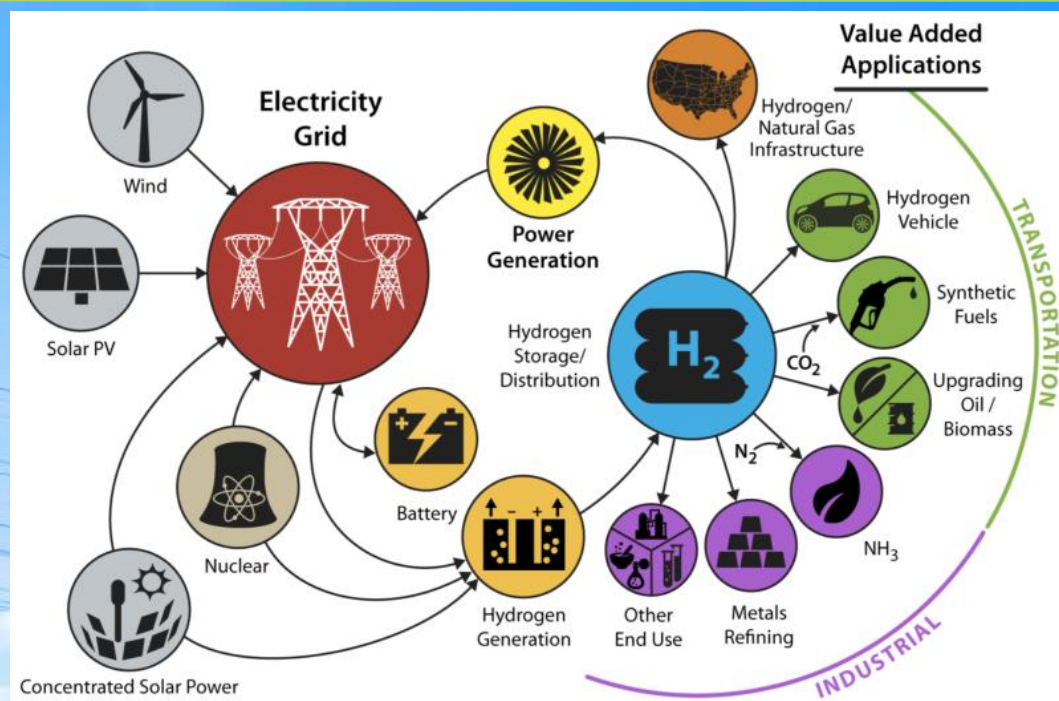


Hydrogen Storage

A brief overview of hydrogen storage options

Rich Dennis

Technology Manager – Advanced Turbines and SCO₂ Power Cycles



Ref: (<https://www.greencarcongress.com/2016/09/20160911-doe.html>)



2nd workshop on Thermal, Mechanical and Chemical Energy Storage

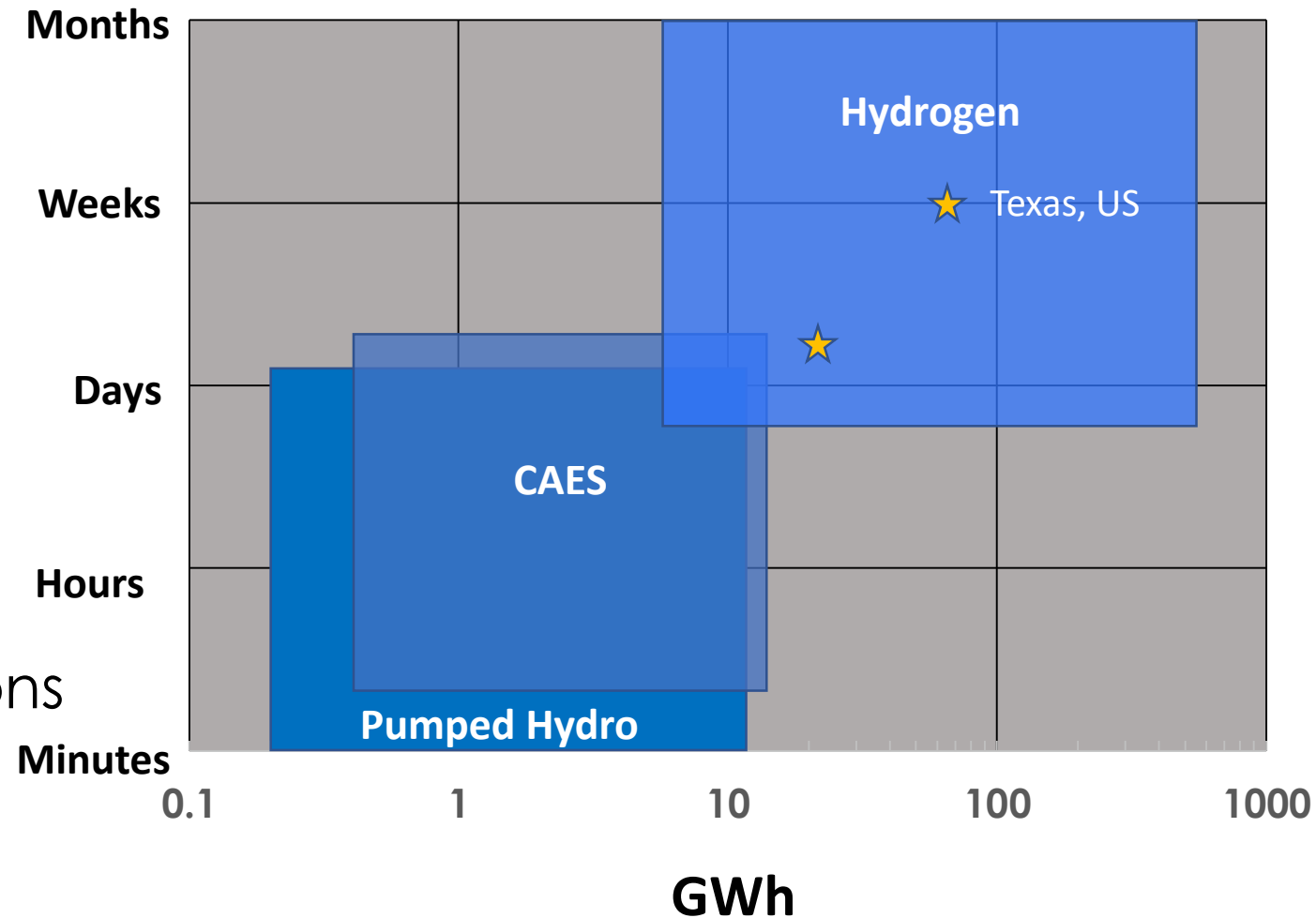
Omni William Penn; Pittsburgh PA; February 4, 2020

Sponsored by Elliot Group; Co-organized with SwRI and NETL

Presentation Outline


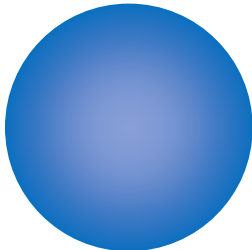
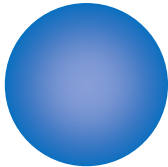
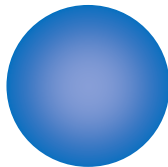
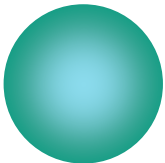
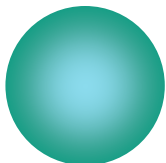

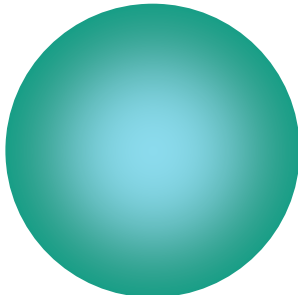
Small-scale to large-scale hydrogen storage provides attractive options

- H₂ physical properties
- Overview H₂ production, transportation & utilization
- H₂ storage technologies
 - Compressed storage
 - Liquid storage
 - Materials based storage
 - Chemical hydrogen storage
 - Vehicle & portable applications
 - Storage in NG pipelines
- Summary



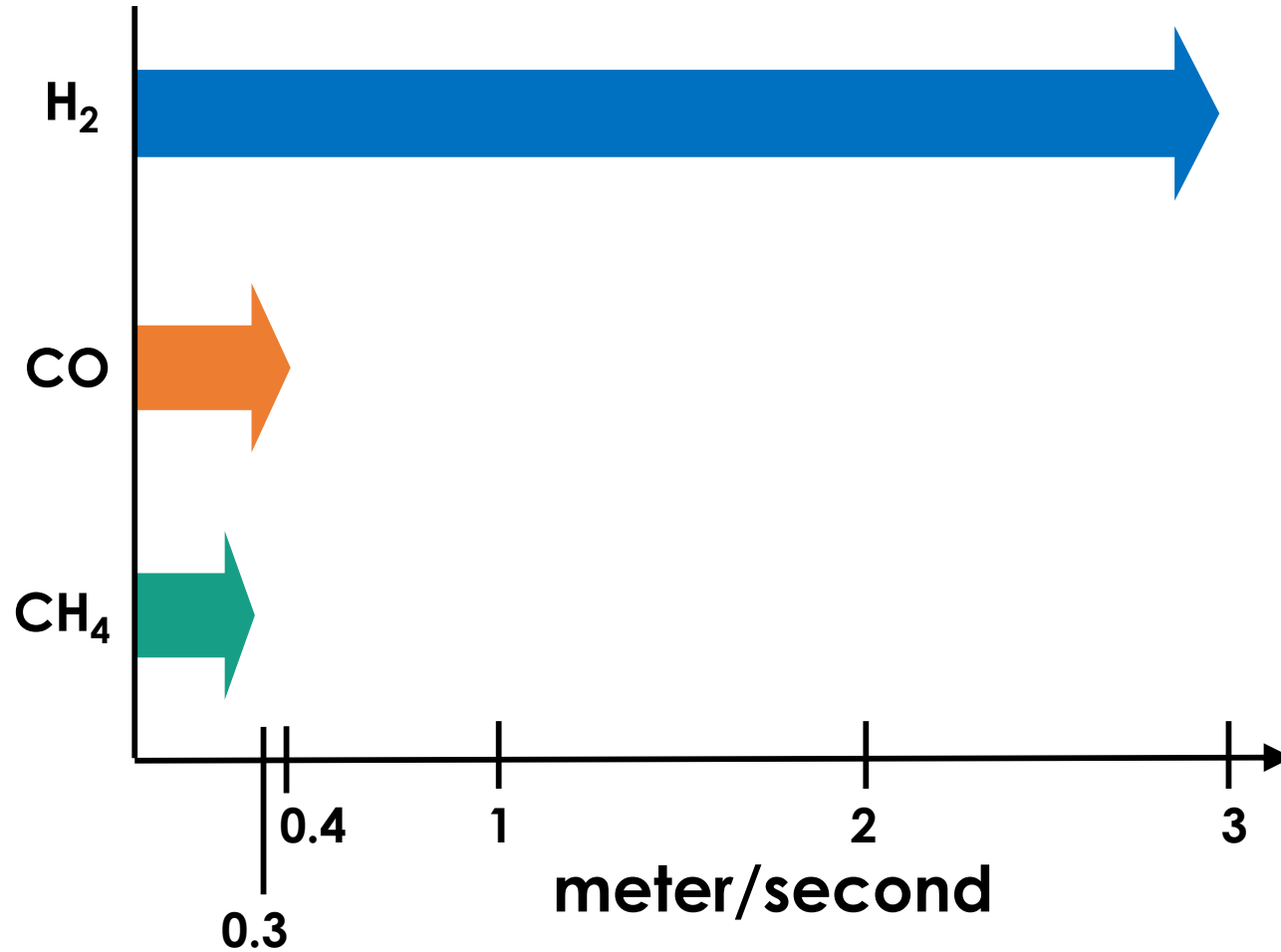
Physical Properties of H₂ vs CH₄

H₂ has a very low density and energy density, and a high specific volume

| Hydrogen |  |  |  |  |
|----------|--|---|--|--|
| | 0.085 | 120 | 11.98 | 10,050 |
| Property | Density (kg/m ³) | Lower Heating Value (kJ/kg) | Specific Volume m ³ /kg | Energy Density kJ/m ³ |
| Methane | 0.65 | 50 | 1.48 | 32,560 |
| |  |  |  |  |
| | 1 atm, 15°C | 1 atm, 25°C | 1 atm, 21°C | 1 atm, 25°C |

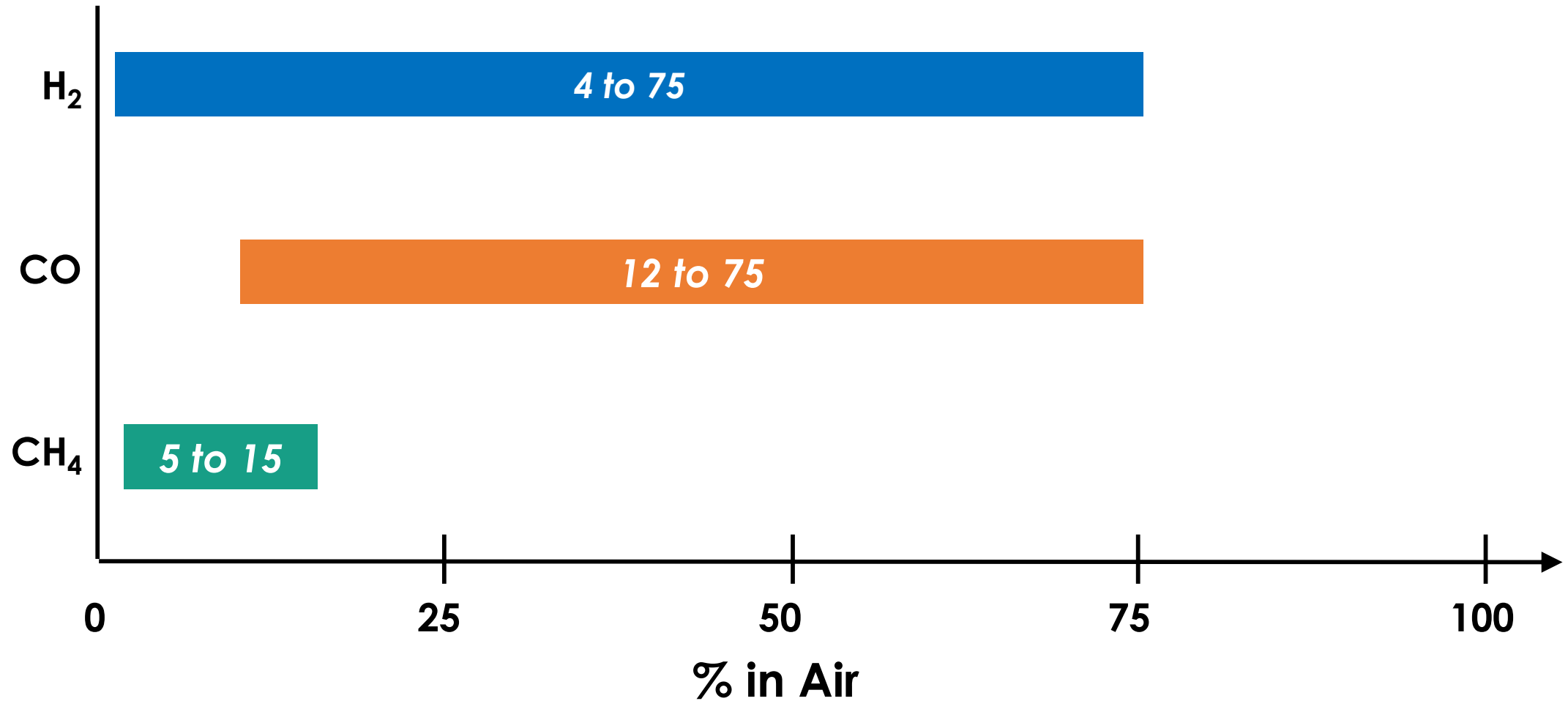
Laminar Flame Speeds

Hydrogen burns ten times as fast as methane



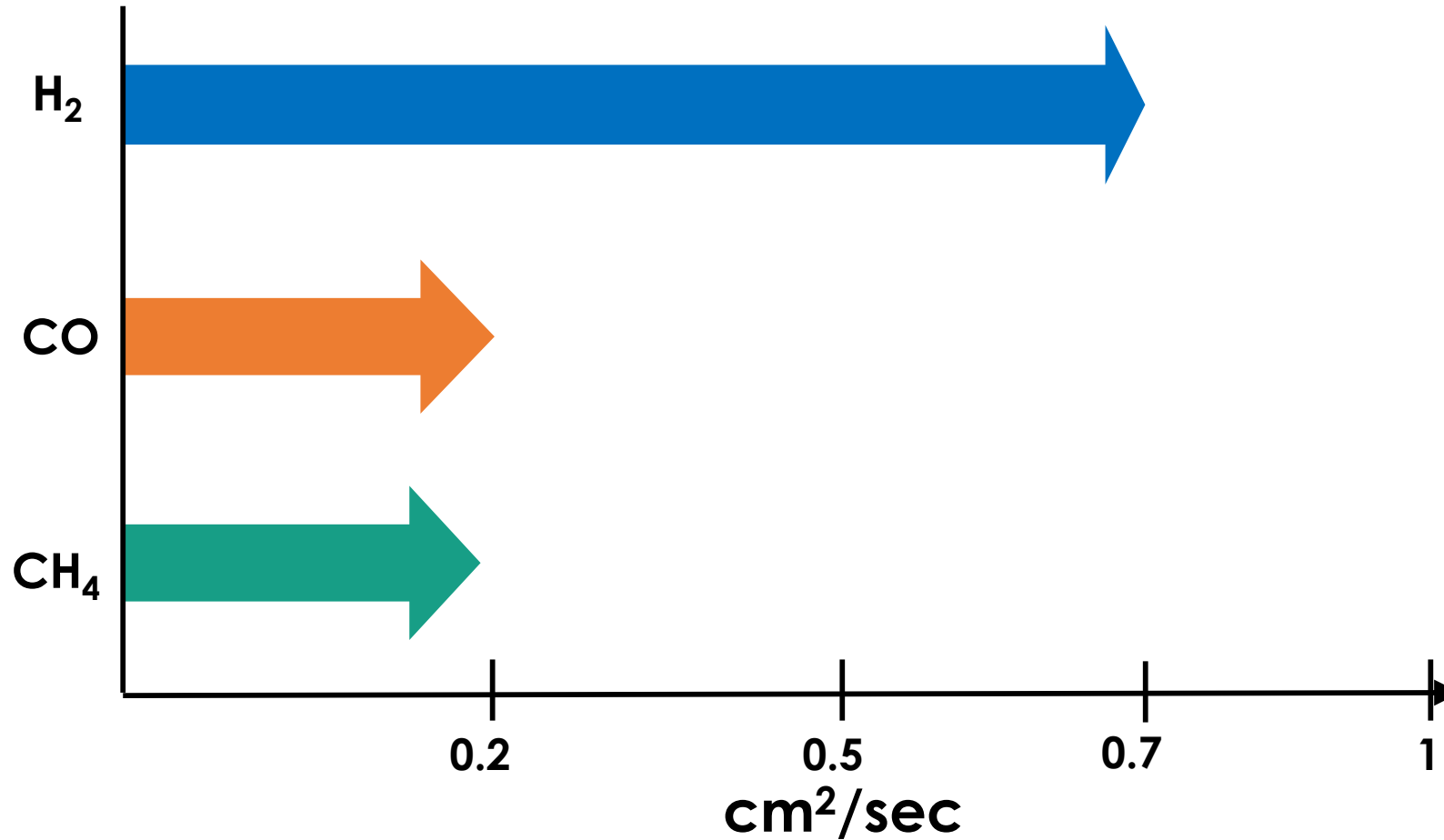
Flammability Limits In Air

Hydrogen has broad flammability limits compared to methane



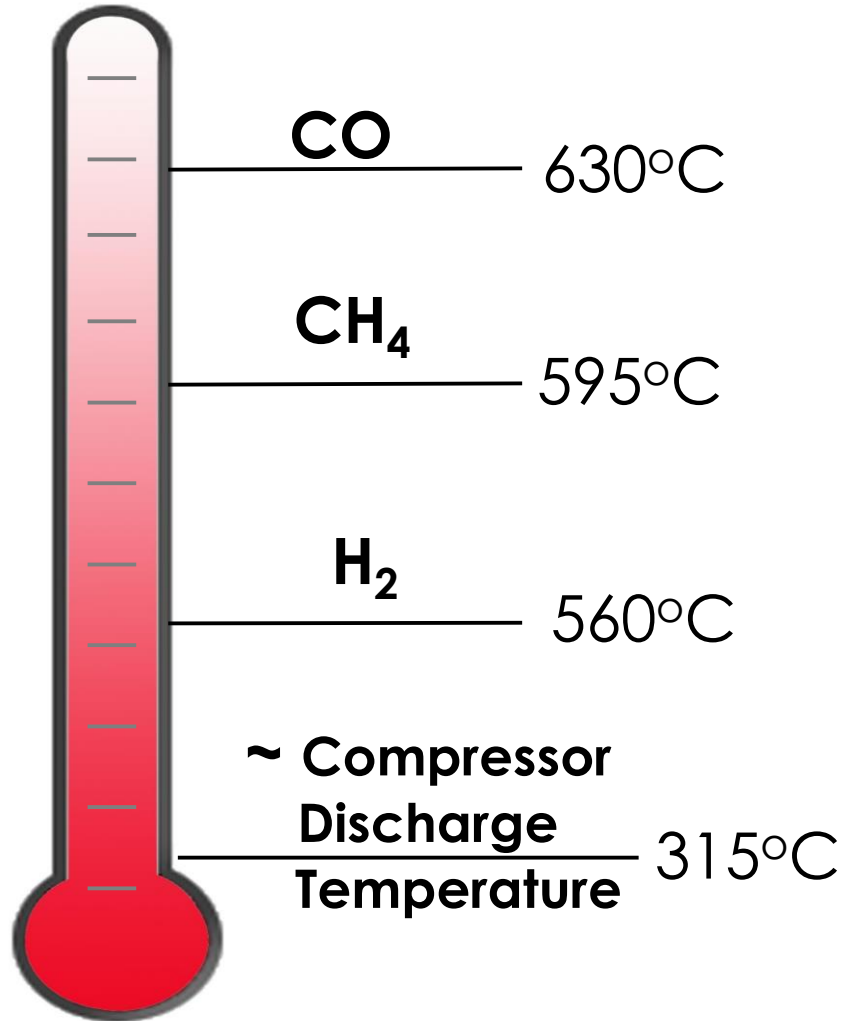
Diffusivity in Air

In air, hydrogen diffuses over three times as fast compared to methane



Auto Ignition Temperature & Minimum Ignition Energy

H₂ auto ignition temp. safely higher than compressor exit temperatures



Minimum Ignition Energy (mJ)

| | |
|-----------------------|----------------------|
| CO | 0.3 ⁽²⁾ |
| CH ₄ | 0.3 ⁽¹⁾ |
| H ₂ | 0.017 ⁽¹⁾ |
| Coffee..... | 160 ⁽¹⁾ |

Overview of Hydrogen Technologies

Production, Transportation and Utilization

Hydrogen Production

- Produced using domestic resources – water, natural gas and coal
- DOE supports R&D for a wide range of H₂ production technologies
 - Electrolytic – electrolyzers to split water into H₂ and O₂
 - Thermochemical - NG reforming (SMR, SOEF, etc.)
 - Solar – use light energy to split water into H₂ and O₂
- Challenge – Cost & Efficiency

Hydrogen Transport

- Develop infrastructure to deliver H₂ from points of production to end-use
- Mixed into the natural gas pipe line system
- Pressurized and delivered as a compressed gas or liquefied
- DOE supports R&D to develop H₂ transport technologies and reduce costs
- *Challenges* –delivery cost, purity, compression efficiency, reduce leakage

Overview of Hydrogen Technologies

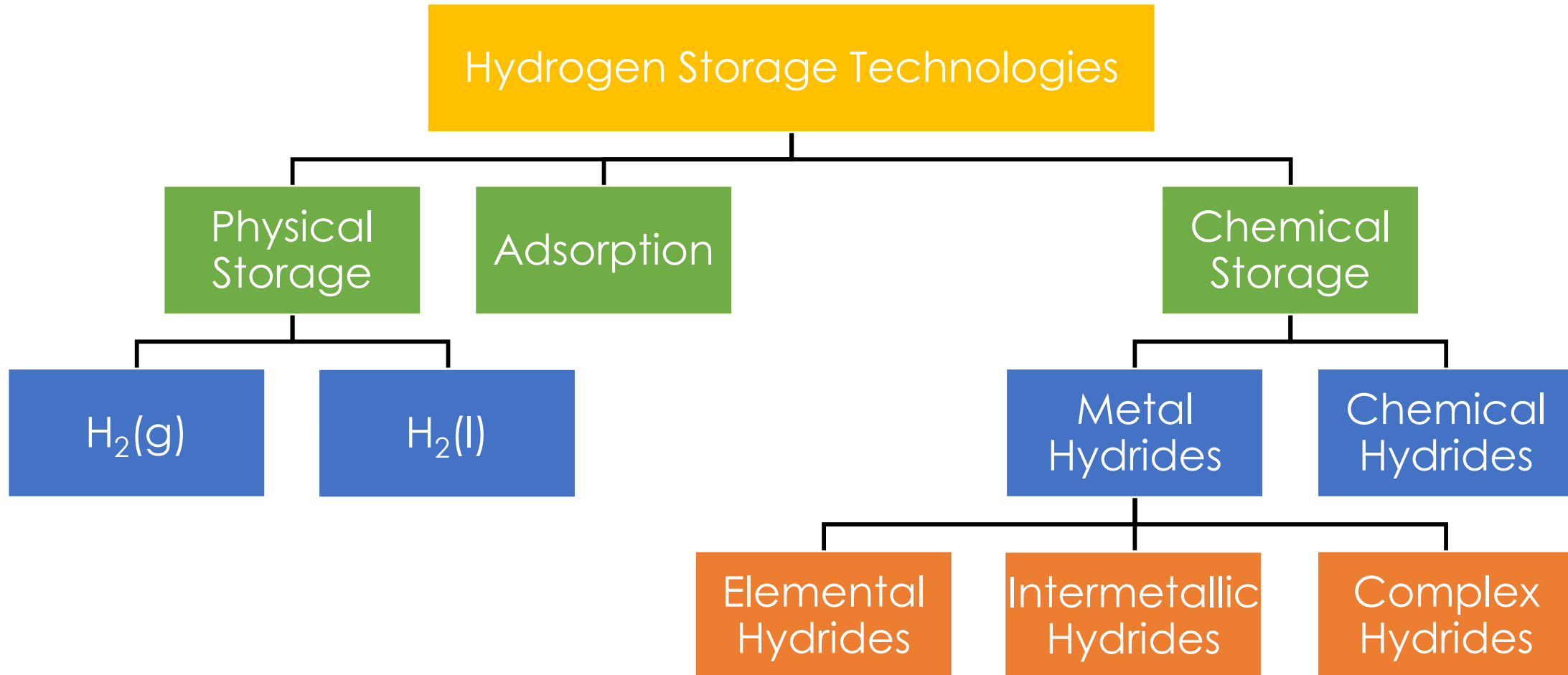
Production, Transportation and Utilization

Hydrogen Utilization

- Develop technologies to utilize H₂ as an energy source
 - Combustion turbines, fuel cells, other heat engines, domestic appliances
- *Challenges* – H₂ fuel properties: low energy density, broad flammability limits, high flame speed, low ignition energy
- DOE supports R&D to improve the understanding of H₂ combustion and develop advanced H₂ utilization technologies

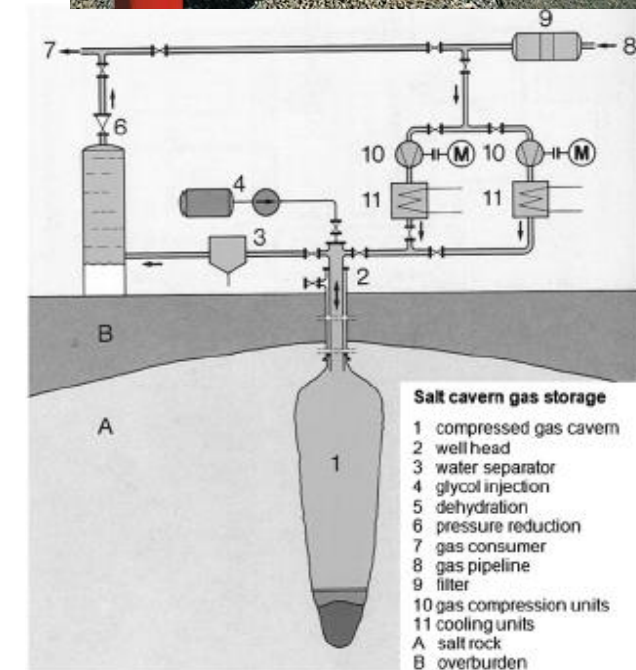
Hydrogen Storage Technologies

Generalized groups of hydrogen storage technologies



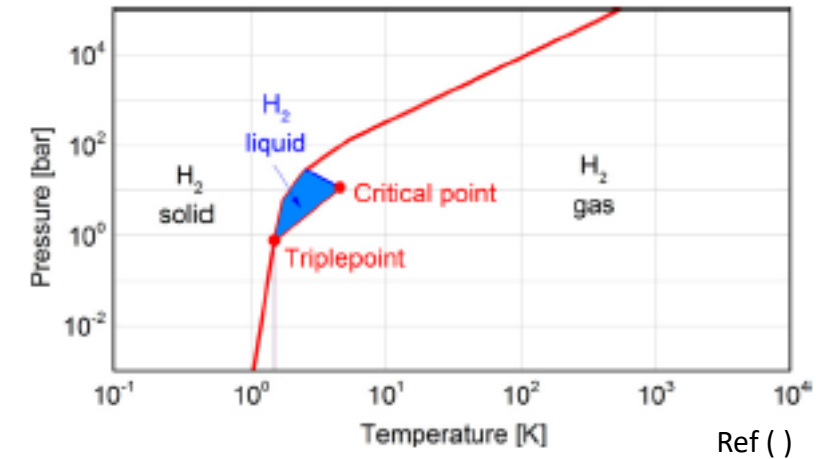
Physical Storage - Gaseous hydrogen

- Spherical pressure vessels (20 bar)
- Pipe storage (100 bar)
 - Common for industrial use
- Underground
 - Salt caverns
 - Several in use at full industrial scale
 - Not applicable in all geographic regions
 - Many advantages: Low construction costs, low leakage rates, fast withdrawal and injection rates, low cushion gas requirements, minimal H₂ contamination
 - Depleted oil/gas reservoirs
 - Low cyclability
 - Potential leakage issues
- Large gaseous storage volumes can have high investment costs but typically lower operating costs
 - Primarily compression and storage vessels



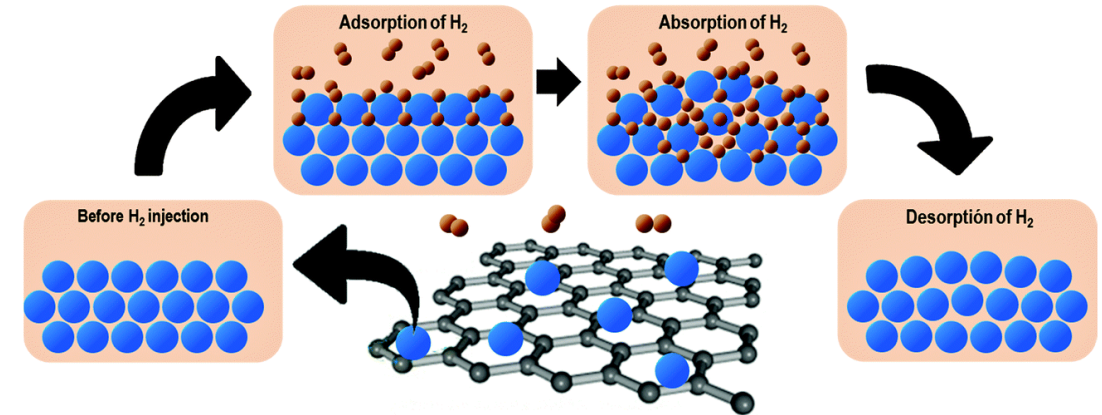
Physical Storage - Liquid hydrogen

- High storage density (70kg/m³ at 1 bar)
- Utilized in the space industry
- Energy intensive (BP: -253°C @1 bar, does not cool during throttling above -73°C)
- Expensive containment vessels
- Boil-off is an issue
 - mitigated if stored near liquefaction plant
- Installations exist globally (355 tpd capacity)



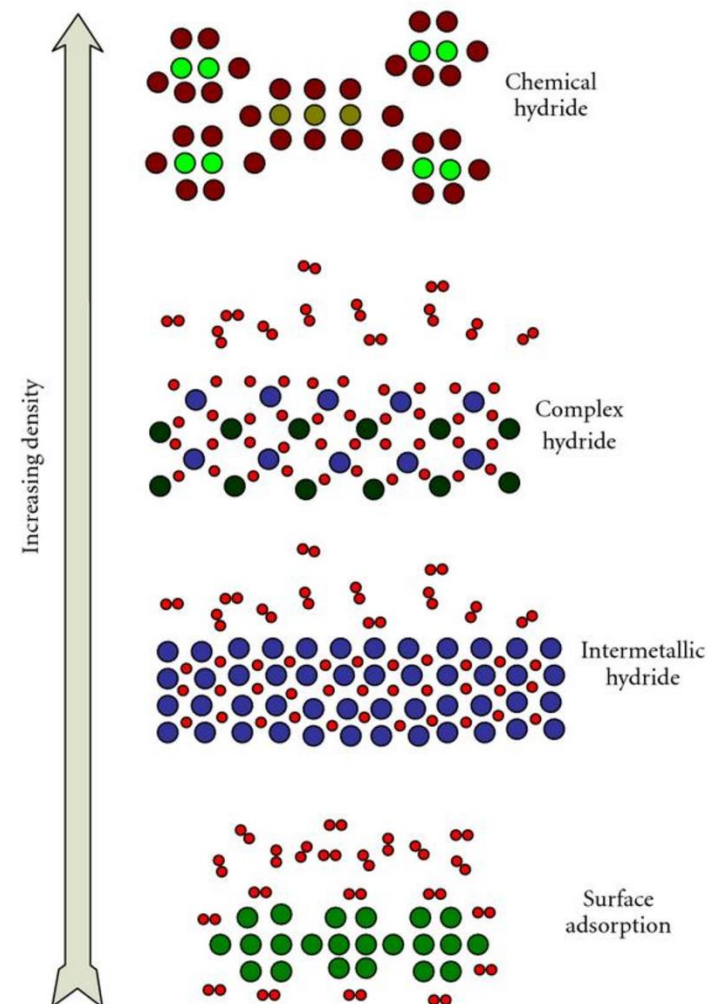
Adsorption

- Van der Waals forces bond H_2 to materials with large specific surface area
- Adsorbents
 - Porous carbon-based materials
 - Metal-organic frameworks
 - Porous polymeric materials
 - Zeolites
- Low temperatures and elevated pressures are typically required to promote VWF
- Exothermic process, heat management necessary
- Lab-scale only, low TRL
- Storage capacity likely limited to 40 – 50 kg/m³ at – 196 °C



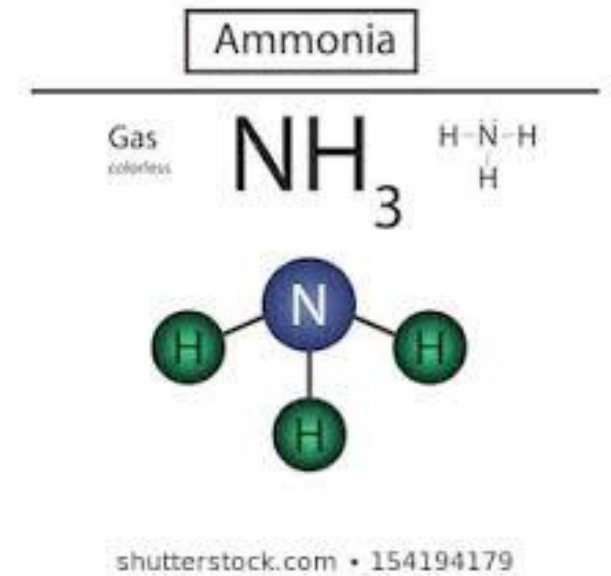
Chemical Storage – Metal Hydrides

- H_2 chemically bonds with the material
- Wide range of available materials
 - Elemental (magnesium, aluminum)
 - Intermetallic
 - Complex metal
- H_2 is released with:
 - Water (hydrolysis, exothermic, irreversible)
 - $NaBH_4$
 - Heating (thermolysis, endothermic, reversible)
 - MgH_2 and AlH_3
- Issues
 - Heat management
 - Dehydrogenation energy
 - Costly materials
- A popular choice for vehicle applications
 - MgH_2 storage capacity $\sim 86 \text{ kg /m}^3$



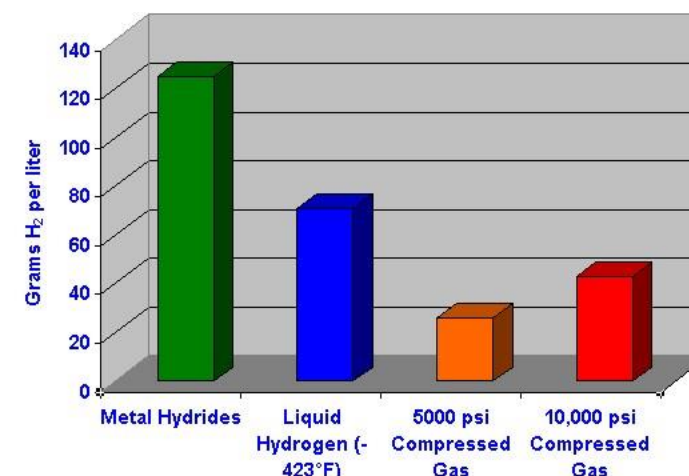
Chemical Storage - Chemical hydrides

- Highest energy density of all chemical storage methods
- Formic acid (53 kg/m³)
 - Low hydrogen storage density
 - Easily dehydrogenated
- Methanol (99 kg/m³)
 - Can be dehydrogenated with steam reforming
 - Synthesized from CO₂ and hydrogen, (also stores CO₂)
- Ammonia (123 kg/m³ at 10 bar)
 - High hydrogen storage density
 - Requires high heat to completely dehydrogenate
- Liquid organic hydrogen carriers
 - Remain liquid at ambient conditions in both hydrogenated and dehydrogenated states



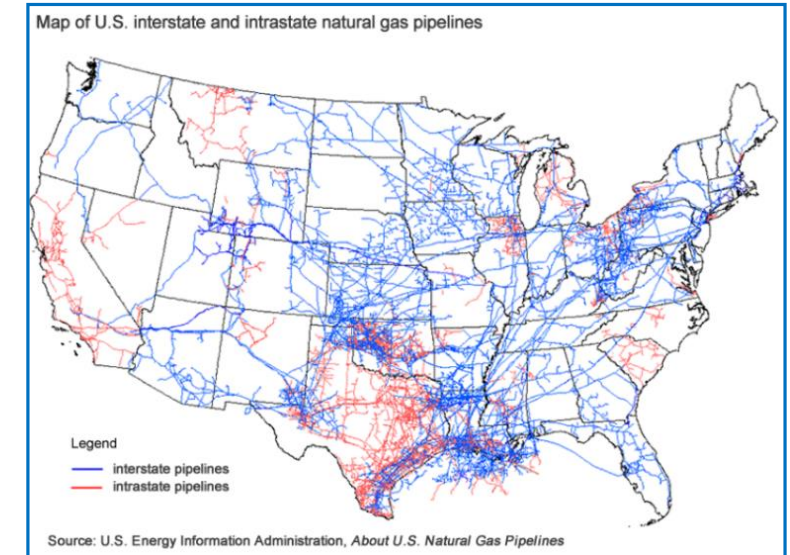
Hydrogen Storage for Vehicle Applications

- Primary solution: High pressure cylinders
- Vehicles have different storage characteristics than large scale storage:
 - compact, light, stable, quick charging/discharging, strict delivery conditions
- Large scale storage would require:
 - Low energy and capital costs
 - Low leakage/loss rates
- Research for vehicle H₂ storage has driven material development
 - Similar to battery development
 - Metal hydrides could be the answer to density for vehicles, but weight is an issue



Natural Gas Pipeline System as Storage Capacity

- 3 million miles of natural gas pipeline in the US: Vast potential for immediate H₂ storage
- Mixing 10-20% hydrogen in natural gas pipelines could be possible today
- Combustion apparatus can handle some amount of H₂/CH₄ fuel blending
 - Appliances: 10-20% (depending on appliance) with no issues
 - Turbines: can handle 10% blending with no modifications or up to 30% with minor alterations



1. Energy Information Administration (EIA), 2020, "Natural gas explained." <https://www.eia.gov/energyexplained/natural-gas/natural-gas-pipelines.php>
2. McDonell, V. et al., 2019, "Implications of Increase Renewable Natural Gas on Emissions and Stability Behavior of Appliances." Presentation, CEC Grant PIR-16-017, October 23, 2019.
3. ETN Global, "Hydrogen Gas Turbines: The Path Towards a Zero-Carbon Gas Turbine."

Operating Costs of H₂ Storage Technologies

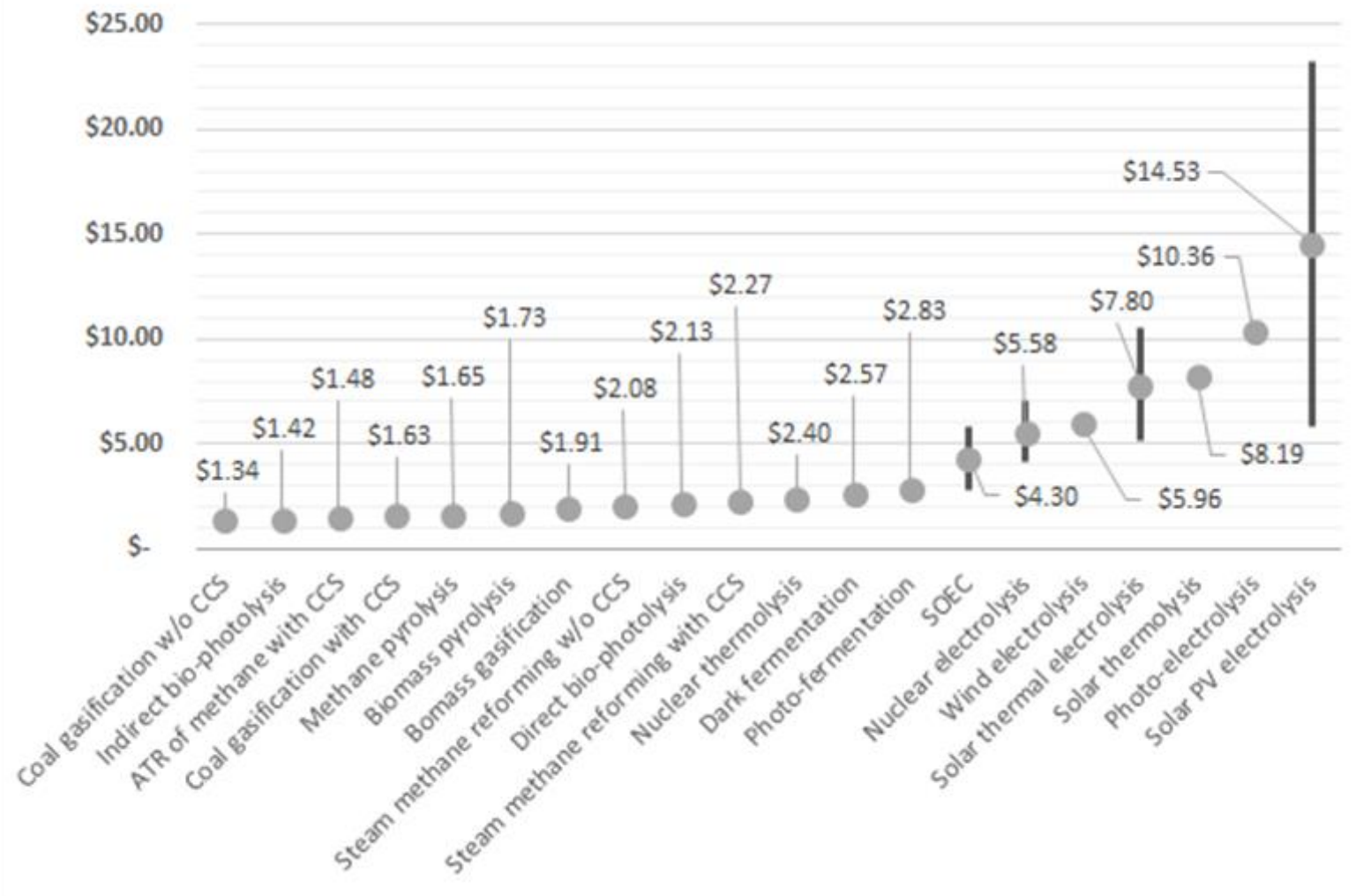
| | Storage Process | | | | Release Process | |
|-----------------------|-------------------------------|-----------|----------------|--------------------------------------|-------------------------------|-----------|
| Storage Technology | Heat (kWh/kg H ₂) | Temp (°C) | Pressure (bar) | Electricity (kWh/kg H ₂) | Heat (kWh/kg H ₂) | Temp (°C) |
| Gas 100 bar | - | - | 100 | 1 | - | - |
| Gas 200 bar | - | - | 200 | 1.2 | - | - |
| Gas 700 bar | - | - | 700 | 1.6 | - | - |
| Liquid Hydrogen | - | -253 | - | 6 | - | - |
| Adsorption | - | -176 | 40 | 6.7 | - | - |
| AlH ₃ | 54 | <70 | - | 10 | 1 | 100 |
| MgH ₂ | - | 300 | 30 | 0.7 | 10.3 | 350 |
| Intermetallic Hydride | - | <80 | 50 | 0.8 | ~2-6 | <80 |
| Formic Acid | 64 | 100-180 | 105 | 6.7 | 4.3 | <100 |
| Ammonia | - | 400 | 250 | 2-4 | 4.2 | >425 |
| Methanol | - | 250 | 50 | 1.3-1.8 | 6.7 | 250 |

Summary

Hydrogen a potential carbon free energy ecosystem

- H_2 is a challenging fuel compared to methane
- Utilizing H_2 as an energy source can be carbon free
 - Need CCS for FE based; Renewable or NE electricity for electrolysis
- H_2 storage offers a long term / high capacity ES option compared to other methods (CAES, pumped hydro, batteries)
- The existing NG pipeline system could accommodate storage now
 - In part decarbonizing NG
- H_2 could provide for a carbon free energy ecosystem (production, storage, distribution and use) and leverage existing assets while allowing future technology development and insertion

Hydrogen Production Cost by Technology (\$/kg)



- *Grid-scale energy storage with renewable hydrogen production and utilization forms core of Advanced Clean Energy Storage project in central Utah*
- SALT LAKE CITY– (May 30, 2019) Mitsubishi Hitachi Power Systems (MHPS) and Magnum Development today joined The Honorable Gary Herbert, Governor of Utah, to announce an initiative to launch the Advanced Clean Energy Storage (ACES) project in central Utah. In the world's largest project of its kind, the ACES initiative will develop 1,000 megawatts of 100 percent clean energy storage, thereby deploying technologies and strategies essential to a decarbonized future for the power grid of the Western United States.