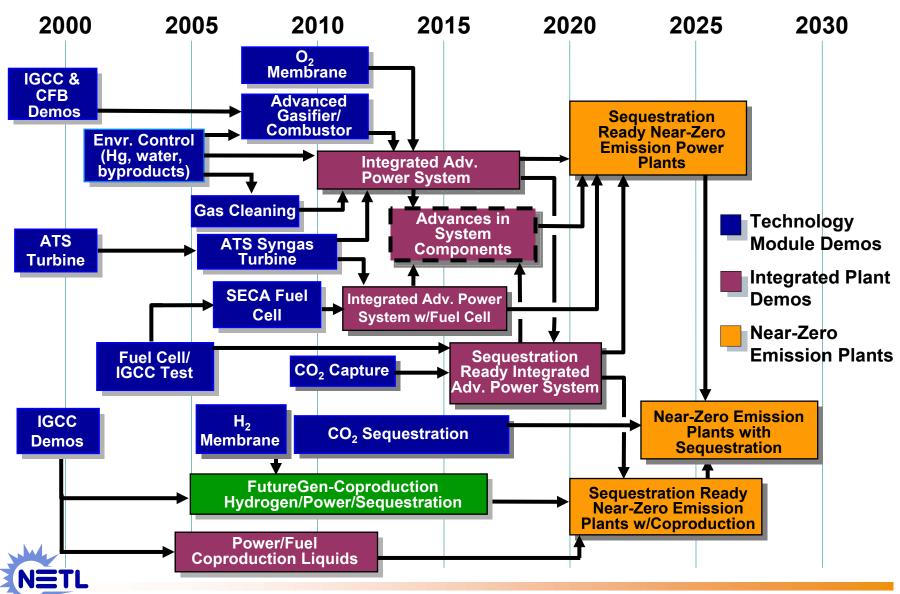


www.coal.org
and NETL
www.netl.doe.go

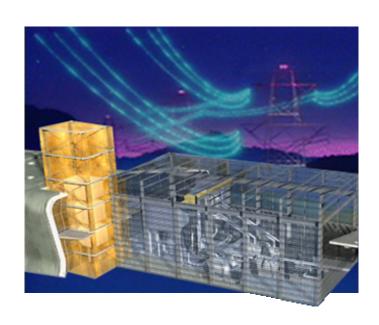
www.netl.doe.gov/coalpower



## **Technology Roadmap – Future Energy Plants**



## FutureGen Project Description



## World's first near-zero emission, coal-based power plant to:

- Pioneer advanced hydrogen production from coal
- ✓ Emit virtually no air pollutants
- ✓ Capture and permanently sequester carbon dioxide
- ✓ Integrate operations at full-scale a key step to proving feasibility

#### Goals

- 1) Operate a full-scale (275 MW) integrated research plant
- 2) Capture >90% of CO<sub>2</sub> and permanently sequester (1 million tons/year)
- 3) Prove effectiveness, safety and permanence of CO<sub>2</sub> sequestration
- 4) Test and validate cutting-edge technologies in "living laboratory"
- 5) Push toward Clean Coal Technology Roadmap 2020 near-zero emission targets

## Why FutureGen Is Needed

- FutureGen is a key step to creating a zero emission coal energy option
- FutureGen will enable us to:
  - Meet our growing energy needs with zero-emissions coal
  - Secure this country's economic and energy future through the clean use of coal, our most abundant, strategic, domestic energy resource
  - Remove all environmental concerns over coal's use including climate change concerns by sequestering carbon dioxide emissions from coal power plants, and
  - Produce clean low-cost hydrogen with zero emissions for power generation or for transportation
- Integration of concepts and components is the key to proving the technical and operational viability



## Geologic Sequestration Highlights (1 Million TPY CO<sub>2</sub>, ~ 100 MW Coal Power Plant)

#### Weyburn CO<sub>2</sub> EOR Project

- Pan Canadian Resources
- 200-mile CO<sub>2</sub> pipeline from Dakota Gasification Plant
- 130M barrels oil over 20-year project
- \$28M

#### Sleipner North Sea Project

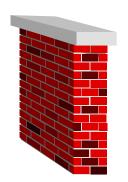
- Statoil
- Currently monitoring CO<sub>2</sub> migration
- \$80M "incremental cost"
- $$35/ \text{ ton CO}_2 \text{ tax}$





## **Sequestration R&D**

#### Barrier Issues



- Health, safety and environmental risks
- Permanence and large scale verification
- Capacity evaluation
- Infrastructure
- Uncertain regulatory frameworks
- Protocols for identifying amenable storage sites

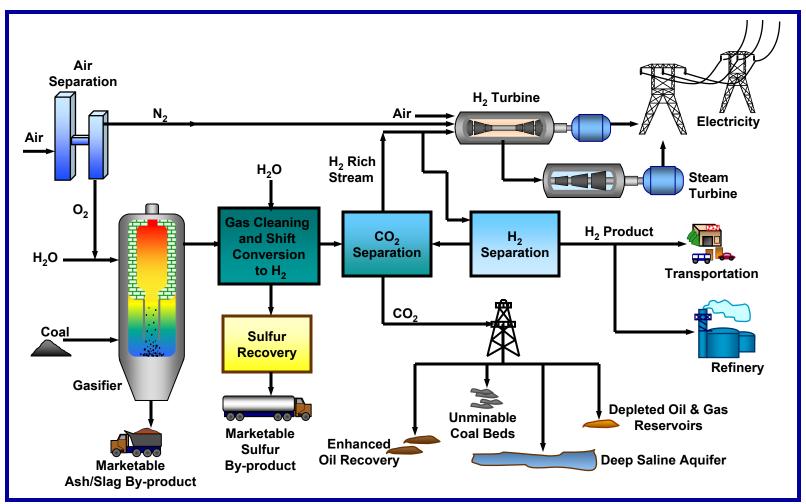
#### Pathways



- Depleting oil reservoirs
- Unmineable coal seams
- Saline formations
- Enhanced terrestrial uptake
- Ocean fertilization and injection
- Regional Partnerships



## FutureGen Flow Diagram





## **Hydrogen From Coal --- Objectives**

- Production: Central Pathway --- By 2015, demonstrate a 60% efficient, zero emissions, coal-fueled hydrogen and power co-production facility that reduces the cost of hydrogen by 25% compared to current coal-based technology (~\$6/MM Btu)
- Production: Hydrocarbon Pathway --- By 2010, complete tests and evaluations of most promising hydrogen-rich, coalderived liquids for reforming applications
- Storage --- By 2015, work with other DOE Offices to develop safe, affordable technology capable of storing 9 wt. % hydrogen
- Utilization --- By 2010, complete tests & evaluations of H2/natural gas mixtures in modified and advanced internal combustion engines

## **Hydrogen Production --- Technology Hurdles**

- Production...Gasifier Reliability, Air Separation Cost and Efficiency, Hydrogen Separation Cost and Efficiency, Co-Production Process Integration, Multi-contaminant Gas Cleaning, Syngas Convresion reactor Design and Performance, Catalyst-Wax Separation
- Storage...Materials
- Utilization: H<sub>2</sub>/natural gas combustion in ICEs, Performance and emissions control
- Process Engineering: Process Intensification
- CO2 Sequestration Capture and sequester impact on cost of cost of electricity, MMV



# FutureGen Technology Developments & Challenges

Traditional Advanced Technology		Research Inventions  O Membranes
Cryogenic Separation Amine Scrubbers Amine Scrubbers Gas Stream Clean-Up	→ →	O <sub>2</sub> Membranes Hydrogen Membranes "Clathrate" CO <sub>2</sub> Separation "Dirty" Shift Reactor Hydrogen Turbine
Syngas Turbine Fuel Cell (\$4,000/kW)	<b>——</b>	SECA Fuel Cell (\$400/kW design)
EOR based Existing Gasifier System Integration Plant Controls		Sequestration Technology Advanced Transport Reactor "First of a Kind" System Integration "Smart" Dynamic Plant Controls & CO <sub>2</sub> Management Systems



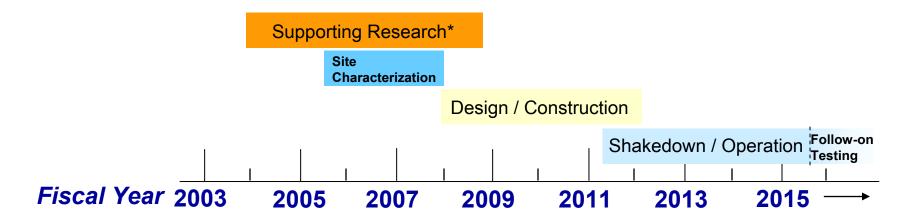
## **Project Cost & Cost-sharing**

- Total project cost is \$950 million
- \$500 million (53%) -- direct project funding from DOE
- \$120 million (13%) -- from DOE sequestration program DOE will use its best efforts to achieve or exceed a minimum 80/20 cost share for this R&D portion from partners outside the existing consortium
- \$250 million (26%) -- direct funding is expected to be provided by the industry consortium
- \$80 million (8%) -- to be provided by International partners

Cost Element	Estimated Costs (\$M)
Plant Definition, Baselining, and NEPA	81
Plant Procurement and Construction	480
Shakedown and Full-Scale Operation	188
Sequestration (design and construction)	191
Site Monitoring	10
Total	950



## **Project Schedule --- Key Events**



\* Supporting research includes research embedded in *FutureGen* project and additional research in FE's carbon sequestration, IGCC, turbines, and fuel cell R&D programs



**Project Schedule** (FY)2008 | (FY)2009 | (FY)2010 (FY)2011 (FY)2012 (FY)2013 (FY)2014 (FY)2015 (FY)2004 (FY)2005 (FY)2006 (FY)2007 **BP0** - Project Definition, **Baselining and NEPA** NEPA (EIS) Candidate Sites Identified Site Selection Permitting Site Monitoring & Characterization **Technology Assessment** Preliminary Design FE R&D Advanced Technology (base plant design) Cooperative Agreement Award **BP1** - Plant Detailed Design, **Procurement & Construction Detailed Design** Procurement Construction Base Plant Sequestration (Phase 1) **BP2** - Shakedown, Full Scale Operation, & Sequestration **Continuous Power** Shake-down and Start-up First Plant Revenue **Full-Scale Operation** (inc. sequestration) **NEPA Record** Design & Procurement of Decision Construction (to 2018) **BP3** – Site Monitoring equestration BP0 \$61MM BP1 \$571MM BP2 \$308MM BP3 \$10MM -→

## **Progress to Date**

- February 27, 2003 Presidential announcement
  - Received strong support from states, industry, international community and some NGOs
- April 2003 Project plan developed, RFI in Federal Register
- October 2003 Completed departmental Critical Decision (CD)-0 process and later for CD-1 Acquisition Strategy
- October 2003 Congress provided \$9M for FutureGen for first year; subject to submission of FutureGen Program Plan
- March 4, 2004 Submitted FutureGen Program Plan to Congress
- Ongoing: Internally working on negotiations strategy, drafting selection criteria, test planning, and start of NEPA and project development

#### FutureGen Test Plan

- Base plant technologies
  - Oxygen production
  - Gasification
  - Gas separation & clean-up
  - -Steam and combustion turbines
  - Alternate feedstocks (coal types)
- Advanced cutting edge technologies ("living laboratory")
  - ITM oxygen production
  - Hydrogen production
  - Hydrogen combustion turbines
  - Fuel cells and hybrids
- Sequestration system (Phase 1 & 2)
- Integrated Plant Performance Verification
- Long-term monitoring

# FY04 Activities (\$9M DOE)

(Assuming an award is made to industry in late 2004)

- FutureGen preliminary design activities will be initiated.
- \$2 million Work on a draft Environmental Impact
   Statement (EIS) will be initiated.
- \$1 million Consortium will identify candidate sites and gather environmental information so that potential sites can be fully characterized and analyzed.
- \$6 million 'Preliminary design', consisting of early or conceptual design and engineering activities, can proceed in advance of NEPA-related activities. NEPA precludes DOE sharing in any design and/or construction costs that extend beyond preliminary design, until after NEPA is completed. (cost shared activity)

## **Next Steps**

- Department completed initial internal management review requirements
  - Department may now begin negotiations with an industry partner -- forecast awarding the cooperative agreement in late 2004
- Department will begin NEPA process
- High priority -- develop a set of technical siting criteria that will be used in an open, fair, and transparent competitive process
- Proposed sites will be <u>qualified</u> for consideration based on the technical and environmental criteria
- Qualified sites will be <u>further evaluated</u> on the technical criteria in parallel with the NEPA process for the project



## **Key Issues**

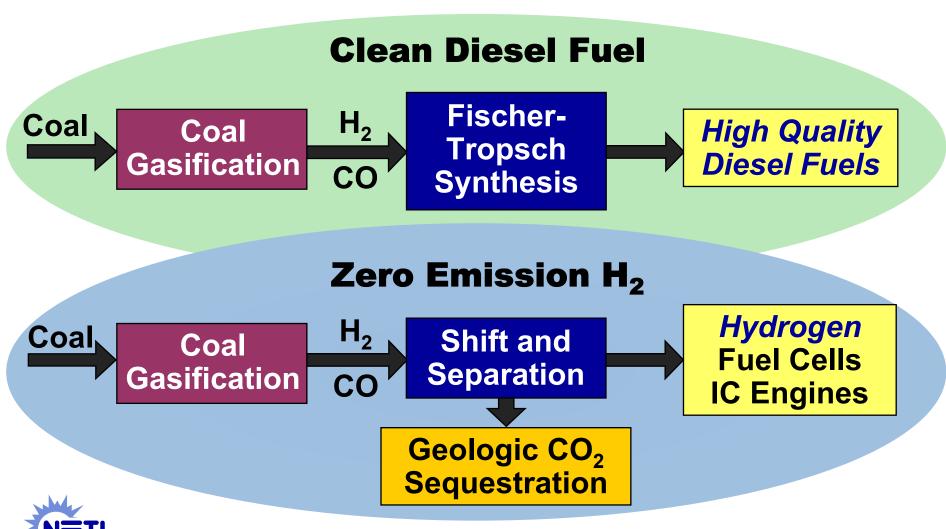
- Consortium development awaiting outcome of DOE out-year funding commitment
  - Impacts pre-award engagement
  - Need to identify key business issues and path forward (liability, title ownership, intellectual property, revenue treatment, site selection...)

#### Cost-sharing

- Industry indicated willingness to invest \$200M for "missionary work" with no expectation of return on investment
- Sequestration introduces complexities
  - Site selection, ES&H issues, NEPA issues



# FutureGen Opens Door to "Reuse" of Coal in Transportation Sector



## In Summary

Goal: By 2015, a 60
 percent efficient, zero
 emissions, coal-fueled
 hydrogen and power co production facility is
 operational

#### • Benefits:

- Energy security
- Early source of hydrogen for fuel cell vehicles
- Reduced emissions of pollutants and GHGs





#### Visit NETL Website

#### www.netl.doe.gov



Also: www.fe.doe.gov



## **Background Information**



### **Hydrogen Production Options**

#### Sources of Hydrogen



Fossil Fuels with Sequestration



Water



**Biomass** 

The U.S. uses 14MM BPD of oil for transportation

14MM BPD = 220MM TPY of H2 at current efficiencies



Increasing annual coal production by 33% (330MM tons) would provide 50MMTPY of H2



50MM TPY of H2 =
50% of our current
transportation requirements
at Freedom Car efficiencies

#### Sources of Heat to Drive Reaction



**Nuclear Power** 



Renewables

#### **Dream Source**

- Fusion
- Thermochemical
- Photochemical



Biomass photo: NREL, Calvert Cliffs Nuclear Plant

### Hydrogen Production...How important is Coal?

The National Academy of Engineering recently completed a year long study of: "The Hydrogen Economy: Opportunities, Costs, Barriers and R&D Needs"

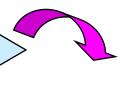
**Key Findings...General and those specific to coal:** 

- Hydrogen could fundamentally transform the U.S. energy system; therefore a robust, ongoing hydrogen program is important
- Fossil Fuels will be one of the principal sources of hydrogen for the hydrogen economy...but carbon capture and storage technologies will be required
- The U.S. has vast coal resources...hydrogen from coal can be inexpensive...and...coal must be a significant component of MR&D aimed at making very large amounts of hydrogen.

#### Hydrogen from Coal Program Roadmap

Central Production Advanced gas separation technology including membranes tolerant to trace contaminants identified

Complete tests of sulfurtolerant membranes and design of separation modules (CCPI)



Liquids Production Determine optimum liquids and reforming parameters; initiate advanced liquids production research

Complete engineering designs and tests of advanced reforming and syngas processes

Complete
Commercial Scale
Demonstrations\*

Infrastructure Complete lab tests of hydrogen storage ...carbon and/or metal organic – based

Complete bench tests and design of prototype hydrogen storage module



Utilization)

Perform exploratory research on use of H2/nat'l gas mixtures in ICEs Complete tests of H2/nat'l gas mixtures in conventional and advanced ICEs)

FreedomCAR and other Applications

\* Incorporates technology being developed under the complementary Advanced Gasification and Sequestration for carbon dioxide capture and storage programs

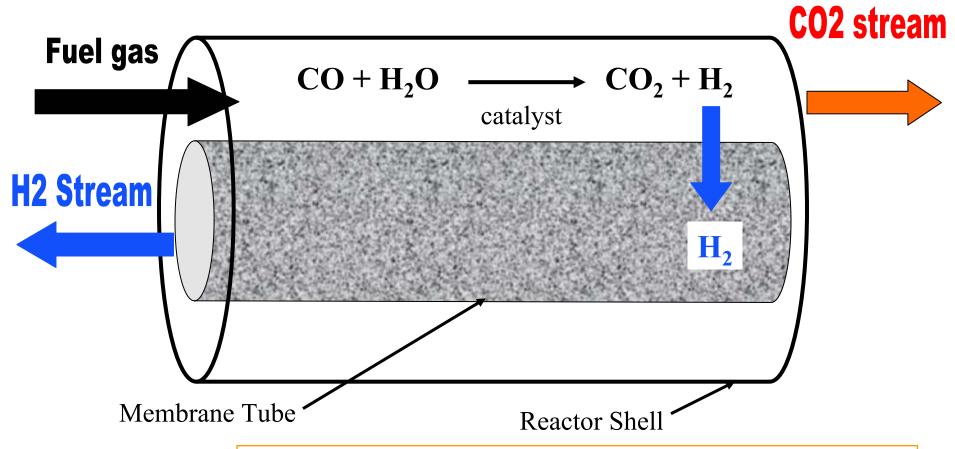


2005

2010

201

### Water Gas Shift - Hydrogen Separation Membrane Reactor



- •Removal of hydrogen drives reaction to completion
- •Carbon dioxide stream at high pressure, ready for sequestration
- ·Hydrogen available as a clean energy source



# Gasification Carbon Capture and Sequestration

