

# SORBENTS FOR CARBON CAPTURE



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The National Energy Technology Laboratory's (NETL) Point Source Carbon Capture (PSCC) Program is developing the next generation of advanced carbon dioxide (CO<sub>2</sub>) capture concepts to support the United States in achieving ambitious goals for a greenhouse gas (GHG)-neutral economy by 2050, a carbon-pollution-free power sector by 2035, and a 50% reduction from 2005 levels in economy-wide net GHG pollution by 2030. The PSCC Program is accelerating commercially deployable solutions that can be applied to a wide spectrum of CO<sub>2</sub> emissions sources with varying characteristics, including facilities that produce power, hydrogen, chemicals, cement, or steel, as well as exhaust CO<sub>2</sub> emissions from mobile sources, such as marine vessels, long-haul trucks, and rail transport vehicles.

R&D efforts to date have led to reductions in both capital and operating costs through implementation of energy and process efficiencies and development of advanced CO<sub>2</sub> capture media (e.g., solvents, sorbents, and membranes). To achieve deep decarbonization of emissions sources, the program is focused on developing highly efficient, scalable carbon capture technologies with even further cost reductions that are capable of operation under a flexible duty cycle and that can achieve greater than 95% carbon capture.

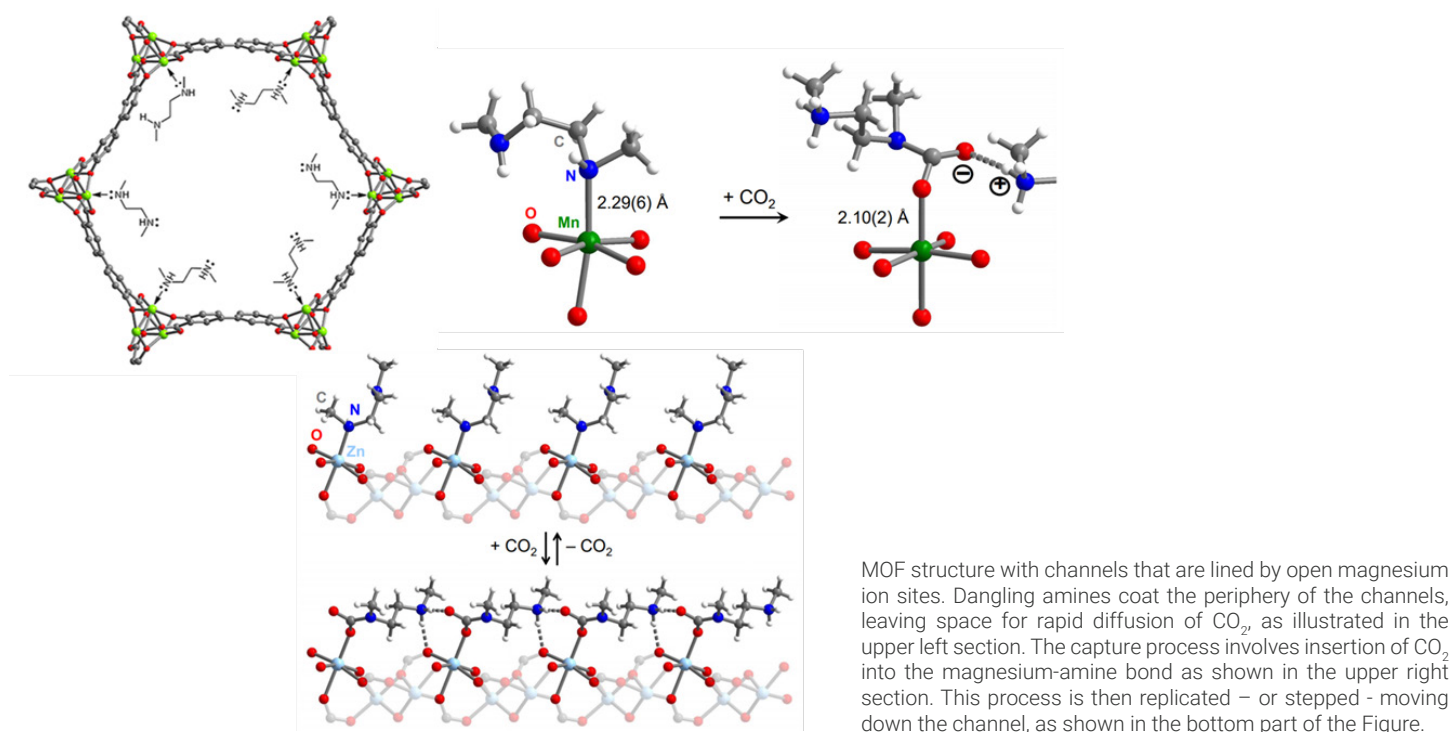


## SORBENT-BASED CAPTURE TECHNOLOGY

Sorbent-based CO<sub>2</sub> capture involves the chemical or physical adsorption of CO<sub>2</sub> from a gas using a solid sorbent. After capturing CO<sub>2</sub>, the sorbent can be regenerated via pressure swing, temperature swing, and/or vacuum/concentration swing, or regenerated with low-carbon electricity, depending on the specific characteristics of the solid material. Sorbent-based capture systems offer several potential advantages, including the following:

- Absence of water reduces sensible heating and stripping energy requirements
- Higher capacity on a per mass or per volume basis than in solvent-based systems
- Chemical sorbents provide high capacity and fast kinetics allowing capture from low-concentration gas streams

Advancements in sorbent-based technology development are being pursued along three main innovation pathways: materials, processes, and equipment. R&D objectives include low-cost durable sorbents that have high CO<sub>2</sub> selectivity, high CO<sub>2</sub> adsorption capacity, resistance to oxidation, and can withstand multiple regeneration cycles with minimal attrition. Several solid sorbent classes offer promise for cost-effective CO<sub>2</sub> capture, including metal organic frameworks (MOFs), activated carbons, and supported amine sorbents. Structured material systems (e.g. monoliths, laminate structures) enable effective heat integration, low pressure drop, and high mass transfer for cost-effective carbon capture. System advancements include sorbent process intensification techniques, novel reactor designs, optimized 3D-printed modules, enhanced process configurations, such as rotating beds for CO<sub>2</sub> adsorption and desorption, and hybrid systems.



NETL is a U.S. Department of Energy (DOE) national laboratory dedicated to advancing the nation's energy future by creating innovative solutions that strengthen the security, affordability and reliability of energy systems and natural resources. With laboratories and computational capabilities at research facilities in Albany, Oregon; Morgantown, West Virginia; and Pittsburgh, Pennsylvania, NETL addresses energy challenges through implementing DOE programs across the nation and advancing energy technologies related to fossil fuels. By fostering collaborations and conducting world-class research, NETL strives to strengthen national energy security through energy technology development.

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