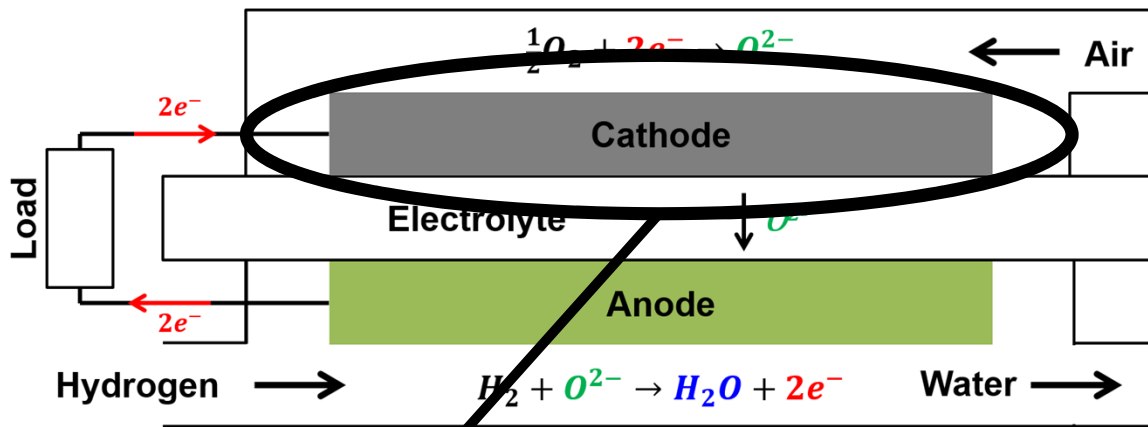


# Influence of surface chemistry of fluorite-type cathode materials on oxygen reduction reaction

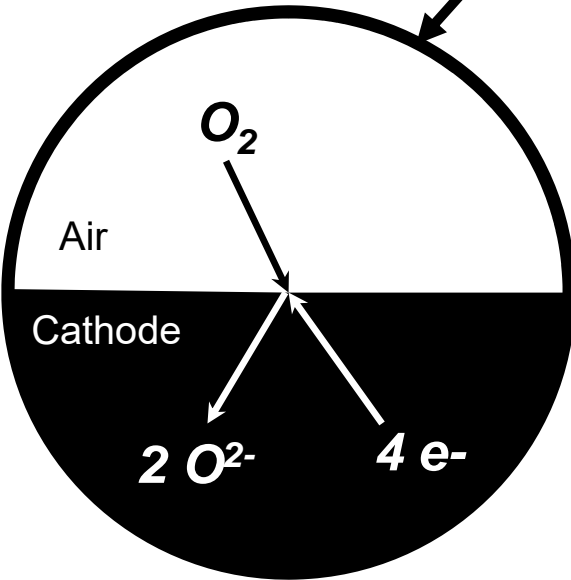
Clement Nicollet, Harry Tuller  
Massachusetts Institute of Technology  
NETL award DE-FE0031668

# Solid Oxide Fuel Cells



High efficiency  
 Fuel flexibility  
 Highly scalable  
 Produces usable steam (CHP applications)

Main drawback to address:  
 performance degradation

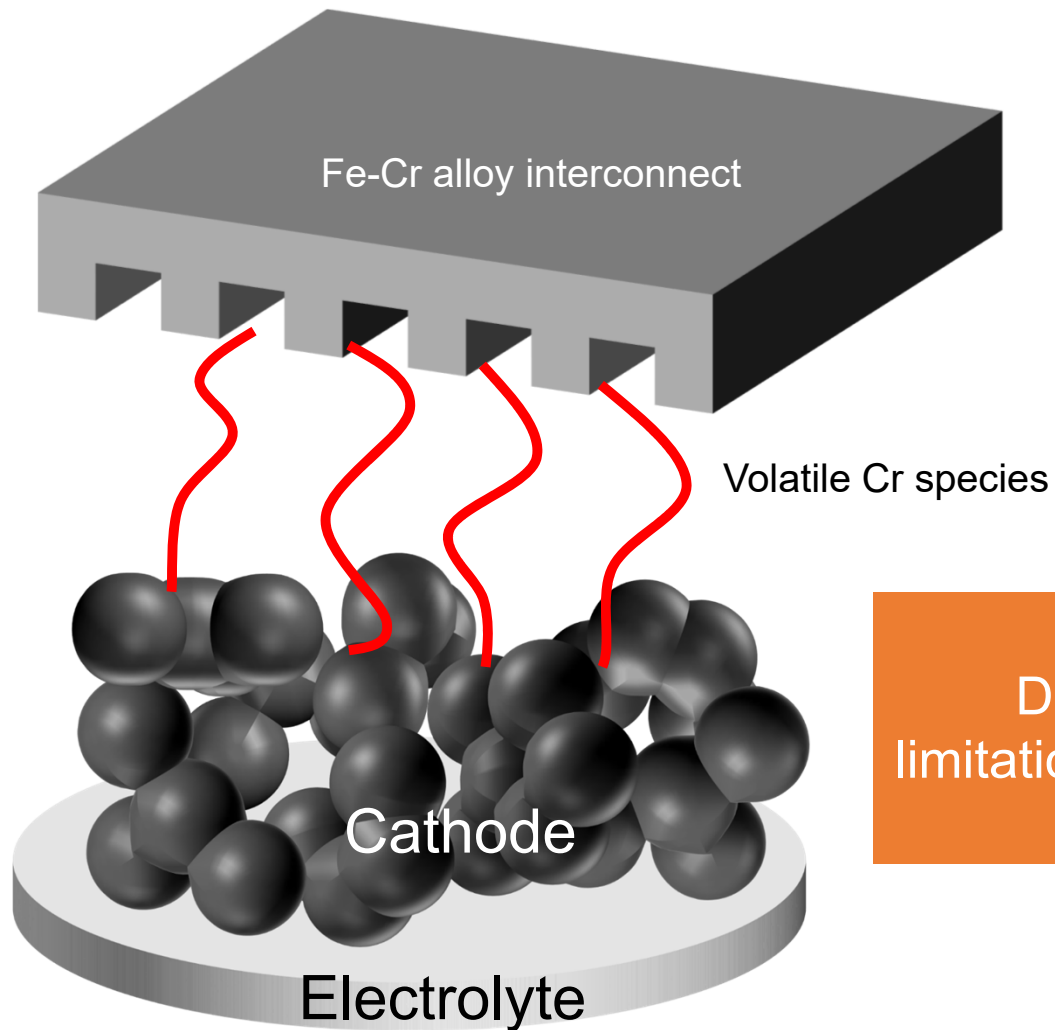


Oxygen Reduction Reaction limited by solid/gas surface exchange reaction rate

Surface reaction very sensitive to contaminants

→ major source of performance degradation

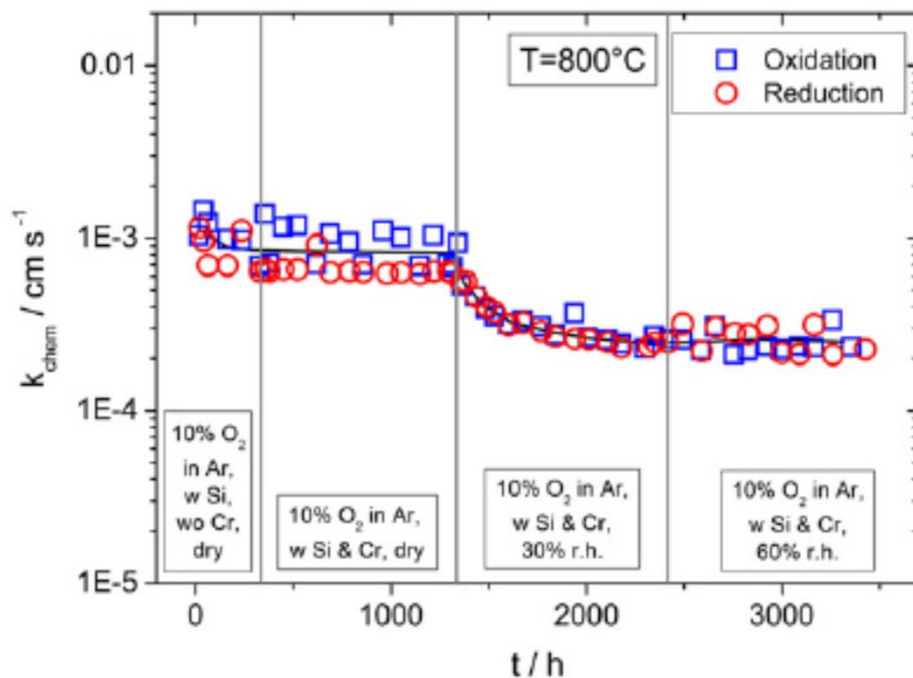
# Chromium poisoning of SOFC cathodes



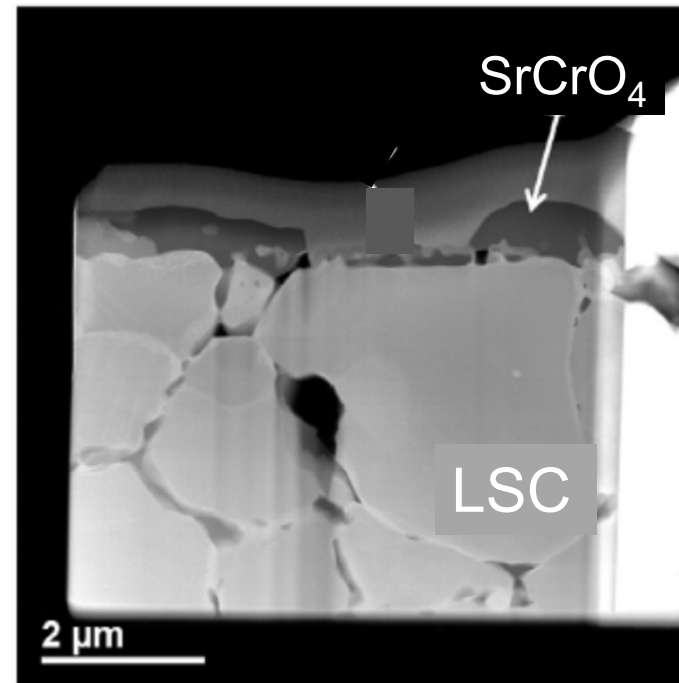
Chromium from interconnect:  
Deposition onto cathode active sites  
limitation of oxygen surface exchange reaction  
Degradation of performance

# Cr-poisoning In Sr-containing cathodes

Surface Exchange coefficient  $k_{chem}$  of  $\text{La}_{0.6}\text{Sr}_{0.4}\text{CoO}_3$  under Cr source

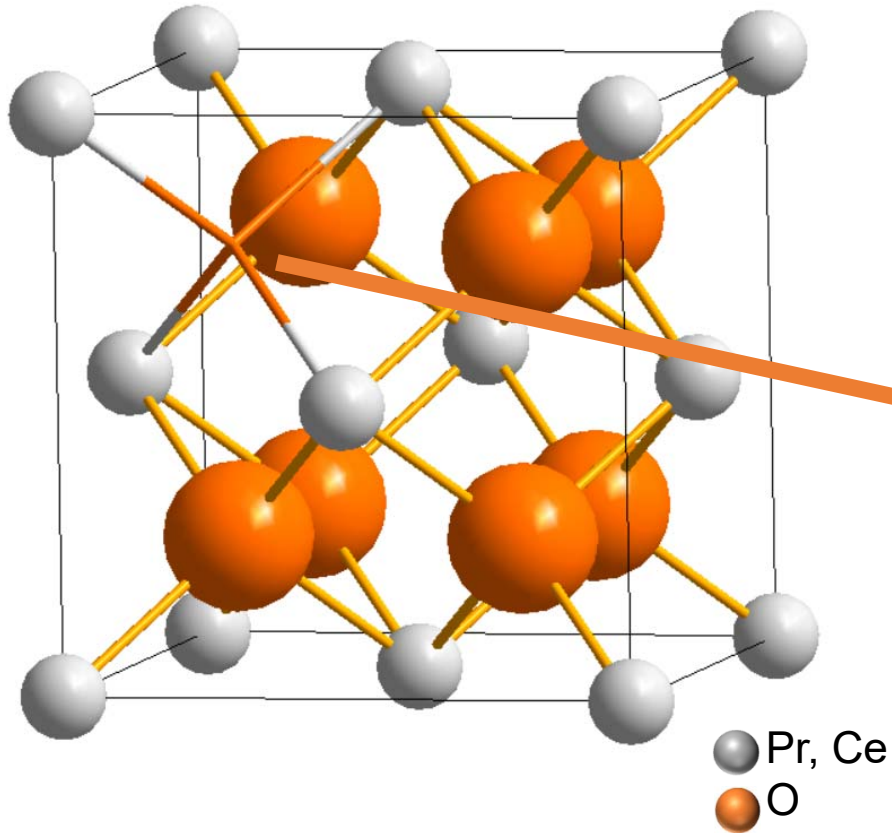


Bucher et al., *Solid State Ionics* 299 (2017) 26–31



Main degradation in humidified air and due formation of  $\text{SrCrO}_4$

## Sr-free cathode material – Pr-Ce oxides



Fluorite  $\text{CaF}_2$  type structure

Pr mixed valence  $3+/4+$



$\text{O}^{2-}$  vacancies

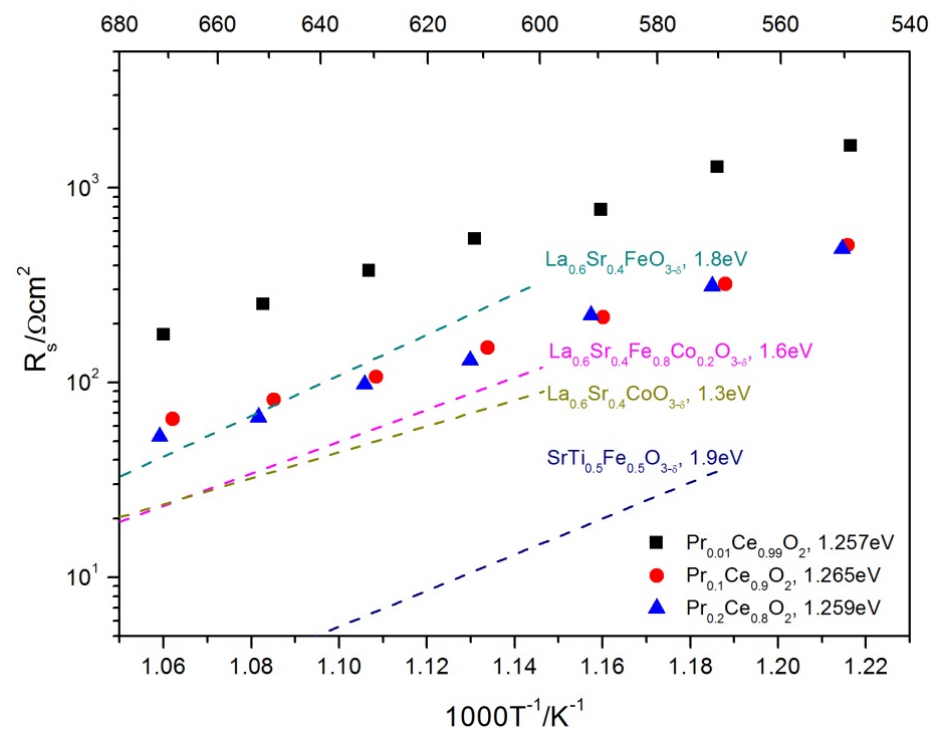
High  $\text{O}^{2-}$  Diffusion & Electrochemical activity  
Sr-free  
Simple AO material (one cation site)

# Sr-free cathode material – Pr-Ce oxides

## Praseodymium doped ceria

Surface resistance similar to perovskites

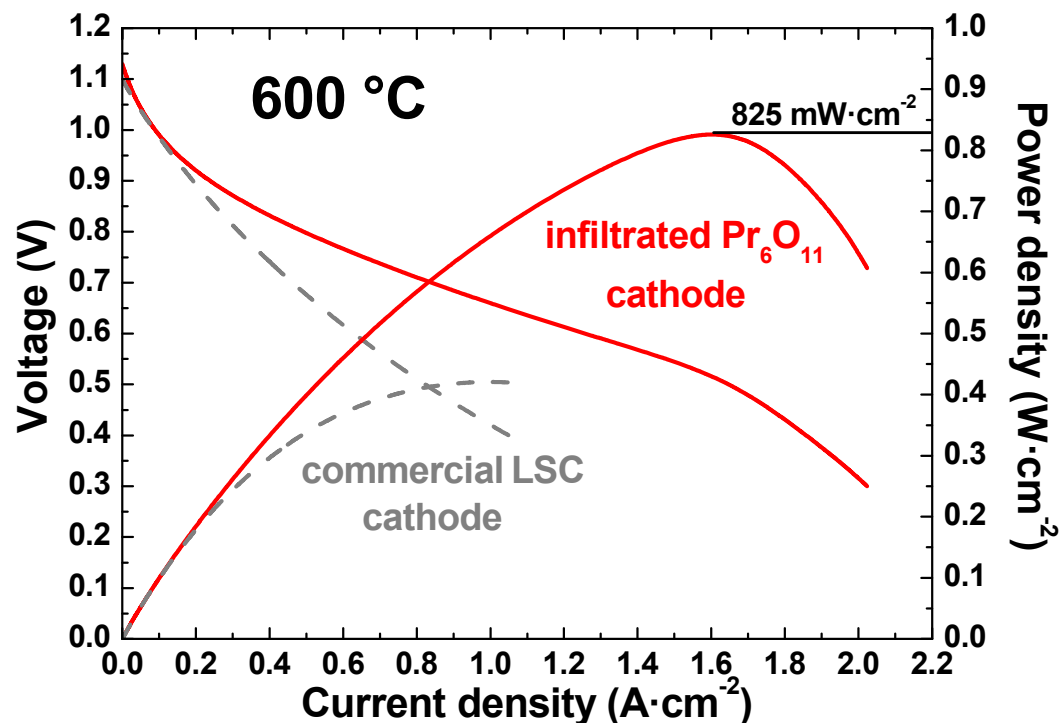
Temp/°C



D. Chen, H.L. Tuller, et al., *J. Electroceramics*, **28**, 62–69 (2012).

## Praseodymium oxide $\text{Pr}_6\text{O}_{11}$

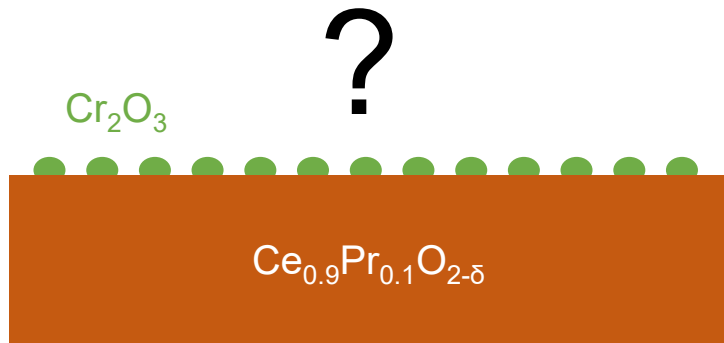
$\text{Pr}_6\text{O}_{11}$  infiltrated into GDC cathode (on commercial half-cell)  
Commercial single cell w/ LSC cathode (same anode/electrolyte)



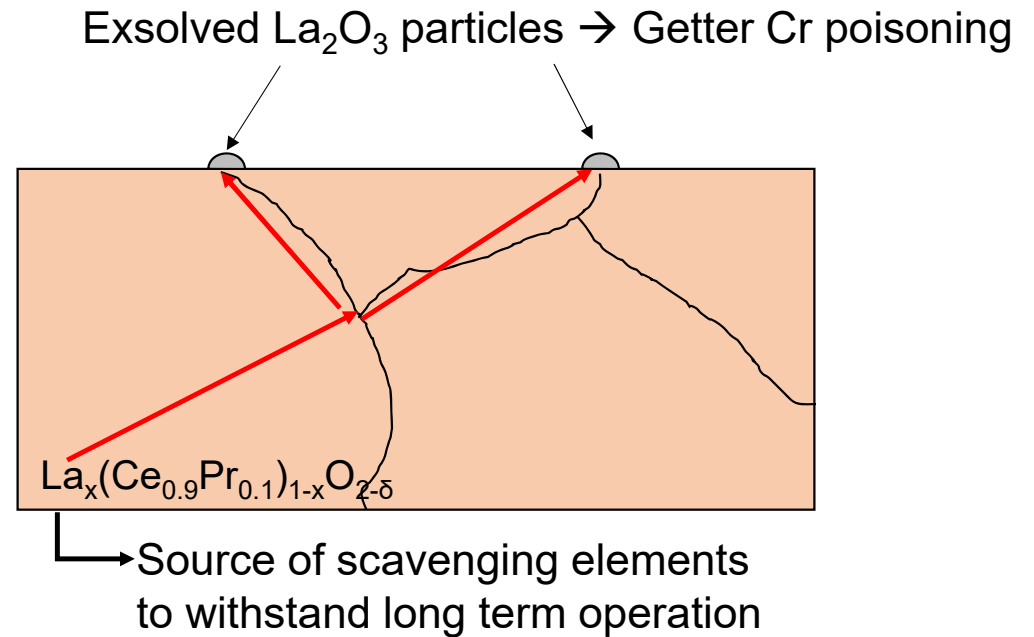
Nicollet et al., *Int. J. Hydrogen Energy* 41 (34), 15538-15544 (2016)

Performance comparable to state of the art cathode materials

# Project description and objectives



Cr poisoning of Pr-doped ceria electrodes



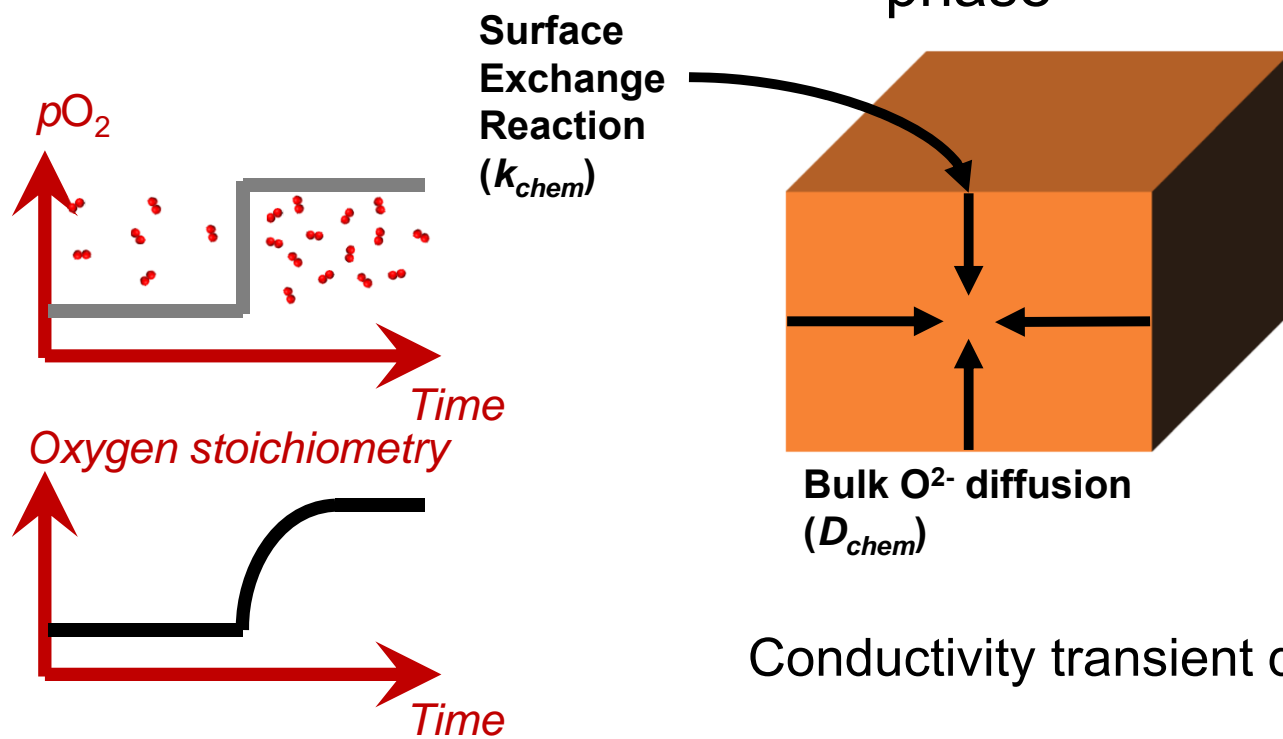
Self-Cleaning Material

## Study of the influence of Chromium on PCO surface exchange rate



# Measurement of surface exchange coefficient – Conductivity relaxation

## Kinetics of oxygen stoichiometry equilibration with the gas phase

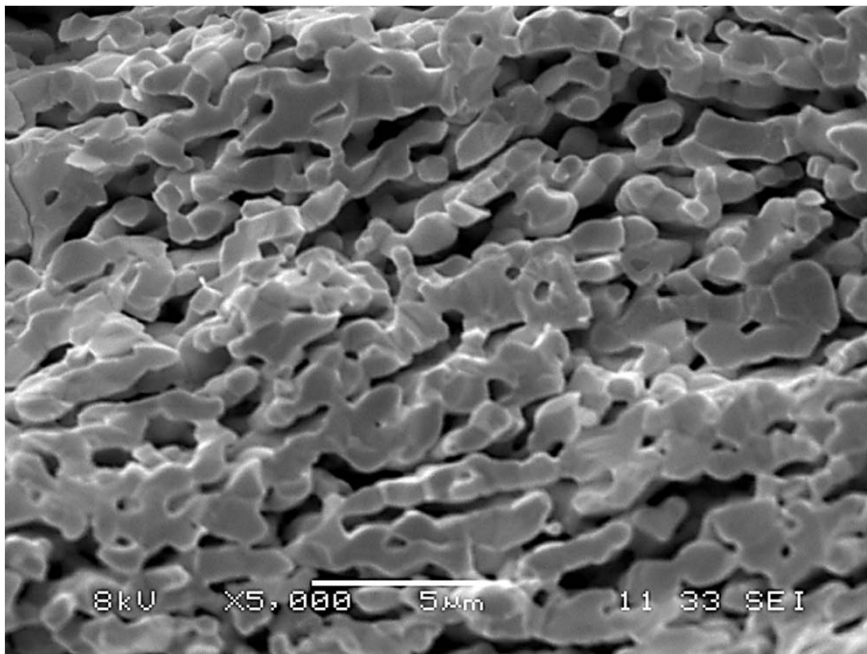


Conductivity transient depends on  $k_{chem}$  and  $D_{chem}$

# Measurement of surface exchange coefficient – Conductivity relaxation

When  $l \ll K_{\text{Chem}}/D$ , the transport is limited by the surface exchange

Porous sample  $\rightarrow$  Short diffusion length  $\rightarrow$  surface exchange limited



$$g(t) = \frac{\sigma(t) - \sigma(0)}{\sigma_{\infty} - \sigma(0)} = 1 - \exp\left[-\frac{t}{\tau_r}\right]$$

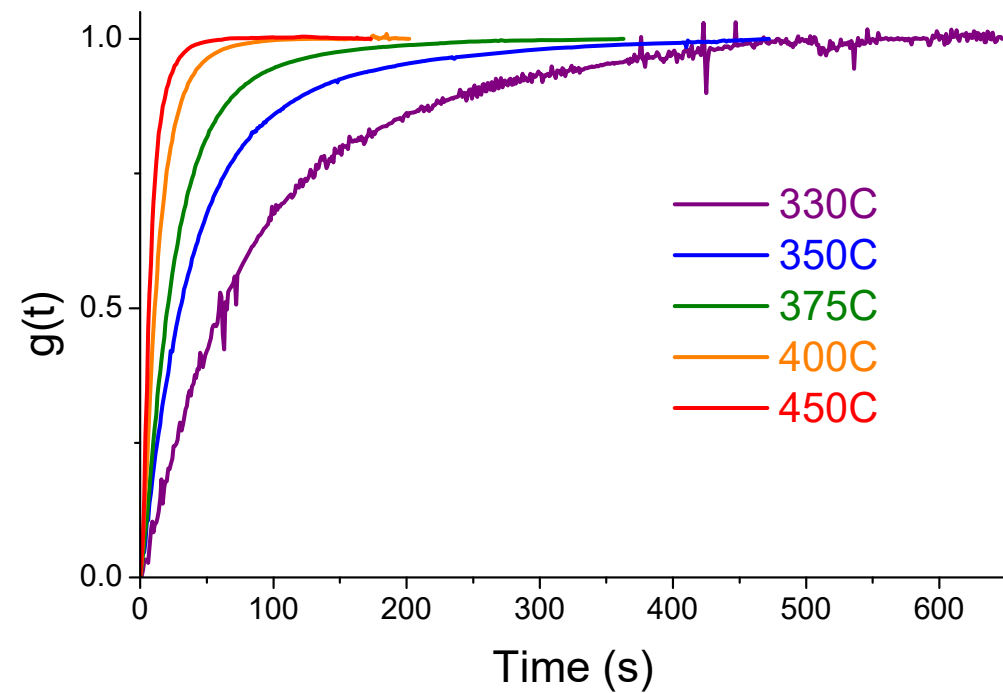
$$\tau_r = \frac{(1 - V_v)}{S_V k_{\text{chem}}}$$

porosity

Surface area

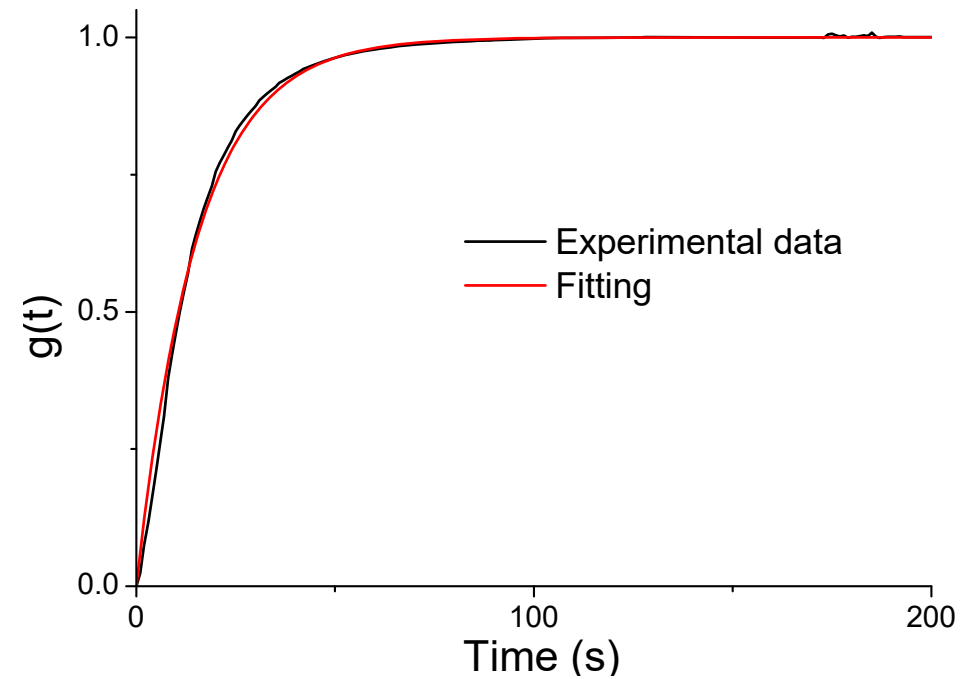
# Conductivity relaxation on PCO

Normalized Conductivity vs. time at different Temperatures



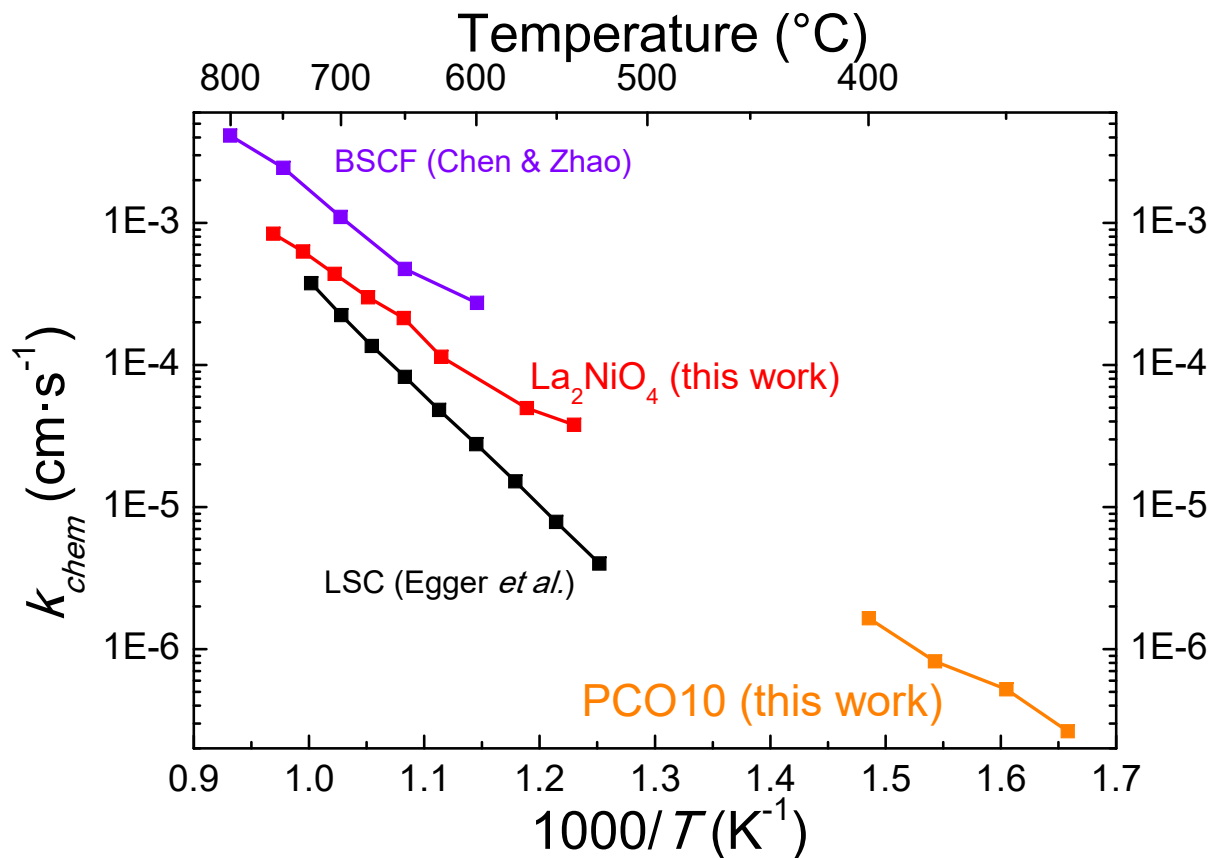
Normalized Conductivity vs. time @ 400C  
Data and Fitting Curve

$$g(t) = \frac{\sigma(t) - \sigma(0)}{\sigma_{\infty} - \sigma(0)} = 1 - \exp\left[-\frac{t}{\tau_r}\right]$$



# Surface exchange coefficient of PCO

Before chromium poisoning experiments



High surface exchange coefficient  
Comparable to state-of-the-art materials

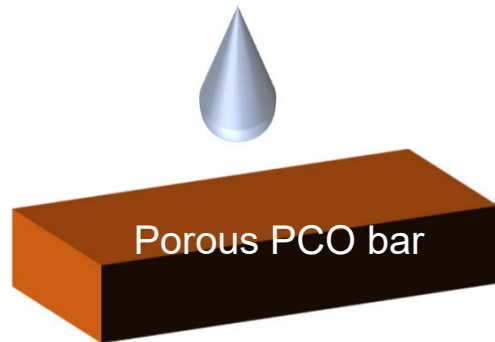
Conductivity relaxation on porous samples  
→ Easier preparation  
→ High surface (more reliable)  
→ Enable measurement at low temperatures

Egger *et al.*, *Solid State Ionics* 225 (2012) 55–60

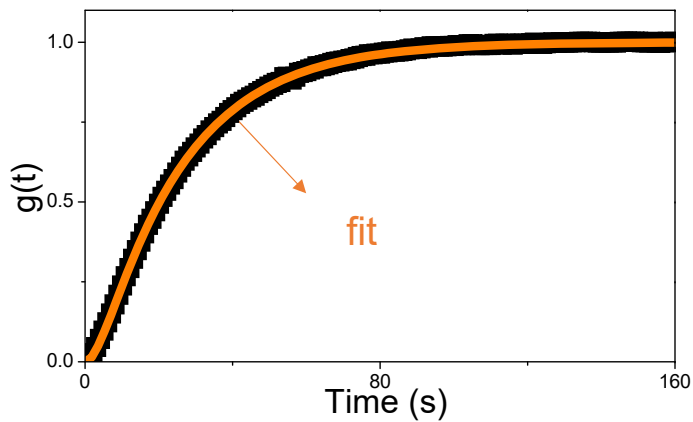
Chen & Zhao *International Journal of Hydrogen Energy* 36 (2011) 6948-6956

# Chromium poisoning study - strategy

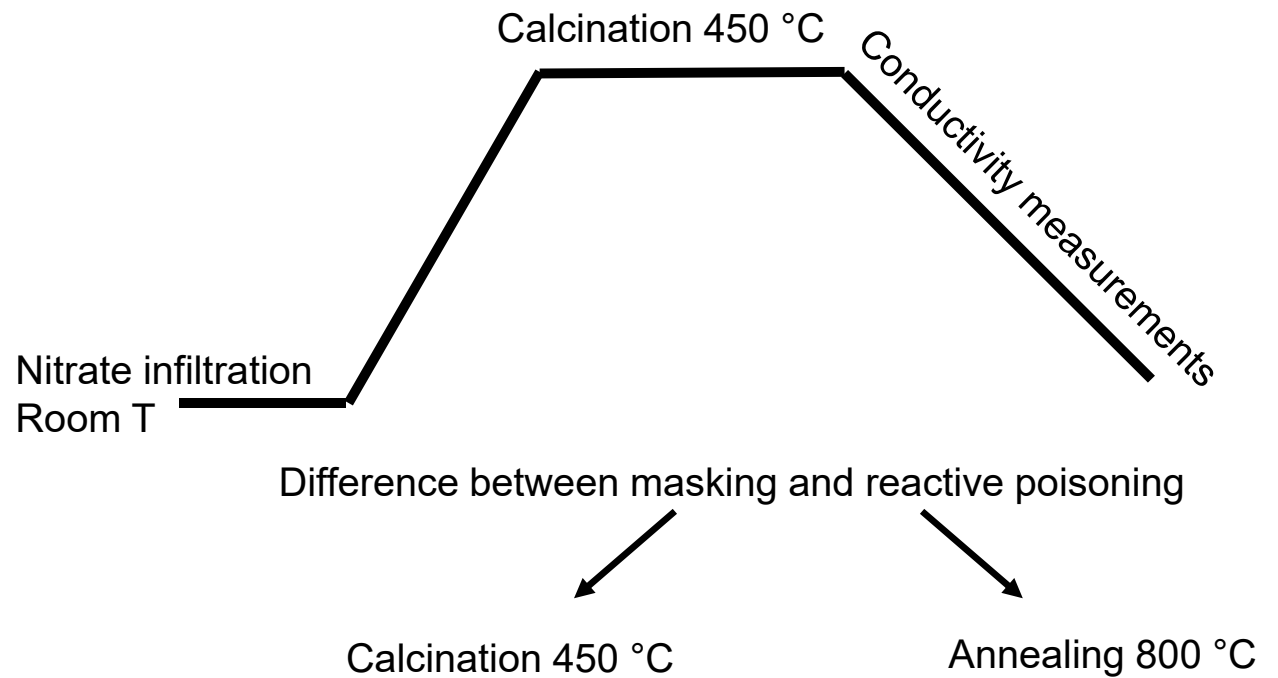
Artificial poisoning with  $\text{Cr}(\text{NO}_3)_3$  solution



Conductivity relaxation  
Surface exchange rate

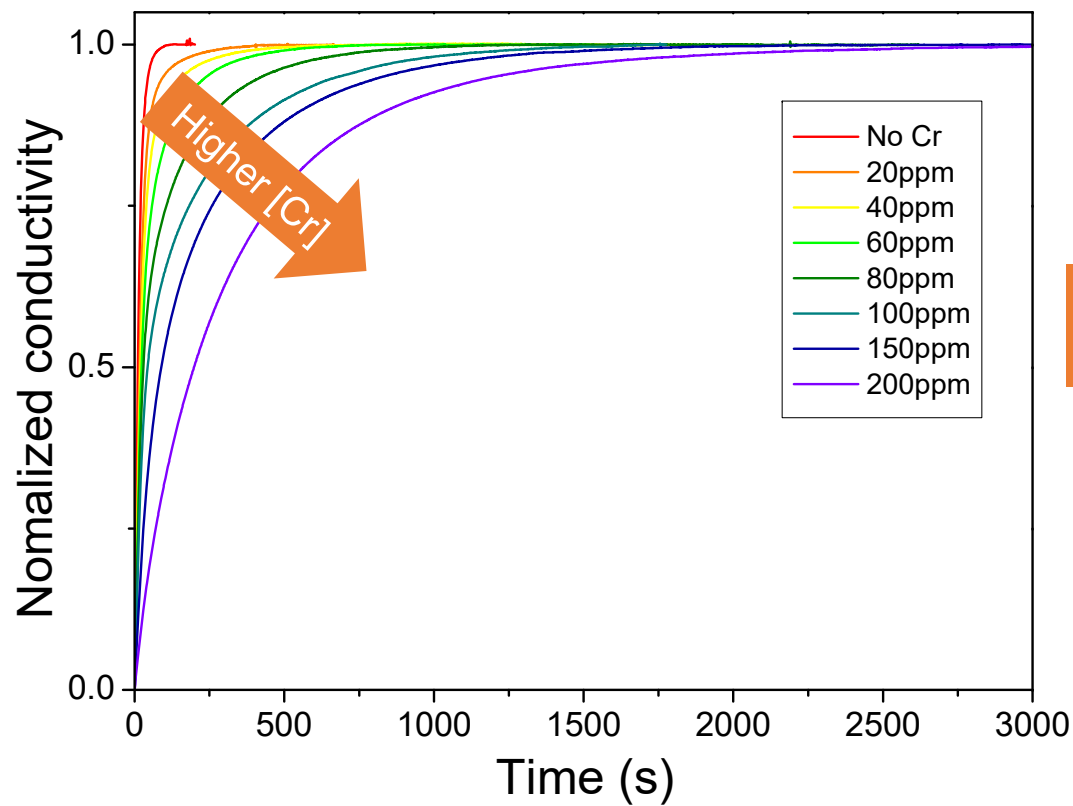


Taking advantage of low temperatures measurements



# Chromium poisoning on PCO

Conductivity transient after Cr poisoning increment (calcination at 450 °C)  
Measurement at 400 °C

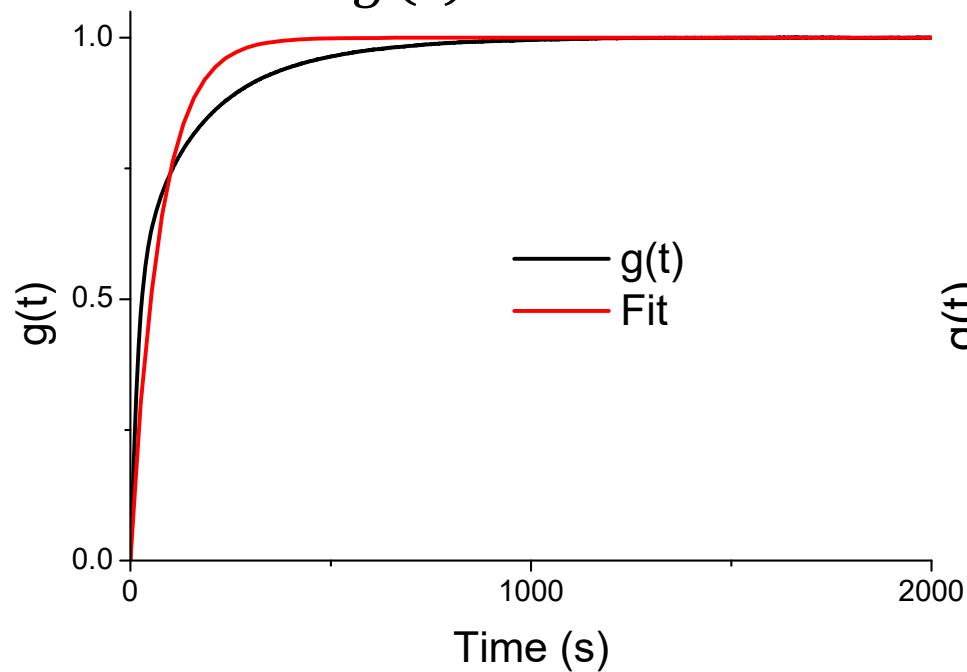


Degradation of the surface exchange rate even with low temperature calcination

# Chromium poisoning on PCO

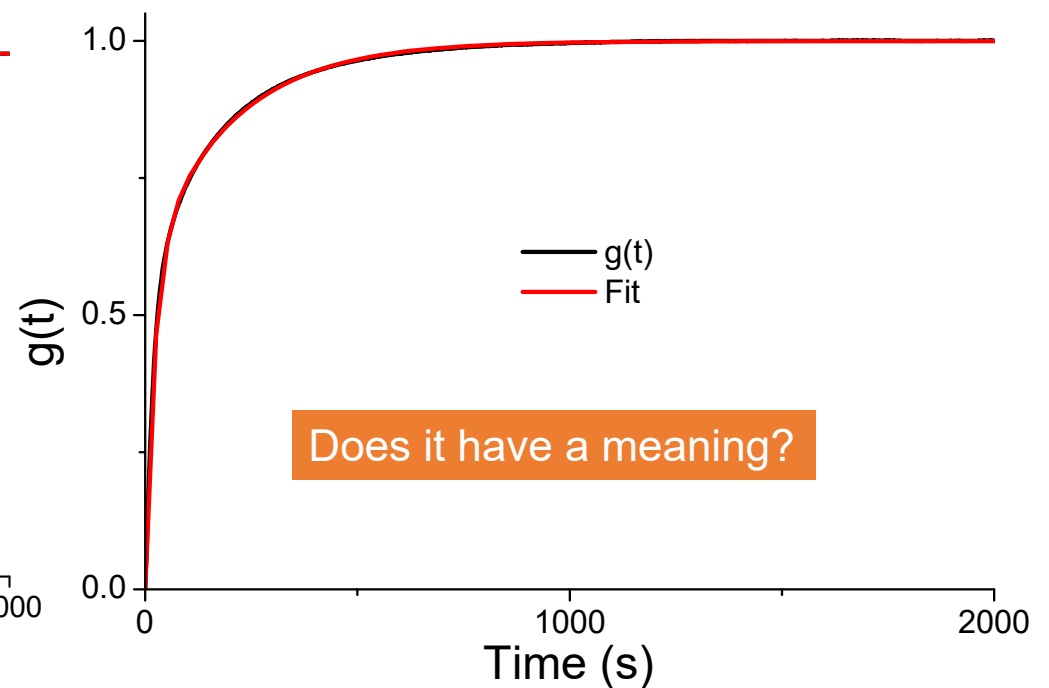
Cr level - 80ppm  
Normalized Conductivity vs. time  
400C  
Data and Fitting Curve

$$g(t) = 1 - e^{-t/\tau}$$



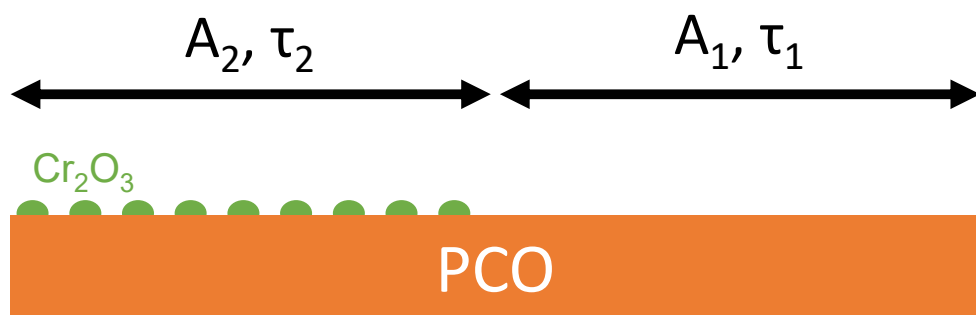
$$g(t) = A_1 \left(1 - e^{-t/\tau_1}\right) + A_2 \left(1 - e^{-t/\tau_2}\right)$$

$$A_1 + A_2 = 1$$

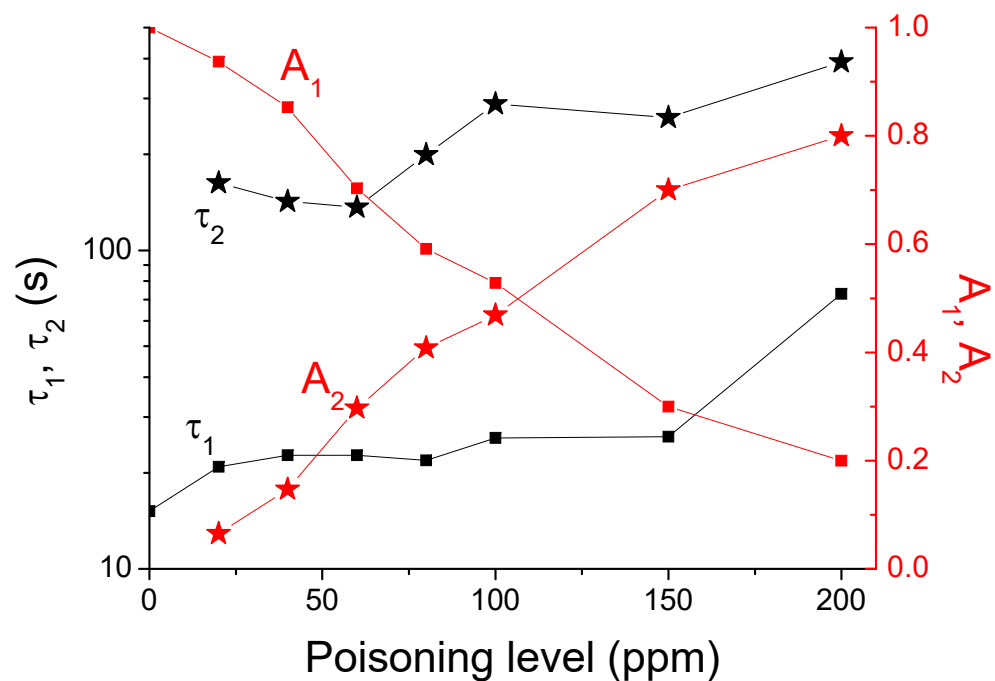


# Fitting conductivity transients after poisoning

$$g(t) = A_1 \left(1 - e^{-t/\tau_1}\right) + A_2 \left(1 - e^{-t/\tau_2}\right)$$



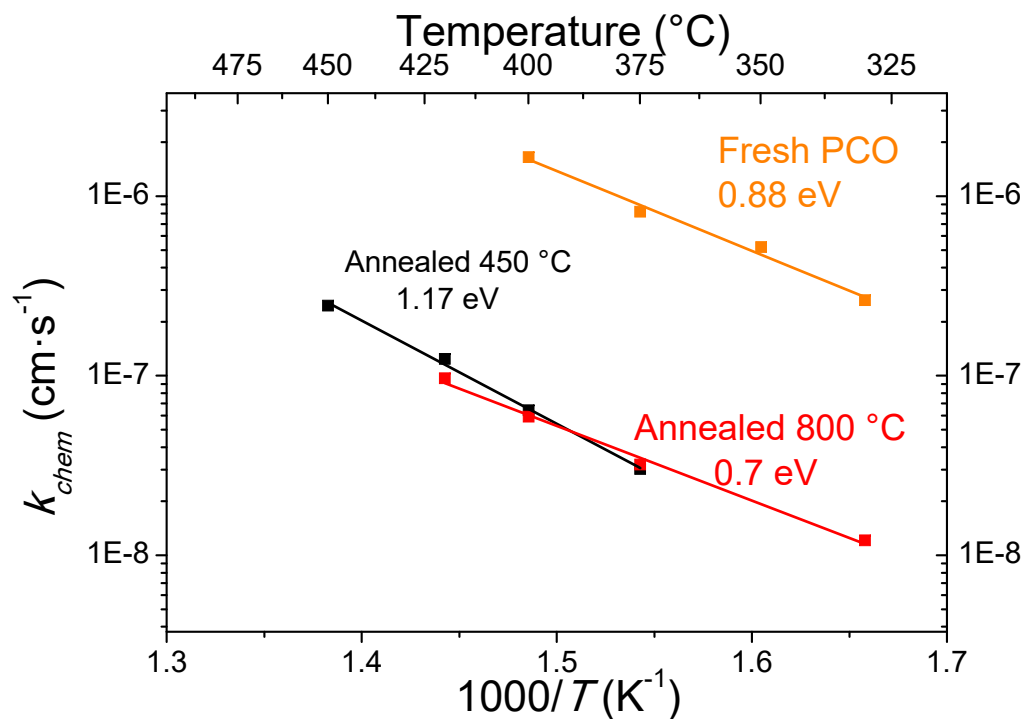
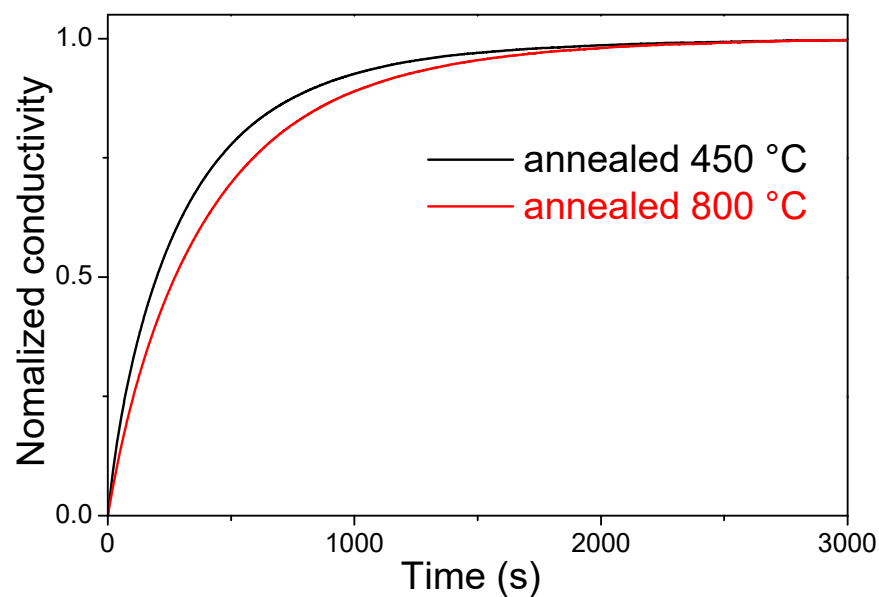
$A_1$ : fraction of the pristine surface  
 $\tau_1$ : related to  $k_{chem}$  of the pristine surface  
 $A_2$ : fraction of the poisoned surface  
 $\tau_2$ : related to  $k_{chem}$  of the poisoned surface





# Masking or reactivity?

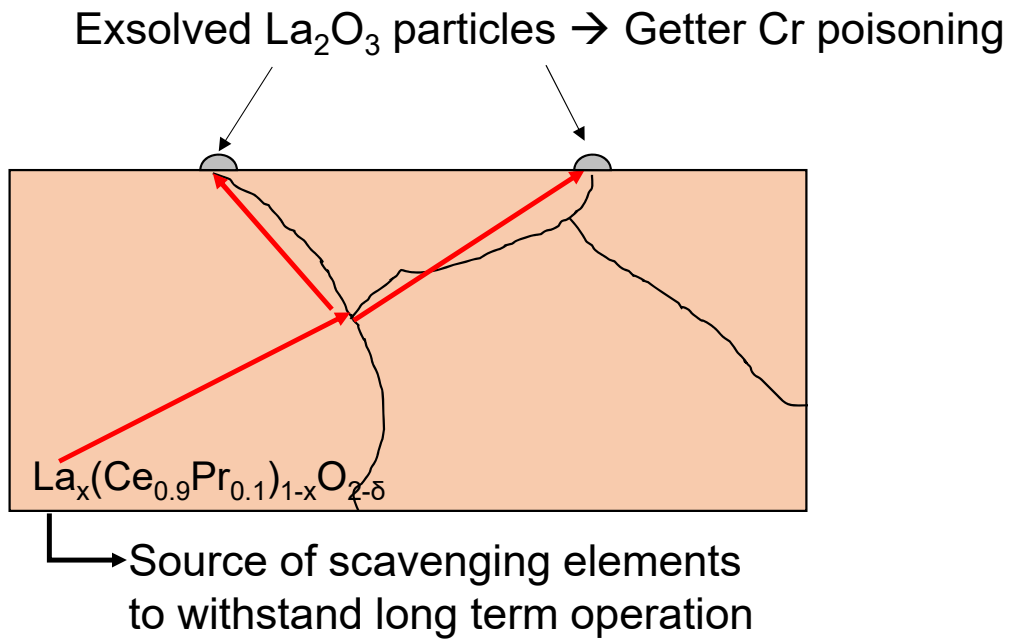
Relaxation profile at 400 °C after 200ppm poisoning



Annealing at 800 °C further degrade surface exchange coefficient  
Change of activation → change of material/reaction mechanism?

Structural characterization needed

# Project description and objectives

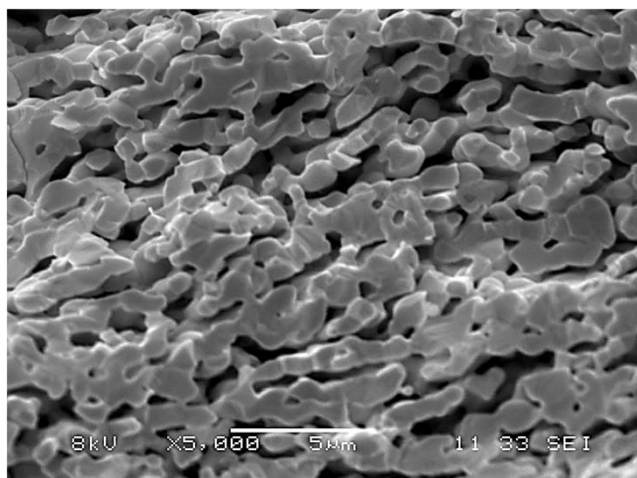


What is the influence of  $\text{La}_2\text{O}_3$  prior to Cr poisoning?

# Surface modification: infiltration

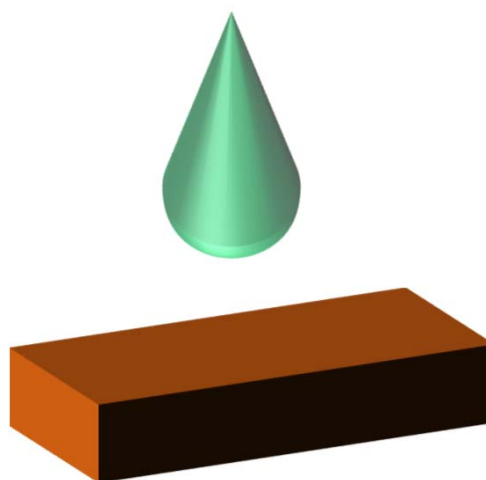
Influence of  $\text{La}_2\text{O}_3$  (and other RE oxides) in realistic porous microstructures

Preparation of Porous PCO bars



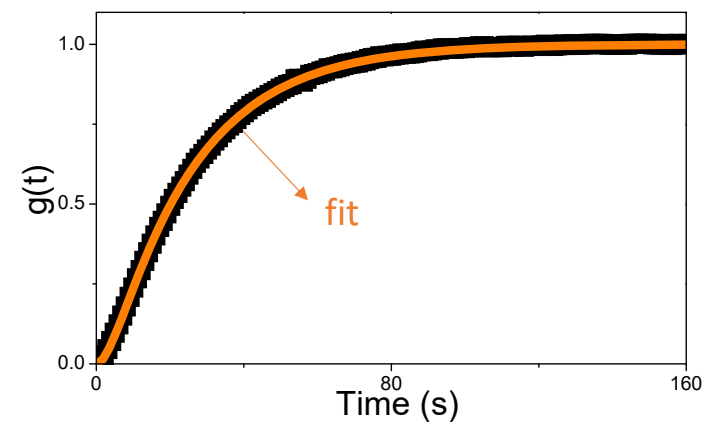
Pressing + sintering

Infiltration with rare earth nitrates



Calcination 600°C

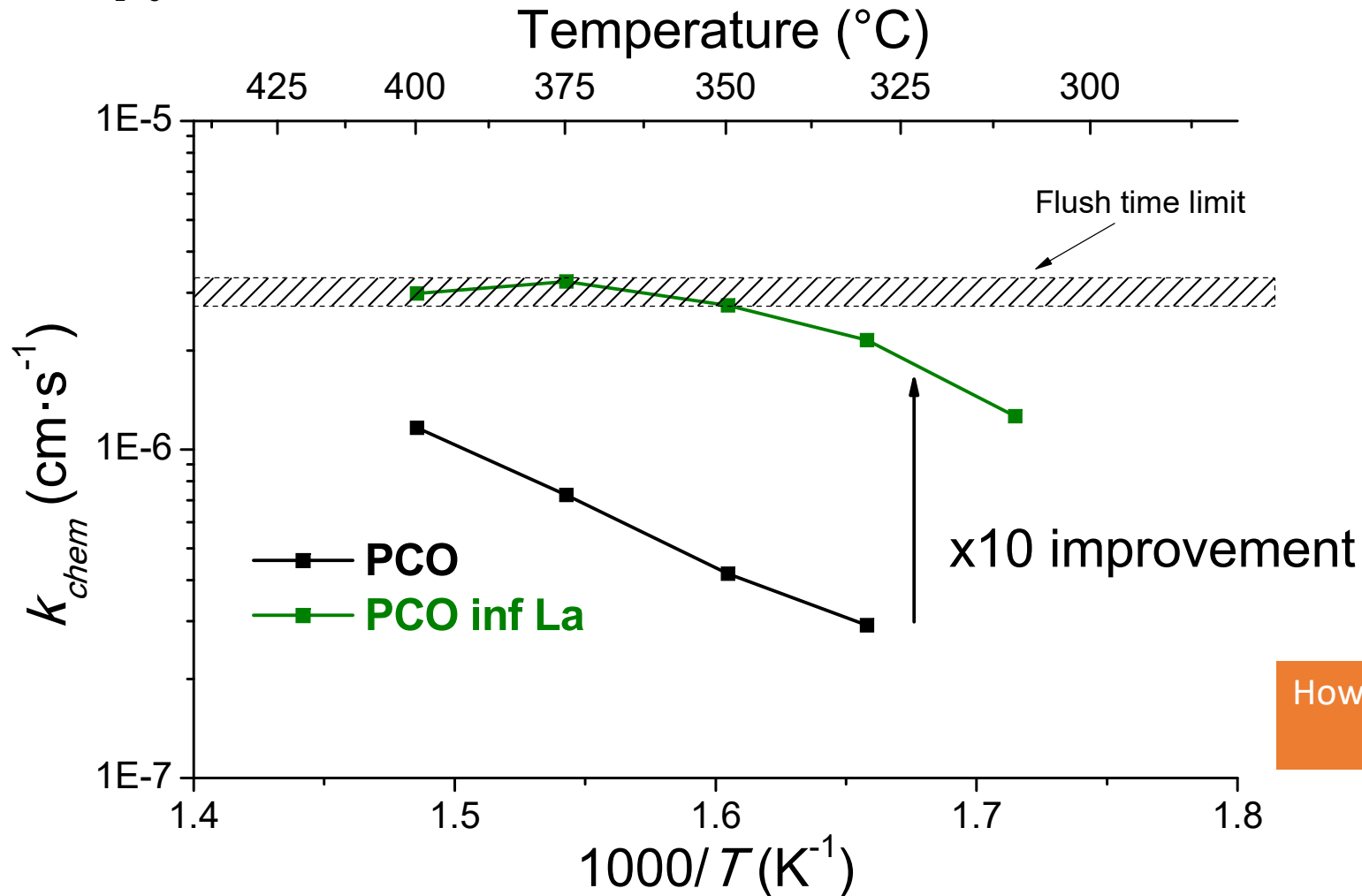
Conductivity relaxation  
Surface exchange rate



$G(t)$ : normalized conductivity

# Surface modification: Oxygen surface exchange rate

Effect of  $\text{La}_2\text{O}_3$  on surface exchange rate of PCO



How does  $\text{La}_2\text{O}_3$  (insulator) improve  $k_{chem}$ ?

## Conclusions & perspectives

- First measurements of Cr poisoning on PCO
- Degradation of  $k_{chem}$  even after low temperature annealing
- $\text{La}_2\text{O}_3$  strongly enhances  $k_{chem}$  of PCO

## Perspectives

- Study to be repeated with  $\text{La}_{0.6}\text{Sr}_{0.4}\text{Co}_{0.2}\text{Fe}_{0.8}\text{O}_{3-\delta}$  (for reference)
- Study of Cr poisoning on  $\text{Pr}_6\text{O}_{11}$
- Exsolution of scavenging element (La) to heal Cr poisoning

Thank you for your attention

Acknowledgments: Tamar Kadosh  
award DE-FE0031668 (Joseph Stoffa)

