

# Life Cycle Analysis of Emerging CO2 Utilization Technologies: Challenges and Current Best Practices

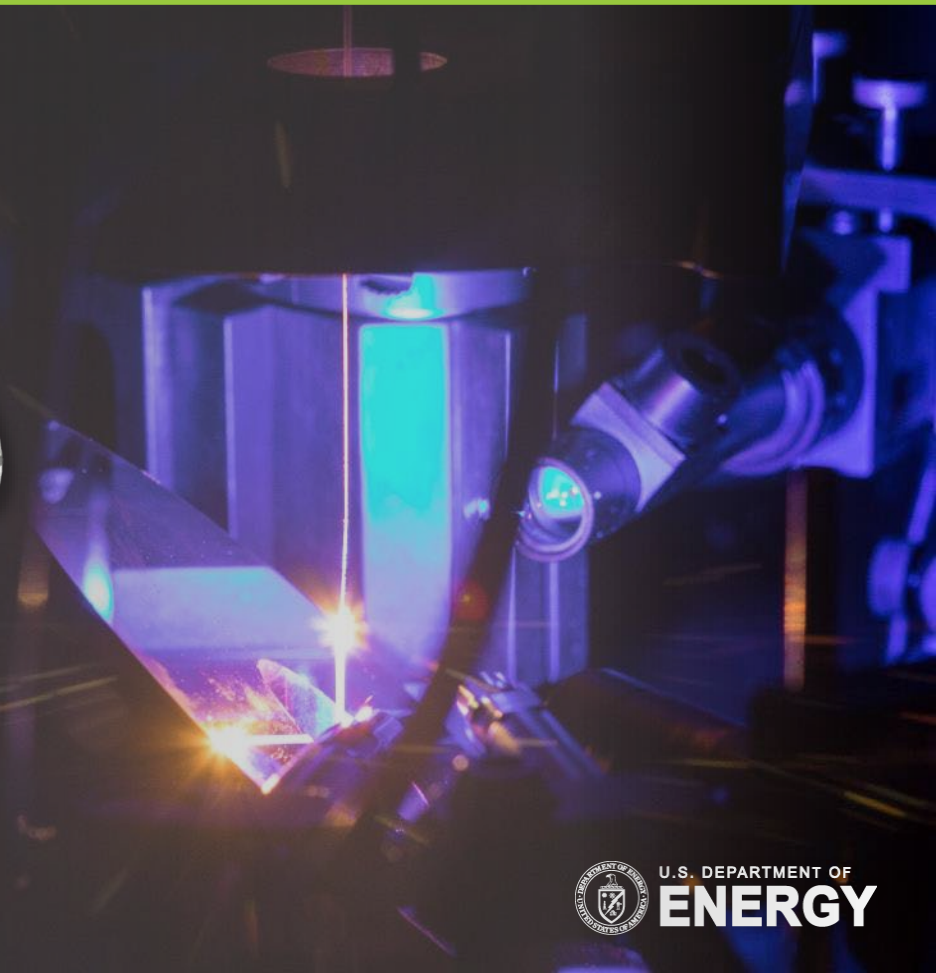
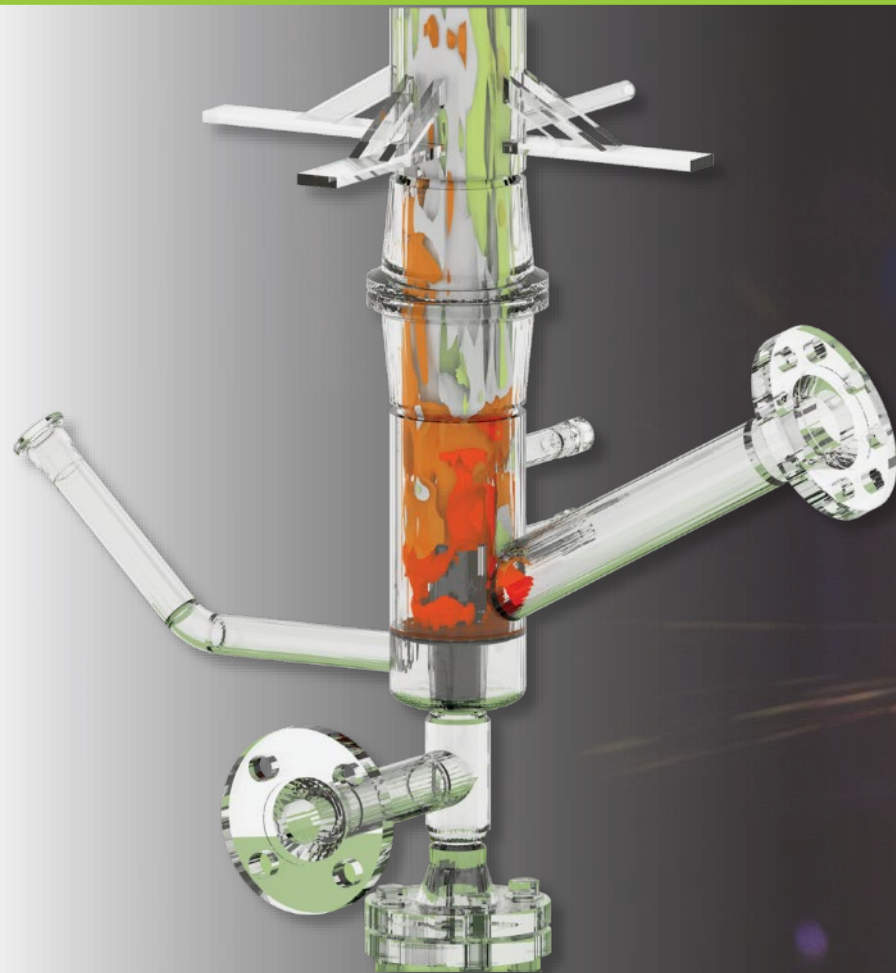


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**Solutions for Today | Options for Tomorrow**



**ISSST 2022**  
**June 21-23, 2022**

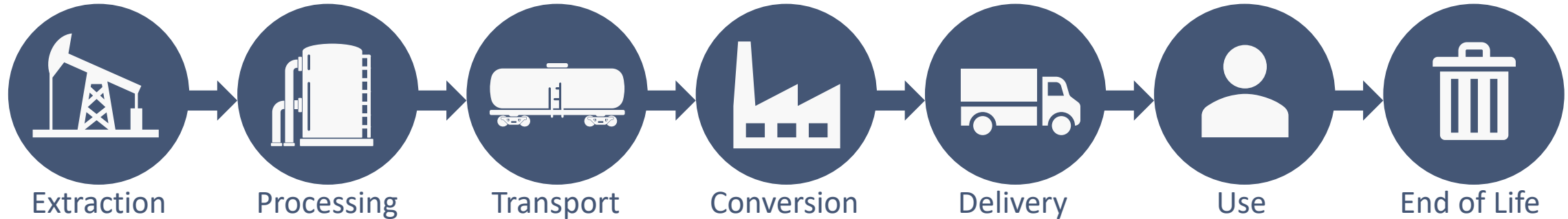
# Disclaimer



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# Energy Life Cycle Analysis (LCA)

## Cradle-to-Grave Environmental Footprint of Energy Systems



## What is Life Cycle Assessment/Analysis (LCA)?

LCA is a technique that helps people make better decisions to improve and protect the environment by accounting for the potential impacts from raw material acquisition through production, use, end-of-life treatment, recycling, and final disposal (i.e., cradle-to-grave).

# Why LCA?

## Inform Business Decisions: R&D to Commercialization

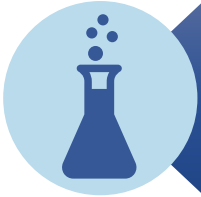
- **Guide research and development investment.**  
We want to invest in emerging technologies that are better than existing technologies.
- **Evaluate existing systems to identify opportunities for improvement.**  
Where should we invest to obtain the greatest return on investment?
- **Identify data gaps and validation needs to improve decision-making.**  
Inform and guide environmental field monitoring activities (data collection).
- **Assess potential benefits from commercializing technologies.**  
Quantify the environmental value at various levels of commercial adoption (at what scale will our technology make a measurable difference?).

# How Do We Use LCA?

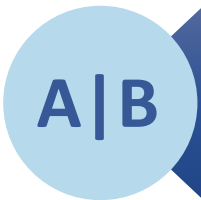
Depends on the Question of Interest....



Establish National Baselines



Assess Emerging and Existing Technologies



Compare Technology and Scenario Tradeoffs



Plan for the Future and Look Ahead

# The NETL CO2U LCA Guidance Toolkit

## Overview

- ❑ Supports funding recipients with their LCA requirements
- ❑ Foster better decision-making for the U.S. DOE Carbon Utilization Program by providing consistent and transparent analysis and reporting structure
- ❑ Provide LCA guidance, data, and tools to LCA practitioners in the area of CO2U
- ❑ Contribute to the global discussion on CO2U LCA and LCA methods
- ❑ Toolkit site:  
[netl.doe.gov/LCA/CO2U](http://netl.doe.gov/LCA/CO2U)

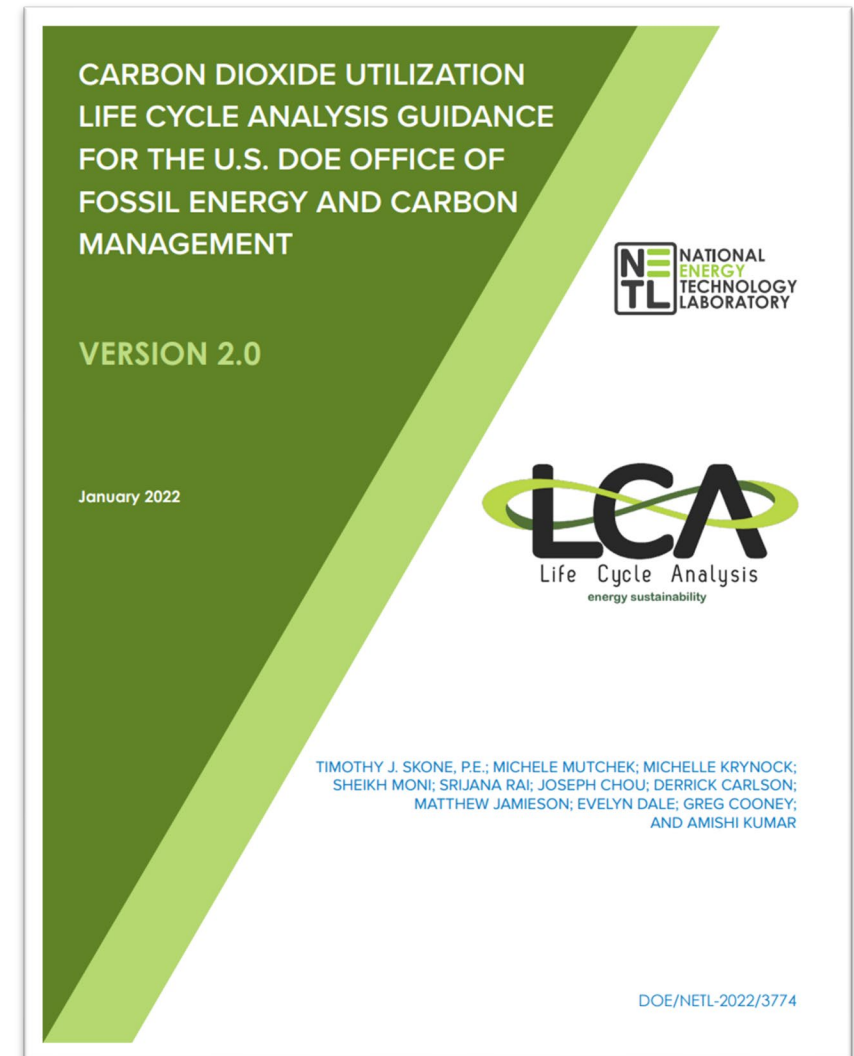
## NETL CO2U LCA GUIDANCE TOOLKIT V 2.0.0

 <p><b>CO2U LCA GUIDANCE DOCUMENT FOR THE U.S. DOE OFFICE OF FECD, VERSION 2.0</b></p> <p>Analysis requirements and instructions for using the supporting data and tools</p>	 <p><b>NETL CO2U LCA DOCUMENTATION SPREADSHEET</b></p> <p>Excel file that can be used to document data when not using openLCA</p>	 <p><b>TRAINING RESOURCES</b></p> <p>Provided to funding recipients to aid in modeling an LCA</p>
 <p><b>NETL CO2U OPENLCA LCI DATABASE VERSION 2</b></p> <p>openLCA database that includes NETL unit process data and an example CO2U LCA</p>		<p><b>45Q ADDENDUM AND TOOLS</b></p> <p>Information pertaining to the use of this toolkit in performing life cycle analyses in support of the 26 CFR § 1.45Q tax credit, including an addendum to the Guidance Document.</p>
 <p><b>OPENLCA CONTRIBUTION TOOL</b></p> <p>Excel template that translates openLCA results into required charts</p>	 <p><b>NETL CO2U LCA REPORT TEMPLATE</b></p> <p>Word report template for summarizing data and results</p>	<p><b>NETL ADDITIONAL DOWNLOADS</b></p> <p> <a href="#">Download Full Toolkit</a></p> <p> <a href="#">Patches, Archives, and Version History</a></p>

# The NETL CO2U LCA Guidance Toolkit

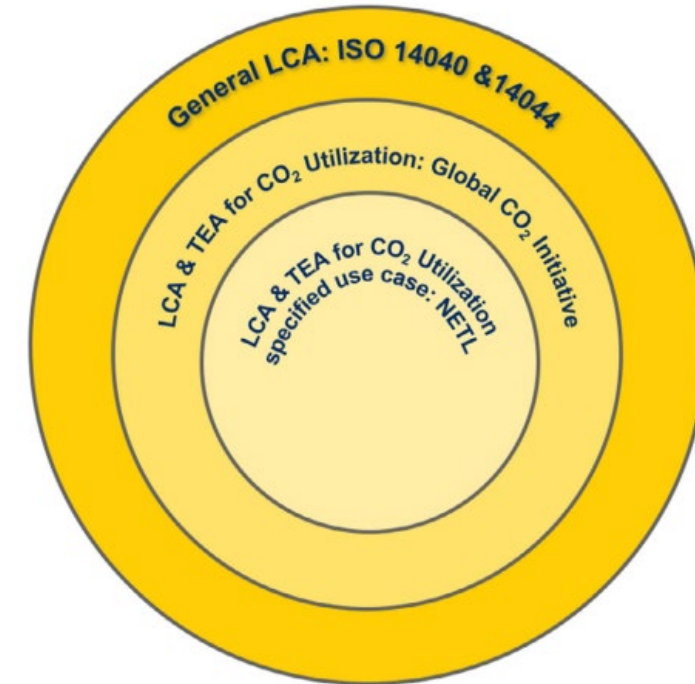
## Overview

- ❑ Specific guidance for projects funded by DOE CO2U program. For general guidance on applying, commissioning & interpreting LCA – the underlying assumptions of the guidance should be examined and adjusted for use in other programs
- ❑ Technology neutral (both in guidance and provided worked examples) – no recommendations or preference is given for specific technologies or pathways. All project associated materials are purely educational or instructional
- ❑ Scheme specific guidance – we built this document for a DOE FOA program and the goal is to receive consistent, comparable LCAs back from project PIs



# Need for Harmonized LCA approach

- ❑ ISO 14040 and 14044 is generic and a variety of approaches has been developed and in use
- ❑ Emerging from this variety is a need for harmonization of procedures for LCA of CCU for consistent interpretation and reporting of the results



## The Need for and Path to Harmonized Life Cycle Assessment and Techno-Economic Assessment for Carbon Dioxide Capture and Utilization

Volker Sick,\* Katy Armstrong, Gregory Cooney, Lorenzo Cremonese, Alexandra Eggleston, Grant Faber, Gregory Hackett, Arne Kästelhön, Greg Keoleian, John Marano, Joseph Marriott, Stephen McCord, Shelie A. Miller, Michele Mutchek, Barbara Olfe-Kräutlein, Dwarakanath Ravikumar, Louise Kjellerup Roper, Joshua Schaidle, Timothy Skone, Lorraine Smith, Till Strunge, Peter Styring, Ling Tao, Simon Völker, and Arno Zimmermann



# Contribute to Global Discussion

## International Carbon Capture and Utilization (CCU) Assessment Harmonization Group

- The NETL LCA team co-led discussions to develop a globally consistent approach to perform LCA and techno-economic analysis (TEA) of CO<sub>2</sub>U technologies.
- The collaboration formed [International CCU Assessment Harmonization Group](#) which will enable the development of consistent guidelines for LCA and TEA of CO<sub>2</sub> utilization technologies.
- The NETL LCA team contributed to this harmonization effort by leading and participating in multiple task force teams.
- Findings from this collaborative effort were presented in a series of mini webinars in May 2021.
- A number of peer-reviewed journal articles has been published in *Frontiers in Climate*.

### International CCU Assessment Harmonization Group Participants



### Special Issue in Frontiers in Climate



Research Topic

**Harmonizing Life Cycle Analysis (LCA) and Techno-Economic Analysis (TEA) guidelines: A Common Framework for consistent conduct and transparent reporting of carbon dioxide removal and CCU Technology Appraisal**

# Harmonization of TEA and LCA for CCU

## Focus Areas

AssessCCUS  
Resource  
Website

Common  
Terminology

LCA and TEA at  
different TRL

Adaptation of  
Technology  
Learning Curve

Selecting  
Proper  
Benchmark

Future  
Scenarios



### AssessCCUS: An Integrated Approach for Aggregating Resources to Enable Techno-Economic and Life Cycle Assessment of Carbon Management Technologies

Grant Faber, Christophe Mangin, Barbara Olfe-Kräutlein and Joshua A. Schaidle

#### Data Report

Published on 17 February 2022  
Front. Clim. doi: 10.3389/fclim.2022.817211

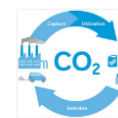


### Adapting Technology Learning Curves for Prospective Techno-Economic and Life Cycle Assessments of Emerging Carbon Capture and Utilization Pathways

Grant Faber, Andrew Ruttiger, Till Strunge, Tim Langhorst, Arno Zimmermann, Mitchell van der Hulst, Farid Bensebaa, Sheikh Moni and Ling Tao

**Original Research** Comparisons of emerging carbon capture and utilization (CCU) technologies with equivalent incumbent technologies are necessary to support technology developers and to help policy-makers design appropriate long-term incentives to mitigate climate ...

Published on 14 April 2022  
Front. Clim. doi: 10.3389/fclim.2022.820261



### Life-Cycle and Techno-Economic Assessment of Early-Stage Carbon Capture and Utilization Technologies—A Discussion of Current Challenges and Best Practices

Arno W. Zimmermann, Tim Langhorst, Sheikh Moni, Joshua A. Schaidle, Farid Bensebaa and André Bardow

**Policy and Practice Reviews** The mitigation of climate change requires research, development, and deployment of new technologies that are not only economically viable but also environmentally benign. Systematic and continuous technology assessment from early technology maturity ...

Published on 28 March 2022  
Front. Clim. doi: 10.3389/fclim.2022.841907

### Why Terminology Matters for Successful Rollout of Carbon Dioxide Utilization Technologies

Barbara Olfe-Kraeutlein, Katy Armstrong, Michele Mutchek, Lorenzo Cremonese and Volker Sick

**Perspective** To realize their full sustainability potential, carbon dioxide utilization technologies (carbon capture and utilization/CCU) presently require policy support. Consequently, they require acceptance among a variety of stakeholders in industry, policy ...

Accepted on 06 May 2022  
Front. Clim. doi: 10.3389/fclim.2022.830660

# LCA of Early TRL Technologies

International Carbon Capture and Utilization (CCU) Assessment Harmonization Group

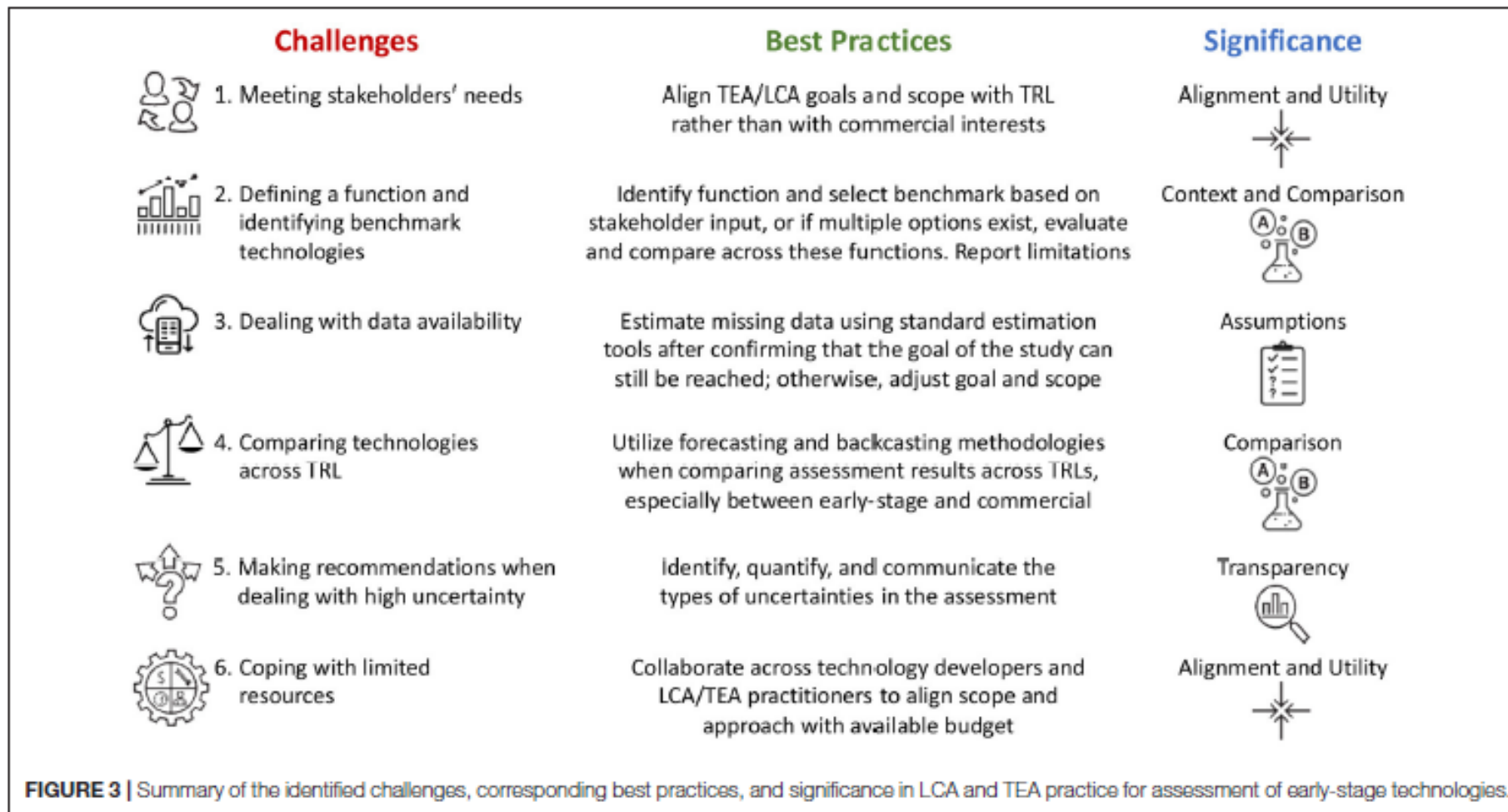


FIGURE 3 | Summary of the identified challenges, corresponding best practices, and significance in LCA and TEA practice for assessment of early-stage technologies.

Zimmermann et al. (2022)  
Front. Clim. doi:  
10.3389/fclim.2022.841907

# Adaptation of TLC in LCA and TEA

International Carbon Capture and Utilization (CCU) Assessment Harmonization Group

- ❑ While learning curve approaches have been developed for various technologies, a harmonized methodology for using TLCs in TEA and LCA for CCU in particular is essential.
- ❑ This paper proposed a methodology that incorporates TLCs into TEA and LCA to forecast the environmental and economic performance of emerging CCU technologies.
- ❑ The proposed methodology is based on both an evaluation of the state of the art of learning curve assessment and a literature review of TLC approaches developed in various manufacturing and energy generation sectors.
- ❑ The method has been demonstrated using a case study on a CO<sub>2</sub> mineralization pathway.

Faber et al. (2022)

Front. Clim. doi: 10.3389/fclim.2022.820261

# TLC Methodology (Hybrid approach)

International Carbon Capture and Utilization (CCU) Assessment Harmonization Group



$$TPC_N = TPC_1 N^{-b}$$

TPC: Total plant cost (direct and indirect costs)

“1” correspond to the FOAK (First-of-a-kind)

“N” correspond to NOAK (nth-of-a-kind)

“b” is learning rate exponent:  $b = -\frac{\log(1-lr)}{\log(2)}$

“lr” is the learning rate

FOAK plant is estimated using a comprehensive bottom-up approach, followed by a top-down learning curve approach to determine NOAK plant costs

Faber et al. (2022)

Front. Clim. doi: 10.3389/fclim.2022.820261

# TLC Methodology - GHG calculation

International Carbon Capture and Utilization (CCU) Assessment Harmonization Group



- Most learning rates are derived through economic data
- Technology learning is applied for capital expenditure (and OPEX)
- Few data are available for GHG emissions
- Options considered to expand environmental impact assessments:
  - ❑ Energy and materials consumptions could be used as proxy for CO<sub>2</sub> emissions
  - ❑  $GHG_{NOAK} = GHG_{FOAK} \cdot N^{-b}$

Faber et al. (2022)

Front. Clim. doi: 10.3389/fclim.2022.820261

# Defining Benchmark for CCU Technologies

International Carbon Capture and Utilization (CCU) Assessment Harmonization Group



Technology Maturity of the Proposed Technology	Comparison Case Minimum Expectation for Reporting	Recommended Guidance
TRL 1 – 4 (Concept/Lab)	Highest Market Share	BIC GHG
TRL 5 – 6 (Prototype/Scale-up)	Industry Average GHG	BIC GHG
TRL 7 – 8 (Demonstration/1 <sup>st</sup> plant)	BIC GHG	Marginal Cost
TRL 9 (Commercial)	Marginal Cost	Marginal Cost

# Contribute to Global Discussion

## SETAC-ACLCA Working Group: LCA Recommendations for Emerging Technologies

- The NETL LCA Team is collaborating with a diverse group of LCA experts to develop recommendations for LCA of emerging technologies as part of the SETAC-ACLCA LCA Working Group (<https://www.setac.org/group/SNAIGLCA>).
- This collaborative effort will enable LCA practitioners to:
  - Understand the state-of-the-art in LCA for emerging technologies.
  - Identify limitations and gaps in current LCA techniques.
  - Develop a roadmap to enable LCA of emerging technologies to better serve decision-making.
- Recently, NETL participated in the “Emerging Technologies” special session at the ACLCA 2021 conference, and co-presented findings from the SETAC-ACLCA LCA Working Group’s LCA effort.



Updates  
[https://youtu.be/By1\\_ucWh6Z4](https://youtu.be/By1_ucWh6Z4)  
<https://youtu.be/JdbvrRsmnRY>



# SETAC-ACLCA Working Group



## Activity Highlights

- Four sub-groups to focus on each stage of LCA
- NETL participated in the “Emerging Technologies” special session at the ACLCA 2021 conference, and co-presented findings from the SETAC-ACLCA LCA Working Group’s LCA effort
- The SETAC-ACLCA LCA Working Group presented in “CCU TEA and LCA Guidance – A Harmonized Approach” Workshop co-organized by GCI and DOE NETL in May 2022
- Special Session in ISSST 2022

Goal and  
Scope

Life Cycle  
Inventory

Life Cycle  
Impact  
Assessment

Interpretation

- ❑ **Outcomes from global collaboration efforts included:**
  - ❑ The launch of the [AssessCCUS website](#).
  - ❑ Glossary of accepted TEA and LCA terms for CCUS.
  - ❑ Recommendations to conduct LCA and TEA for CCU technologies/emerging technologies at low technology readiness level.
  - ❑ Strategy to define comparison product system representatives.
  - ❑ Guidelines to evaluate the technology learning curve and its implications on future performance.
  
- ❑ **These international efforts continue to support the development of consistent guidelines to advance the commercialization of products produced from captured carbon dioxide to reduce the environmental impact on local and global communities to ensure a sustainable future.**

# NETL RESOURCES

VISIT US AT: [www.NETL.DOE.gov](http://www.NETL.DOE.gov)



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